

Programme
All Characteristics

Plan Name
1005529

Date
2025-04-16

Temperature workpiece

Drawing No.
1005529

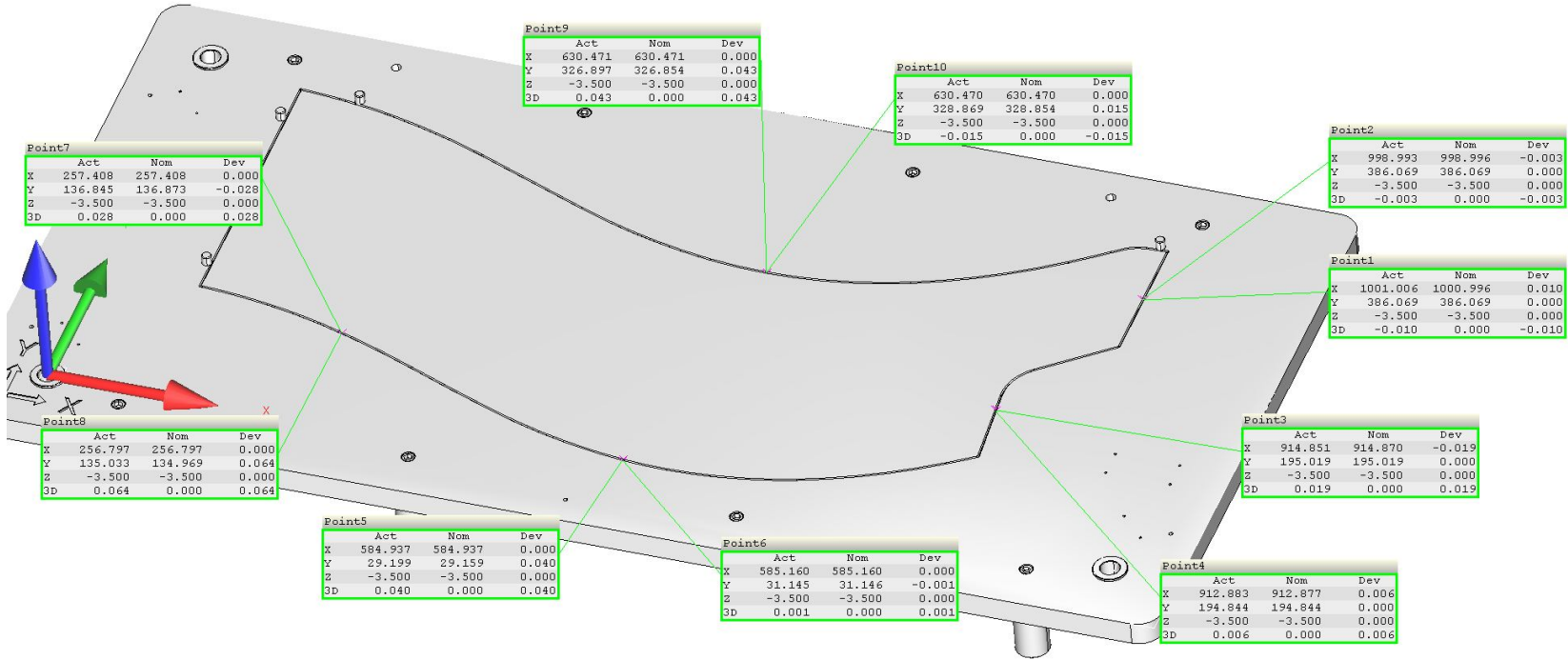
Incremental Part Number
1

Audit-No.:

Time
9:55:46 am

Operator
Master

Revision Date



100 mm



Plan Name
1005529

DATE
2025-04-16

OT
LD25-07E-296

Time
9:55:51 am

Part Name
BLANK TO SHAPE HC300XD+Z14

Drawing No.
1005529

Customer
TYRSA TROQUELADOS

Metrologist
Emmanuel Vizcaya

Length unit
mm

No. de pieza
1

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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----- Alineacion -----

X Value_B1	X	0.000	0.000			0.000	
Y Value_B1	Y	0.000	0.000			0.000	
Z Value_B1	Z	0.000	0.000			0.000	
X Value_B2	X	0.135	0.000			0.135	
Y Value_B2	Y	484.925	485.000			-0.075	
Z Value_B2	Z	0.000	0.000			0.000	
X Value_B3	X	1099.925	1100.000			-0.075	
Y Value_B3	Y	0.000	0.000			0.000	
Z Value_B3	Z	0.000	0.000			0.000	
-B2-	Po2d	0.308	0.000	0.050		0.308	0.258
	X	0.135	0.000			0.135	
	Y	484.925	485.000			-0.075	
-B3-	Po2d	0.150	0.000	0.050		0.150	0.100
	X	1099.925	1100.000			-0.075	
	Y	0.000	0.000			0.000	

----- Pines -----

-D1-	Po2d	0.122	0.000	0.050		0.122	0.072
	X	95.060	95.000			0.060	
	Y	199.989	200.000			-0.011	
-D2-	Po2d	0.221	0.000	0.050		0.221	0.171
	X	95.109	95.000			0.109	
	Y	420.980	421.000			-0.020	
-D3-	Po2d	0.181	0.000	0.050		0.181	0.131
	X	162.090	162.000			0.090	
	Y	463.999	464.000			-0.001	
-D4-	Po2d	0.427	0.000	0.050		0.427	0.377
	X	990.804	991.000			-0.196	
	Y	463.915	464.000			-0.085	

----- Item -----

Flatness Datum -A-	Flat	0.087	0.000	0.100		0.087	----
Perpendicularity -B_-A-	Perp	0.003	0.000	0.030		0.003	-

----- Point Trim -----

Space Point Distance_Point1	PtDist	-0.010	0.000	0.100	-0.100	-0.010	-
X Value_Point1	X	1001.006	1000.996	0.100	-0.100	0.010	-

Plan Name 1005529

Operator Master

DATE 2025-04-16 Time 9:55:51 am



Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
Y Value_Point1	Y	386.069	386.069	0.100	-0.100	0.000	
Z Value_Point1	Z	-3.500	-3.500	0.100	-0.100	0.000	
Space Point Distance_Point2	PtDist	-0.003	0.000	0.100	-0.100	-0.003	-
X Value_Point2	X	998.993	998.996	0.100	-0.100	-0.003	-
Y Value_Point2	Y	386.069	386.069	0.100	-0.100	0.000	
Z Value_Point2	Z	-3.500	-3.500	0.100	-0.100	0.000	
Space Point Distance_Point3	PtDist	0.019	0.000	0.100	-0.100	0.019	-
X Value_Point3	X	914.851	914.870	0.100	-0.100	-0.019	-
Y Value_Point3	Y	195.019	195.019	0.100	-0.100	0.000	
Z Value_Point3	Z	-3.500	-3.500	0.100	-0.100	0.000	
Space Point Distance_Point4	PtDist	0.006	0.000	0.100	-0.100	0.006	-
X Value_Point4	X	912.883	912.877	0.100	-0.100	0.006	-
Y Value_Point4	Y	194.844	194.844	0.100	-0.100	0.000	
Z Value_Point4	Z	-3.500	-3.500	0.100	-0.100	0.000	
Space Point Distance_Point5	PtDist	0.040	0.000	0.100	-0.100	0.040	--
X Value_Point5	X	584.937	584.937	0.100	-0.100	0.000	
Y Value_Point5	Y	29.199	29.159	0.100	-0.100	0.040	--
Z Value_Point5	Z	-3.500	-3.500	0.100	-0.100	0.000	
Space Point Distance_Point6	PtDist	0.001	0.000	0.100	-0.100	0.001	
X Value_Point6	X	585.160	585.160	0.100	-0.100	0.000	
Y Value_Point6	Y	31.145	31.146	0.100	-0.100	-0.001	
Z Value_Point6	Z	-3.500	-3.500	0.100	-0.100	0.000	
Space Point Distance_Point7	PtDist	0.028	0.000	0.100	-0.100	0.028	--
X Value_Point7	X	257.408	257.408	0.100	-0.100	0.000	
Y Value_Point7	Y	136.845	136.873	0.100	-0.100	-0.028	--
Z Value_Point7	Z	-3.500	-3.500	0.100	-0.100	0.000	
Space Point Distance_Point8	PtDist	0.064	0.000	0.100	-0.100	0.064	---
X Value_Point8	X	256.797	256.797	0.100	-0.100	0.000	
Y Value_Point8	Y	135.033	134.969	0.100	-0.100	0.064	---
Z Value_Point8	Z	-3.500	-3.500	0.100	-0.100	0.000	
Space Point Distance_Point9	PtDist	0.043	0.000	0.100	-0.100	0.043	--
X Value_Point9	X	630.471	630.471	0.100	-0.100	0.000	
Y Value_Point9	Y	326.897	326.854	0.100	-0.100	0.043	--
Z Value_Point9	Z	-3.500	-3.500	0.100	-0.100	0.000	
Space Point Distance_Point10	PtDist	-0.015	0.000	0.100	-0.100	-0.015	-
X Value_Point10	X	630.470	630.470	0.100	-0.100	0.000	
Y Value_Point10	Y	328.869	328.854	0.100	-0.100	0.015	-
Z Value_Point10	Z	-3.500	-3.500	0.100	-0.100	0.000	