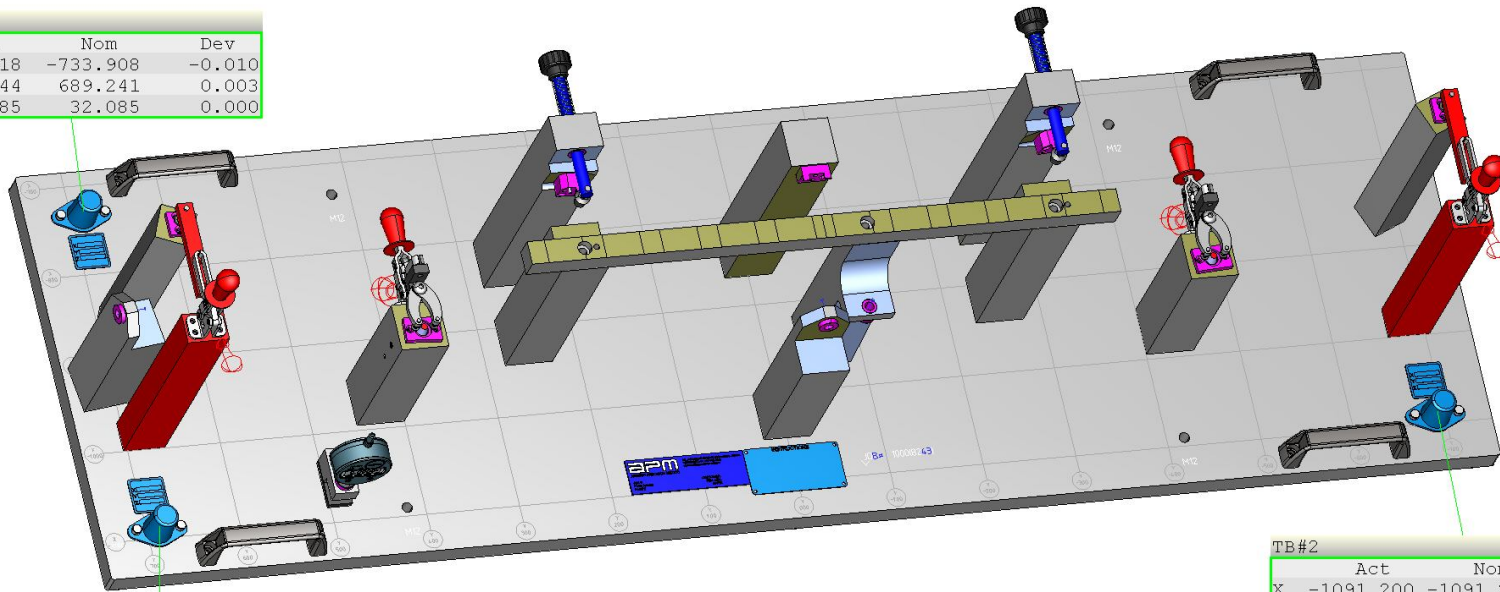


Programme All Characteristics	Plan Name JOB-8243	Date 2025-03-20	Temperature workpiece	Drawing No. S/R
Incremental Part Number 1	Audit-No.: * vda_auditno *	Time 1:31:50 pm	Operator Master	Revision Date



TB#3			
	Act	Nom	Dev
X	-733.918	-733.908	-0.010
Y	689.244	689.241	0.003
Z	32.085	32.085	0.000



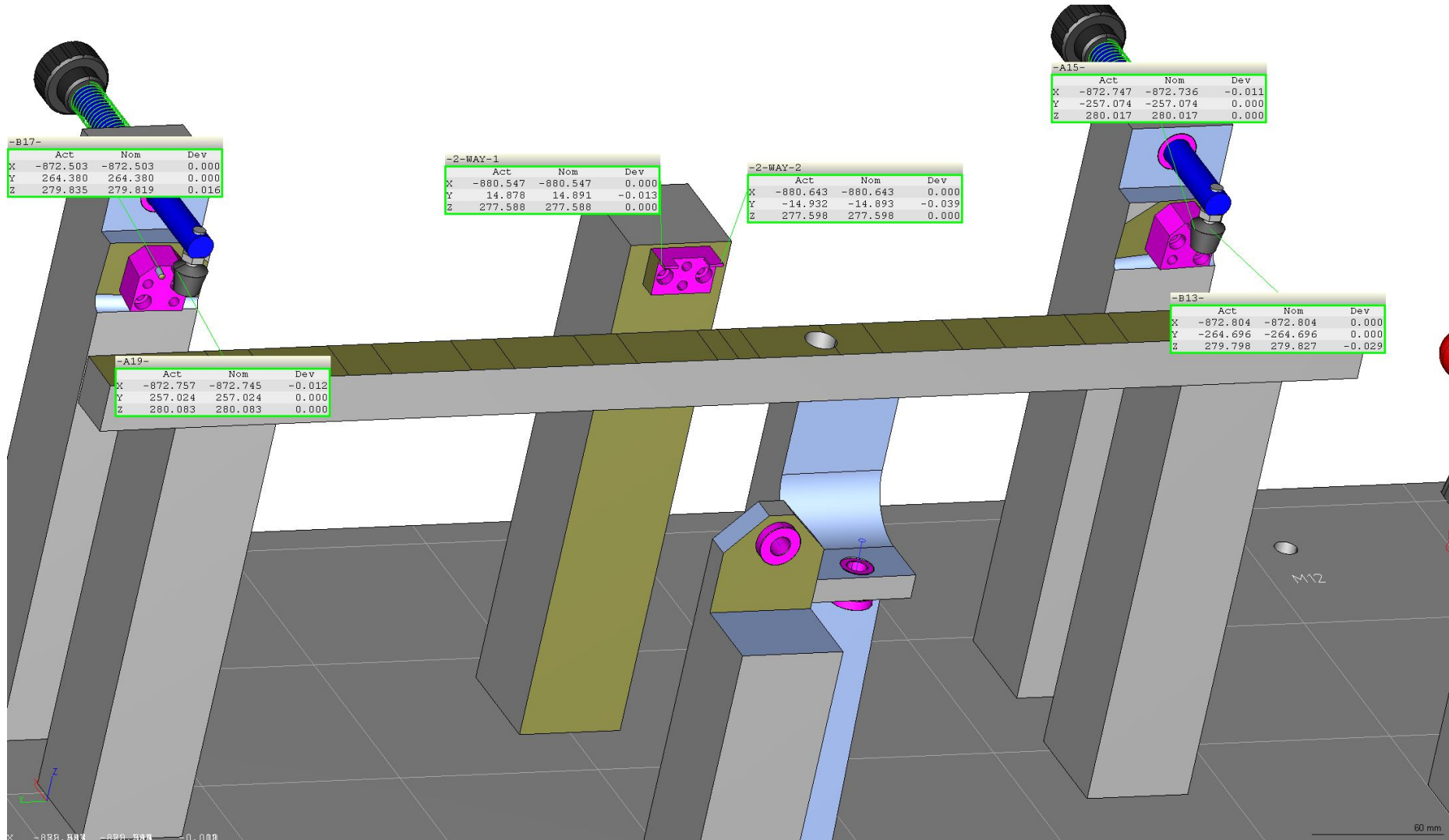
TB#1			
	Act	Nom	Dev
X	-1091.200	-1091.200	-0.000
Y	689.240	689.240	0.000
Z	32.085	32.085	-0.000

TB#2			
	Act	Nom	Dev
X	-1091.200	-1091.200	0.000
Y	-689.329	-689.303	-0.026
Z	32.000	32.000	-0.000

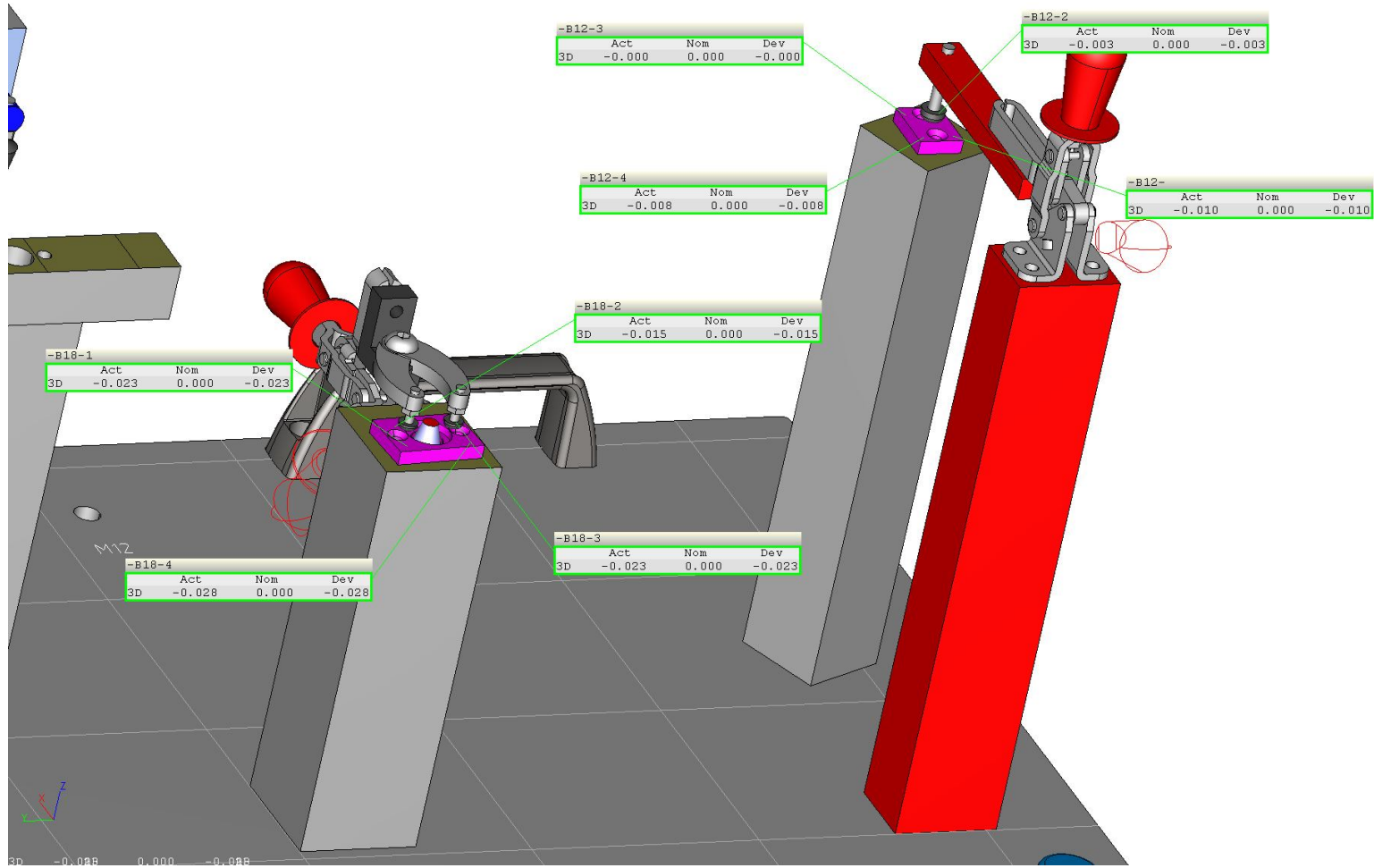


100 mm

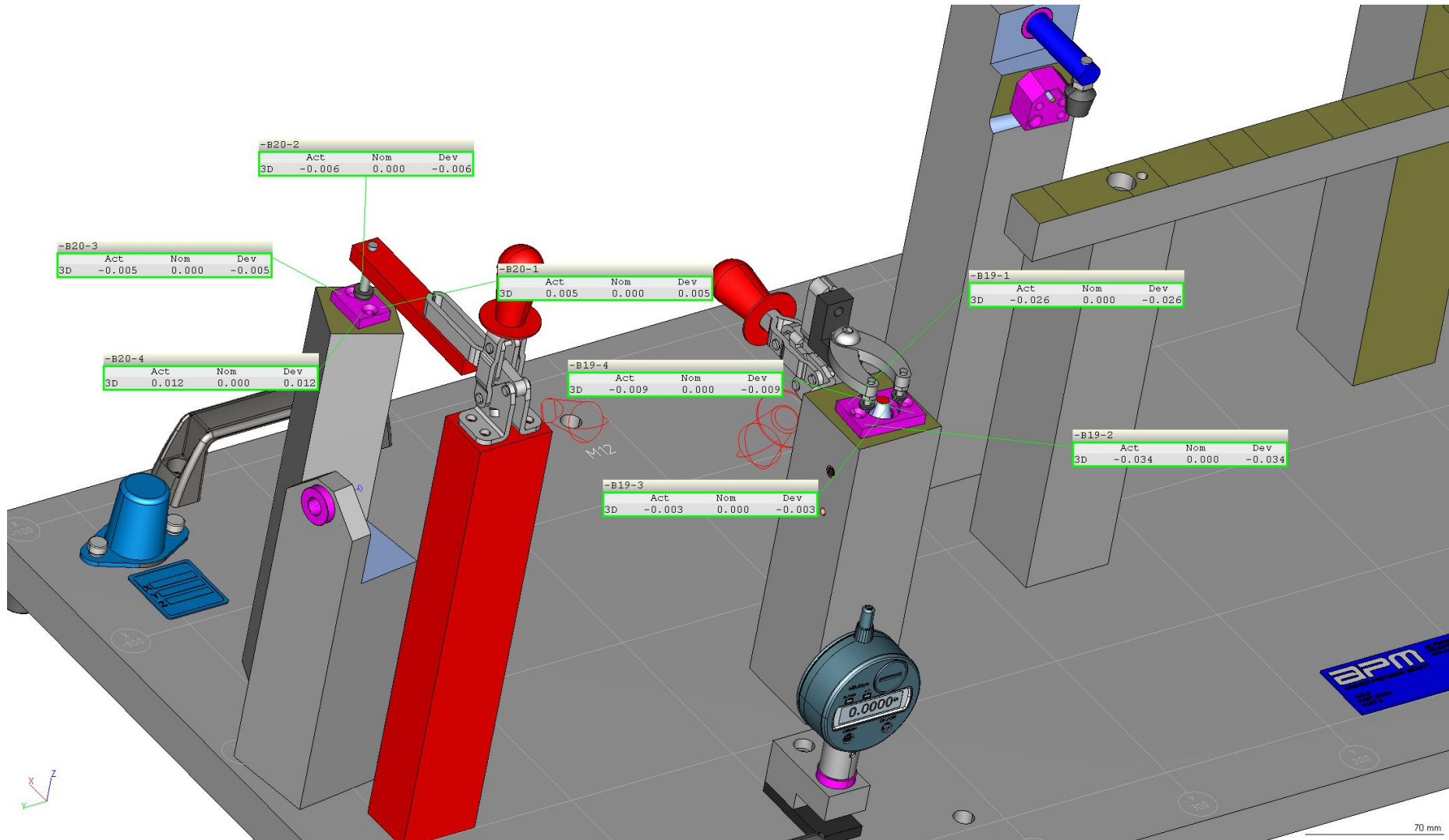
Programme All Characteristics	Plan Name JOB-8243	Date 2025-03-20	Temperature workpiece	Drawing No. S/R
Incremental Part Number 1	Audit-No.: * vda_auditno *	Time 1:31:50 pm	Operator Master	Revision Date



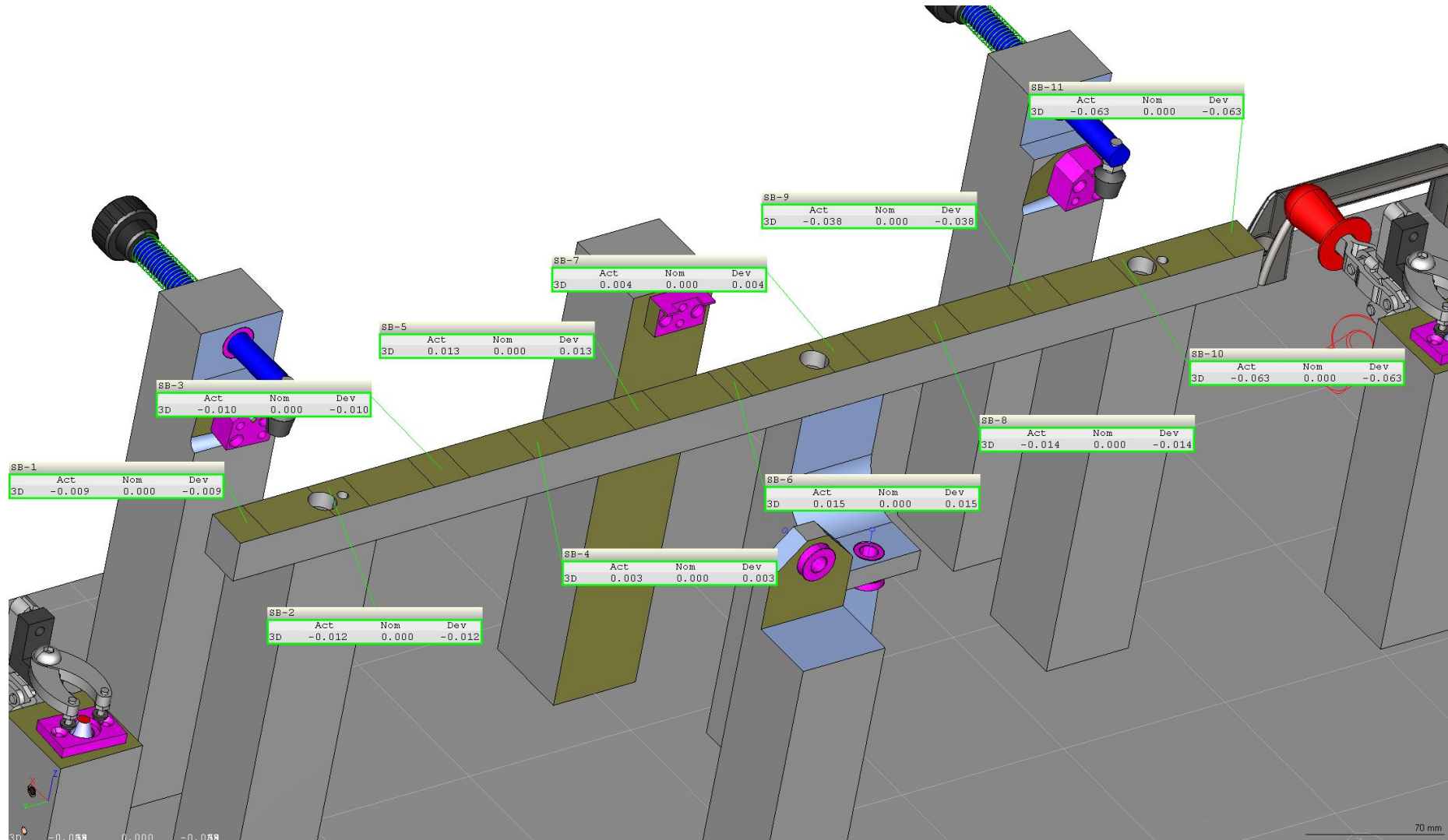
Programme All Characteristics	Plan Name JOB-8243	Date 2025-03-20	Temperature workpiece	Drawing No. S/R
Incremental Part Number 1	Audit-No.: * vda_auditno *	Time 1:31:50 pm	Operator Master	Revision Date



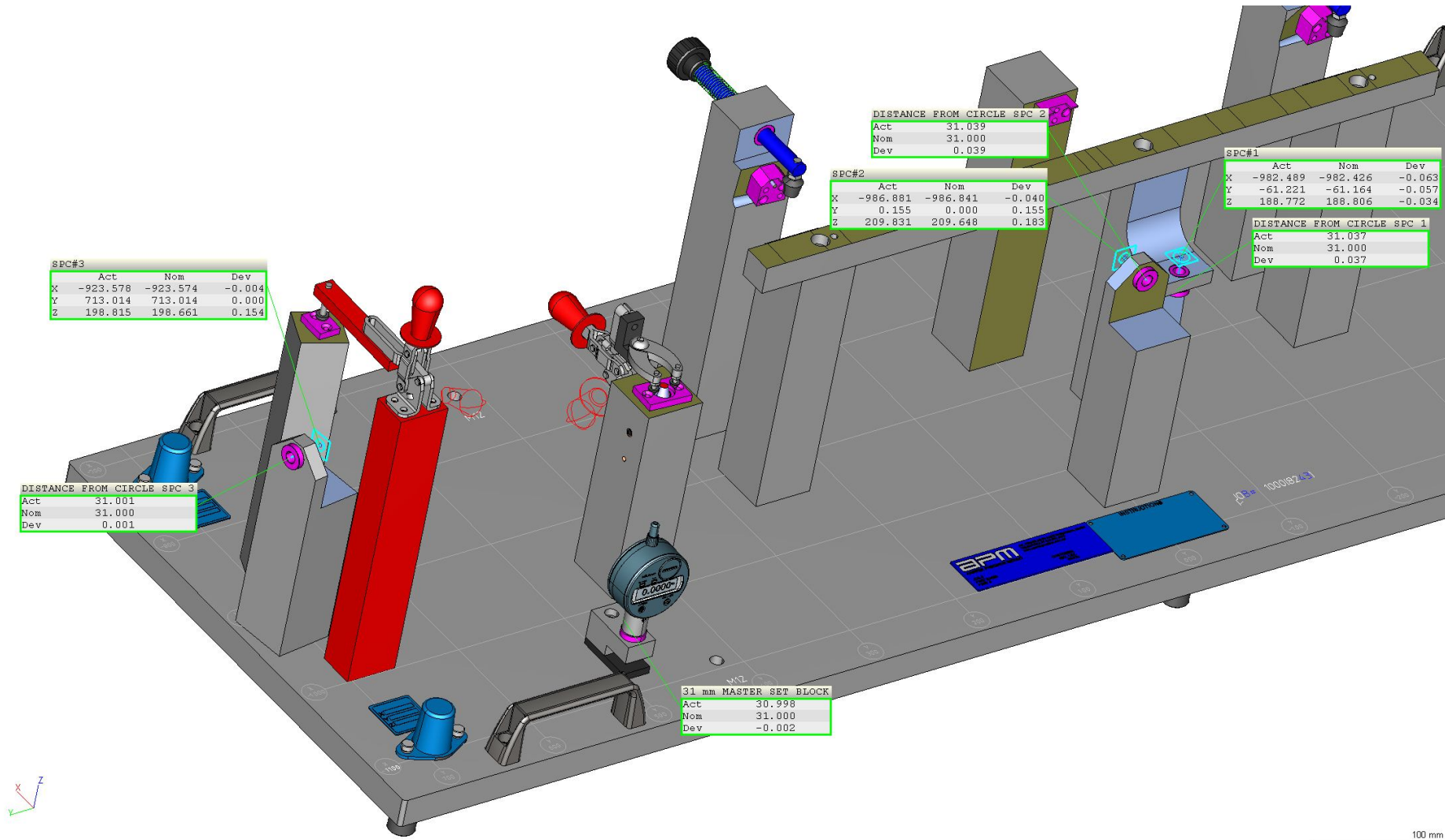
Programme All Characteristics	Plan Name JOB-8243	Date 2025-03-20	Temperature workpiece	Drawing No. S/R
Incremental Part Number 1	Audit-No.: * vda_auditno *	Time 1:31:50 pm	Operator Master	Revision Date



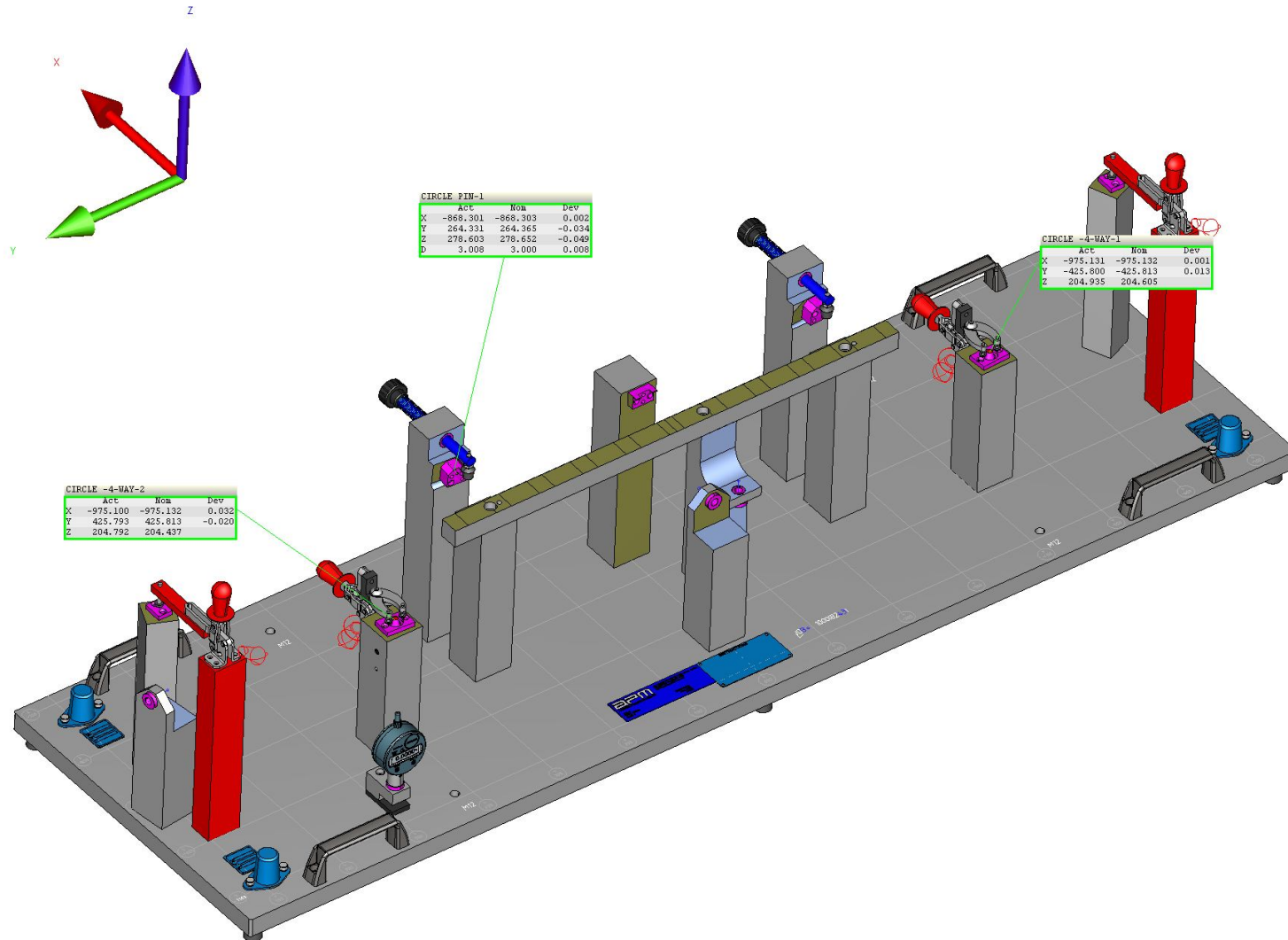
Programme All Characteristics	Plan Name JOB-8243	Date 2025-03-20	Temperature workpiece	Drawing No. S/R
Incremental Part Number 1	Audit-No.: * vda_auditno *	Time 1:31:50 pm	Operator Master	Revision Date



Programme All Characteristics	Plan Name JOB-8243	Date 2025-03-20	Temperature workpiece	Drawing No. S/R
Incremental Part Number 1	Audit-No.: * vda_auditno *	Time 1:31:50 pm	Operator Master	Revision Date



Programme All Characteristics	Plan Name JOB-8243	Date 2025-03-20	Temperature workpiece	Drawing No. S/R
Incremental Part Number 1	Audit-No.: * vda_auditno *	Time 1:31:50 pm	Operator Master	Revision Date



100 mm

	Plan Name JOB-8243	DATE 2025-03-20
	OT LD25-07E-207	Time 1:32:20 pm
Part Name JOB-1000(8243)	Drawing No. S/R	Customer APM
Metrologist Gerardo Moctezuma	Length unit mm	No. de pieza 1

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
------	----	--------	---------	---------	---------	------	---------

POSITION OF TOOLING BALLS

X Value_TB#1	X	-1091.200	-1091.200			0.000	
Y Value_TB#1	Y	689.240	689.240			0.000	
Z Value_TB#1	Z	32.085	32.085			0.000	
X Value_TB#2	X	-1091.200	-1091.200			0.000	
Y Value_TB#2	Y	-689.329	-689.303			-0.026	
Z Value_TB#2	Z	32.000	32.000			0.000	
X Value_TB#3	X	-733.918	-733.908			-0.010	
Y Value_TB#3	Y	689.244	689.241			0.003	
Z Value_TB#3	Z	32.085	32.085			0.000	

POSITION OF -2- WAY LOCATOR -C-

X Value_-2-WAY-1	X	-880.547	-880.547	0.050	-0.050	0.000	
Y Value_-2-WAY-1	Y	14.878	14.891	0.050	-0.050	-0.013	--
Z Value_-2-WAY-1	Z	277.588	277.588	0.050	-0.050	0.000	
Space Point Distance_-2-WAY-1	PtDist	-0.013	0.000	0.050	-0.050	-0.013	--
X Value_-2-WAY-2	X	-880.643	-880.643	0.050	-0.050	0.000	
Y Value_-2-WAY-2	Y	-14.932	-14.893	0.050	-0.050	-0.039	----
Z Value_-2-WAY-2	Z	277.598	277.598	0.050	-0.050	0.000	
Space Point Distance_-2-WAY-2	PtDist	0.039	0.000	0.050	-0.050	0.039	----

POSITION OF NET LOCATOR -A19-

X Value_-A19-	X	-872.757	-872.745	0.050	-0.050	-0.012	-
Y Value_-A19-	Y	257.024	257.024	0.050	-0.050	0.000	
Z Value_-A19-	Z	280.083	280.083	0.050	-0.050	0.000	
Space Point Distance_-A19-	PtDist	0.012	0.000	0.050	-0.050	0.012	-

POSITION OF NET LOCATOR -B17-

X Value_CIRCLE PIN-1	X	-868.301	-868.303	0.100	-0.100	0.002	-
Y Value_CIRCLE PIN-1	Y	264.331	264.365	0.100	-0.100	-0.034	--
Z Value_CIRCLE PIN-1	Z	278.603	278.652	0.100	-0.100	-0.049	--
Diameter_CIRCLE PIN-1	D	3.008	3.000	0.100	-0.100	0.008	-
X Value_-B17-	X	-872.503	-872.503	0.050	-0.050	0.000	

Plan Name	JOB-8243						
Operator	Master	DATE	2025-03-20	Time	1:32:20 pm		

Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
Y Value_-B17-	Y	264.380	264.380	0.050	-0.050	0.000	
Z Value_-B17-	Z	279.835	279.819	0.050	-0.050	0.016	--
Space Point Distance_-B17-	PtDist	0.016	0.000	0.050	-0.050	0.016	--

POSITION OF NET LOCATOR -A15-

X Value_-A15-	X	-872.747	-872.736	0.050	-0.050	-0.011	-
Y Value_-A15-	Y	-257.074	-257.074	0.050	-0.050	0.000	
Z Value_-A15-	Z	280.017	280.017	0.050	-0.050	0.000	
Space Point Distance_-A15-	PtDist	0.011	0.000	0.050	-0.050	0.011	-

POSITION OF NET LOCATOR -B13-

X Value_-B13-	X	-872.804	-872.804	0.050	-0.050	0.000	
Y Value_-B13-	Y	-264.696	-264.696	0.050	-0.050	0.000	
Z Value_-B13-	Z	279.798	279.827	0.050	-0.050	-0.029	---
Space Point Distance_-B13-	PtDist	-0.029	0.000	0.050	-0.050	-0.029	---

POSITION OF NET LOCATOR -B12-

X Value_-B12-	X	-870.589	-870.589	0.050	-0.050	0.000	
Y Value_-B12-	Y	-688.470	-688.470	0.050	-0.050	0.000	
Z Value_-B12-	Z	264.873	264.883	0.050	-0.050	-0.010	-
Space Point Distance_-B12-	PtDist	-0.010	0.000	0.050	-0.050	-0.010	-
X Value_-B12-2	X	-854.122	-854.122	0.050	-0.050	0.000	
Y Value_-B12-2	Y	-689.189	-689.189	0.050	-0.050	0.000	
Z Value_-B12-2	Z	265.162	265.165	0.050	-0.050	-0.003	-
Space Point Distance_-B12-2	PtDist	-0.003	0.000	0.050	-0.050	-0.003	-
X Value_-B12-3	X	-854.153	-854.153	0.050	-0.050	0.000	
Y Value_-B12-3	Y	-674.822	-674.822	0.050	-0.050	0.000	
Z Value_-B12-3	Z	265.269	265.269	0.050	-0.050	0.000	
Space Point Distance_-B12-3	PtDist	0.000	0.000	0.050	-0.050	0.000	
X Value_-B12-4	X	-870.803	-870.803	0.050	-0.050	0.000	
Y Value_-B12-4	Y	-675.696	-675.696	0.050	-0.050	0.000	
Z Value_-B12-4	Z	264.964	264.972	0.050	-0.050	-0.008	-
Space Point Distance_-B12-4	PtDist	-0.008	0.000	0.050	-0.050	-0.008	-

POSITION OF ADDED -4- WAY LOCATOR #1

X Value_CIRCLE -4-WAY-1	X	-975.131	-975.132	0.050	-0.050	0.001	
Y Value_CIRCLE -4-WAY-1	Y	-425.800	-425.813	0.050	-0.050	0.013	--

POINTS ON CHANGED NET LOCATOR -B18-

X Value_-B18-1	X	-984.671	-984.671	0.050	-412.300	0.000	----
Y Value_-B18-1	Y	-412.499	-412.499	0.050	-0.050	0.000	

Plan Name JOB-8243							
Operator Master		DATE 2025-03-20		Time 1:32:20 pm			
Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
Z Value_-B18-1	Z	201.872	201.895	0.050	-0.050	-0.023	--
Space Point Distance_-B18-1	PtDist	-0.023	0.000	0.050	-0.050	-0.023	--
X Value_-B18-2	X	-969.397	-969.397	0.050	-0.050	0.000	
Y Value_-B18-2	Y	-413.607	-413.607	0.600	-0.050	0.000	---
Z Value_-B18-2	Z	201.747	201.762	0.050	-0.050	-0.015	--
Space Point Distance_-B18-2	PtDist	-0.015	0.000	0.050	-0.050	-0.015	--
X Value_-B18-3	X	-968.095	-968.095	0.050	-0.050	0.000	
Y Value_-B18-3	Y	-441.073	-441.073	0.050	-0.050	0.000	
Z Value_-B18-3	Z	201.743	201.766	0.050	-0.050	-0.023	--
Space Point Distance_-B18-3	PtDist	-0.023	0.000	0.050	-0.050	-0.023	--
X Value_-B18-4	X	-984.010	-984.010	0.050	-0.050	0.000	
Y Value_-B18-4	Y	-440.365	-440.365	0.050	-0.050	0.000	
Z Value_-B18-4	Z	201.876	201.904	0.050	-0.050	-0.028	---
Space Point Distance_-B18-4	PtDist	-0.028	0.000	0.050	-0.050	-0.028	---

POSITION OF ADDED -4- WAY LOCATOR #2

X Value_CIRCLE -4-WAY-2	X	-975.100	-975.132	0.050	-0.050	0.032	---
Y Value_CIRCLE -4-WAY-2	Y	425.793	425.813	0.050	-0.050	-0.020	--

POINTS ON CHANGED NET LOCATOR -B19-

X Value_-B19-1	X	-966.006	-966.006	0.050	-0.050	0.000	
Y Value_-B19-1	Y	439.953	439.953	0.050	-0.050	0.000	
Z Value_-B19-1	Z	201.721	201.747	0.050	-0.050	-0.026	---
Space Point Distance_-B19-1	PtDist	-0.026	0.000	0.050	-0.050	-0.026	---
X Value_-B19-2	X	-983.440	-983.440	0.050	-0.050	0.000	
Y Value_-B19-2	Y	441.958	441.958	0.050	-0.050	0.000	
Z Value_-B19-2	Z	201.866	201.900	0.050	-0.050	-0.034	---
Space Point Distance_-B19-2	PtDist	-0.034	0.000	0.050	-0.050	-0.034	---
X Value_-B19-3	X	-969.683	-969.683	0.050	-0.050	0.000	
Y Value_-B19-3	Y	412.818	412.818	0.050	-0.050	0.000	
Z Value_-B19-3	Z	201.761	201.764	0.050	-0.050	-0.003	-
Space Point Distance_-B19-3	PtDist	-0.003	0.000	0.050	-0.050	-0.003	-
X Value_-B19-4	X	-985.334	-985.334	0.050	-0.050	0.000	
Y Value_-B19-4	Y	412.582	412.582	0.050	-0.050	0.000	
Z Value_-B19-4	Z	201.892	201.901	0.050	-0.050	-0.009	-
Space Point Distance_-B19-4	PtDist	-0.009	0.000	0.050	-0.050	-0.009	-

POINTS ON CHANGED NET LOCATOR -B20-

X Value_-B20-1	X	-869.812	-869.812	0.050	-0.050	0.000	
Y Value_-B20-1	Y	675.810	675.810	0.050	-0.050	0.000	
Z Value_-B20-1	Z	264.993	264.988	0.050	-0.050	0.005	-
Space Point Distance_-B20-1	PtDist	0.005	0.000	0.050	-0.050	0.005	-

Plan Name JOB-8243

Operator Master

DATE 2025-03-20 Time 1:32:20 pm



Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
X Value_-B20-2	X	-852.753	-852.753	0.050	-0.050	0.000	
Y Value_-B20-2	Y	675.824	675.824	0.050	-0.050	0.000	
Z Value_-B20-2	Z	265.280	265.286	0.050	-0.050	-0.006	-
Space Point Distance_-B20-2	PtDist	-0.006	0.000	0.050	-0.050	-0.006	-
X Value_-B20-3	X	-853.071	-853.071	0.050	-0.050	0.000	
Y Value_-B20-3	Y	688.506	688.506	0.050	-0.050	0.000	
Z Value_-B20-3	Z	265.183	265.188	0.050	-0.050	-0.005	-
Space Point Distance_-B20-3	PtDist	-0.005	0.000	0.050	-0.050	-0.005	-
X Value_-B20-4	X	-870.304	-870.304	0.050	-0.050	0.000	
Y Value_-B20-4	Y	688.399	688.399	0.050	-0.050	0.000	
Z Value_-B20-4	Z	264.900	264.888	0.050	-0.050	0.012	-
Space Point Distance_-B20-4	PtDist	0.012	0.000	0.050	-0.050	0.012	-

POINTS ON SUPPORT BAR

Space Point Distance_SB-1	PtDist	-0.009	0.000	0.100	-0.100	-0.009	-
X Value_SB-1	X	-929.642	-929.642	0.100	-0.100	0.000	
Y Value_SB-1	Y	304.693	304.693	0.100	-0.100	0.000	
Z Value_SB-1	Z	264.200	264.209	0.100	-0.100	-0.009	-
Space Point Distance_SB-2	PtDist	-0.012	0.000	0.100	-0.100	-0.012	-
X Value_SB-2	X	-921.397	-921.397	0.100	-0.100	0.000	
Y Value_SB-2	Y	248.712	248.712	0.100	-0.100	0.000	
Z Value_SB-2	Z	264.384	264.396	0.100	-0.100	-0.012	-
Space Point Distance_SB-3	PtDist	-0.010	0.000	0.100	-0.100	-0.010	-
X Value_SB-3	X	-931.671	-931.671	0.100	-0.100	0.000	
Y Value_SB-3	Y	184.782	184.782	0.100	-0.100	0.000	
Z Value_SB-3	Z	264.245	264.255	0.100	-0.100	-0.010	-
Space Point Distance_SB-4	PtDist	0.003	0.000	0.100	-0.100	0.003	-
X Value_SB-4	X	-931.019	-931.019	0.100	-0.100	0.000	
Y Value_SB-4	Y	125.442	125.442	0.100	-0.100	0.000	
Z Value_SB-4	Z	264.295	264.292	0.100	-0.100	0.003	-
Space Point Distance_SB-5	PtDist	0.013	0.000	0.100	-0.100	0.013	-
X Value_SB-5	X	-930.204	-930.204	0.100	-0.100	0.000	
Y Value_SB-5	Y	62.377	62.377	0.100	-0.100	0.000	
Z Value_SB-5	Z	264.336	264.323	0.100	-0.100	0.013	-
Space Point Distance_SB-6	PtDist	0.015	0.000	0.100	-0.100	0.015	-
X Value_SB-6	X	-928.430	-928.430	0.100	-0.100	0.000	
Y Value_SB-6	Y	1.715	1.715	0.100	-0.100	0.000	
Z Value_SB-6	Z	264.374	264.359	0.100	-0.100	0.015	-
Space Point Distance_SB-7	PtDist	0.004	0.000	0.100	-0.100	0.004	-
X Value_SB-7	X	-928.305	-928.305	0.100	-0.100	0.000	
Y Value_SB-7	Y	-60.799	-60.799	0.100	-0.100	0.000	
Z Value_SB-7	Z	264.360	264.356	0.100	-0.100	0.004	-

Plan Name JOB-8243

Operator Master

DATE 2025-03-20 Time 1:32:20 pm



Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
Space Point Distance_SB-8	PtDist	-0.014	0.000	0.100	-0.100	-0.014	-
X Value_SB-8	X	-926.726	-926.726	0.100	-0.100	0.000	
Y Value_SB-8	Y	-123.671	-123.671	0.100	-0.100	0.000	
Z Value_SB-8	Z	264.354	264.368	0.100	-0.100	-0.014	-
Space Point Distance_SB-9	PtDist	-0.038	0.000	0.100	-0.100	-0.038	--
X Value_SB-9	X	-924.468	-924.468	0.100	-0.100	0.000	
Y Value_SB-9	Y	-184.491	-184.491	0.100	-0.100	0.000	
Z Value_SB-9	Z	264.343	264.381	0.100	-0.100	-0.038	--
Space Point Distance_SB-10	PtDist	-0.063	0.000	0.100	-0.100	-0.063	---
X Value_SB-10	X	-921.019	-921.019	0.100	-0.100	0.000	
Y Value_SB-10	Y	-243.461	-243.461	0.100	-0.100	0.000	
Z Value_SB-10	Z	264.343	264.406	0.100	-0.100	-0.063	---
Space Point Distance_SB-11	PtDist	-0.063	0.000	0.100	-0.100	-0.063	---
X Value_SB-11	X	-924.443	-924.443	0.100	-0.100	0.000	
Y Value_SB-11	Y	-309.369	-309.369	0.100	-0.100	0.000	
Z Value_SB-11	Z	264.233	264.296	0.100	-0.100	-0.063	---

SPC

X Value_SPC#1	X	-982.489	-982.426	0.500	-0.500	-0.063	-
Y Value_SPC#1	Y	-61.221	-61.164	0.500	-0.500	-0.057	-
Z Value_SPC#1	Z	188.772	188.806	0.050	-0.050	-0.034	---
DISTANCE FROM CIRCLE SPC 1	PerpLe	31.037	31.000	0.050	-0.050	0.037	---
X Value_SPC#2	X	-986.881	-986.841	0.050	-0.050	-0.040	----
Y Value_SPC#2	Y	0.155	0.000	0.500	-0.500	0.155	--
Z Value_SPC#2	Z	209.831	209.648	0.500	-0.500	0.183	--
DISTANCE FROM CIRCLE SPC 2	PerpLe	31.039	31.000	0.050	-0.050	0.039	----
X Value_SPC#3	X	-923.578	-923.574	0.500	-0.500	-0.004	-
Y Value_SPC#3	Y	713.014	713.014	0.050	-0.050	0.000	
Z Value_SPC#3	Z	198.815	198.661	0.500	-0.500	0.154	--
DISTANCE FROM CIRCLE SPC 3	PerpLe	31.001	31.000	0.050	-0.050	0.001	
31 mm MASTER SET BLOCK	PerpLe	30.998	31.000	0.050	-0.050	-0.002	-