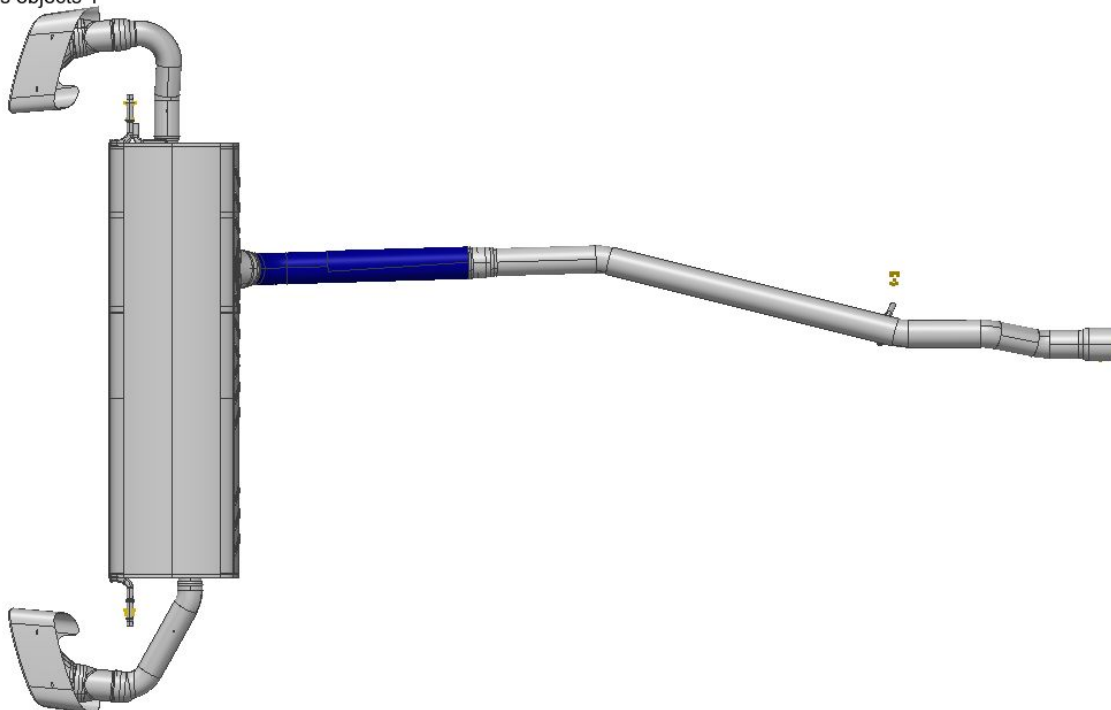


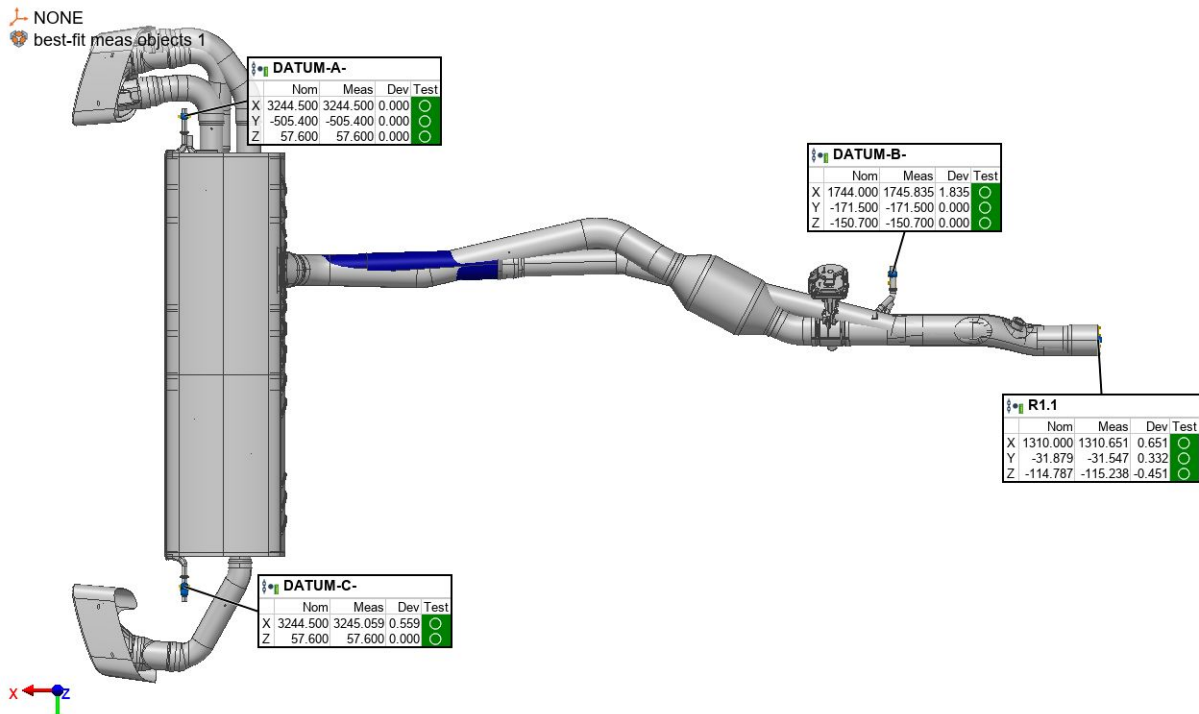
MEASUREMENT REPORT

as objects 1



Customer: FORVIA
Operator: Felipe Martinez
E-mail: felipe.martinez@mess.com.mx
Workspace: PROGRAMA_AUDI V6TFSI_068
Project: R4 TFSI_EST 25_TWIN ROBOT
 piece 4

Part name: R4 TFSI
Part number: OP 25
Drawing : S/R
Device: MESS-BRAA-003



Feature Table

Length Units Millimeters

• DATUM-B-

Control	Nom	Meas	Tol	Dev	Test
X	1744.000	1745.835	±3.000	1.835	Pass
Y	-171.500	-171.500	±0.200	0.000	Pass
Z	-150.700	-150.700	±0.200	0.000	Pass

• DATUM-A-

Control	Nom	Meas	Tol	Dev	Test
X	3244.500	3244.500	±0.200	0.000	Pass
Y	-505.400	-505.400	±0.200	0.000	Pass
Z	57.600	57.600	±0.200	0.000	Pass

• DATUM-C-

Control	Nom	Meas	Tol	Dev	Test
X	3244.500	3245.059	±2.000	0.559	Pass
Z	57.600	57.600	±0.200	0.000	Pass

• R1.1

Control	Nom	Meas	Tol	Dev	Test
X	1310.000	1310.651	±1.000	0.651	Pass
Y	-31.879	-31.547	±1.000	0.332	Pass
Z	-114.787	-115.238	±1.000	-0.451	Pass

Customer: FORVIA
Operator: Felipe Martinez
E-mail: felipe.martinez@mess.com.mx

Part name: R4 TFSI
Part number: OP 25
Piece: piece 4