



Plan Name
LD04PSCOPE

DATE
2025-03-27

OT
LD25-07E-227

Time
5:37:34 pm

Part Name
Patron Longitudes y Diametros

Drawing No.
5360531

Customer
GKN

Metrologist
ERIK GALLARDO

Length unit
mm

No. de pieza
Reporte 0 Grados

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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++++ Diametros +++++

Diameter_D1	D	25.0463	25.0000			0.0463	
Diameter_D2	D	60.0449	60.0000			0.0449	
Diameter_D3	D	60.0509	60.0000			0.0509	
Diameter_D4	D	110.0610	110.0000			0.0610	
Diameter_D5	D	80.0563	80.0000			0.0563	
Diameter_D6	D	40.0529	40.0000			0.0529	

++++ Distancias +++++

L1 37 mm	X	36.9998	37.0000			-0.0002	
L2 52 mm	X	52.0262	52.0000			0.0262	
L3 112 mm	X	111.4499	112.0000			-0.5501	
L4 127 mm	X	126.4249	127.0000			-0.5751	
L5 201 mm	X	200.9485	201.0000			-0.0515	
L6 216 mm	X	216.0246	216.0000			0.0246	
L7 312 mm	X	311.6984	312.0000			-0.3016	
L8 327 mm	X	326.7289	327.0000			-0.2711	
L9 419 mm	X	418.7010	419.0000			-0.2990	
L10 434 mm	X	433.7796	434.0000			-0.2204	
L11 521 mm	X	520.7526	521.0000			-0.2474	
L12 549 mm	X	548.6355	549.0000			-0.3645	
L13 563 mm	X	562.6355	563.0000			-0.3645	
L14 583 mm	X	582.6796	583.0000			-0.3204	



Plan Name
LD04PSCOPE

DATE
2025-03-27

OT
LD25-07E-227

Time
6:05:40 pm

Part Name
Patron Longitudes y Diametros

Drawing No.
5360531

Customer
GKN

Metrologist
ERIK GALLARDO

Length unit
mm

No. de pieza
Reporte 180 Grados2

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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++++ Diametros +++++

Diameter_D1	D	25.0463	25.0000			0.0463	
Diameter_D2	D	60.0448	60.0000			0.0448	
Diameter_D3	D	60.0508	60.0000			0.0508	
Diameter_D4	D	110.0607	110.0000			0.0607	
Diameter_D5	D	80.0564	80.0000			0.0564	
Diameter_D6	D	40.0528	40.0000			0.0528	

++++ Distancias +++++

L1 37 mm	X	36.9999	37.0000			-0.0001	
L2 52 mm	X	52.0222	52.0000			0.0222	
L3 112 mm	X	111.4500	112.0000			-0.5500	
L4 127 mm	X	126.4249	127.0000			-0.5751	
L5 201 mm	X	200.9484	201.0000			-0.0516	
L6 216 mm	X	216.0244	216.0000			0.0244	
L7 312 mm	X	311.6981	312.0000			-0.3019	
L8 327 mm	X	326.7287	327.0000			-0.2713	
L9 419 mm	X	418.7006	419.0000			-0.2994	
L10 434 mm	X	433.7793	434.0000			-0.2207	
L11 521 mm	X	520.7520	521.0000			-0.2480	
L12 549 mm	X	548.6348	549.0000			-0.3652	
L13 563 mm	X	562.6346	563.0000			-0.3654	
L14 583 mm	X	582.6786	583.0000			-0.3214	