



Plan Name DATE
TSP-M Mini Strip Almen Gage 2025-04-09

OT Time
LD25-07E-275 11:01:52 pm

Part Name
TSP-M Mini Strip Almen Gage

Drawing No.
0062

Customer
Curtiss Wright

Metrologist
ERIK GALLARDO

Length unit
mm

No. de pieza
1

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 1.1 diametro esfera	D	3.178	3.200			-0.022	
Item 1.1 desgaste de la esfera	Prof	0.014	0.000	1.000		0.014	-
Item 1.2 diametro esfera	D	3.179	3.200			-0.021	
Item 1.2 desgaste de la esfera	Prof	0.020	0.000	1.000		0.020	-
Item 2.1 Distancia	PerpLe	1.983	2.000		0.000	-0.017	-0.017
Item 2.2 Distancia	PerpLe	1.996	2.000		0.000	-0.004	-0.004
Item 3 distancia_X	Dist	7.949	7.900	0.150	-0.150	0.049	--
Item 4 distancia_X	Dist	8.014	7.900	0.150	-0.150	0.114	--
Item 5.1 distancia_Y	Dist	3.142	3.200	3.350	3.050	-0.058	--
Item 5.2 distancia_Y	Dist	3.144	3.200	3.350	3.050	-0.056	--
Item 5.1 diametro	D	6.402	6.400	0.400	-0.400	0.002	-
Item 5.2 diametro	D	6.402	6.400	0.400	-0.400	0.002	-
Item 6.1 distancia	Z	0.835	0.500		0.000	0.335	
Item 6.2 distancia	Z	0.832	0.500		0.000	0.332	
Item 7.1 distancia	PerpLe	0.608	0.500		0.000	0.108	
Item 7.2 distancia	PerpLe	0.605	0.500		0.000	0.105	
Item 8 distancia_X	Dist	26.022	26.000	26.150	25.870	0.022	-
Item 9.1 distancia	X	13.024	13.000	13.080	12.940	0.024	-
Item 9.2 distancia	X	-12.998	-13.000	-12.940	-13.080	-0.002	-
Item 10.1 distancia	Z	4.548	4.500		0.000	0.048	
Item 10.2 distancia	Z	4.494	4.500		0.000	-0.006	-0.006
Item 11 radio	R	6.361	120.000	120.000		-113.639	
Item 12 desgaste punta indicador	Prof	0.469	0.000	1.000		0.469	--

Plan Name TSP-M Mini Strip Almen Gage	Run All Characteristics	Process sheet level * vda_auditno *	
Date of the last program modification 2025-04-09	Version	Order * order *	
Last program modification 0062	Incremental Part Number 1	Temperature workpiece	

