

	Plan Name CALIPRI_3A7CA30-00001	Date 2025-03-10
	OT DISL25-07E-13	Time 9:35:29 am
Part Name CALIPRI	Drawing No. SIN REFERENCIA	Customer BMW
Metrologist Edgar Vargas	Length unit MM	No. de pieza 3A7CA30-00001

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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Medicion a 3 mm

X_PIN 1_3 mm	X	-5.9769	-6.0000	0.0500	-0.0500	0.0231	--
Y_PIN 1_3 mm	Y	-20.2085	-20.2100	0.0500	-0.0500	0.0015	-
Diametro_PIN 1_3 mm	D	4.4816	4.5000	0.0500	-0.0500	-0.0184	--
X_PIN 2_3 mm	X	20.0168	20.0000	0.0500	-0.0500	0.0168	--
Y_PIN 2_3 mm	Y	-11.5816	-11.6000	0.0500	-0.0500	0.0184	--
Diametro_PIN 2_3 mm	D	4.4752	4.5000	0.0500	-0.0500	-0.0248	--
X_PIN 3_3 mm	X	19.9975	20.0000	0.0500	-0.0500	-0.0025	-
Y_PIN 3_3 mm	Y	11.6180	11.6000	0.0500	-0.0500	0.0180	--
Diametro_PIN 3_3 mm	D	4.4788	4.5000	0.0500	-0.0500	-0.0212	--
X_PIN 4_3 mm	X	-6.0128	-6.0000	0.0500	-0.0500	-0.0128	--
Y_PIN 4_3 mm	Y	20.1891	20.2100	0.0500	-0.0500	-0.0209	--
Diametro_PIN 4_3 mm	D	4.4803	4.5000	0.0500	-0.0500	-0.0197	--
X_PIN 5_3 mm	X	-11.9986	-12.0000	0.0500	-0.0500	0.0014	-
Y_PIN 5_3 mm	Y	10.3866	10.4000	0.0500	-0.0500	-0.0134	--
Diametro_PIN 5_3 mm	D	4.4807	4.5000	0.0500	-0.0500	-0.0193	--
X_PIN 6_3 mm	X	-11.9826	-12.0000	0.0500	-0.0500	0.0174	--
Y_PIN 6_3 mm	Y	-10.4075	-10.4000	0.0500	-0.0500	-0.0075	-
Diametro_PIN 6_3 mm	D	4.4786	4.5000	0.0500	-0.0500	-0.0214	--
X_PIN 7_3 mm	X	11.0131	11.0000	0.0500	-0.0500	0.0131	--
Y_PIN 7_3 mm	Y	-4.2876	-4.3000	0.0500	-0.0500	0.0124	-
Diametro_PIN 7_3 mm	D	4.4784	4.5000	0.0500	-0.0500	-0.0216	--
X_PIN 8_3 mm	X	11.0046	11.0000	0.0500	-0.0500	0.0046	-
Y_PIN 8_3 mm	Y	4.3080	4.3000	0.0500	-0.0500	0.0080	-
Diametro_PIN 8_3 mm	D	4.4807	4.5000	0.0500	-0.0500	-0.0193	--
X_PIN 9_3 mm	X	0.0000	0.0000	0.0500	-0.0500	0.0000	
Y_PIN 9_3 mm	Y	0.0000	0.0000	0.0500	-0.0500	0.0000	
Diametro_PIN 9_3 mm	D	4.4764	4.5000	0.0500	-0.0500	-0.0236	--

Medicion a 10 mm

X_PIN 1_10 mm	X	-5.9767	-6.0000	0.0500	-0.0500	0.0233	--
Y_PIN 1_10 mm	Y	-20.2175	-20.2100	0.0500	-0.0500	-0.0075	-
Diametro_PIN 1_10 mm	D	4.4771	4.5000	0.0500	-0.0500	-0.0229	--



CALIPRI_3A7CA30-00001

Edgar Vargas

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Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
X_PIN 2_10 mm	X	20.0173	20.0000	0.0500	-0.0500	0.0173	--
Y_PIN 2_10 mm	Y	-11.5876	-11.6000	0.0500	-0.0500	0.0124	-
Diametro_PIN 2_10 mm	D	4.4719	4.5000	0.0500	-0.0500	-0.0281	---
X_PIN 3_10 mm	X	20.0021	20.0000	0.0500	-0.0500	0.0021	-
Y_PIN 3_10 mm	Y	11.6076	11.6000	0.0500	-0.0500	0.0076	-
Diametro_PIN 3_10 mm	D	4.4765	4.5000	0.0500	-0.0500	-0.0235	--
X_PIN 4_10 mm	X	-6.0097	-6.0000	0.0500	-0.0500	-0.0097	-
Y_PIN 4_10 mm	Y	20.1742	20.2100	0.0500	-0.0500	-0.0358	---
Diametro_PIN 4_10 mm	D	4.4763	4.5000	0.0500	-0.0500	-0.0237	--
X_PIN 5_10 mm	X	-11.9950	-12.0000	0.0500	-0.0500	0.0050	-
Y_PIN 5_10 mm	Y	10.3752	10.4000	0.0500	-0.0500	-0.0248	--
Diametro_PIN 5_10 mm	D	4.4774	4.5000	0.0500	-0.0500	-0.0226	--
X_PIN 6_10 mm	X	-11.9851	-12.0000	0.0500	-0.0500	0.0149	--
Y_PIN 6_10 mm	Y	-10.4179	-10.4000	0.0500	-0.0500	-0.0179	--
Diametro_PIN 6_10 mm	D	4.4767	4.5000	0.0500	-0.0500	-0.0233	--
X_PIN 7_4 mm	X	11.0133	11.0000	0.0500	-0.0500	0.0133	--
Y_PIN 7_4 mm	Y	-4.2886	-4.3000	0.0500	-0.0500	0.0114	-
Diametro_PIN 7_4 mm	D	4.4782	4.5000	0.0500	-0.0500	-0.0218	--
X_PIN 8_10 mm	X	11.0061	11.0000	0.0500	-0.0500	0.0061	-
Y_PIN 8_10 mm	Y	4.2956	4.3000	0.0500	-0.0500	-0.0044	-
Diametro_PIN 8_10 mm	D	4.4774	4.5000	0.0500	-0.0500	-0.0226	--
X_PIN 9_10 mm	X	0.0033	0.0000	0.0500	-0.0500	0.0033	-
Y_PIN 9_10 mm	Y	-0.0108	0.0000	0.0500	-0.0500	-0.0108	-
Diametro_PIN 9_10 mm	D	4.4729	4.5000	0.0500	-0.0500	-0.0271	---