



Plan Name
RAM MASTER 2

DATE
2025-04-03

OT
LD25-07E-242

Time
11:47:50 am

Part Name
Ram Master-2

Drawing No.
S / R

Customer
Grupo Maspe

Metrologist
Jose Manuel Mendoza

Length unit
mm

No. de pieza
2

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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Mediciones a 0 grados

Item 1 diametro sup	D	1.2541	1.2000	0.5000	-0.5000	0.0541	-
Item 2 angulo sup	A1	0.0000	0.0000	0.5000	-0.5000	0.0000	
Item 3 diametro inf	D	1.2807	1.2000	0.5000	-0.5000	0.0807	-
Item 4 angulo inf	A1	0.0000	0.0000	0.5000	-0.5000	0.0000	

Mediciones a 90 grados

Item 5 ancho slot sup	Dist	1.0082	1.0000	0.5000	-0.5000	0.0082	-
Item 6 largo slot sup	Dist	1.6542	2.0000	0.5000	-0.5000	-0.3458	---
Item 7 angulo Sup	A	90.0000	90.0000	0.5000	-0.5000	0.0000	
Item 8 ancho slot inf	Dist	0.7677	1.0000	0.5000	-0.5000	-0.2323	--
Item 9 largo slot inf	Dist	2.2561	2.0000	0.5000	-0.5000	0.2561	---
Item 10 angulo	A	92.8705	90.0000	0.5000	-0.5000	2.8705	2.3705

Mediciones a 180 grados

Item 11 ancho slot sup	Dist	1.0720	1.0000	0.5000	-0.5000	0.0720	-
Item 12 largo slot sup	Dist	9.9265	10.0000	0.5000	-0.5000	-0.0735	-
Item 13 angulo sup	A	182.1305	180.0000	0.5000	-0.5000	2.1305	1.6305
Item 14 ancho del slot	Dist	1.4386	1.0000	0.5000	-0.5000	0.4386	----
Item 15 largo del slot	Dist	9.9732	10.0000	0.5000	-0.5000	-0.0268	-
Item 16 angulo inf	A	180.2510	180.0000	0.5000	-0.5000	0.2510	---

Mediciones a 270 grados

Item 17 diametro sup	D	3.2029	3.0000	0.5000	-0.5000	0.2029	--
Item 18 angulo sup	A	270.7152	270.0000	0.5000	-0.5000	0.7152	0.2152
Item 19 diametro inf	D	3.2550	3.0000	0.5000	-0.5000	0.2550	---
Item 20 angulo	A	272.6929	270.0000	0.5000	-0.5000	2.6929	2.1929