

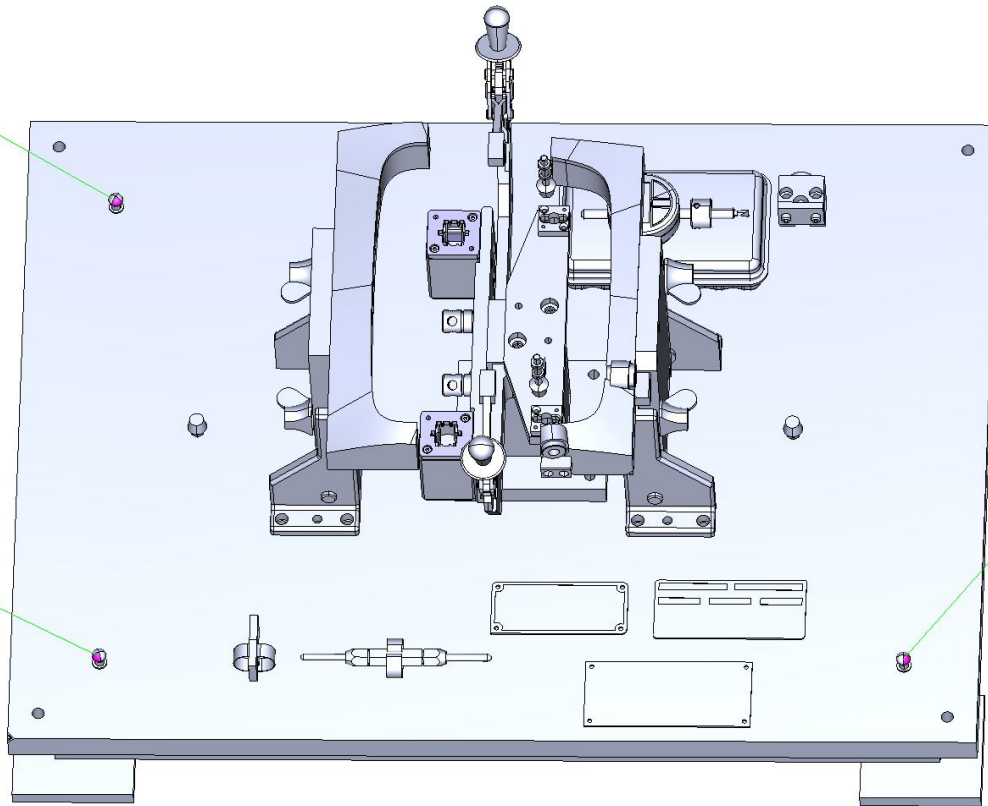
Programme All Characteristics	Plan Name 24SPECC10KOSE00	Date 2025-04-10	Temperature workpiece 22.00	Drawing No. 24SPECC10KOSE00
Incremental Part Number 1	Audit-No.: * vda_auditno *	Time 5:48:56 pm	Operator Master	Revision Date



Sphere3			
	Act	Nom	Dev
X	1775.034	1775.000	0.034
Y	-224.986	-225.000	0.014
Z	2013.000	2013.000	0.000
D	12.000	11.989	

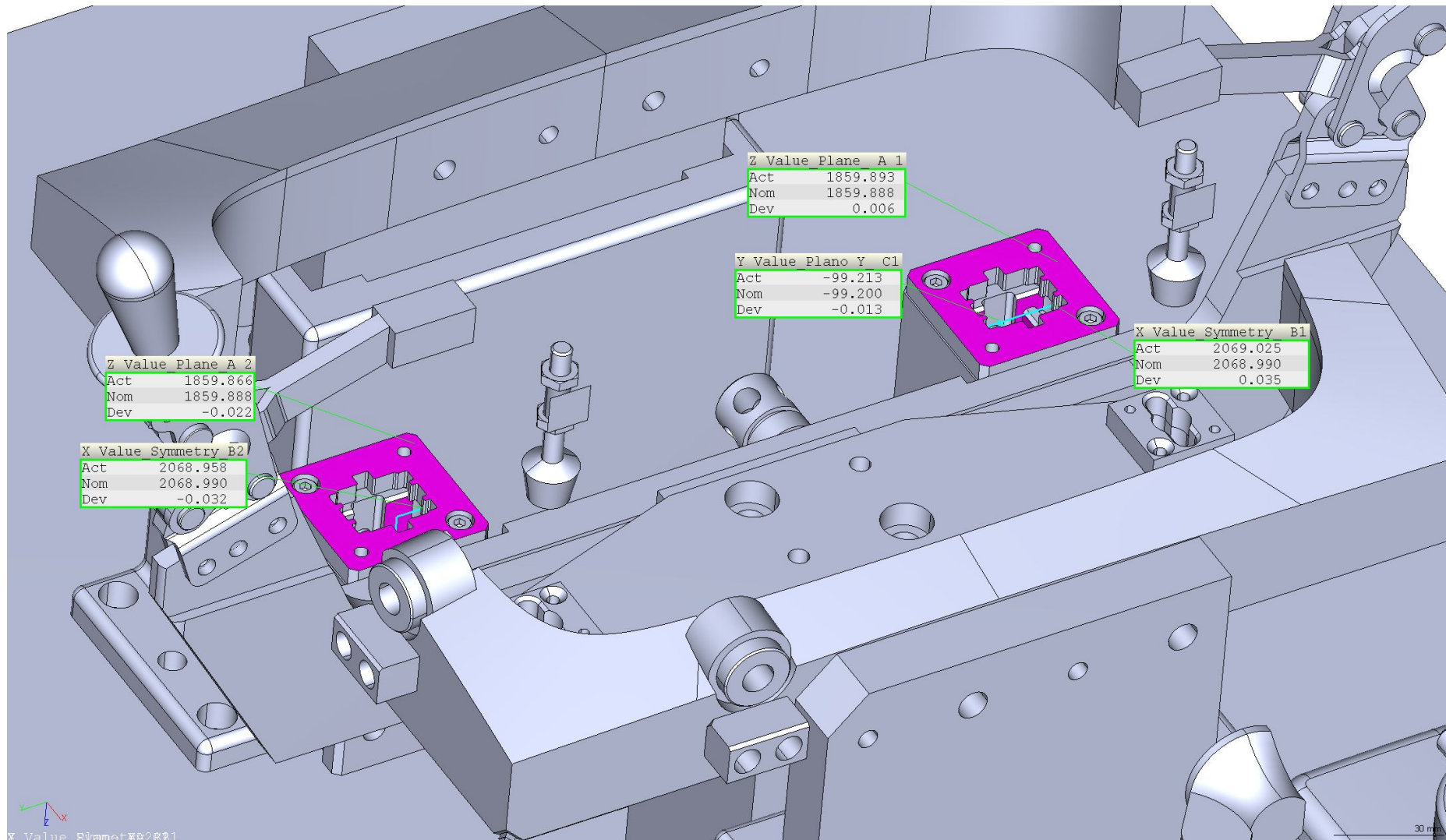
Sphere1			
	Act	Nom	Dev
X	1775.000	1775.000	0.000
Y	225.000	225.000	-0.000
Z	2013.000	2013.000	-0.000
D	11.999	11.989	

Sphere2			
	Act	Nom	Dev
X	2450.049	2450.000	0.049
Y	225.000	225.000	-0.000
Z	2013.000	2013.000	0.000
D	11.998	11.989	



100 mm

Programme All Characteristics	Plan Name 24SPECC10KOSE00	Date 2025-04-10	Temperature workpiece 22.00	Drawing No. 24SPECC10KOSE00
Incremental Part Number 1	Audit-No.: * vda_auditno *	Time 5:48:56 pm	Operator Master	Revision Date



X Value Symmetry B2 B21



Plan Name 24SPECC10KOSE00	DATE 2025-04-10
OT LD25-07E-284	Time 5:49:04 pm

Part Name Fixture	Drawing No. 24SPECC10KOSE00	Customer SPECC
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Metrologist Gerardo Moctezuma	Length unit mm	No. de pieza 1
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Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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Alineacion

X Value_Sphere1	X	1775.000	1775.000	0.010	-0.010	0.000	
Y Value_Sphere1	Y	225.000	225.000	0.010	-0.010	0.000	
Z Value_Sphere1	Z	2013.000	2013.000	0.010	-0.010	0.000	
X Value_Sphere2	X	2450.049	2450.000	0.050	-0.050	0.049	----
Y Value_Sphere2	Y	225.000	225.000	0.010	-0.010	0.000	
Z Value_Sphere2	Z	2013.000	2013.000	0.010	-0.010	0.000	
X Value_Sphere3	X	1775.034	1775.000	0.050	-0.050	0.034	---
Y Value_Sphere3	Y	-224.986	-225.000	0.050	-0.050	0.014	--
Z Value_Sphere3	Z	2013.000	2013.000	0.050	-0.050	0.000	

Mediciones

Z Value_Plane_ A 1	Z	1859.893	1859.888	0.050	-0.050	0.006	-
Z Value_Plane_ A 2	Z	1859.866	1859.888	0.050	-0.050	-0.022	--
X Value_Symmetry_ B1	X	2069.025	2068.990	0.050	-0.050	0.035	---
X Value_Symmetry_ B2	X	2068.958	2068.990	0.050	-0.050	-0.032	---
Y Value_Plano Y_ C1	Y	-99.213	-99.200	0.050	-0.050	-0.013	--