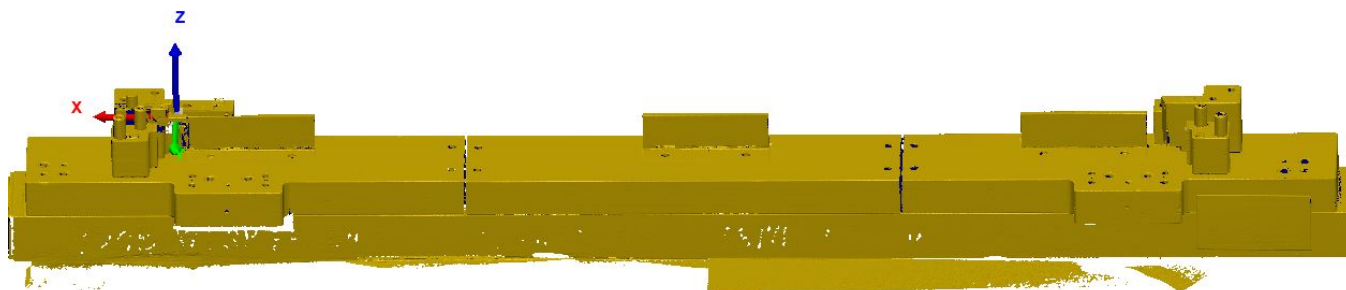


MEASUREMENT REPORT

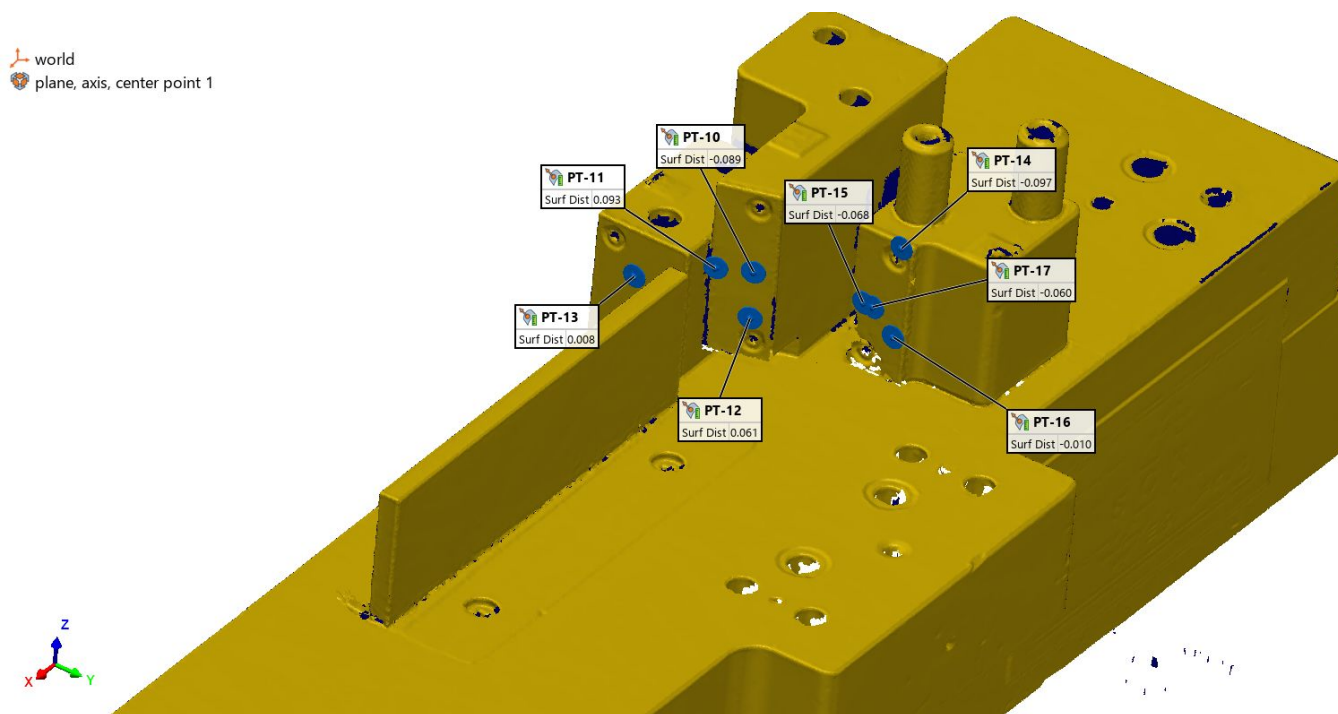
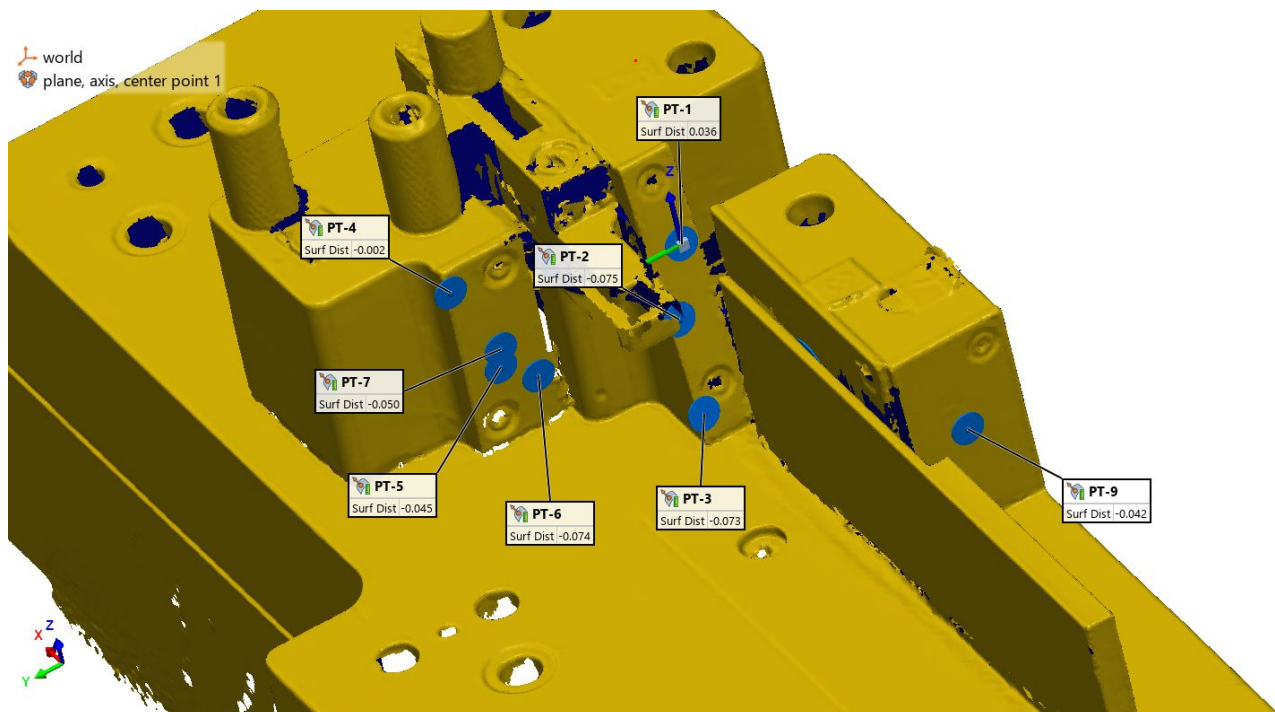
center point 1



Customer: TOKAIKOGYO DE MEXICO
Operator: Felipe Martinez
E-mail: felipe.martinez@mess.com.mx
Workspace: DISPOSITIVOS TOKAI
Project: TK0106_68171-AK010 - piece 1

Part name: TK0106
Part number: 68171-AK010
Drawing : S/R
Device: MESS-BRAA-005





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Part name: TK0106
Part number: 68171-AK010
Piece: piece 1



Comparison Point Table

Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
 PT-1	Surface Distance		0.036	±0.100	0.036	Pass
	Surface Point X	0.000	-0.035	±0.100	-0.035	Pass
	Surface Point Y	0.000	-0.001	±0.100	-0.001	Pass
	Surface Point Z	0.000	0.007	±0.100	0.007	Pass
 PT-2	Surface Distance		-0.075	±0.100	-0.075	Pass
	Surface Point X	-1.920	-1.847	±0.100	0.073	Pass
	Surface Point Y	3.710	3.716	±0.100	0.006	Pass
	Surface Point Z	-10.170	-10.183	±0.100	-0.013	Pass
 PT-3	Surface Distance		-0.073	±0.100	-0.073	Pass
	Surface Point X	-4.600	-4.529	±0.100	0.071	Pass
	Surface Point Y	4.610	4.617	±0.100	0.007	Pass
	Surface Point Z	-24.840	-24.854	±0.100	-0.014	Pass
 PT-4	Surface Distance		-0.002	±0.100	-0.002	Pass
	Surface Point X	14.500	14.502	±0.100	0.002	Pass
	Surface Point Y	28.700	28.700	±0.100	0.000	Pass
	Surface Point Z	-0.920	-0.920	±0.100	0.000	Pass
 PT-5	Surface Distance		-0.045	±0.100	-0.045	Pass
	Surface Point X	14.500	14.545	±0.100	0.045	Pass
	Surface Point Y	24.160	24.160	±0.100	0.000	Pass
	Surface Point Z	-16.940	-16.940	±0.100	0.000	Pass
 PT-6	Surface Distance		-0.074	±0.100	-0.074	Pass
	Surface Point X	14.500	14.574	±0.100	0.074	Pass
	Surface Point Y	19.120	19.120	±0.100	0.000	Pass
	Surface Point Z	-21.430	-21.430	±0.100	0.000	Pass
 PT-7	Surface Distance		-0.050	±0.100	-0.050	Pass
	Surface Point X	14.500	14.550	±0.100	0.050	Pass
	Surface Point Y	23.560	23.560	±0.100	0.000	Pass
	Surface Point Z	-14.000	-14.000	±0.100	0.000	Pass
 PT-8	Surface Distance		0.024	±0.100	0.024	Pass
	Surface Point X	-21.350	-21.350	±0.100	0.000	Pass
	Surface Point Y	-5.500	-5.476	±0.100	0.024	Pass
	Surface Point Z	-14.000	-14.000	±0.100	0.000	Pass
 PT-9	Surface Distance		-0.042	±0.100	-0.042	Pass
	Surface Point X	-45.500	-45.458	±0.100	0.042	Pass
	Surface Point Y	-15.980	-15.980	±0.100	0.000	Pass
	Surface Point Z	-14.000	-14.000	±0.100	0.000	Pass
 PT-10	Surface Distance		-0.089	±0.100	-0.089	Pass
	Surface Point X	-784.100	-784.185	±0.100	-0.085	Pass
	Surface Point Y	6.630	6.604	±0.100	-0.026	Pass
	Surface Point Z	-4.280	-4.278	±0.100	0.002	Pass
 PT-11	Surface Distance		0.093	±0.100	0.093	Pass
	Surface Point X	-782.100	-782.011	±0.100	0.089	Pass

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	Surface Point Y	-0.680	-0.655	±0.100	0.025	Pass
	Surface Point Z	-5.470	-5.472	±0.100	-0.002	Pass
PT-12	Surface Distance		0.061	±0.100	0.061	Pass
	Surface Point X	-784.500	-784.441	±0.100	0.059	Pass
	Surface Point Y	6.620	6.638	±0.100	0.018	Pass
	Surface Point Z	-15.220	-15.222	±0.100	-0.002	Pass
PT-13	Surface Distance		0.008	±0.100	0.008	Pass
	Surface Point X	-775.200	-775.192	±0.100	0.008	Pass
	Surface Point Y	-14.480	-14.480	±0.100	0.000	Pass
	Surface Point Z	-10.000	-10.000	±0.100	0.000	Pass
PT-14	Surface Distance		-0.097	±0.100	-0.097	Pass
	Surface Point X	-801.600	-801.697	±0.100	-0.097	Pass
	Surface Point Y	28.650	28.651	±0.100	0.001	Pass
	Surface Point Z	2.000	2.001	±0.100	0.001	Pass
PT-15	Surface Distance		-0.068	±0.100	-0.068	Pass
	Surface Point X	-801.500	-801.568	±0.100	-0.068	Pass
	Surface Point Y	21.350	21.350	±0.100	0.000	Pass
	Surface Point Z	-14.000	-14.001	±0.100	-0.001	Pass
PT-16	Surface Distance		-0.010	±0.100	-0.010	Pass
	Surface Point X	-801.500	-801.510	±0.100	-0.010	Pass
	Surface Point Y	28.690	28.690	±0.100	0.000	Pass
	Surface Point Z	-18.760	-18.760	±0.100	0.000	Pass
PT-17	Surface Distance		-0.060	±0.100	-0.060	Pass
	Surface Point X	-801.500	-801.560	±0.100	-0.060	Pass
	Surface Point Y	23.560	23.560	±0.100	0.000	Pass
	Surface Point Z	-14.000	-14.001	±0.100	-0.001	Pass

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