

	Plan Name Gauge 7100379962	Date 2025-03-12	Número de informe MESS-IM-DISLE-0025-2025 Pág. 4 de 4
	OT DISL25-07E-15	Time 4:54:29 pm	
Part Name Gauge de contorno	Drawing No. 7100379962	Customer PRODUCTOS INDUSTRIALES RAMAN	
Metrologist Edgar Vargas	Length unit MM	No de pieza 7100379962	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
------	----	--------	---------	---------	---------	------	---------

Item 1

Distancia 7 mm_EXTERNO_Y	Dist	5.8176	7.0000	0.0000	-0.1000	-1.1824	-1.0824
Distancia 9 mm_INTERNO_Y	Dist	10.2121	9.0000	0.0000	-0.1000	1.2121	1.2121
Distancia 8 mm_Y	Dist	8.0982	8.0000	0.0000	-0.1000	0.0982	0.0982

Item 2

Distancia 4 mm_EXTERNO_3d	Dist	3.4302	4.0000	0.0000	-0.1000	-0.5698	-0.4698
Distancia 6 mm_INTERNO_3d	Dist	6.3786	6.0000	0.0000	-0.1000	0.3786	0.3786
Distancia 5 mm_3d	Dist	4.9155	5.0000	0.0000	-0.1000	-0.0845	---

Item 3

Diametro 146 mm_EXTERNO	D	146.9766	146.0000	0.0000	-0.1000	0.9766	0.9766
Diametro 144 mm_INTERNO	D	143.1029	144.0000	0.0000	-0.1000	-0.8971	-0.7971
Diametro 145 mm	D	145.0397	145.0500	0.0000	-0.1000	-0.0103	----

Item 4

Distancia 99 mm_EXTERNO_Y	Dist	99.8716	99.0000	0.0000	-0.1000	0.8716	0.8716
Distancia 97 mm_INTERNO_Y	Dist	95.9896	97.0000	0.0000	-0.1000	-1.0104	-0.9104
Distancia 98 mm_Y	Dist	97.9306	98.0000	0.0000	-0.1000	-0.0694	--

Item 5

Distancia 97.2 mm_EXTERNO_X	Dist	98.2440	97.2000	0.0000	-0.1000	1.0440	1.0440
Distancia 95.2 mm_INTERNO_X	Dist	94.3371	95.2000	0.0000	-0.1000	-0.8629	-0.7629
Distancia 96.2 mm_X	Dist	96.2906	96.2000	0.0000	-0.1000	0.0906	0.0906

Item 6

Distancia 17 mm_Y	Dist	17.0066	17.0000	2.0000	-2.0000	0.0066	-
-------------------	------	---------	---------	--------	---------	--------	---

