

Part Name
Almen Gage

Drawing No.
TSP-3 Rev B

Customer
Safrán

Metrologist
ANA MARIA AYALA

Length unit
mm

No. de pieza
EM-961

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 1-1 Distance 7.000 min	Z	9.276	7.000		0.000	2.276	
Item 1-2 Distance 7.000 min	Z	8.770	7.000		0.000	1.770	
Item 2 Distance 20.000	X	19.984	20.000	2.000	-0.500	-0.016	---
Item 3 Distance 20.000	X	20.042	20.000	2.000	-0.500	0.042	---
Item 4 Distancia 1.590	ResEle	1.621	1.590	0.100	-0.100	0.031	--
Item 5-1 Diameter 4.760	D	4.766	4.760	0.050	-0.050	0.006	-
Item 5-2 Diameter 4.760	D	4.760	4.760	0.050	-0.050	0.000	
Item 5-3 Diameter 4.760	D	4.761	4.760	0.050	-0.050	0.001	
Item 6-1 True Position 0.050	Po2d	0.088	0.000	0.050		0.088	0.038
Item 6-2 True Position 0.050	Po2d	0.098	0.000	0.050		0.098	0.048
Item 6-3 True Position 0.050	Po2d	0.089	0.000	0.050		0.089	0.039
Item 7 True Position 1.000	Po2d	0.655	0.000	1.000		0.655	---
Item 8-1 Diameter 6.000	D	6.355	6.000	0.500	-0.500	0.355	---
Item 8-2 Diameter 6.000	D	6.357	6.000	0.500	-0.500	0.357	---
Item 9 Diameter 4.760	D	4.760	4.760	0.500	-0.500	0.000	
Item 10-1 Altura 2	Z	2.046	2.000		2.000	0.046	
Item 10-2 Altura 2	Z	2.038	2.000		2.000	0.038	
Item 10-3 Altura 2	Z	2.048	2.000		2.000	0.048	
Item 10-4 Altura 2	Z	2.050	2.000		2.000	0.050	
Diferencia de altura entre bolas	ResEle	0.018	0.000	1.000	0.000	0.018	----

===== Additional Information=====

Flatness balls	Flat	0.002	0.000	0.005		0.002	--
Wear Pin 1	ResEle	0.117	0.500	1.000		-0.383	
Wear Pin 2	ResEle	0.175	0.500	1.000		-0.325	
Wear Pin 3	ResEle	0.151	0.500	1.000		-0.349	
Wear Pin 4	ResEle	0.177	0.500	1.000		-0.323	
Length of perpendicular_Perpendicular2	PerpLe	0.329	0.340	0.050	-0.050	-0.011	-