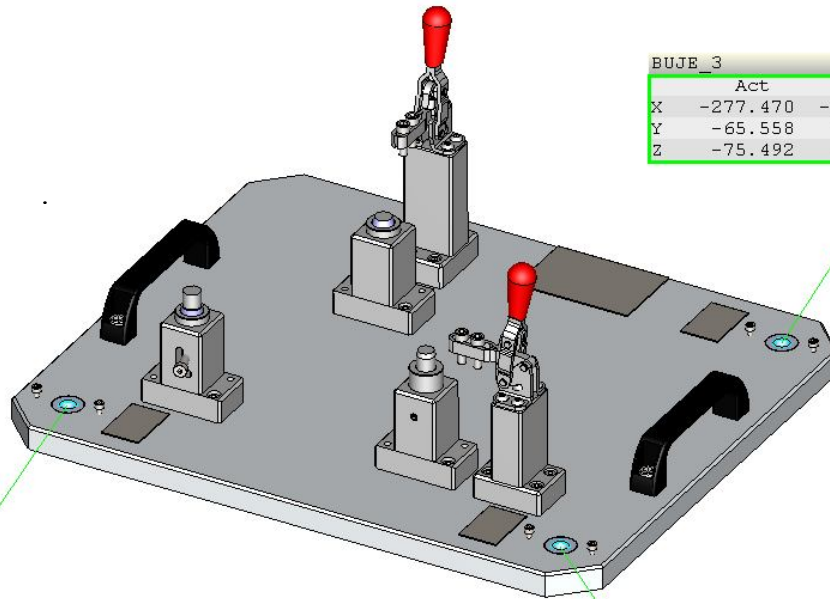


Programme All Characteristics	Plan Name Checking_525147-2	Date 2025-04-09	Temperature workpiece	Drawing No. 24SEM160DYNE01
Incremental Part Number 2	Audit-No.:	Time 5:28:52 pm	Operator Master	Revision Date



	Act	Nom	Utol	Dev
X	160.910	160.910	0.050	-0.000
Y	199.589	199.589	0.050	-0.000
Z	-75.520	-75.520	0.050	-0.000

	Act	Nom	Utol	Dev
X	-277.470	-277.470	0.050	0.001
Y	-65.558	-65.558	0.050	0.000
Z	-75.492	-75.492	0.050	-0.000

	Act	Nom	Utol	Dev
X	-235.748	-235.748	0.050	0.000
Y	251.744	251.744	0.050	0.000
Z	-75.586	-75.586	0.050	-0.000



100 mm

Programme
All Characteristics

Plan Name
Checking_525147-2

Date
2025-04-09

Temperature workpiece

Drawing No.
24SEM160DYNE01



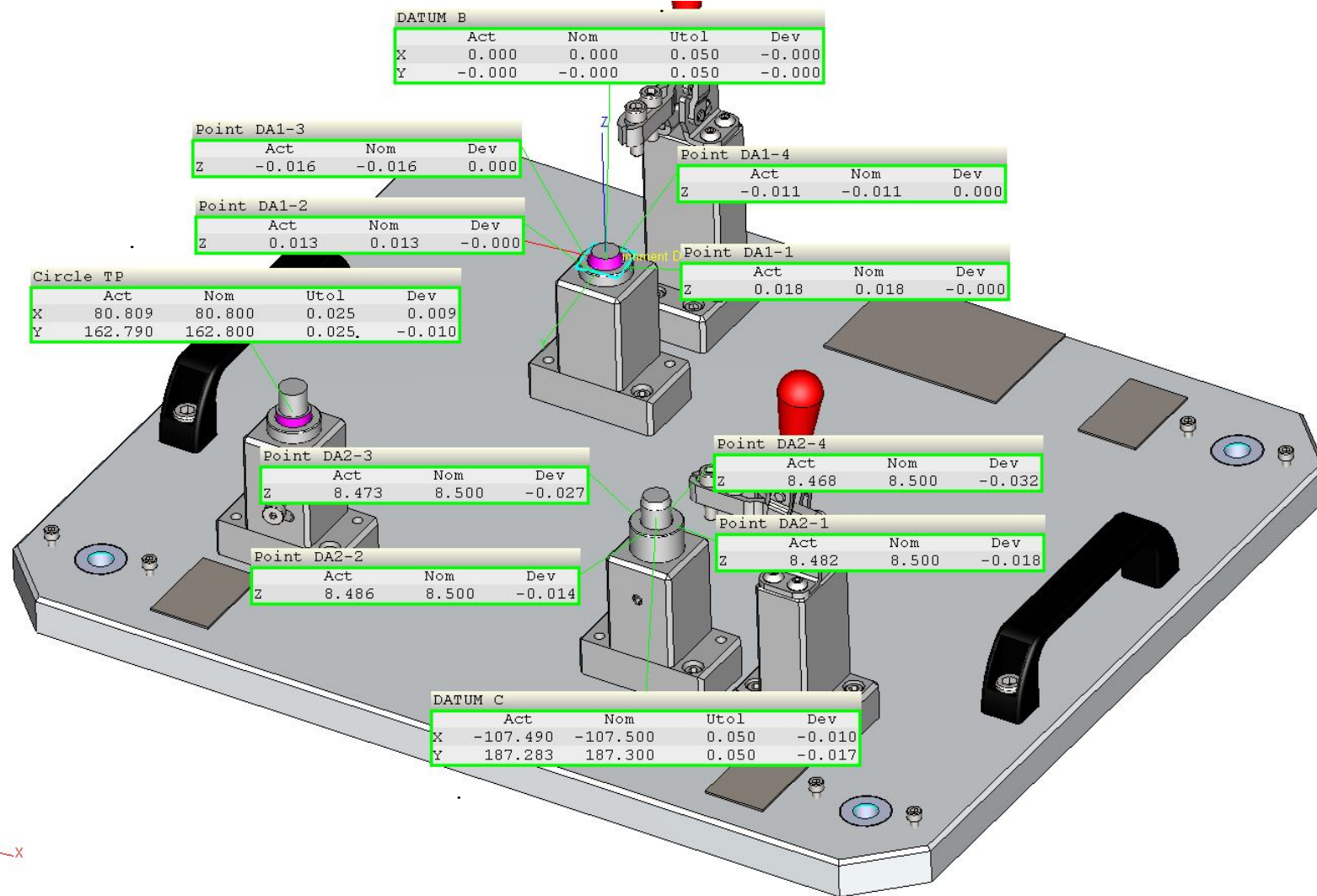
Incremental Part Number
2

Audit-No.:

Time
5:28:52 pm

Operator
Master

Revision Date





Plan Name
Checking_525147-2

DATE
2025-04-09

OT
LD25-07E-266

Time
5:29:04 pm

Part Name
Checking Fixture

Drawing No.
24SEM160DYNE01

Customer
Dynacast

Metrologist
Emmanuel Vizcaya

Length unit
mm

No. de pieza
2

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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Coordenadas Bujes Vs. Datums

X Value_BUJE_1	X	-235.748	-235.748	0.050	-0.050	0.000	
Y Value_BUJE_1	Y	251.744	251.744	0.050	-0.050	0.000	
Z Value_BUJE_1	Z	-75.586	-75.586	0.050	-0.050	0.000	
X Value_BUJE_2	X	160.910	160.910	0.050	-0.050	0.000	
Y Value_BUJE_2	Y	199.589	199.589	0.050	-0.050	0.000	
Z Value_BUJE_2	Z	-75.520	-75.520	0.050	-0.050	0.000	
X Value_BUJE_3	X	-277.470	-277.470	0.050	-0.050	0.001	
Y Value_BUJE_3	Y	-65.558	-65.558	0.050	-0.050	0.000	
Z Value_BUJE_3	Z	-75.492	-75.492	0.050	-0.050	0.000	

DATUMS

X Value_DATUM B	X	0.000	0.000	0.050	-0.050	0.000	
Y Value_DATUM B	Y	0.000	0.000	0.050	-0.050	0.000	
X Value_DATUM C	X	-107.490	-107.500	0.050	-0.050	-0.010	-
Y Value_DATUM C	Y	187.283	187.300	0.050	-0.050	-0.017	--
Z Value_Point DA1-1	Z	0.018	0.018	0.050	-0.050	0.000	
Z Value_Point DA1-2	Z	0.013	0.013	0.050	-0.050	0.000	
Z Value_Point DA1-3	Z	-0.016	-0.016	0.050	-0.050	0.000	
Z Value_Point DA1-4	Z	-0.011	-0.011	0.050	-0.050	0.000	
Z Value_Point DA2-1	Z	8.482	8.500	0.050	-0.050	-0.018	--
Z Value_Point DA2-2	Z	8.486	8.500	0.050	-0.050	-0.014	--
Z Value_Point DA2-3	Z	8.473	8.500	0.050	-0.050	-0.027	---
Z Value_Point DA2-4	Z	8.468	8.500	0.050	-0.050	-0.032	---

TP

True Position TP	Po2d	0.028	0.000	0.050		0.028	---
	X	80.809	80.800			0.009	
	Y	162.790	162.800			-0.010	
Diameter_TP	D	13.308	13.300	0.025	-0.025	0.008	--