

	Plan Name Estator IPB2 H14		DATE 2025-03-10	
	OT LD25-07E-170		Time 2:18:17 pm	
Part Name Estator		Drawing No. H51579-100		Customer Accureasy
Metrologist GERARDO MOCTEZUMA		Length unit mm		No. de pieza 1

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 1.1 Diametro MP1	D	50.753	50.760	0.025	-0.025	-0.007	--
Item 1.2 Diametro MP2	D	50.736	50.760	0.025	-0.025	-0.024	----
Item 1.3 Diametro MP3	D	50.751	50.760	0.025	-0.025	-0.009	--
Item 17.1 Circularidad	Roun	0.020	0.000	0.050		0.020	--
Item 17.2 Circularidad	Roun	0.029	0.000	0.050		0.029	---
Item 17.3 Circularidad	Roun	0.021	0.000	0.050		0.021	--
Item 103 Cilindricidad	Cyl	0.064	0.000	0.060		0.064	0.004
Item 01.1 Diametro ME1	D	85.702	85.700	0.025	-0.025	0.002	-
Item 01.2 Diametro ME2	D	85.695	85.700	0.025	-0.025	-0.005	-
Item 01.3 Diametro ME3	D	85.692	85.700	0.025	-0.025	-0.008	--
Item 02.1 Concentricidad	Con	0.020	0.000	0.060		0.020	--
Item 02.2 Concentricidad	Con	0.023	0.000	0.060		0.023	--
Item 02.3 Concentricidad	Con	0.024	0.000	0.060		0.024	--
Item 02.1 ME1	D	86.013	86.000	0.025	-0.025	0.013	---
Item 02.2 ME2	D	86.003	86.000	0.025	-0.025	0.003	-
Item 02.3 ME3	D	85.993	86.000	0.025	-0.025	-0.007	--
Item 15.1 Concentricidad	Con	0.021	0.000	0.060		0.021	--
Item 15.2 Concentricidad	Con	0.023	0.000	0.060		0.023	--
Item 15.3 Concentricidad	Con	0.021	0.000	0.060		0.021	--
Item 107.1 Circularidad	Roun	0.014	0.000	0.050		0.014	--
Item 107.2 Circularidad	Roun	0.012	0.000	0.050		0.012	-
Item 107.3 Circularidad	Roun	0.008	0.000	0.050		0.008	-
Item 108 Cilindricidad	Cyl	0.029	0.000	0.060		0.029	--
Diametro 1.1 77.3	D	77.325	77.320	0.025	-0.025	0.005	-
Diametro 1.2 77.3	D	77.325	77.320	0.025	-0.025	0.005	-
Diametro 1.3 77.3	D	77.328	77.330	0.025	-0.025	-0.002	-



Plan Name
Estator IPB2 H14

DATE
2025-03-10

OT
LD25-07E-170

Time
2:39:56 pm

Part Name
Estator

Drawing No.
H51579-100

Customer
Accureasy

Metrologist
GERARDO MOCTEZUMA

Length unit
mm

No. de pieza
2

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 1.1 Diametro MP1	D	50.751	50.760	0.025	-0.025	-0.009	--
Item 1.2 Diametro MP2	D	50.736	50.760	0.025	-0.025	-0.024	----
Item 1.3 Diametro MP3	D	50.748	50.760	0.025	-0.025	-0.012	--
Item 17.1 Circularidad	Roun	0.023	0.000	0.050		0.023	--
Item 17.2 Circularidad	Roun	0.041	0.000	0.050		0.041	----
Item 17.3 Circularidad	Roun	0.027	0.000	0.050		0.027	---
Item 103 Cilindricidad	Cyl	0.068	0.000	0.060		0.068	0.008
Item 01.1 Diametro ME1	D	85.701	85.700	0.025	-0.025	0.001	
Item 01.2 Diametro ME2	D	85.700	85.700	0.025	-0.025	0.000	
Item 01.3 Diametro ME3	D	85.692	85.700	0.025	-0.025	-0.008	--
Item 02.1 Concentricidad	Con	0.018	0.000	0.060		0.018	--
Item 02.2 Concentricidad	Con	0.013	0.000	0.060		0.013	-
Item 02.3 Concentricidad	Con	0.030	0.000	0.060		0.030	--
Item 02.1 ME1	D	86.008	86.000	0.025	-0.025	0.008	--
Item 02.2 ME2	D	86.003	86.000	0.025	-0.025	0.003	-
Item 02.3 ME3	D	86.000	86.000	0.025	-0.025	0.000	
Item 15.1 Concentricidad	Con	0.016	0.000	0.060		0.016	--
Item 15.2 Concentricidad	Con	0.013	0.000	0.060		0.013	-
Item 15.3 Concentricidad	Con	0.030	0.000	0.060		0.030	--
Item 107.1 Circularidad	Roun	0.014	0.000	0.050		0.014	--
Item 107.2 Circularidad	Roun	0.013	0.000	0.050		0.013	--
Item 107.3 Circularidad	Roun	0.013	0.000	0.050		0.013	--
Item 108 Cilindricidad	Cyl	0.035	0.000	0.060		0.035	---
Diametro 1.1 77.3	D	77.324	77.320	0.025	-0.025	0.004	-
Diametro 1.2 77.3	D	77.325	77.320	0.025	-0.025	0.005	-
Diametro 1.3 77.3	D	77.326	77.330	0.025	-0.025	-0.004	-

	Plan Name Estator IPB2 H14	DATE 2025-03-10
	OT LD25-07E-170	Time 7:13:10 am
Part Name Estator	Drawing No. H51579-100	Customer Accureasy
Metrologist GERARDO MOCTEZUMA	Length unit mm	No. de pieza 3

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 1.1 Diametro MP1	D	50.758	50.760	0.025	-0.025	-0.002	-
Item 1.2 Diametro MP2	D	50.747	50.760	0.025	-0.025	-0.013	---
Item 1.3 Diametro MP3	D	50.753	50.760	0.025	-0.025	-0.007	--
Item 17.1 Circularidad	Roun	0.023	0.000	0.050		0.023	--
Item 17.2 Circularidad	Roun	0.032	0.000	0.050		0.032	---
Item 17.3 Circularidad	Roun	0.023	0.000	0.050		0.023	--
Item 103 Cilindricidad	Cyl	0.062	0.000	0.060		0.062	0.002
Item 01.1 Diametro ME1	D	85.693	85.700	0.025	-0.025	-0.007	--
Item 01.2 Diametro ME2	D	85.696	85.700	0.025	-0.025	-0.004	-
Item 01.3 Diametro ME3	D	85.698	85.700	0.025	-0.025	-0.002	-
Item 02.1 Concentricidad	Con	0.018	0.000	0.060		0.018	--
Item 02.2 Concentricidad	Con	0.017	0.000	0.060		0.017	--
Item 02.3 Concentricidad	Con	0.003	0.000	0.060		0.003	-
Item 02.1 ME1	D	86.001	86.000	0.025	-0.025	0.001	
Item 02.2 ME2	D	85.998	86.000	0.025	-0.025	-0.002	-
Item 02.3 ME3	D	86.005	86.000	0.025	-0.025	0.005	-
Item 15.1 Concentricidad	Con	0.018	0.000	0.060		0.018	--
Item 15.2 Concentricidad	Con	0.011	0.000	0.060		0.011	-
Item 15.3 Concentricidad	Con	0.010	0.000	0.060		0.010	-
Item 107.1 Circularidad	Roun	0.015	0.000	0.050		0.015	--
Item 107.2 Circularidad	Roun	0.013	0.000	0.050		0.013	--
Item 107.3 Circularidad	Roun	0.017	0.000	0.050		0.017	--
Item 108 Cilindricidad	Cyl	0.041	0.000	0.060		0.041	---
Diametro 1.1 77.3	D	77.331	77.320	0.025	-0.025	0.011	--
Diametro 1.2 77.3	D	77.329	77.320	0.025	-0.025	0.009	--
Diametro 1.3 77.3	D	77.335	77.330	0.025	-0.025	0.005	-