



Plan Name
Ceramic Block MDC-SWO-5

DATE
2025-03-03

OT
LD25-07E-134

Time
6:07:40 pm

Part Name
Standard Ceramic Block B22095

Drawing No.
OP-88275

Customer
Sowboda

Metrologist
ERIK GALLARDO

Length unit
mm

No. de pieza
Pieza 1

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
20mm Step_Low Mag_ AC-B	Z	-19.99889	-20.00000	0.05000	-0.05000	-0.00111	-
2mm Step_Low Mag_ DF-E	Z	-1.99873	-2.00000	0.05000	-0.05000	-0.00127	-
2mm Step_Low Mag_ G-H	Z	-1.99928	-2.00000	0.05000	-0.05000	-0.00072	-
0.2mm Step_Low Mag_ I-J	Z	-0.20027	-0.20000	0.05000	-0.05000	0.00027	-

Dimensional Inspection Point

Z Value_Point A1	Z	-0.00013	0.00000	0.05000	-0.05000	-0.00013	-
Z Value_Point A2	Z	-0.00023	0.00000	0.05000	-0.05000	-0.00023	-
Z Value_Point A3	Z	-0.00006	0.00000	0.05000	-0.05000	-0.00006	-
Z Value_Point A4	Z	-0.00015	0.00000	0.05000	-0.05000	-0.00015	-
Z Value_Point A5	Z	-0.00030	0.00000	0.05000	-0.05000	-0.00030	-
Z Value_Point B1	Z	-19.99929	-20.00000	0.05000	-0.05000	-0.00071	-
Z Value_Point B2	Z	-19.99931	-20.00000	0.05000	-0.05000	-0.00069	-
Z Value_Point B3	Z	-19.99917	-20.00000	0.05000	-0.05000	-0.00083	-
Z Value_Point B4	Z	-19.99902	-20.00000	0.05000	-0.05000	-0.00098	-
Z Value_Point B5	Z	-19.99931	-20.00000	0.05000	-0.05000	-0.00069	-
Z Value_Point C1	Z	-0.00021	0.00000	0.05000	-0.05000	-0.00021	-
Z Value_Point C2	Z	-0.00030	0.00000	0.05000	-0.05000	-0.00030	-
Z Value_Point C3	Z	-0.00029	0.00000	0.05000	-0.05000	-0.00029	-
Z Value_Point C4	Z	-0.00024	0.00000	0.05000	-0.05000	-0.00024	-
Z Value_Point C5	Z	-0.00026	0.00000	0.05000	-0.05000	-0.00026	-
Z Value_Point D1	Z	-0.00024	0.00000	0.05000	-0.05000	-0.00024	-
Z Value_Point D2	Z	-0.00027	0.00000	0.05000	-0.05000	-0.00027	-
Z Value_Point D3	Z	-0.00021	0.00000	0.05000	-0.05000	-0.00021	-
Z Value_Point D4	Z	-0.00016	0.00000	0.05000	-0.05000	-0.00016	-
Z Value_Point D5	Z	-0.00019	0.00000	0.05000	-0.05000	-0.00019	-
Z Value_Point E1	Z	-1.99905	-2.00000	0.05000	-0.05000	-0.00095	-
Z Value_Point E2	Z	-1.99889	-2.00000	0.05000	-0.05000	-0.00111	-
Z Value_Point E3	Z	-1.99868	-2.00000	0.05000	-0.05000	-0.00132	-
Z Value_Point E4	Z	-1.99896	-2.00000	0.05000	-0.05000	-0.00104	-
Z Value_Point E5	Z	-1.99906	-2.00000	0.05000	-0.05000	-0.00094	-
Z Value_Point F1	Z	-0.00046	0.00000	0.05000	-0.05000	-0.00046	-
Z Value_Point F2	Z	-0.00043	0.00000	0.05000	-0.05000	-0.00043	-
Z Value_Point F3	Z	-0.00022	0.00000	0.05000	-0.05000	-0.00022	-
Z Value_Point F4	Z	-0.00032	0.00000	0.05000	-0.05000	-0.00032	-

Plan Name Ceramic Block MDC-SWO-5

Operator Master

DATE 2025-03-03 Time 6:07:40 pm



Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
Z Value_Point F5	Z	-0.00046	0.00000	0.05000	-0.05000	-0.00046	-
Z Value_Point G1	Z	-0.00036	0.00000	0.05000	-0.05000	-0.00036	-
Z Value_Point G2	Z	-0.00016	0.00000	0.05000	-0.05000	-0.00016	-
Z Value_Point G3	Z	-0.00009	0.00000	0.05000	-0.05000	-0.00009	-
Z Value_Point G4	Z	-0.00015	0.00000	0.05000	-0.05000	-0.00015	-
Z Value_Point G5	Z	-0.00020	0.00000	0.05000	-0.05000	-0.00020	-
Z Value_Point H1	Z	-1.99900	-2.00000	0.05000	-0.05000	-0.00100	-
Z Value_Point H2	Z	-1.99922	-2.00000	0.05000	-0.05000	-0.00078	-
Z Value_Point H3	Z	-1.99907	-2.00000	0.05000	-0.05000	-0.00093	-
Z Value_Point H4	Z	-1.99883	-2.00000	0.05000	-0.05000	-0.00117	-
Z Value_Point H5	Z	-1.99913	-2.00000	0.05000	-0.05000	-0.00087	-
Z Value_Point I1	Z	-0.00050	0.00000	0.05000	-0.05000	-0.00050	-
Z Value_Point I2	Z	-0.00044	0.00000	0.05000	-0.05000	-0.00044	-
Z Value_Point I3	Z	-0.00018	0.00000	0.05000	-0.05000	-0.00018	-
Z Value_Point I4	Z	-0.00026	0.00000	0.05000	-0.05000	-0.00026	-
Z Value_Point I5	Z	-0.00026	0.00000	0.05000	-0.05000	-0.00026	-
Z Value_Point J1	Z	-0.20030	-0.20000	0.05000	-0.05000	0.00030	-
Z Value_Point J2	Z	-0.20048	-0.20000	0.05000	-0.05000	0.00048	-
Z Value_Point J3	Z	-0.20044	-0.20000	0.05000	-0.05000	0.00044	-
Z Value_Point J4	Z	-0.20033	-0.20000	0.05000	-0.05000	0.00033	-
Z Value_Point J5	Z	-0.20036	-0.20000	0.05000	-0.05000	0.00036	-