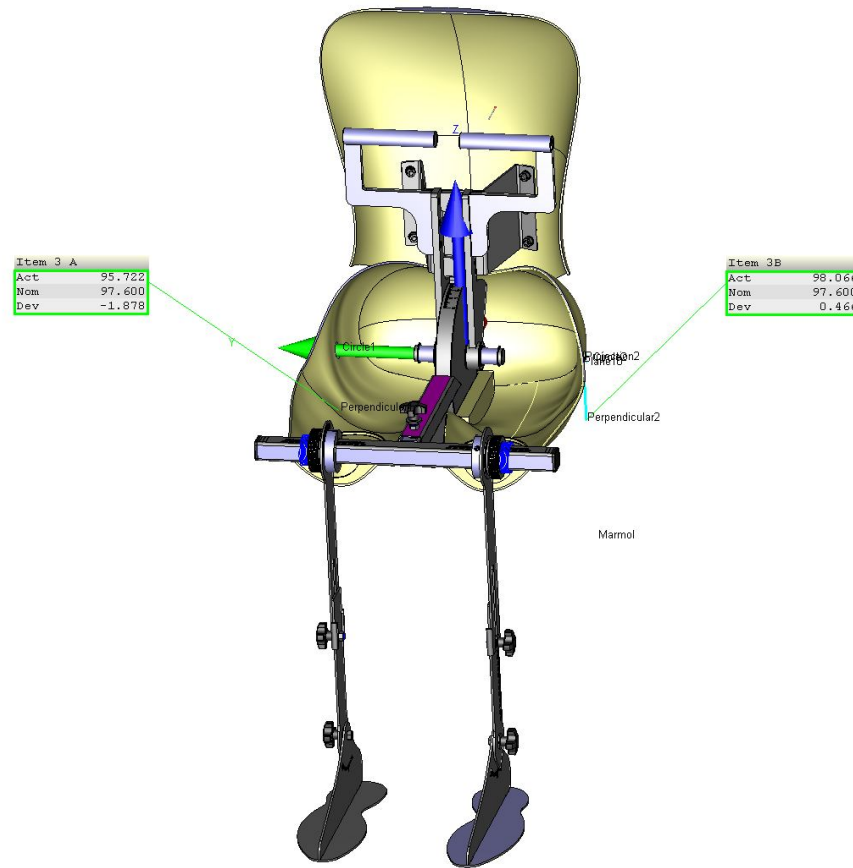
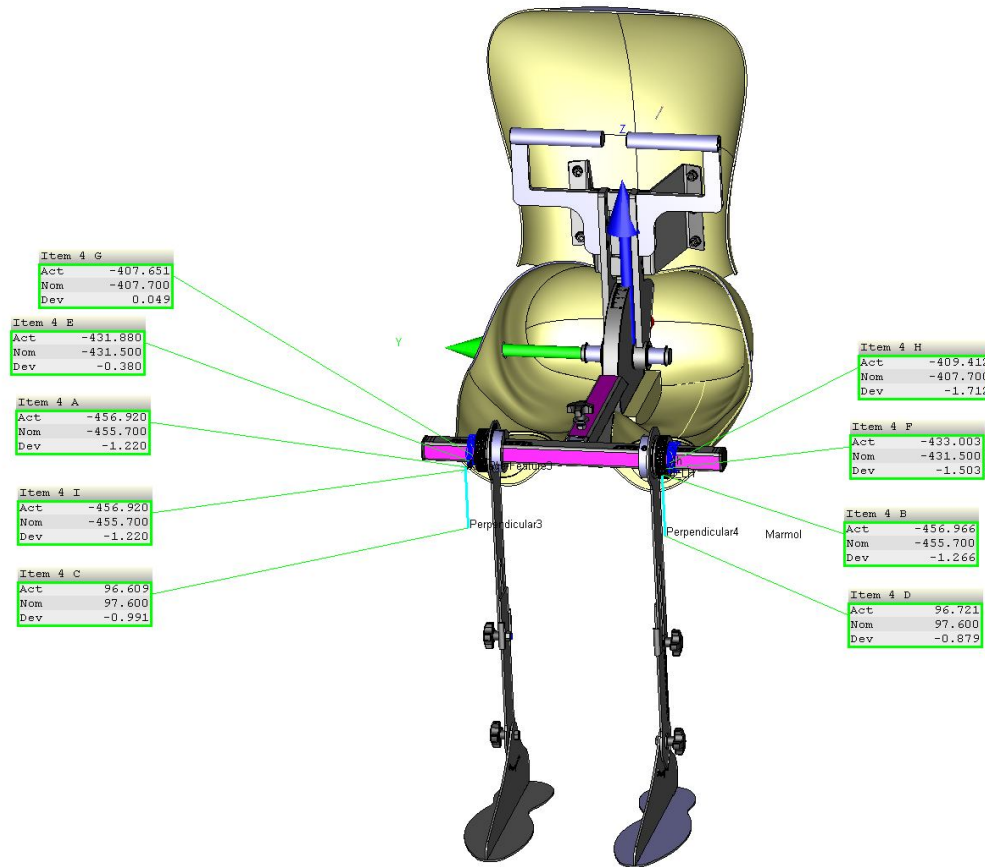


Programme All Characteristics	Plan Name SAE-J826-2008	Date 2025-03-26	Temperature workpiece	Drawing No. SAE -J826-2008
Incremental Part Number 1	Audit-No.: * vda_auditno *	Time 2:49:50 pm	Operator Master	Revision Date



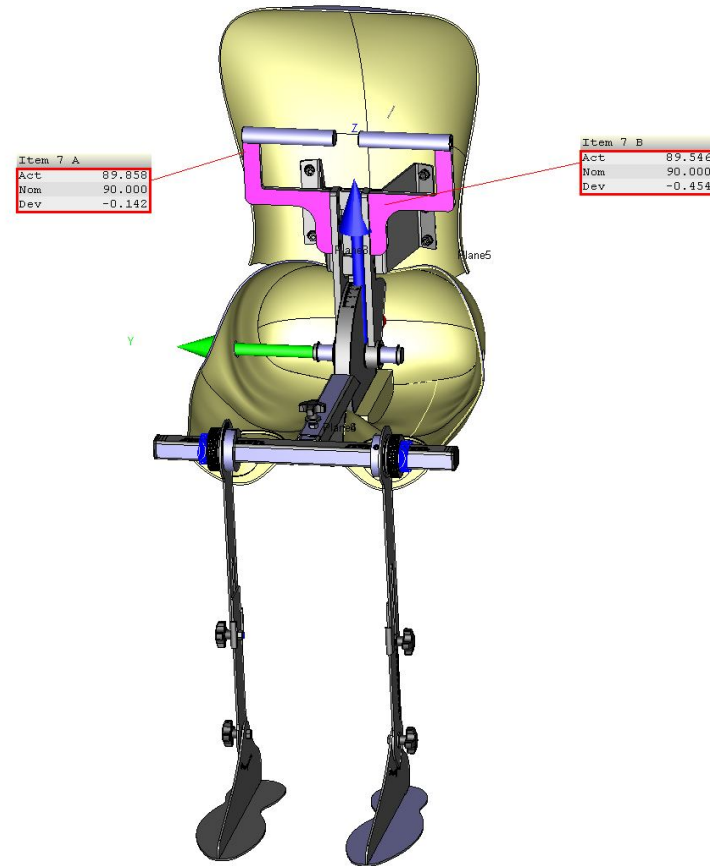
200 mm

Programme All Characteristics	Plan Name SAE-J826-2008	Date 2025-03-26	Temperature workpiece	Drawing No. SAE -J826-2008
Incremental Part Number 1	Audit-No.: * vda_auditno *	Time 2:49:50 pm	Operator Master	Revision Date



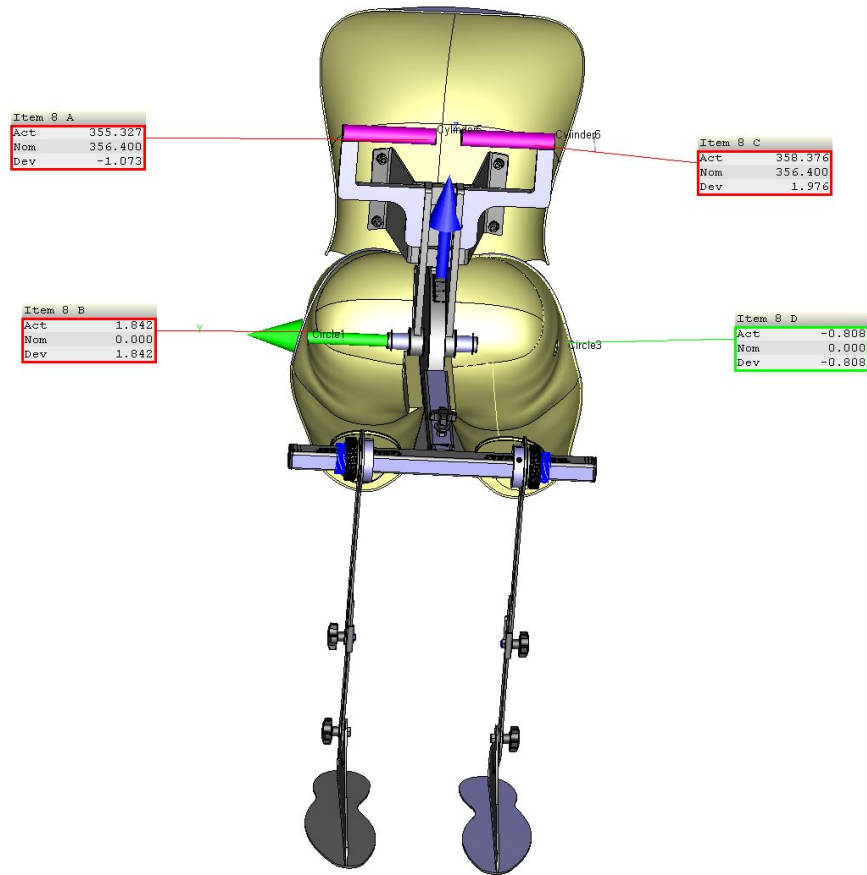
200 mm

Programme All Characteristics	Plan Name SAE-J826-2008	Date 2025-03-26	Temperature workpiece	Drawing No. SAE -J826-2008
Incremental Part Number 1	Audit-No.: * vda_auditno *	Time 2:49:50 pm	Operator Master	Revision Date



200 mm

Programme All Characteristics	Plan Name SAE-J826-2008	Date 2025-03-26	Temperature workpiece	Drawing No. SAE -J826-2008
Incremental Part Number 1	Audit-No.: * vda_auditno *	Time 2:49:50 pm	Operator Master	Revision Date



200 mm

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 2 A	ResEle	136.631	134.900	2.000	-2.000	1.731	----
Item 2 B	ResEle	135.151	134.900	2.000	-2.000	0.251	-
Item 2 C	ResEle	135.891	134.900	2.000	-2.000	0.991	--
Item 3 A	PerpLe	95.722	97.600	2.000	-2.000	-1.878	----
Item 3B	PerpLe	98.066	97.600	2.000	-2.000	0.466	-
Item 3 C	Avg	96.894	97.600	2.000	-2.000	-0.706	--
Item 4 A	X	-456.920	-455.700	2.000	-2.000	-1.220	---
Item 4 B	X	-456.966	-455.700	2.000	-2.000	-1.266	---
Item 4 C	PerpLe	96.609	97.600	2.000	-2.000	-0.991	--
Item 4 D	PerpLe	96.721	97.600	2.000	-2.000	-0.879	--
Item 4 E	X	-431.880	-431.500	2.000	-2.000	-0.380	-
Item 4 F	X	-433.003	-431.500	2.000	-2.000	-1.503	----
Item 4 G	X	-407.651	-407.700	2.000	-2.000	0.049	-
Item 4 H	X	-409.412	-407.700	2.000	-2.000	-1.712	----
Item 4 I	X	-456.920	-455.700	2.000	-2.000	-1.220	---
Item 4 J	Avg	96.665	97.600	2.000	-2.000	-0.935	--
Item 4 K	ResEle	-0.229	0.000	1.000	-1.000	-0.229	-
Item 4 M	ResEle	0.029	0.000	0.200	-0.200	0.029	-
Item 5 A	ResEle	3.900	0.000	4.000	0.000	3.900	----
Item 5B	A1	90.445	90.000	0.500	-0.500	0.445	----
Item 6 A	ResEle	0.000	0.000	1.000	-1.000	0.000	
Item 6 B	A	0.109	0.000	0.200	-0.200	0.109	---
Item 7 A	A	89.858	90.000	0.100	-0.100	-0.142	-0.042
Item 7 B	A	89.546	90.000	0.200	-0.200	-0.454	-0.254
Item 7 C	A	90.075	90.000	0.250	-0.250	0.075	--
Item 7 D	ResEle	90.000	90.000	1.000	-1.000	0.000	
Item 7 E	ResEle	0.000	0.000			0.000	
Item 7 F	ResEle	0.000	0.000	1.000	-1.000	0.000	
Item 7 G	A	89.824	90.000	0.500	-0.500	-0.176	--
Item 7 H	A	90.075	90.000	0.500	-0.500	0.075	-
Item 8 A	Z	355.327	356.400	1.000	-1.000	-1.073	-0.073
Item 8 B	X	1.842	0.000	1.000	-1.000	1.842	0.842
Item 8 C	Z	358.376	356.400	1.000	-1.000	1.976	0.976
Item 8 D	X	-0.808	0.000	1.000	-1.000	-0.808	----
Item 9 A	ResEle	0.000	0.000	1.000	-1.000	0.000	

Plan Name SAE-J826-2008

Operator Master

DATE 2025-03-26 Time 2:50:11 pm

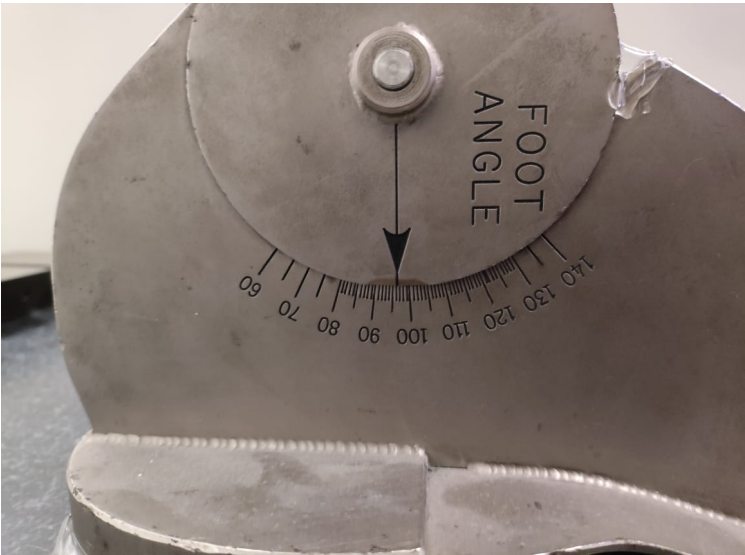


Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
Item 10 A2	PerpLe	379.644	379.000	2.000	-2.000	0.644	--
Item 10 B2_Y	Dist	388.476	388.000	2.000	-2.000	0.476	-

	Plan Name PIERNA LH	DATE 2025-03-25
	OT LD25-07E-206	Time 5:05:53 pm
Part Name PIERNA RH DUMMY	Drawing No. SAE-J826-2008	Customer ADIENT
Metrologist Emmanuel Vizcaya	Length unit mm	No. de pieza 1

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 12a	A1	89.705	90.000	1.000	-1.000	-0.295	--

Item 12b VISUAL 96.5



Item 13a	Z	107.757	107.200	2.000	-2.000	0.557	--
Item 13b_Z	Dist	457.943	459.022	2.000	-2.000	-1.078	---
Item 13c_Z	Dist	416.386	417.181	2.000	-2.000	-0.794	--
Item 13d_Z	Dist	391.610	393.215	2.000	-2.000	-1.604	----

Item 14a YES

	Plan Name PIERNA RH	DATE 2025-03-25
	OT LD25-07E-206	Time 6:11:55 pm
Part Name PIERNA RH DUMMY	Drawing No. SAE-J826-2008	Customer ADIENT
Metrologist Emmanuel Vizcaya	Length unit mm	No. de pieza 1

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 12a	A1	90.608	90.000	1.000	-1.000	0.608	---

Item 12b VISUAL 96.5



Item 13a	Z	107.710	107.200	2.000	-2.000	0.510	--
Item 13b_Z	Dist	458.460	459.022	2.000	-2.000	-0.561	--
Item 13c_Z	Dist	416.936	417.181	2.000	-2.000	-0.245	-
Item 13d_Z	Dist	392.490	393.215	2.000	-2.000	-0.724	--

Item 14a YES