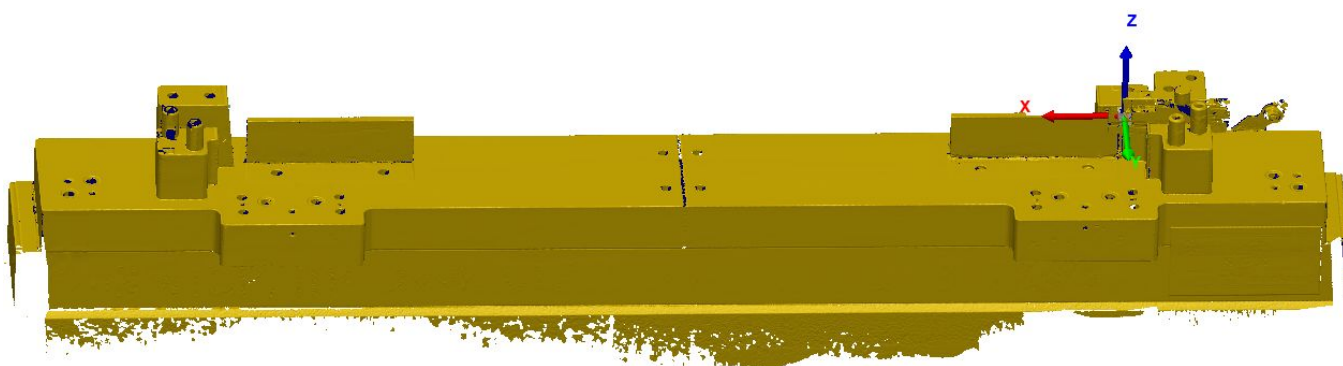


MEASUREMENT REPORT

center point 1

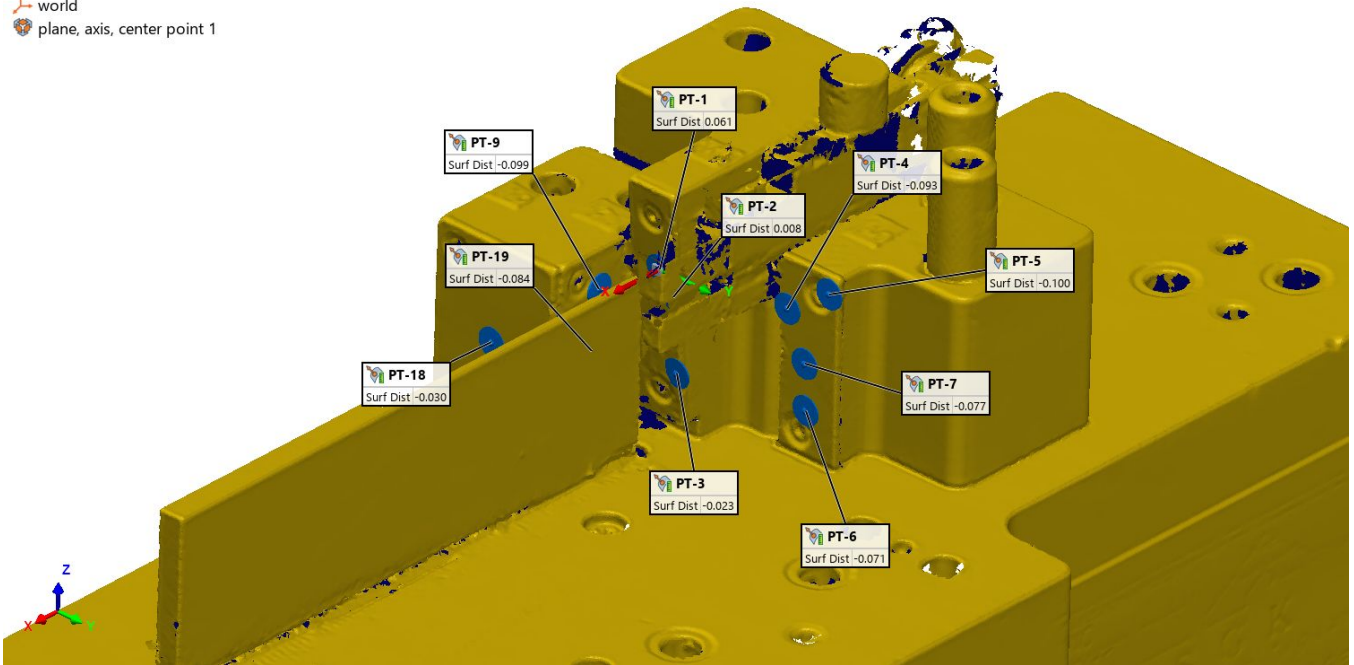


Customer: TOKAIKOGYO DE MEXICO
Operator: Felipe Martinez
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Workspace: DISPOSITIVOS TOKAI
Project: TK0108_68173-AK010 - piece 1

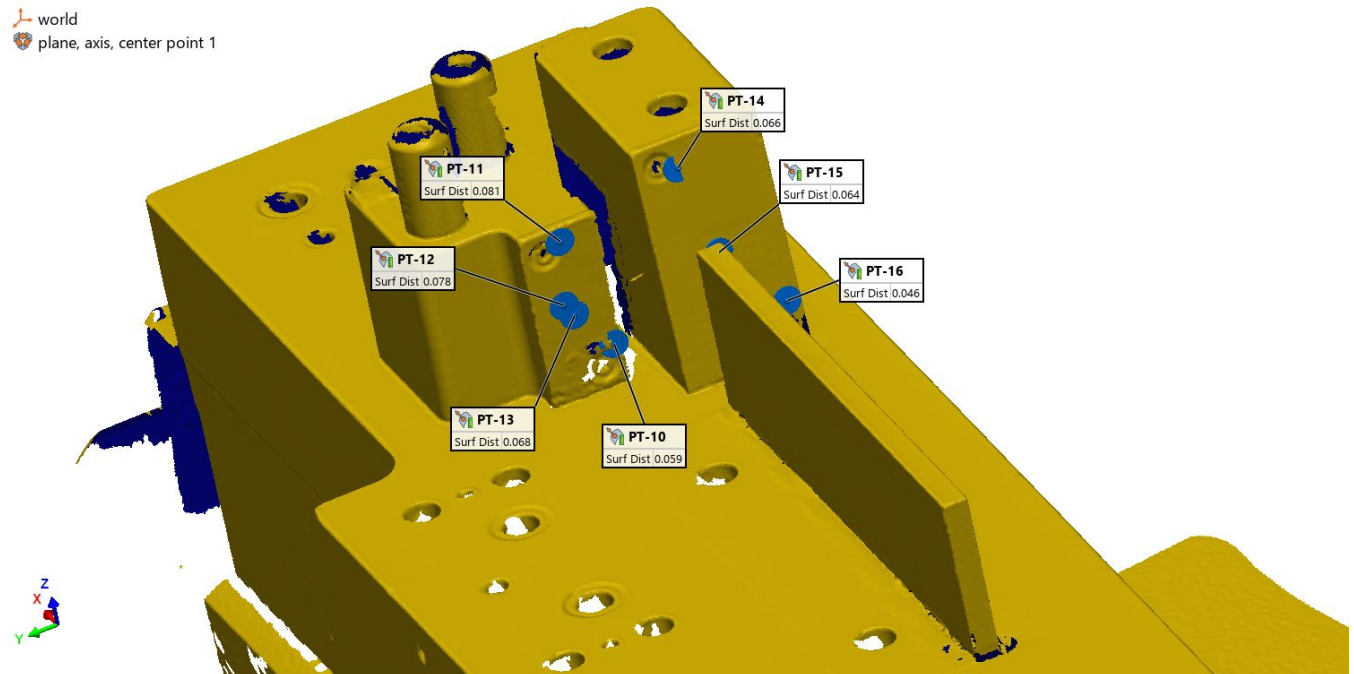
Part name: TK0108
Part number: 68173-AK010
Drawing : S/R
Device: MESS-BRAA-005



world
plane, axis, center point 1



world
plane, axis, center point 1



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Part name: TK0108
Part number: 68173-AK010
Piece: piece 1



Comparison Point Table

Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
 PT-1	Surface Distance		0.061	±0.100	0.061	Pass
	Surface Point X	0.000	0.060	±0.100	0.060	Pass
	Surface Point Y	0.000	0.000	±0.100	0.000	Pass
	Surface Point Z	0.000	-0.007	±0.100	-0.007	Pass
 PT-2	Surface Distance		0.008	±0.100	0.008	Pass
	Surface Point X	-0.360	-0.352	±0.100	0.008	Pass
	Surface Point Y	2.420	2.419	±0.100	-0.001	Pass
	Surface Point Z	-3.920	-3.921	±0.100	-0.001	Pass
 PT-3	Surface Distance		-0.023	±0.100	-0.023	Pass
	Surface Point X	-1.660	-1.683	±0.100	-0.023	Pass
	Surface Point Y	2.420	2.421	±0.100	0.001	Pass
	Surface Point Z	-17.250	-17.248	±0.100	0.002	Pass
 PT-4	Surface Distance		-0.093	±0.100	-0.093	Pass
	Surface Point X	-12.700	-12.793	±0.100	-0.093	Pass
	Surface Point Y	13.870	13.870	±0.100	0.000	Pass
	Surface Point Z	-6.200	-6.200	±0.100	0.000	Pass
 PT-5	Surface Distance		-0.100	±0.100	-0.100	Pass
	Surface Point X	-12.700	-12.800	±0.100	-0.100	Pass
	Surface Point Y	21.980	21.982	±0.100	0.002	Pass
	Surface Point Z	-0.490	-0.491	±0.100	-0.001	Pass
 PT-6	Surface Distance		-0.071	±0.100	-0.071	Pass
	Surface Point X	-12.700	-12.771	±0.100	-0.071	Pass
	Surface Point Y	18.030	18.030	±0.100	0.000	Pass
	Surface Point Z	-21.730	-21.730	±0.100	0.000	Pass
 PT-7	Surface Distance		-0.077	±0.100	-0.077	Pass
	Surface Point X	-12.700	-12.777	±0.100	-0.077	Pass
	Surface Point Y	17.570	17.570	±0.100	0.000	Pass
	Surface Point Z	-14.000	-14.000	±0.100	0.000	Pass
 PT-8	Surface Distance		0.070	±0.100	0.070	Pass
	Surface Point X	15.580	15.650	±0.100	0.070	Pass
	Surface Point Y	-18.490	-18.490	±0.100	0.000	Pass
	Surface Point Z	-13.500	-13.500	±0.100	0.000	Pass
 PT-9	Surface Distance		-0.099	±0.100	-0.099	Pass
	Surface Point X	6.000	6.000	±0.100	0.000	Pass
	Surface Point Y	-6.400	-6.499	±0.100	-0.099	Pass
	Surface Point Z	-3.500	-3.500	±0.100	0.000	Pass
 PT-10	Surface Distance		0.059	±0.100	0.059	Pass
	Surface Point X	543.170	543.111	±0.100	-0.059	Pass
	Surface Point Y	10.900	10.908	±0.100	0.008	Pass
	Surface Point Z	-21.780	-21.779	±0.100	0.001	Pass
 PT-11	Surface Distance		0.081	±0.100	0.081	Pass

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PT-12	Surface Point X	543.170	543.089	±0.100	-0.081	Pass
	Surface Point Y	16.130	16.130	±0.100	0.000	Pass
	Surface Point Z	0.000	0.000	±0.100	0.000	Pass
	Surface Distance		0.078	±0.100	0.078	Pass
PT-13	Surface Point X	543.170	543.092	±0.100	-0.078	Pass
	Surface Point Y	17.800	17.800	±0.100	0.000	Pass
	Surface Point Z	-11.530	-11.530	±0.100	0.000	Pass
	Surface Distance		0.068	±0.100	0.068	Pass
PT-14	Surface Point X	543.170	543.102	±0.100	-0.068	Pass
	Surface Point Y	16.350	16.350	±0.100	0.000	Pass
	Surface Point Z	-14.000	-14.000	±0.100	0.000	Pass
	Surface Distance		0.066	±0.100	0.066	Pass
PT-15	Surface Point X	536.290	536.225	±0.100	-0.065	Pass
	Surface Point Y	-3.780	-3.781	±0.100	-0.001	Pass
	Surface Point Z	9.250	9.256	±0.100	0.006	Pass
	Surface Distance		0.064	±0.100	0.064	Pass
PT-16	Surface Point X	534.600	534.536	±0.100	-0.064	Pass
	Surface Point Y	-7.000	-7.000	±0.100	0.000	Pass
	Surface Point Z	-7.500	-7.500	±0.100	0.000	Pass
	Surface Distance		0.046	±0.100	0.046	Pass
PT-17	Surface Point X	533.420	533.374	±0.100	-0.046	Pass
	Surface Point Y	-16.250	-16.250	±0.100	0.000	Pass
	Surface Point Z	-20.080	-20.076	±0.100	0.004	Pass
	Surface Distance		0.061	±0.100	0.061	Pass
PT-18	Surface Point X	0.000	0.060	±0.100	0.060	Pass
	Surface Point Y	0.000	0.000	±0.100	0.000	Pass
	Surface Point Z	0.000	-0.007	±0.100	-0.007	Pass
	Surface Distance		-0.030	±0.100	-0.030	Pass
PT-19	Surface Point X	15.680	15.650	±0.100	-0.030	Pass
	Surface Point Y	-18.490	-18.490	±0.100	0.000	Pass
	Surface Point Z	-13.500	-13.500	±0.100	0.000	Pass
	Surface Distance		-0.084	±0.100	-0.084	Pass
PT-19	Surface Point X	7.270	7.270	±0.100	0.000	Pass
	Surface Point Y	-6.400	-6.484	±0.100	-0.084	Pass
	Surface Point Z	-13.500	-13.500	±0.100	0.000	Pass
	Surface Distance					

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