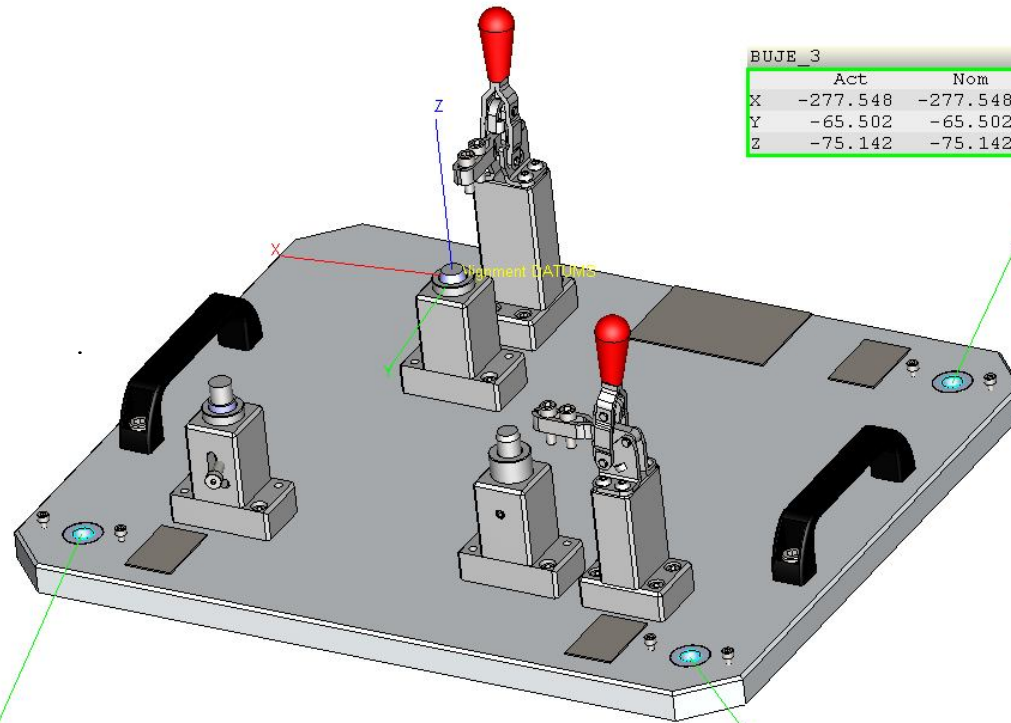


|                                  |                              |                    |                       |                               |
|----------------------------------|------------------------------|--------------------|-----------------------|-------------------------------|
| Programme<br>All Characteristics | Plan Name<br>Checking_525147 | Date<br>2025-04-09 | Temperature workpiece | Drawing No.<br>24SEM160DYNE01 |
| Incremental Part Number<br>1     | Audit-No.:                   | Time<br>5:13:51 pm | Operator<br>Master    | Revision Date                 |



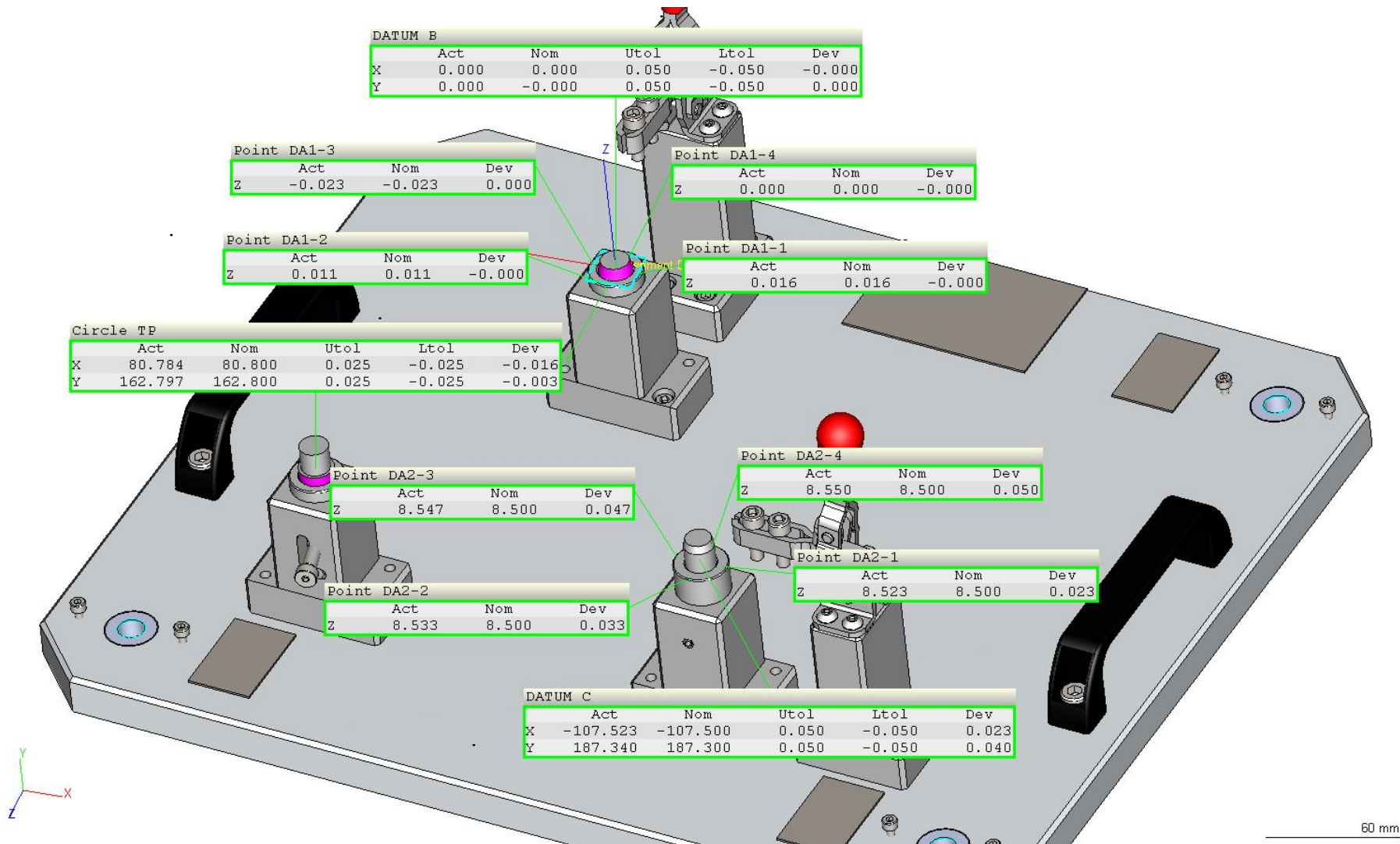
|   | Act      | Nom      | Utol  | Ltol   | Dev    |
|---|----------|----------|-------|--------|--------|
| X | -277.548 | -277.548 | 0.050 | -0.050 | 0.000  |
| Y | -65.502  | -65.502  | 0.050 | -0.050 | -0.000 |
| Z | -75.142  | -75.142  | 0.050 | -0.050 | 0.000  |

|   | Act     | Nom     | Utol  | Ltol   | Dev    |
|---|---------|---------|-------|--------|--------|
| X | 160.811 | 160.811 | 0.050 | -0.050 | 0.000  |
| Y | 199.614 | 199.614 | 0.050 | -0.050 | -0.000 |
| Z | -75.170 | -75.170 | 0.050 | -0.050 | 0.000  |

|   | Act      | Nom      | Utol  | Ltol   | Dev   |
|---|----------|----------|-------|--------|-------|
| X | -235.812 | -235.812 | 0.050 | -0.050 | 0.000 |
| Y | 251.815  | 251.815  | 0.050 | -0.050 | 0.000 |
| Z | -75.236  | -75.236  | 0.050 | -0.050 | 0.000 |

100 mm

|                                  |                              |                    |                       |                               |
|----------------------------------|------------------------------|--------------------|-----------------------|-------------------------------|
| Programme<br>All Characteristics | Plan Name<br>Checking_525147 | Date<br>2025-04-09 | Temperature workpiece | Drawing No.<br>24SEM160DYNE01 |
| Incremental Part Number<br>1     | Audit-No.:                   | Time<br>5:13:51 pm | Operator<br>Master    | Revision Date                 |





Plan Name  
Checking\_525147

DATE  
2025-04-09

OT  
LD25-07E-266

Time  
5:13:59 pm

Part Name  
Checking Fixture

Drawing No.  
24SEM160DYNE01

Customer  
Dynacast

Metrologist  
Emmanuel Vizcaya

Length unit  
mm

No. de pieza  
1

| Name | ID | Actual | Nominal | pos Tol | neg Tol | Diff | <-- --> |
|------|----|--------|---------|---------|---------|------|---------|
|------|----|--------|---------|---------|---------|------|---------|

### Coordenadas Bujes Vs. Datums

|                |   |          |          |       |        |       |  |
|----------------|---|----------|----------|-------|--------|-------|--|
| X Value_BUJE_1 | X | -235.812 | -235.812 | 0.050 | -0.050 | 0.000 |  |
| Y Value_BUJE_1 | Y | 251.815  | 251.815  | 0.050 | -0.050 | 0.000 |  |
| Z Value_BUJE_1 | Z | -75.236  | -75.236  | 0.050 | -0.050 | 0.000 |  |
| X Value_BUJE_2 | X | 160.811  | 160.811  | 0.050 | -0.050 | 0.000 |  |
| Y Value_BUJE_2 | Y | 199.614  | 199.614  | 0.050 | -0.050 | 0.000 |  |
| Z Value_BUJE_2 | Z | -75.170  | -75.170  | 0.050 | -0.050 | 0.000 |  |
| X Value_BUJE_3 | X | -277.548 | -277.548 | 0.050 | -0.050 | 0.000 |  |
| Y Value_BUJE_3 | Y | -65.502  | -65.502  | 0.050 | -0.050 | 0.000 |  |
| Z Value_BUJE_3 | Z | -75.142  | -75.142  | 0.050 | -0.050 | 0.000 |  |

### DATUMS

|                     |   |          |          |       |        |       |      |
|---------------------|---|----------|----------|-------|--------|-------|------|
| X Value_DATUM B     | X | 0.000    | 0.000    | 0.050 | -0.050 | 0.000 |      |
| Y Value_DATUM B     | Y | 0.000    | 0.000    | 0.050 | -0.050 | 0.000 |      |
| X Value_DATUM C     | X | -107.523 | -107.500 | 0.050 | -0.050 | 0.023 | --   |
| Y Value_DATUM C     | Y | 187.340  | 187.300  | 0.050 | -0.050 | 0.040 | ---- |
| Z Value_Point DA1-1 | Z | 0.016    | 0.016    | 0.050 | -0.050 | 0.000 |      |
| Z Value_Point DA1-2 | Z | 0.011    | 0.011    | 0.050 | -0.050 | 0.000 |      |
| Z Value_Point DA1-3 | Z | -0.023   | -0.023   | 0.050 | -0.050 | 0.000 |      |
| Z Value_Point DA1-4 | Z | 0.000    | 0.000    | 0.050 | -0.050 | 0.000 |      |
| Z Value_Point DA2-1 | Z | 8.523    | 8.500    | 0.050 | -0.050 | 0.023 | --   |
| Z Value_Point DA2-2 | Z | 8.533    | 8.500    | 0.050 | -0.050 | 0.033 | ---  |
| Z Value_Point DA2-3 | Z | 8.547    | 8.500    | 0.050 | -0.050 | 0.047 | ---- |
| Z Value_Point DA2-4 | Z | 8.550    | 8.500    | 0.050 | -0.050 | 0.050 | ---- |

### TP

|                  |      |         |         |       |        |        |     |
|------------------|------|---------|---------|-------|--------|--------|-----|
| True Position TP | Po2d | 0.032   | 0.000   | 0.050 |        | 0.032  | --- |
|                  | X    | 80.784  | 80.800  |       |        | -0.016 |     |
|                  | Y    | 162.797 | 162.800 |       |        | -0.003 |     |
| Diameter_TP      | D    | 13.305  | 13.300  | 0.025 | -0.025 | 0.005  | -   |