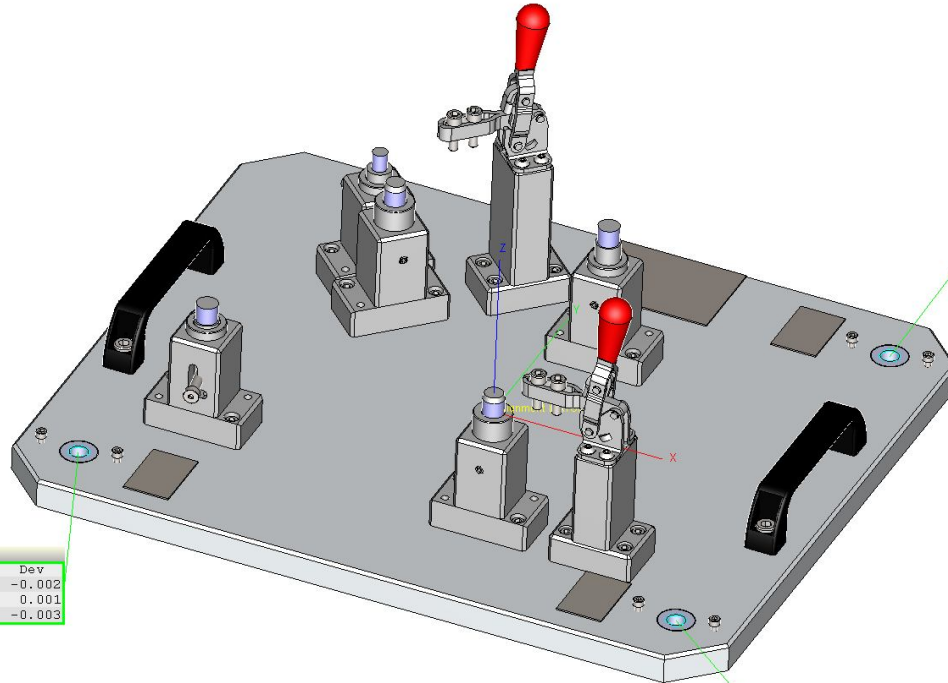


Programme All Characteristics	Plan Name Checking_525148 #2	Date 2025-04-09	Temperature workpiece	Drawing No. 24SEM159DYNE01
Incremental Part Number 1	Audit-No.:	Time 9:49:00 am	Operator Master	Revision Date



	Act	Nom	Utol	Ltol	Dev
X	-255.127	-255.127	0.050	-0.050	-0.002
Y	-42.913	-42.913	0.050	-0.050	0.001
Z	-83.741	-83.741	0.050	-0.050	-0.003

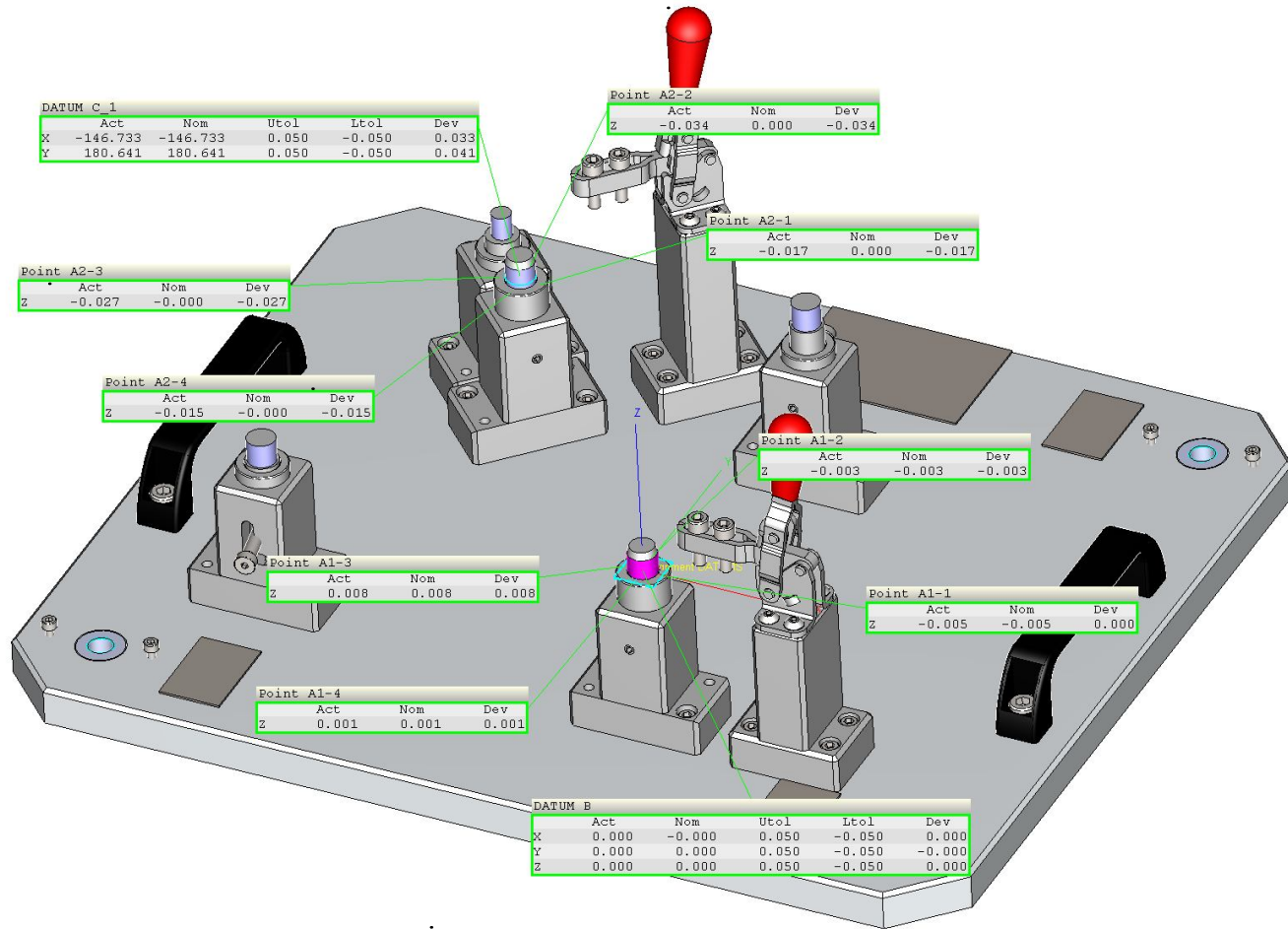
	Act	Nom	Utol	Ltol	Dev
X	144.872	144.872	0.050	-0.050	0.001
Y	277.189	277.189	0.050	-0.050	-0.001
Z	-83.692	-83.692	0.050	-0.050	-0.003

	Act	Nom	Utol	Ltol	Dev
X	144.930	144.930	0.050	-0.050	0.003
Y	-42.856	-42.856	0.050	-0.050	0.000
Z	-83.662	-83.662	0.050	-0.050	-0.002



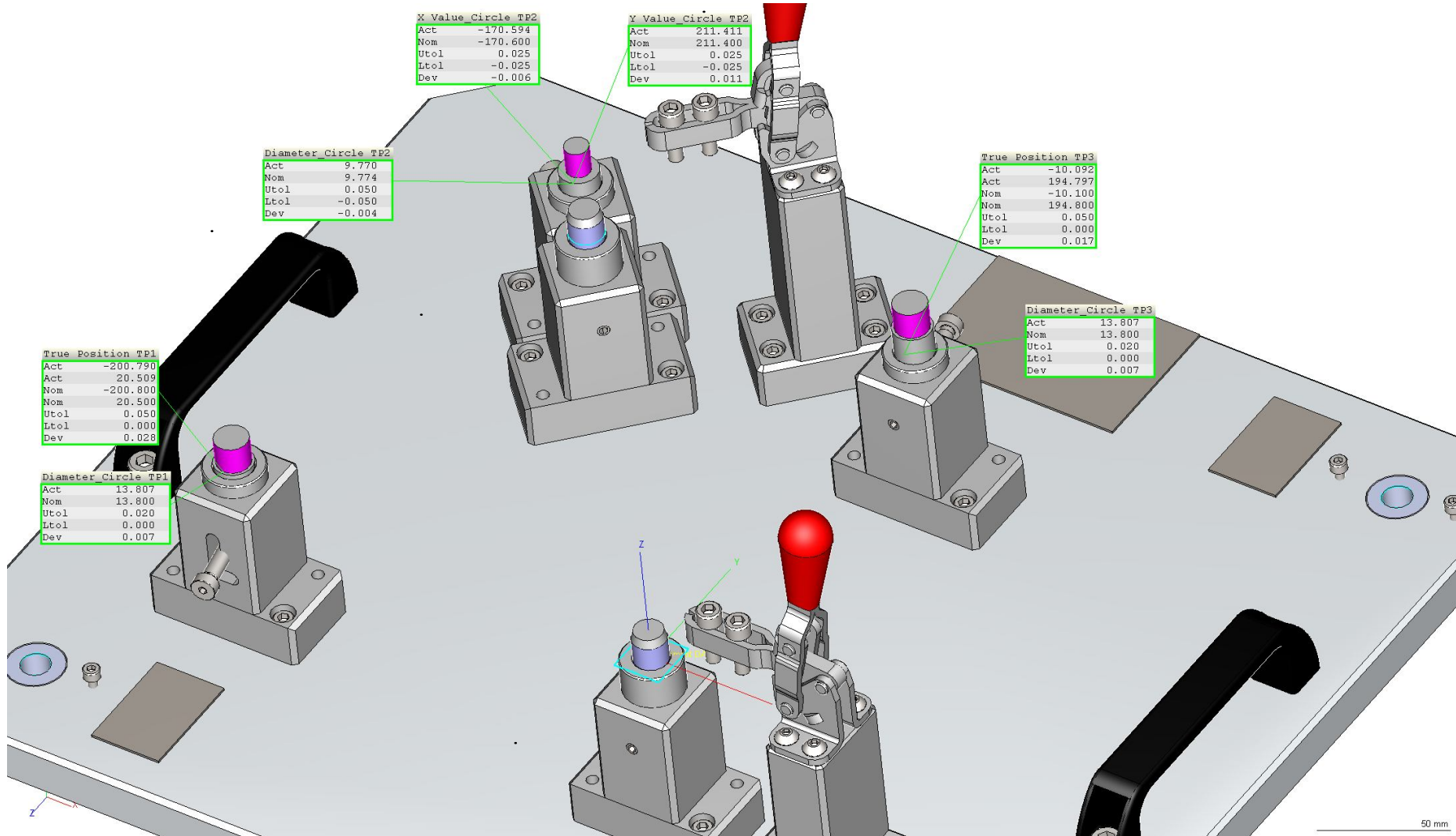
100 mm

Programme All Characteristics	Plan Name Checking_525148 #2	Date 2025-04-09	Temperature workpiece	Drawing No. 24SEM159DYNE01
Incremental Part Number 1	Audit-No.:	Time 9:49:00 am	Operator Master	Revision Date



80 mm

Programme All Characteristics	Plan Name Checking_525148 #2	Date 2025-04-09	Temperature workpiece	Drawing No. 24SEM159DYNE01
Incremental Part Number 1	Audit-No.:	Time 9:49:00 am	Operator Master	Revision Date



	Plan Name Checking_525148 #2		DATE 2025-04-09	
	OT LD25-07E-169		Time 9:49:23 am	
Part Name Checking fixture		Drawing No. 24SEM159DYNE01		Customer SEM
Metrologist Emmanuel Vizcaya		Length unit mm		No. de pieza 1

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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Coordenadas Bujes contra Datums

X Value_BUJE_1	X	144.930	144.928	0.050	-0.050	0.003	-
Y Value_BUJE_1	Y	-42.856	-42.856	0.050	-0.050	0.000	
Z Value_BUJE_1	Z	-83.662	-83.664	0.050	-0.050	-0.002	-
X Value_BUJE_2	X	-255.127	-255.130	0.050	-0.050	-0.002	-
Y Value_BUJE_2	Y	-42.913	-42.912	0.050	-0.050	0.001	
Z Value_BUJE_2	Z	-83.741	-83.744	0.050	-0.050	-0.003	-
X Value_BUJE_3	X	144.872	144.871	0.050	-0.050	0.001	
Y Value_BUJE_3	Y	277.189	277.190	0.050	-0.050	-0.001	
Z Value_BUJE_3	Z	-83.692	-83.695	0.050	-0.050	-0.003	-

DATUMS

X Value_DATUM B	X	0.000	0.000	0.050	-0.050	0.000	
Y Value_DATUM B	Y	0.000	0.000	0.050	-0.050	0.000	
Z Value_DATUM B	Z	0.000	0.000	0.050	-0.050	0.000	
X Value_DATUM C	X	-146.733	-146.700	0.050	-0.050	0.033	---
Y Value_DATUM C	Y	180.641	180.600	0.050	-0.050	0.041	---
Z Value_Point A1-1	Z	-0.005	-0.005	0.050	-0.050	0.000	
Z Value_Point A1-2	Z	-0.003	0.000	0.050	-0.050	-0.003	-
Z Value_Point A1-3	Z	0.008	0.000	0.050	-0.050	0.008	-
Z Value_Point A1-4	Z	0.001	0.000	0.050	-0.050	0.001	
Z Value_Point A2-1	Z	-0.017	0.000	0.050	-0.050	-0.017	--
Z Value_Point A2-2	Z	-0.034	0.000	0.050	-0.050	-0.034	---
Z Value_Point A2-3	Z	-0.027	0.000	0.050	-0.050	-0.027	---
Z Value_Point A2-4	Z	-0.015	0.000	0.050	-0.050	-0.015	--

PT1

True Position TP1	Po2d	0.028	0.000	0.050		0.028	---
	X	-200.790	-200.800			-0.010	
	Y	20.509	20.500			0.009	
Diameter_Circle TP1	D	13.807	13.800	0.020	0.000	0.007	--

PT2

X Value_Circle TP2	X	-170.594	-170.600	0.025	-0.025	-0.006	-
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Plan Name Checking_525148 #2

Operator Master DATE 2025-04-08 Time 9:49:23 am 

Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
Y Value_Circle TP2	Y	211.411	211.400	0.025	-0.025	0.011	--
Diameter_Circle TP2	D	9.770	9.774	0.050	-0.050	-0.004	-

PT3

True Position TP3	Po2d	0.017	0.000	0.050		0.017	--
	X	-10.092	-10.100			-0.008	
	Y	194.797	194.800			-0.003	
Diameter_Circle TP3	D	13.807	13.800	0.020	0.000	0.007	--