

	Plan Name A7B132044404101		DATE 2025-04-11		
	OT LD25-07E-280		Time 1:35:48 pm		
Part Name Bottom_Support		Drawing No. 234-04404-101		Customer RECAM LASER	
Metrologist Emmanuel Vizcaya		Length unit mm		No. de pieza Pieza_1	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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Item_1 Y Value_Plane3	Y	-339.870	-340.000	0.200	-0.200	-0.130	---
Item_2 Y Value_Circle1	Y	-274.967	-275.000	0.000	0.000	-0.033	-0.033
Item_3 Y Value_M6_1	Y	-102.838	-102.800	0.200	-0.200	0.038	-
Item_3 Y Value_M8_1	Y	-103.094	-102.800	0.200	-0.200	0.294	0.094
Item_3 Y Value_M6_2	Y	-102.804	-102.800	0.200	-0.200	0.004	-
Item_4 Y Value_Circle4	Y	-99.974	-100.000	0.200	-0.200	-0.026	-
Item_7 X Value_M6_1	X	-10.059	-10.000	0.300	-0.300	0.059	-
Item_8 X Value_M6_2	X	10.000	10.000	0.300	-0.300	0.000	
Item_9 X Value_Circle4	X	35.515	35.500	0.300	-0.300	0.015	-
Item_18 Distance	PerpLe	29.907	30.000	0.000	0.000	-0.093	-0.093
Item_20 Distance	PerpLe	14.712	15.000	0.100	-0.100	-0.288	-0.188
Item_21 Y Value_Plane20	Y	-126.870	-127.000	0.500	-0.500	-0.130	--
Item_22 Y Value_Plane22	Y	-151.078	-151.000	0.500	-0.500	0.078	-
Item_23 Y Value_Plane15	Y	-167.606	-167.500			0.106	
Item_24 Y Value_Plane16	Y	-182.409	-182.500			-0.091	
Item_25 Y Value_Plane12	Y	-309.847	-309.700	0.500	-0.500	0.147	--

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Item_1 Y Value_Plane10	Y	339.838	340.000	0.200	-0.200	-0.162	----
Item_2 Y Value_Circle3	Y	274.970	275.000	0.000	0.000	-0.030	-0.030
Item_3 Y Value_M6_3	Y	102.794	102.800	0.200	-0.200	-0.006	-
Item_3 Y Value_M8_2	Y	102.707	102.800	0.200	-0.200	-0.093	--
Item_3 Y Value_M6_4	Y	102.832	102.800	0.200	-0.200	0.032	-
Item_4 Y Value_Circle5	Y	99.983	100.000	0.200	-0.200	-0.016	-
XItem_7 Value_M6_3	X	-10.059	-10.000	0.300	-0.300	0.059	-
Item_8 X Value_M6_4	X	9.990	10.000	0.100	-0.100	-0.010	-
Item_9 X Value_Circle5	X	35.509	35.500	0.300	-0.300	0.009	-
Item_18 Distance_	PerpLe	29.150	30.000			-0.850	
Item_20 Distance	PerpLe	14.686	15.000			-0.314	
Item_21 Y Value_Plane21	Y	126.864	127.000	0.500	-0.500	-0.136	--
Item_22 Y Value_Plane23	Y	151.112	151.000	0.500	-0.500	0.112	-
Item_23 Y Value_Plane14	Y	167.624	167.500			0.124	

Plan Name A7B132044404101

Operator Master

DATE 2025-04-11 Time 1:35:48 pm



Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
Item_24 Y Value_Plane13	Y	182.383	182.500			-0.117	
Item_25 Y Value_Plane11	Y	309.877	309.700	0.200	-0.200	0.177	----

Item_5 Diameter_Circle1	D	25.145	25.000			0.145	
Item_5 Diameter_Circle2	D	25.096	25.000			0.096	
Item_5 Diameter_Circle3	D	25.091	25.000			0.091	
Item_6 Diameter_Circle4	D	20.083	20.000			0.083	
Item_6 Diameter_Circle5	D	20.084	20.066			0.018	
Item_10 distance	PerpLe	65.444	65.000	0.000	0.000	0.444	0.444
Item_11 Distance	PerpLe	126.124	126.100	0.000	0.000	0.024	0.024
Item_12 Distance	PerpLe	129.984	130.200	0.000	0.000	-0.216	-0.216
Item_13 Distance	PerpLe	4.032	4.700	0.000	0.000	-0.668	-0.668
Item_14 Distance	PerpLe	48.643	49.200	0.000	0.000	-0.557	-0.557
Item_15 Distance	PerpLe	54.794	53.900	0.000	0.000	0.894	0.894
Item_17 Angle	A	70.087	70.000	0.000	0.000	0.087	0.087
Item_19 Distance	PerpLe	4.692	4.400			0.292	
Item_26 Distance	PerpLe	679.648	680.000			-0.352	

	Plan Name A7B132044404101		DATE 2025-04-11	
	OT LD25-07E-280		Time 4:49:53 pm	
Part Name Bottom_Support		Drawing No. 234-04404-101		Customer RECAM LASER
Metrologist Emmanuel Vizcaya		Length unit mm		No. de pieza pieza_2

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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Item_1 Y Value_Plane3	Y	-339.873	-340.000	0.200	-0.200	-0.127	---
Item_2 Y Value_Circle1	Y	-274.996	-275.000	0.000	0.000	-0.004	-0.004
Item_3 Y Value_M6_1	Y	-103.063	-102.800	0.200	-0.200	0.263	0.063
Item_3 Y Value_M8_1	Y	-103.715	-102.800	0.200	-0.200	0.915	0.715
Item_3 Y Value_M6_2	Y	-102.931	-102.800	0.200	-0.200	0.131	---
Item_4 Y Value_Circle4	Y	-99.985	-100.000	0.200	-0.200	-0.014	-
Item_7 X Value_M6_1	X	-10.145	-10.000	0.300	-0.300	0.145	--
Item_8 X Value_M6_2	X	9.915	10.000	0.300	-0.300	-0.085	--
Item_9 X Value_Circle4	X	35.545	35.500	0.300	-0.300	0.045	-
Item_18 Distance	PerpLe	29.919	30.000	0.000	0.000	-0.081	-0.081
Item_20 Distance	PerpLe	14.755	15.000	0.100	-0.100	-0.245	-0.145
Item_21 Y Value_Plane20	Y	-126.873	-127.000	0.500	-0.500	-0.127	--
Item_22 Y Value_Plane22	Y	-151.050	-151.000	0.500	-0.500	0.050	-
Item_23 Y Value_Plane15	Y	-167.564	-167.500			0.064	
Item_24 Y Value_Plane16	Y	-182.399	-182.500			-0.101	
Item_25 Y Value_Plane12	Y	-309.859	-309.700	0.500	-0.500	0.159	--

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Item_1 Y Value_Plane10	Y	339.844	340.000	0.200	-0.200	-0.156	----
Item_2 Y Value_Circle3	Y	274.970	275.000	0.000	0.000	-0.030	-0.030
Item_3 Y Value_M6_3	Y	102.655	102.800	0.200	-0.200	-0.145	---
Item_3 Y Value_M8_2	Y	102.643	102.800	0.200	-0.200	-0.157	----
Item_3 Y Value_M6_4	Y	102.745	102.800	0.200	-0.200	-0.055	--
Item_4 Y Value_Circle5	Y	99.966	100.000	0.200	-0.200	-0.034	-
XItem_7 Value_M6_3	X	-10.079	-10.000	0.300	-0.300	0.079	--
Item_8 X Value_M6_4	X	9.985	10.000	0.100	-0.100	-0.015	-
Item_9 X Value_Circle5	X	35.529	35.500	0.300	-0.300	0.029	-
Item_18 Distance_	PerpLe	29.122	30.000			-0.878	
Item_20 Distance	PerpLe	14.725	15.000			-0.275	
Item_21 Y Value_Plane21	Y	126.892	127.000	0.500	-0.500	-0.108	-
Item_22 Y Value_Plane23	Y	151.106	151.000	0.500	-0.500	0.106	-
Item_23 Y Value_Plane14	Y	167.595	167.500			0.095	

Plan Name A7B132044404101

Operator Master

DATE 2025-04-11 Time 4:49:53 pm



Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
Item_24 Y Value_Plane13	Y	182.398	182.500			-0.102	
Item_25 Y Value_Plane11	Y	309.873	309.700	0.200	-0.200	0.173	----

Item_5 Diameter_Circle1	D	25.111	25.000			0.111	
Item_5 Diameter_Circle2	D	25.076	25.000			0.076	
Item_5 Diameter_Circle3	D	25.079	25.000			0.079	
Item_6 Diameter_Circle4	D	20.078	20.000			0.078	
Item_6 Diameter_Circle5	D	20.057	20.066			-0.009	
Item_10 distance	PerpLe	65.463	65.000	0.000	0.000	0.463	0.463
Item_11 Distance	PerpLe	126.122	126.100	0.000	0.000	0.022	0.022
Item_12 Distance	PerpLe	130.425	130.200	0.000	0.000	0.225	0.225
Item_13 Distance	PerpLe	4.250	4.700	0.000	0.000	-0.450	-0.450
Item_14 Distance	PerpLe	48.847	49.200	0.000	0.000	-0.353	-0.353
Item_15 Distance	PerpLe	54.550	53.900	0.000	0.000	0.650	0.650
Item_17 Angle	A	68.793	70.000	0.000	0.000	-1.207	-1.207
Item_19 Distance	PerpLe	4.735	4.400			0.335	
Item_26 Distance	PerpLe	679.642	680.000			-0.358	