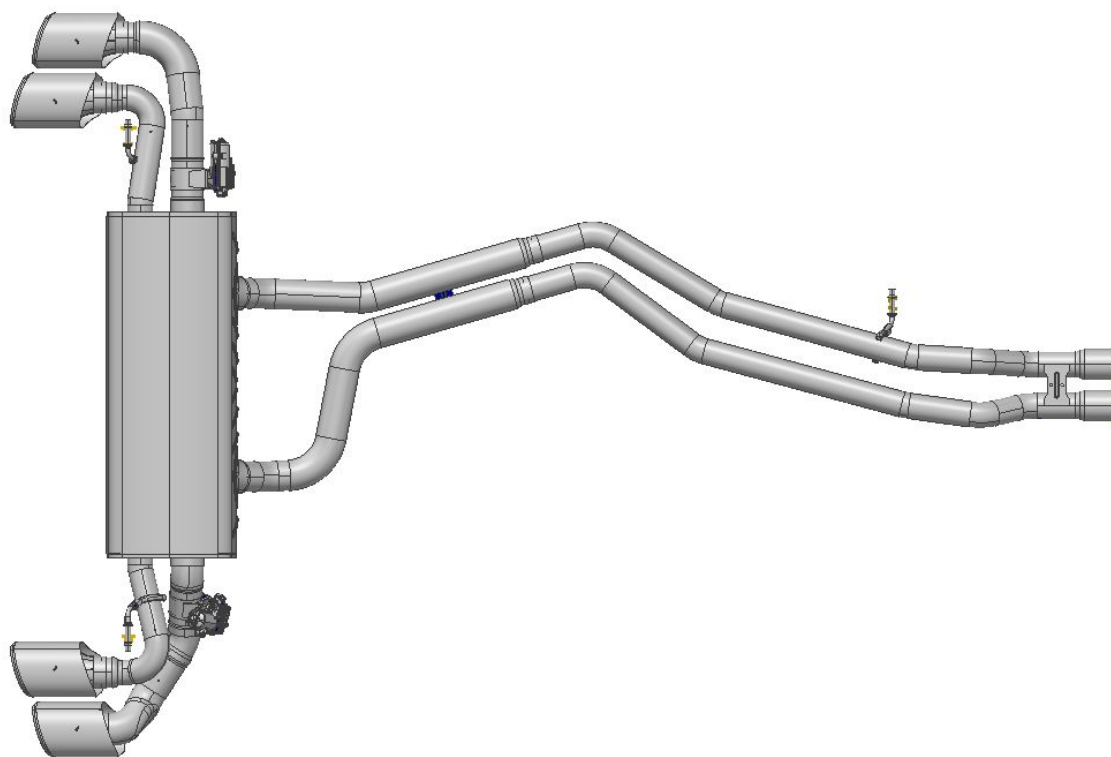
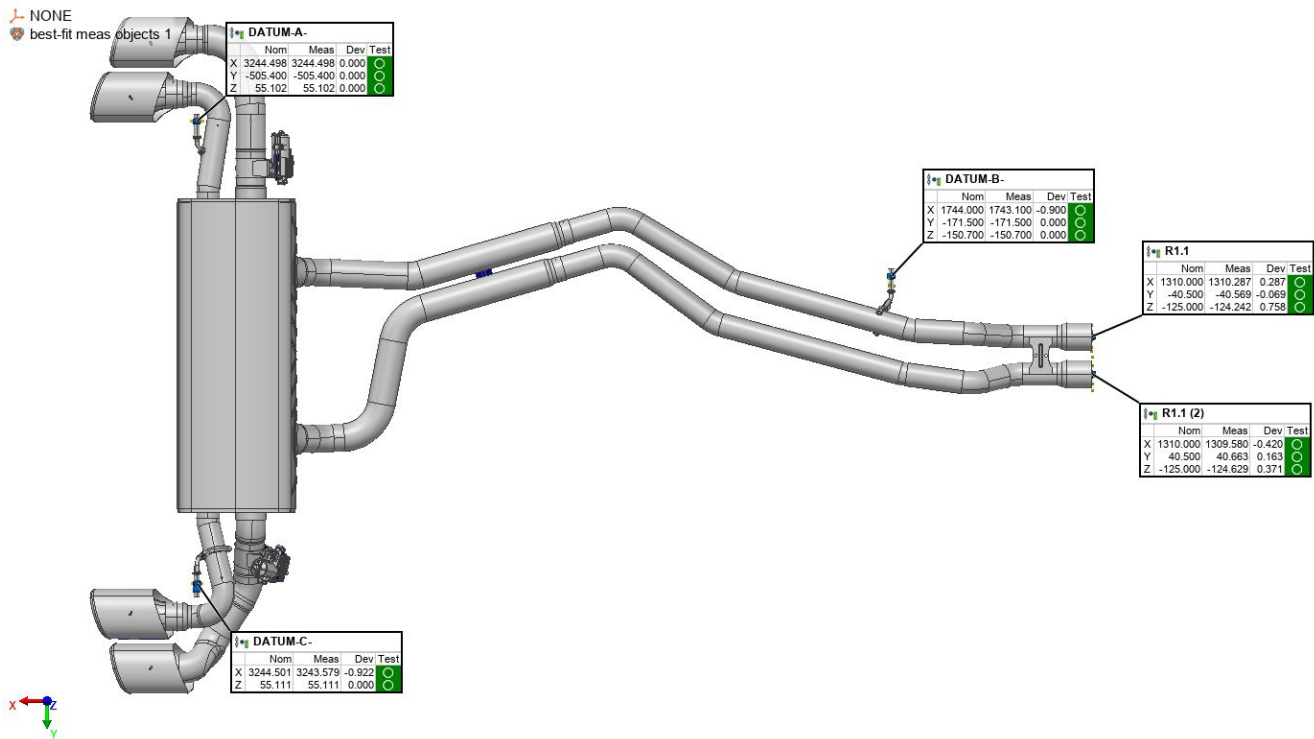


MEASUREMENT REPORT



Customer: FORVIA
Operator: Felipe Martinez
E-mail: felipe.martinez@mess.com.mx
Workspace: PROGRAMA_AUDI V6TFSI_068
Project: V6 TFSI_EST 25_TWING ROBOT

Part name: V6 TFSI
Part number: OP 25
Drawing : S/R
Device: MESS-BRAA-003



Feature Table

Length Units Millimeters

• DATUM-B-

Control	Nom	Meas	Tol	Dev	Test
X	1744.000	1743.100	±3.000	-0.900	Pass
Y	-171.500	-171.500	±0.200	0.000	Pass
Z	-150.700	-150.700	±0.200	0.000	Pass

• DATUM-A-

Control	Nom	Meas	Tol	Dev	Test
X	3244.498	3244.498	±0.200	0.000	Pass
Y	-505.400	-505.400	±0.200	0.000	Pass
Z	55.102	55.102	±0.200	0.000	Pass

• DATUM-C-

Control	Nom	Meas	Tol	Dev	Test
X	3244.501	3243.579	±2.000	-0.922	Pass
Z	55.111	55.111	±0.200	0.000	Pass

Customer: FORVIA
Operator: Felipe Martinez
E-mail: felipe.martinez@mess.com.mx

Part name: V6 TFSI
Part number: OP 25
Piece: piece 4

- R1.1

Control	Nom	Meas	Tol	Dev	Test
X	1310.000	1310.287	±2.000	0.287	Pass
Y	-40.500	-40.569	±1.000	-0.069	Pass
Z	-125.000	-124.242	±1.000	0.758	Pass

- R1.1 (2)

Control	Nom	Meas	Tol	Dev	Test
X	1310.000	1309.580	±2.000	-0.420	Pass
Y	40.500	40.663	±1.000	0.163	Pass
Z	-125.000	-124.629	±1.000	0.371	Pass

Customer: FORVIA
Operator: Felipe Martinez
E-mail: felipe.martinez@mess.com.mx

Part name: V6 TFSI
Part number: OP 25
Piece: piece 4