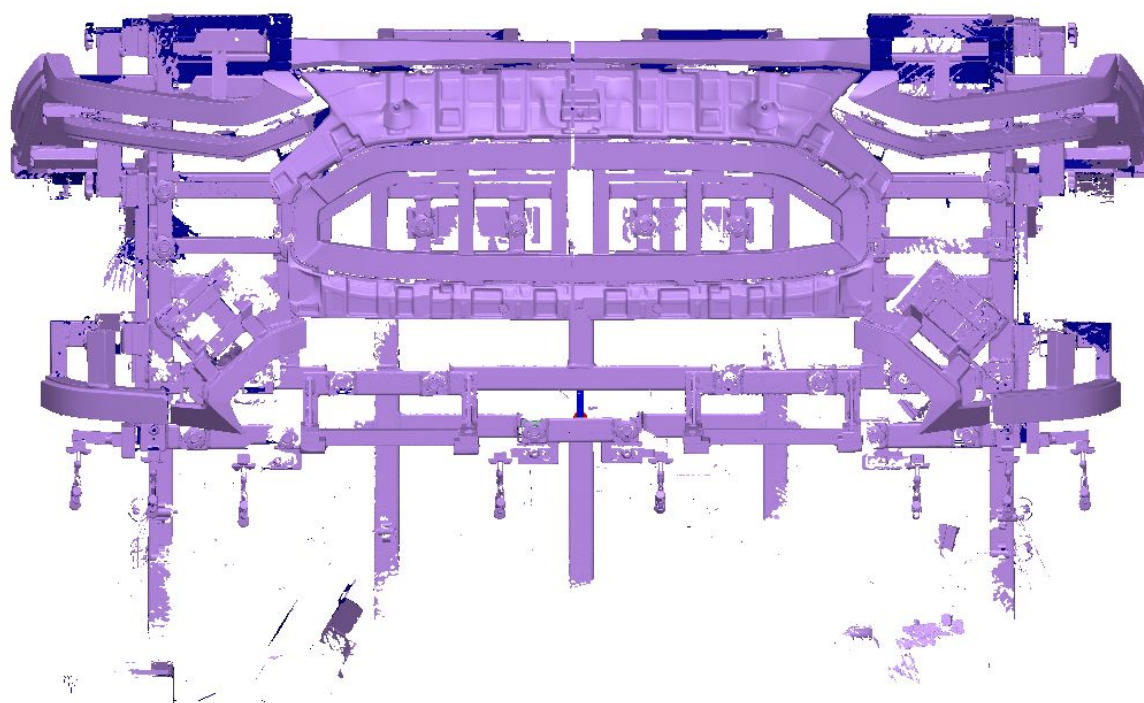


MEASUREMENT REPORT

as objects 1 (alignment group 1), best-fit to ref 1 (alignment group 2)

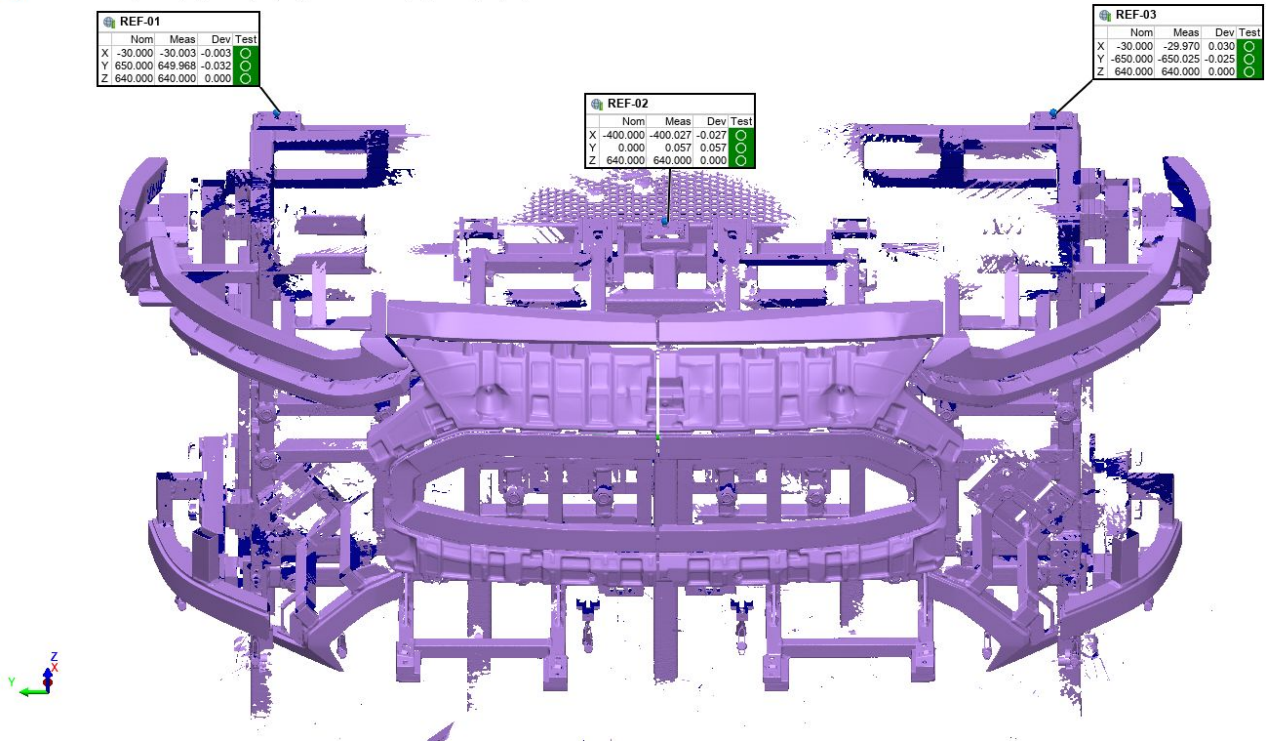


Customer: HONDA DE MEXICO
Operator: Felipe Martinez
E-mail: felipe.martinez@mess.com.mx
Workspace: PROGRAMAS HONDA
Project: B-ZYD20C_71101_5-3W0-ZZ03 -
 pieza 1

Part name: B-ZYD20C
Part number: 77101_5-3W0-ZZ03
Drawing : S/R
Device: MESS-P-SESC-003

world

best-fit meas objects 1 (alignment group 1), best-fit to ref 1 (alignment group 2)



Feature Table

Length Units Millimeters

REF-01

Control	Nom	Meas	Tol	Dev	Test
X	-30.000	-30.003	±0.100	-0.003	Pass
Y	650.000	649.968	±0.100	-0.032	Pass
Z	640.000	640.000	±0.100	0.000	Pass

REF-02

Control	Nom	Meas	Tol	Dev	Test
X	-400.000	-400.027	±0.100	-0.027	Pass
Y	0.000	0.057	±0.100	0.057	Pass
Z	640.000	640.000	±0.100	0.000	Pass

REF-03

Control	Nom	Meas	Tol	Dev	Test
X	-30.000	-29.970	±0.100	0.030	Pass
Y	-650.000	-650.025	±0.100	-0.025	Pass
Z	640.000	640.000	±0.100	0.000	Pass

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 Operator: Felipe Martinez
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Part name: B-ZYD20C
 Part number: 77101_5-3W0-ZZ03
 Piece: piece 1

world
best-fit meas objects 1 (alignment group 1), best-fit to ref 1 (alignment group 2)



Comparison Point Table

Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
 FLR-1	Surface Distance		0.036	±0.200	0.036	Pass
 FLR-2	Surface Distance		-0.067	±0.200	-0.067	Pass
 FLR-3	Surface Distance		-0.120	±0.200	-0.120	Pass
 FLR-4	Surface Distance		-0.163	±0.200	-0.163	Pass
 FLR-5	Surface Distance		-0.043	±0.200	-0.043	Pass
 FLR-6	Surface Distance		-0.022	±0.200	-0.022	Pass
 FLR-7	Surface Distance		0.010	±0.200	0.010	Pass
 FLR-8	Surface Distance		0.196	±0.200	0.196	Pass
 FLR-9	Surface Distance		-0.030	±0.200	-0.030	Pass
 FLR-10	Surface Distance		0.149	±0.200	0.149	Pass
 FLR-11	Surface Distance		0.079	±0.200	0.079	Pass
 FLR-12	Surface Distance		-0.198	±0.200	-0.198	Pass
 FLR-13	Surface Distance		-0.153	±0.200	-0.153	Pass
 FLR-14	Surface Distance		-0.052	±0.200	-0.052	Pass
 FLR-15	Surface Distance		0.028	±0.200	0.028	Pass
 FLR-16	Surface Distance		0.019	±0.200	0.019	Pass

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Piece: piece 1

world
best-fit meas objects 1 (alignment group 1), best-fit to ref 1 (alignment group 2)



Comparison Point Table

Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
 FLR-17	Surface Distance		0.013	±0.200	0.013	Pass
 FLR-18	Surface Distance		0.022	±0.200	0.022	Pass
 FLR-19	Surface Distance		0.031	±0.200	0.031	Pass
 FLR-20	Surface Distance		0.158	±0.200	0.158	Pass
 FLR-21	Surface Distance		-0.100	±0.200	-0.100	Pass
 FLR-22	Surface Distance		-0.009	±0.200	-0.009	Pass
 FLR-23	Surface Distance		-0.017	±0.200	-0.017	Pass
 FLR-24	Surface Distance		0.029	±0.200	0.029	Pass
 FLR-25	Surface Distance		0.004	±0.200	0.004	Pass
 FLR-26	Surface Distance		0.100	±0.200	0.100	Pass
 FLR-27	Surface Distance		0.007	±0.200	0.007	Pass
 FLR-28	Surface Distance		-0.041	±0.200	-0.041	Pass
 FLR-29	Surface Distance		0.058	±0.200	0.058	Pass
 FLR-30	Surface Distance		0.102	±0.200	0.102	Pass
 FLR-31	Surface Distance		-0.032	±0.200	-0.032	Pass
 FLR-32	Surface Distance		0.173	±0.200	0.173	Pass

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Piece: piece 1