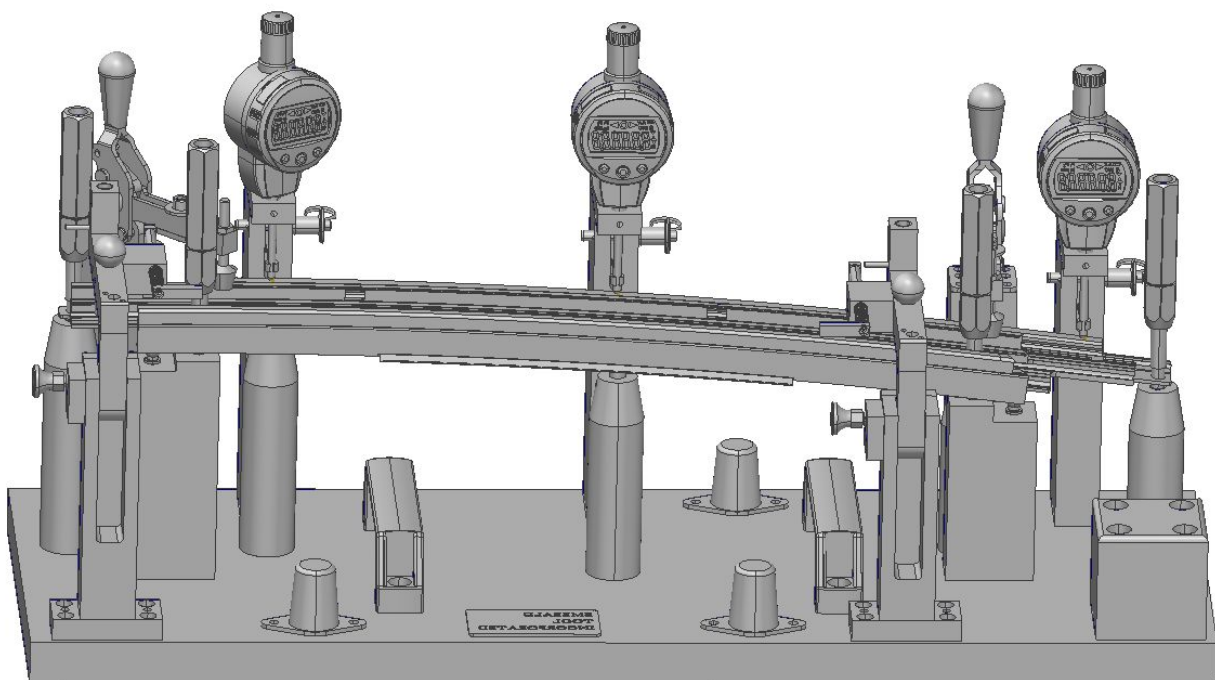
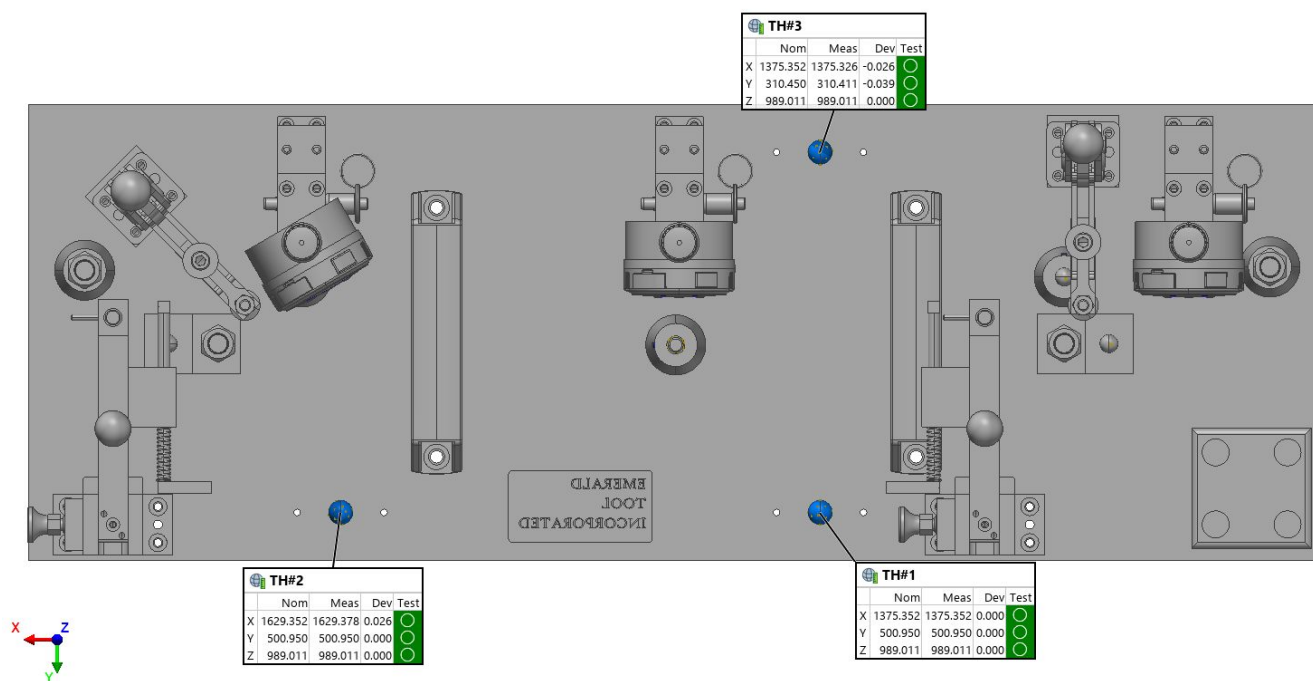


MEASUREMENT REPORT



Customer: WHITEHALL INDUSTRIES
Operator: Felipe Martinez
E-mail: felipe.martinez@mess.com.mx
Workspace: PROGRAM_MARZO
Project: G3711B_30027677RH - pieza 1

Part name: G3711B
Part number: 30027677RH
Drawing : S/R
Device: MESS-BRAA-003



Feature Table

Length Units Millimeters

TH#1

Control	Nom	Meas	Tol	Dev	Test
X	1375.352	1375.352	±0.050	0.000	Pass
Y	500.950	500.950	±0.050	0.000	Pass
Z	989.011	989.011	±0.050	0.000	Pass

TH#2

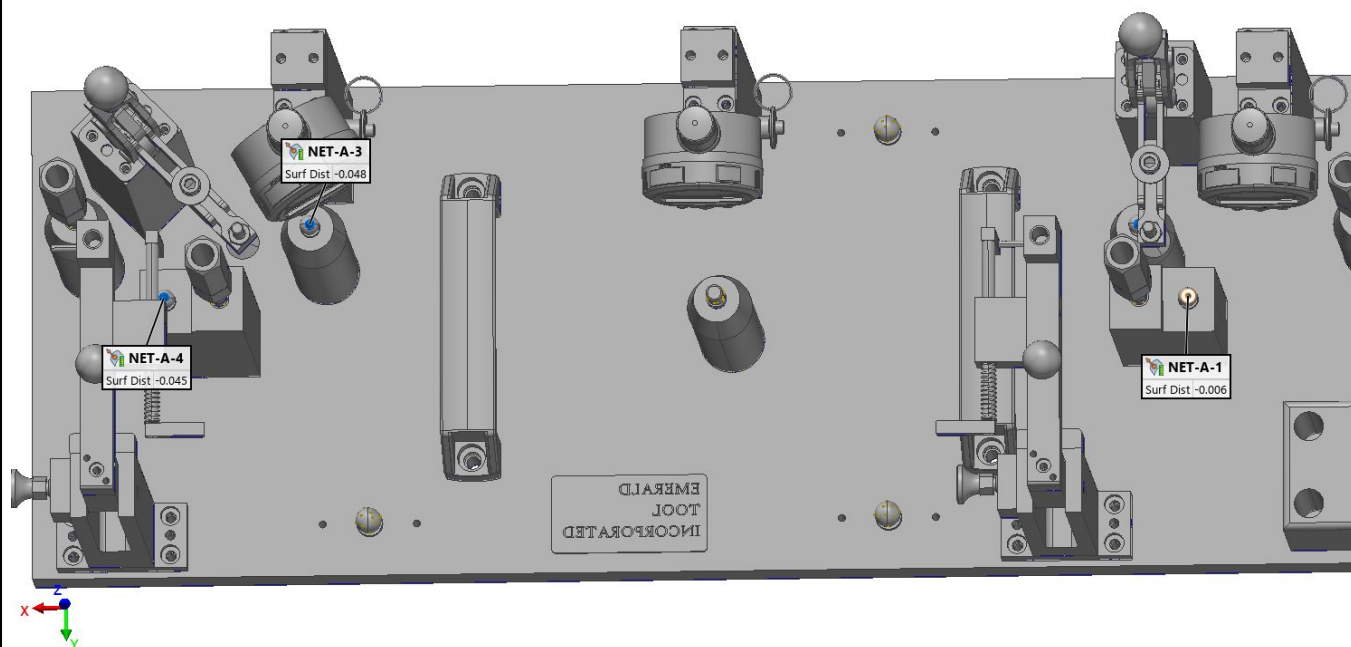
Control	Nom	Meas	Tol	Dev	Test
X	1629.352	1629.378	±0.050	0.026	Pass
Y	500.950	500.950	±0.050	0.000	Pass
Z	989.011	989.011	±0.050	0.000	Pass

TH#3

Control	Nom	Meas	Tol	Dev	Test
X	1375.352	1375.326	±0.050	-0.026	Pass
Y	310.450	310.411	±0.050	-0.039	Pass
Z	989.011	989.011	±0.050	0.000	Pass

Customer: WHITEHALL INDUSTRIES
Operator: Felipe Martinez
E-mail: felipe.martinez@mess.com.mx

Part name: G3711B
Part number: 30027677RH
Piece: pieza 1



Comparison Point Table

Units Millimeters

NET-A-1

Control	Nom	Meas	Tol	Dev	Test
Surface Distance		-0.006	±0.050	-0.006	Pass

NET-A-2

Control	Nom	Meas	Tol	Dev	Test
Surface Distance		0.016	±0.050	0.016	Pass

NET-A-3

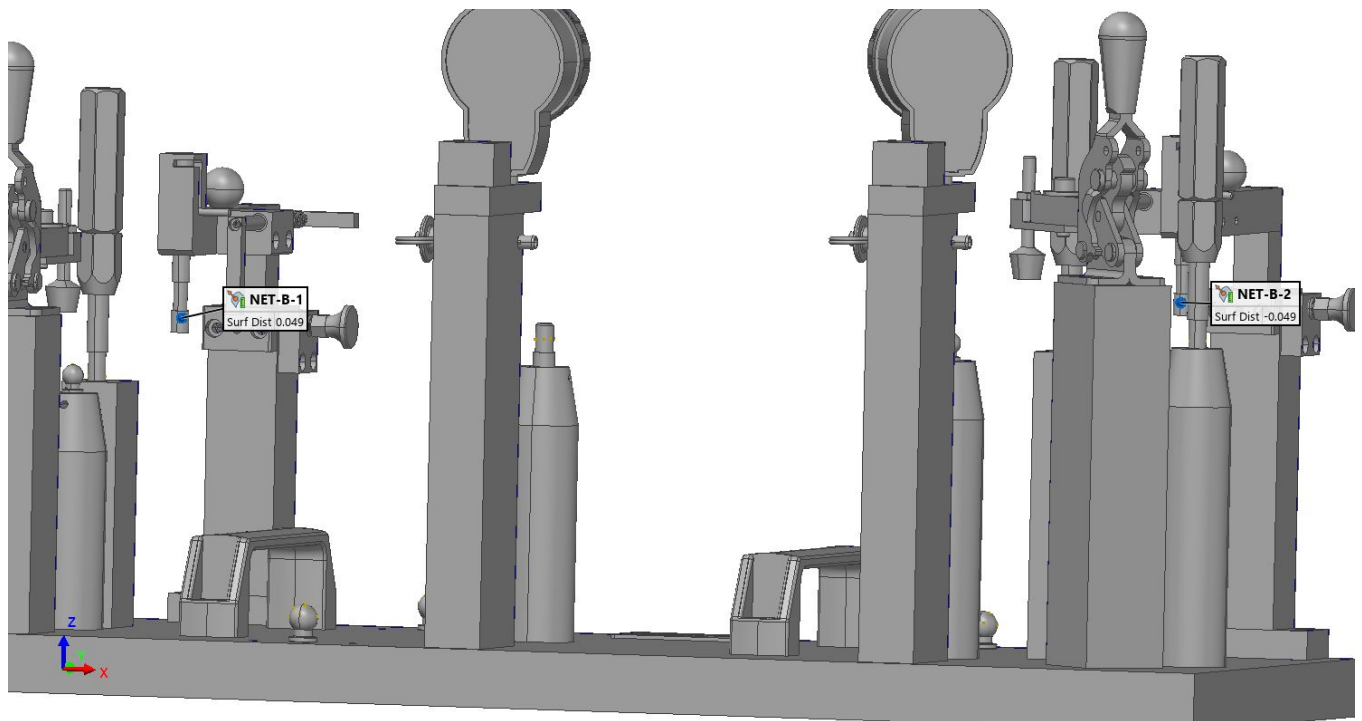
Control	Nom	Meas	Tol	Dev	Test
Surface Distance		-0.048	±0.050	-0.048	Pass

NET-A-4

Control	Nom	Meas	Tol	Dev	Test
Surface Distance		-0.045	±0.050	-0.045	Pass

Customer: WHITEHALL INDUSTRIES
 Operator: Felipe Martinez
 E-mail: felipe.martinez@mess.com.mx

Part name: G3711B
 Part number: 30027677RH
 Piece: pieza 1



Comparison Point Table

Units Millimeters

NET-B-1

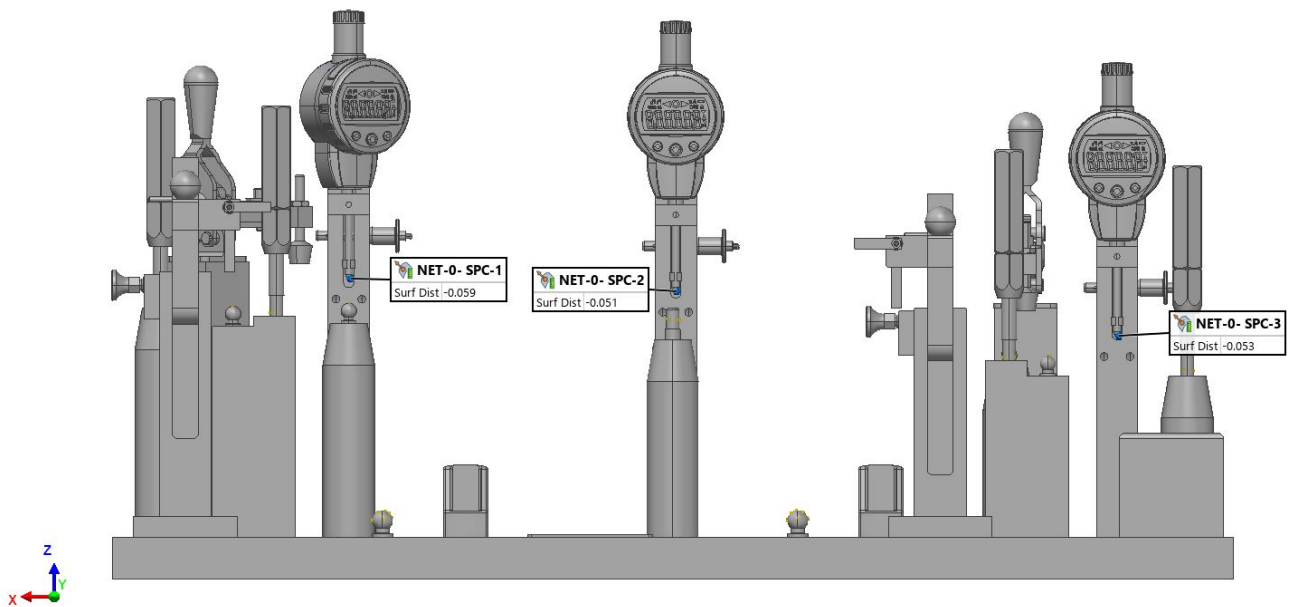
Control	Nom	Meas	Tol	Dev	Test
Surface Distance		0.049	± 0.050	0.049	Pass

NET-B-2

Control	Nom	Meas	Tol	Dev	Test
Surface Distance		-0.049	± 0.050	-0.049	Pass

Customer: WHITEHALL INDUSTRIES
 Operator: Felipe Martinez
 E-mail: felipe.martinez@mess.com.mx

Part name: G3711B
 Part number: 30027677RH
 Piece: pieza 1



Comparison Point Table

Units Millimeters

NET-0- SPC-1

Control	Nom	Meas	Tol	Dev	Test
Surface Distance		-0.059	± 0.100	-0.059	Pass

NET-0- SPC-2

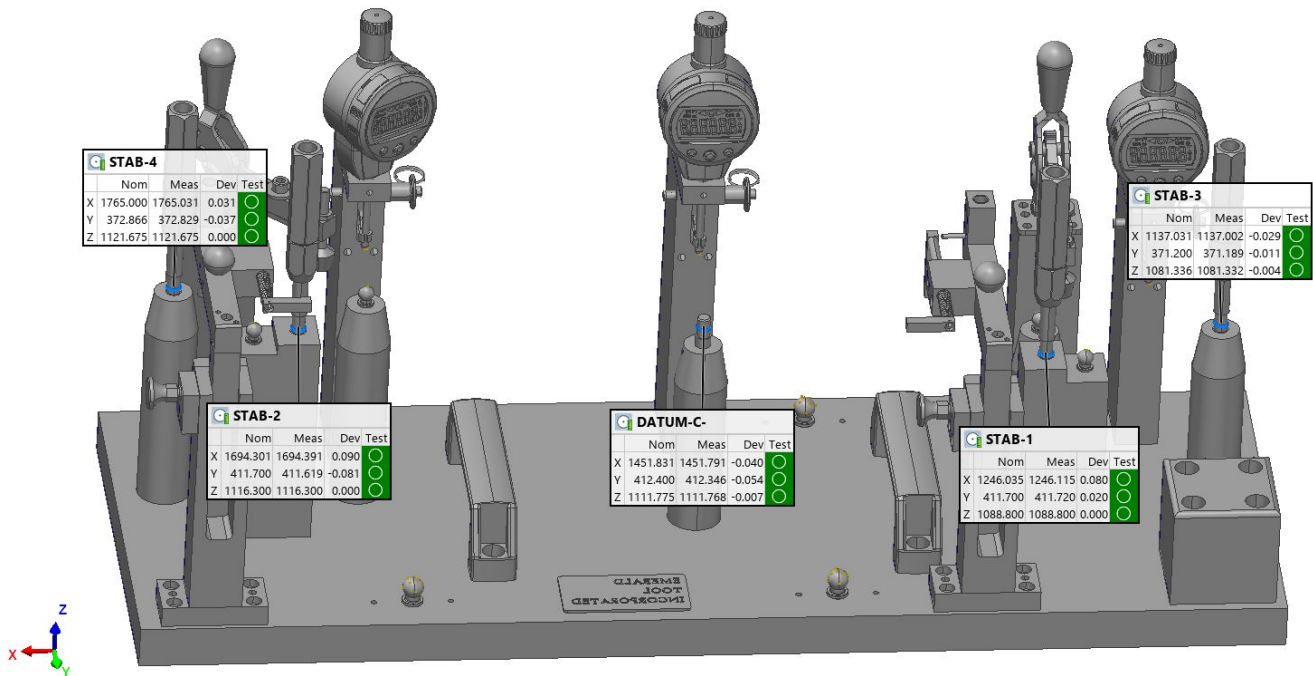
Control	Nom	Meas	Tol	Dev	Test
Surface Distance		-0.051	± 0.100	-0.051	Pass

NET-0- SPC-3

Control	Nom	Meas	Tol	Dev	Test
Surface Distance		-0.053	± 0.100	-0.053	Pass

Customer: WHITEHALL INDUSTRIES
Operator: Felipe Martinez
E-mail: felipe.martinez@mess.com.mx

Part name: G3711B
Part number: 30027677RH
Piece: pieza 1



Feature Table

Length Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
DATUM-C-	X	1451.831	1451.791	±0.050	-0.040	Pass
	Y	412.400	412.346	±0.100	-0.054	Pass
	Z	1111.775	1111.768	±0.100	-0.007	Pass
STAB-1	X	1246.035	1246.115	±0.100	0.080	Pass
	Y	411.700	411.720	±0.100	0.020	Pass
	Z	1088.800	1088.800	±0.100	0.000	Pass
STAB-2	X	1694.301	1694.391	±0.100	0.090	Pass
	Y	411.700	411.619	±0.100	-0.081	Pass
	Z	1116.300	1116.300	±0.100	0.000	Pass
STAB-3	X	1137.031	1137.002	±0.100	-0.029	Pass
	Y	371.200	371.189	±0.100	-0.011	Pass
	Z	1081.336	1081.332	±0.100	-0.004	Pass
STAB-4	X	1765.000	1765.031	±0.100	0.031	Pass
	Y	372.866	372.829	±0.100	-0.037	Pass
	Z	1121.675	1121.675	±0.100	0.000	Pass

Customer: WHITEHALL INDUSTRIES
 Operator: Felipe Martinez
 E-mail: felipe.martinez@mess.com.mx

Part name: G3711B
 Part number: 30027677RH
 Piece: pieza 1