

Programme All Characteristics	Plan Name test sr-0390-a-02	Date 2025-03-11	Temperature workpiece	Drawing No. SR-0390
Incremental Part Number 1	Audit-No.:	Time 5:00:24 pm	Operator Master	Revision Date



Item 08 Posicion
Act 488.789
Nom 488.800
Dev 0.021

Item 06 cilindridad
Act 0.010
Nom 0.000
Dev 0.010

Item 05 Distancia
Act 0.664
Nom 0.690
Dev -0.026

Item 09 Posicion
Act 488.792
Nom 488.800
Dev 0.015

Item 07 cilindridad
Act 0.003
Nom 0.000
Dev 0.003

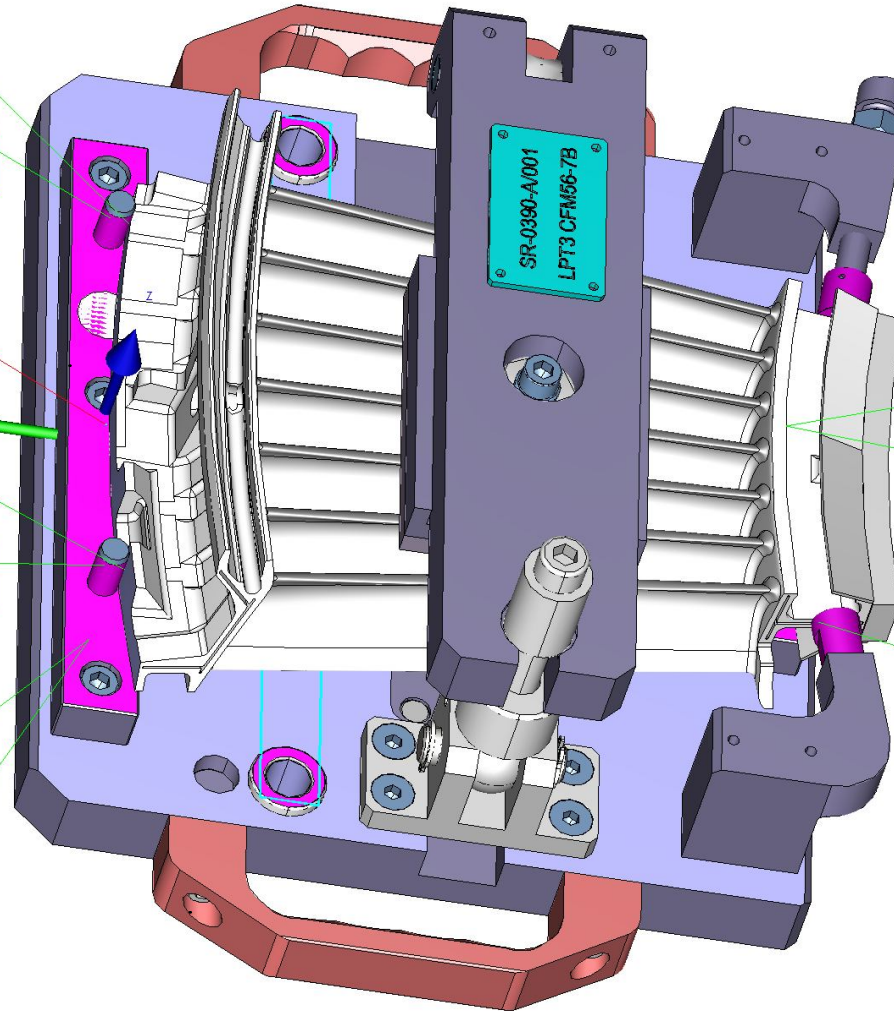
Item 02 paralelismo
Act 0.013
Nom 0.000
Dev 0.013

Item 03 Planicidad
Act 0.003
Nom 0.000
Dev 0.003

Item 01 Paralelismo
Act 0.014
Nom 0.000
Dev 0.014

Item 04 Planicidad
Act 0.009
Nom 0.000
Dev 0.009

Item 10 Angulo
Act 10.329
Nom 10.310
Dev 0.019



40 mm

	Plan Name test sr-0390-a-02		DATE 2025-03-11		
	OT LD25-07E-179		Time 5:00:30 pm		
Part Name CFM56-7B LPTN3		Drawing No. SR-0390		Customer SAFRAN	
Metrologist Emmanuel Vizcaya		Length unit mm		No. de pieza 1	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item_01 Paralelismo	Par	0.014	0.000	0.020		0.014	---
Item_02 paralelismo	Par	0.013	0.000	0.020		0.013	---
Item_03 Planicidad	Flat	0.003	0.000	0.015		0.003	-
Item_04 Planicidad	Flat	0.009	0.000	0.015		0.009	---
Item_05 Distancia	PerpLe	0.664	0.690	0.015	-0.015	-0.026	-0.011
Item_06 cilindridad	Cyl	0.010	0.000	0.010		0.010	----
Item_07 cilindridad	Cyl	0.003	0.000	0.010		0.003	--
Item_08_Posicion	PosRec Y	0.021 488.789	0.000 488.800	0.025		0.021 -0.011	----
Item_09_Posicion	PosRec Y	0.015 488.792	0.000 488.800	0.025		0.015 -0.008	---
Item_10 Angulo	A1	10.329	10.310			0.019	