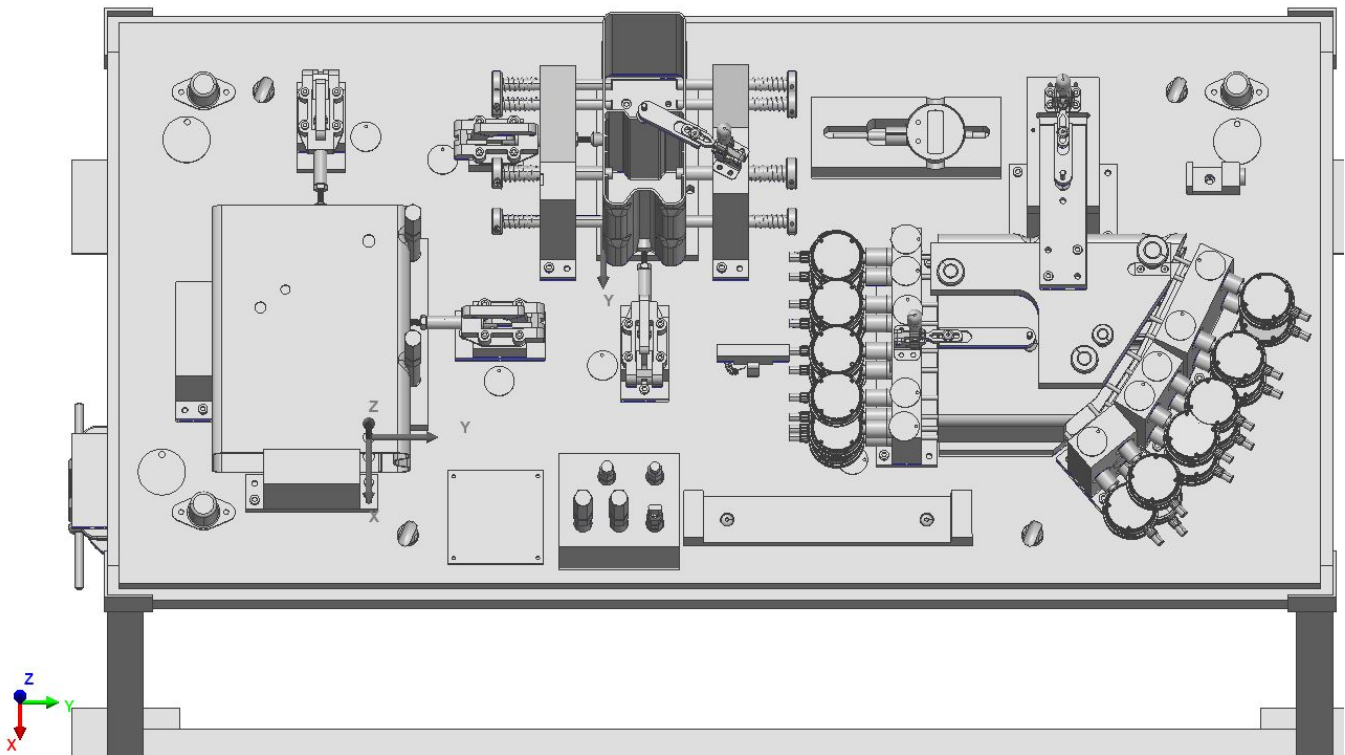


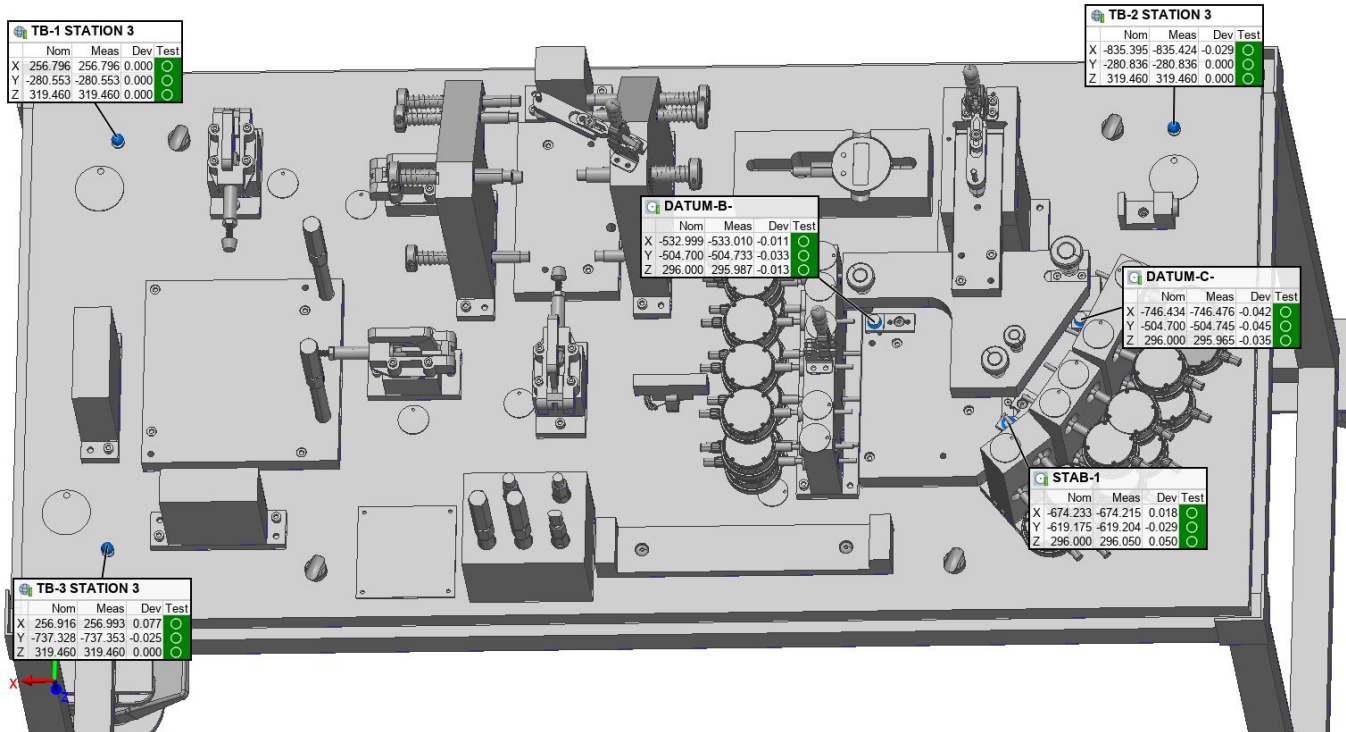
MEASUREMENT REPORT



Customer: WHITEHALL INDUSTRIES
Operator: Cesar Hernandez
E-mail: cesar.hernandez@mess.com.mx
Workspace: PROGRAM_MARZO
Project: Inspector Project (3) - piece 2

Part name: LG4193
Part number: 71136-3W0A-A002
Drawing : S/R
Device: MESS-BRAA-03





Feature Table

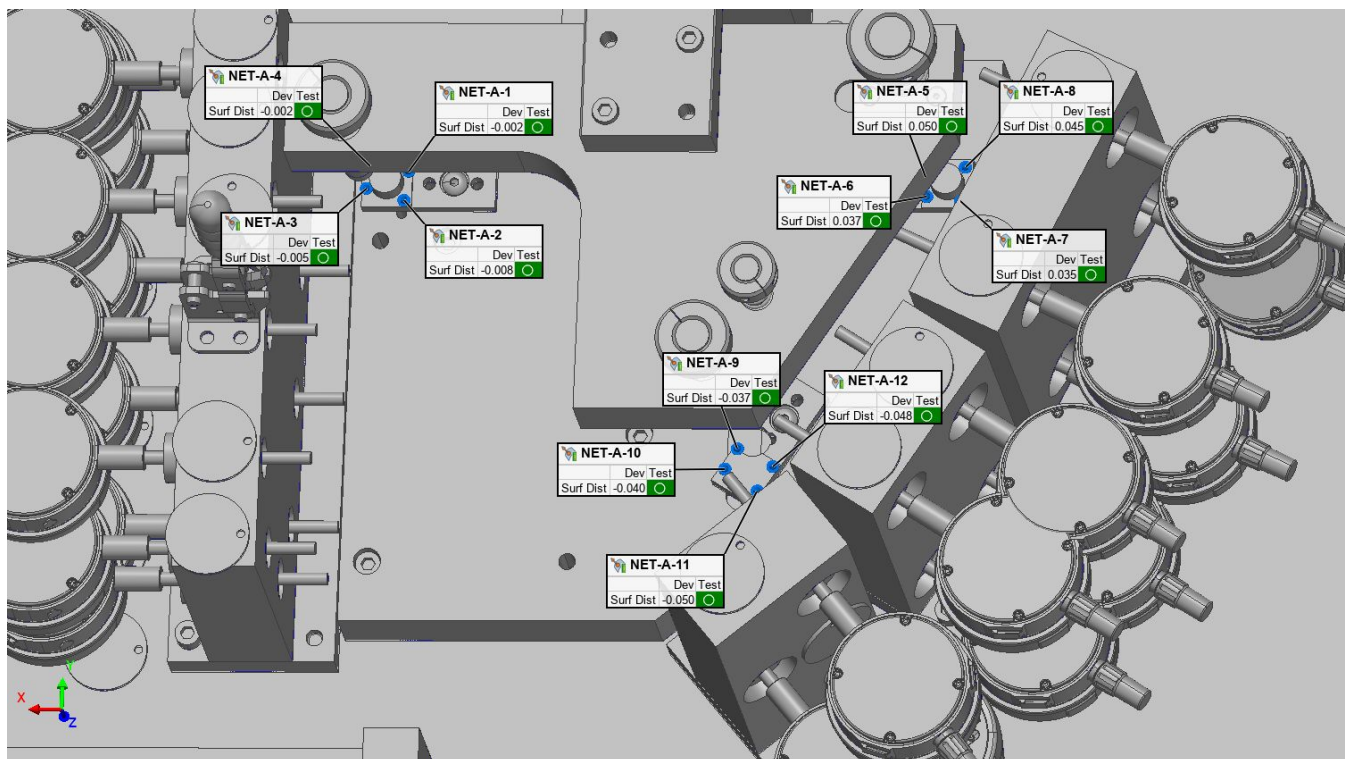
Length Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
TB-1 STATION 3	X	256.796	256.796	±0.100	0.000	Pass
	Y	-280.553	-280.553	±0.100	0.000	Pass
	Z	319.460	319.460	±0.100	0.000	Pass
TB-2 STATION 3	X	-835.395	-835.424	±0.100	-0.029	Pass
	Y	-280.836	-280.836	±0.100	0.000	Pass
	Z	319.460	319.460	±0.100	0.000	Pass
TB-3 STATION 3	X	256.916	256.993	±0.100	0.077	Pass
	Y	-737.328	-737.353	±0.100	-0.025	Pass
	Z	319.460	319.460	±0.100	0.000	Pass
DATUM-B-	X	-532.999	-533.010	±0.050	-0.011	Pass
	Y	-504.700	-504.733	±0.050	-0.033	Pass
	Z	296.000	295.987	±0.050	-0.013	Pass
DATUM-C-	X	-746.434	-746.476	±0.050	-0.042	Pass
	Y	-504.700	-504.745	±0.050	-0.045	Pass
	Z	296.000	295.965	±0.050	-0.035	Pass
STAB-1	X	-674.233	-674.215	±0.100	0.018	Pass
	Y	-619.175	-619.204	±0.100	-0.029	Pass
	Z	296.000	296.050	±0.100	0.050	Pass

Customer: WHITEHALL INDUSTRIES
Operator: Cesar Hernandez
E-mail: cesar.hernandez@mess.com.mx

Part name: LG4193
Part number: 71136-3W0A-A002
Piece: piece 2





Comparison Point Table

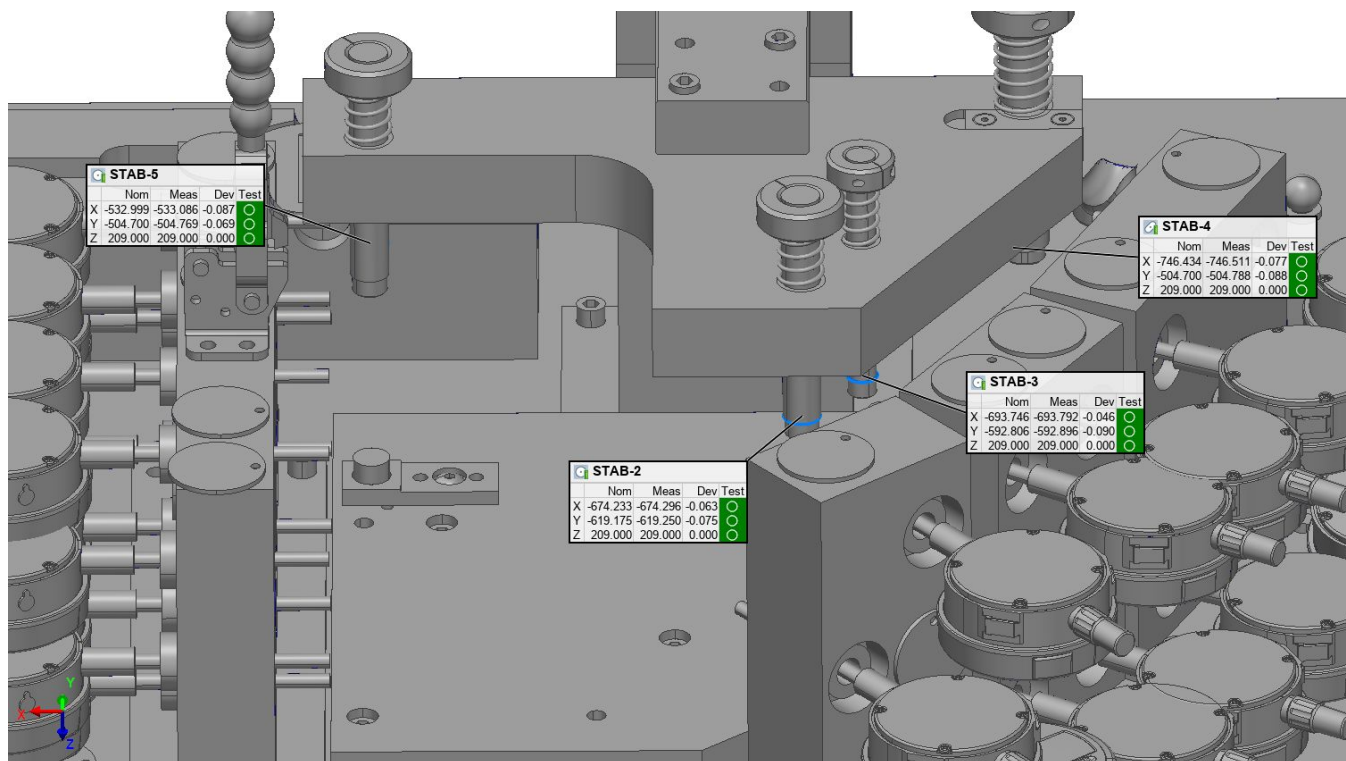
Units Millimeters

Name	Control	Meas	Tol	Dev	Test
NET-A-1	Surface Distance	-0.002	±0.050	-0.002	Pass
NET-A-2	Surface Distance	-0.008	±0.050	-0.008	Pass
NET-A-3	Surface Distance	-0.005	±0.050	-0.005	Pass
NET-A-4	Surface Distance	-0.002	±0.050	-0.002	Pass
NET-A-5	Surface Distance	0.050	±0.050	0.050	Pass
NET-A-6	Surface Distance	0.037	±0.050	0.037	Pass
NET-A-7	Surface Distance	0.035	±0.050	0.035	Pass
NET-A-8	Surface Distance	0.045	±0.050	0.045	Pass
NET-A-9	Surface Distance	-0.037	±0.050	-0.037	Pass
NET-A-10	Surface Distance	-0.040	±0.050	-0.040	Pass
NET-A-11	Surface Distance	-0.050	±0.050	-0.050	Pass
NET-A-12	Surface Distance	-0.048	±0.050	-0.048	Pass

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Part name: LG4193
Part number: 71136-3W0A-A002
Piece: piece 2





Feature Table

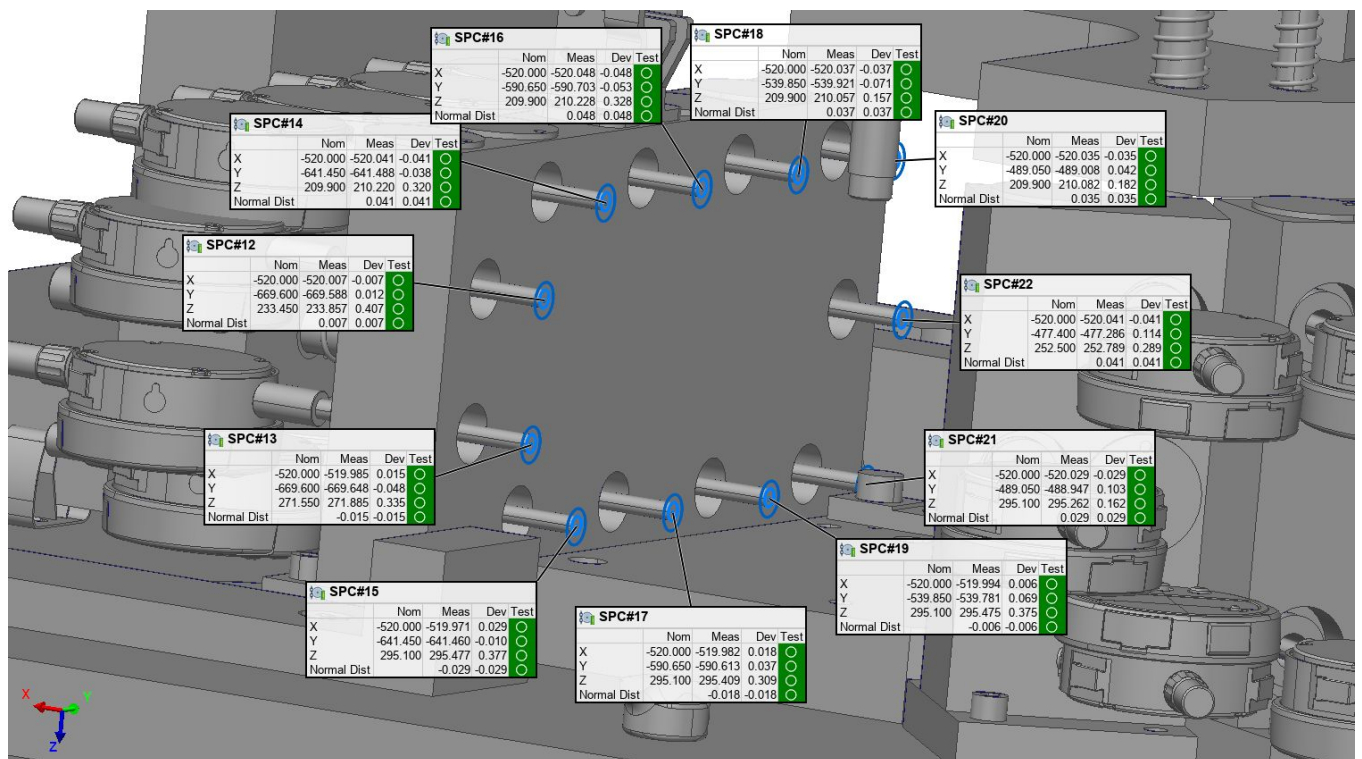
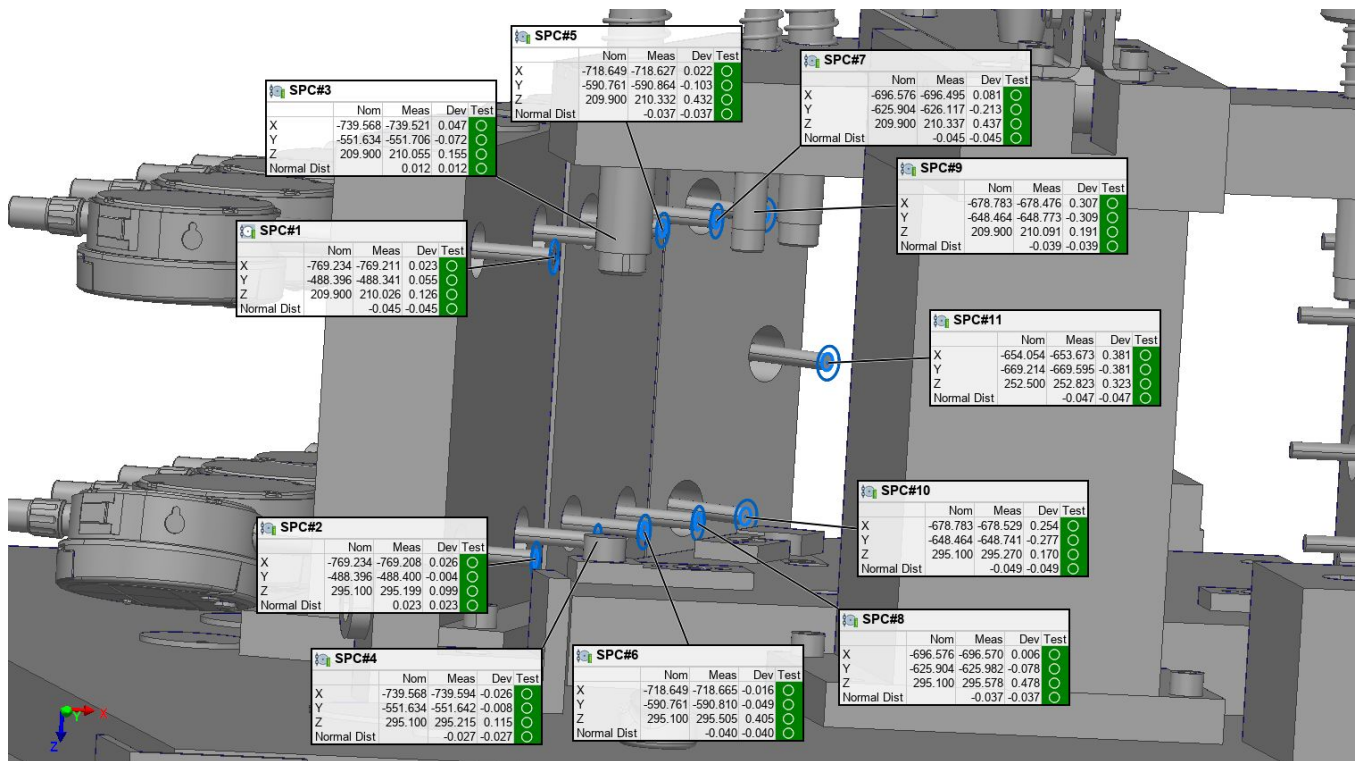
Length Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
STAB-2	X	-674.233	-674.296	±0.100	-0.063	Pass
	Y	-619.175	-619.250	±0.100	-0.075	Pass
	Z	209.000	209.000	±0.100	0.000	Pass
STAB-3	X	-693.746	-693.792	±0.100	-0.046	Pass
	Y	-592.806	-592.896	±0.100	-0.090	Pass
	Z	209.000	209.000	±0.100	0.000	Pass
STAB-4	X	-746.434	-746.511	±0.100	-0.077	Pass
	Y	-504.700	-504.788	±0.100	-0.088	Pass
	Z	209.000	209.000	±0.100	0.000	Pass
STAB-5	X	-532.999	-533.086	±0.100	-0.087	Pass
	Y	-504.700	-504.769	±0.100	-0.069	Pass
	Z	209.000	209.000	±0.100	0.000	Pass

Customer: WHITEHALL INDUSTRIES
Operator: Cesar Hernandez
E-mail: cesar.hernandez@mess.com.mx

Part name: LG4193
Part number: 71136-3W0A-A002
Piece: piece 2





Customer: WHITEHALL INDUSTRIES
Operator: Cesar Hernandez
E-mail: cesar.hernandez@mess.com.mx

Part name: LG4193
Part number: 71136-3W0A-A002
Piece: piece 2



Feature Table

Length Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
SPC#1	X	-769.234	-769.211	±0.500	0.023	Pass
	Y	-488.396	-488.341	±0.500	0.055	Pass
	Z	209.900	210.026	±0.500	0.126	Pass
	Normal Distance		-0.045	±0.050	-0.045	Pass
SPC#2	X	-769.234	-769.208	±0.500	0.026	Pass
	Y	-488.396	-488.400	±0.500	-0.004	Pass
	Z	295.100	295.199	±0.500	0.099	Pass
	Normal Distance		0.023	±0.050	0.023	Pass
SPC#3	X	-739.568	-739.521	±0.500	0.047	Pass
	Y	-551.634	-551.706	±0.500	-0.072	Pass
	Z	209.900	210.055	±0.500	0.155	Pass
	Normal Distance		0.012	±0.050	0.012	Pass
SPC#4	X	-739.568	-739.594	±0.500	-0.026	Pass
	Y	-551.634	-551.642	±0.500	-0.008	Pass
	Z	295.100	295.215	±0.500	0.115	Pass
	Normal Distance		-0.027	±0.050	-0.027	Pass
SPC#5	X	-718.649	-718.627	±0.500	0.022	Pass
	Y	-590.761	-590.864	±0.500	-0.103	Pass
	Z	209.900	210.332	±0.500	0.432	Pass
	Normal Distance		-0.037	±0.050	-0.037	Pass
SPC#6	X	-718.649	-718.665	±0.500	-0.016	Pass
	Y	-590.761	-590.810	±0.500	-0.049	Pass
	Z	295.100	295.505	±0.500	0.405	Pass
	Normal Distance		-0.040	±0.050	-0.040	Pass
SPC#7	X	-696.576	-696.495	±0.500	0.081	Pass
	Y	-625.904	-626.117	±0.500	-0.213	Pass
	Z	209.900	210.337	±0.500	0.437	Pass
	Normal Distance		-0.045	±0.050	-0.045	Pass
SPC#8	X	-696.576	-696.570	±0.500	0.006	Pass
	Y	-625.904	-625.982	±0.500	-0.078	Pass
	Z	295.100	295.578	±0.500	0.478	Pass
	Normal Distance		-0.037	±0.050	-0.037	Pass
SPC#9	X	-678.783	-678.476	±0.500	0.307	Pass
	Y	-648.464	-648.773	±0.500	-0.309	Pass
	Z	209.900	210.091	±0.500	0.191	Pass
	Normal Distance		-0.039	±0.050	-0.039	Pass
SPC#10	X	-678.783	-678.529	±0.500	0.254	Pass
	Y	-648.464	-648.741	±0.500	-0.277	Pass
	Z	295.100	295.270	±0.500	0.170	Pass
	Normal Distance		-0.049	±0.050	-0.049	Pass
SPC#11	X	-654.054	-653.673	±0.500	0.381	Pass

Customer: WHITEHALL INDUSTRIES

Operator: Cesar Hernandez

E-mail: cesar.hernandez@mess.com.mx

Part name: LG4193

Part number: 71136-3W0A-A002

Piece: piece 2



	Y	-669.214	-669.595	±0.500	-0.381	Pass
	Z	252.500	252.823	±0.500	0.323	Pass
	Normal Distance		-0.047	±0.050	-0.047	Pass
• SPC#12	X	-520.000	-520.007	±0.500	-0.007	Pass
	Y	-669.600	-669.588	±0.500	0.012	Pass
	Z	233.450	233.857	±0.500	0.407	Pass
	Normal Distance		0.007	±0.050	0.007	Pass
• SPC#13	X	-520.000	-519.985	±0.500	0.015	Pass
	Y	-669.600	-669.648	±0.500	-0.048	Pass
	Z	271.550	271.885	±0.500	0.335	Pass
	Normal Distance		-0.015	±0.050	-0.015	Pass
• SPC#14	X	-520.000	-520.041	±0.500	-0.041	Pass
	Y	-641.450	-641.488	±0.500	-0.038	Pass
	Z	209.900	210.220	±0.500	0.320	Pass
	Normal Distance		0.041	±0.050	0.041	Pass
• SPC#15	X	-520.000	-519.971	±0.500	0.029	Pass
	Y	-641.450	-641.460	±0.500	-0.010	Pass
	Z	295.100	295.477	±0.500	0.377	Pass
	Normal Distance		-0.029	±0.050	-0.029	Pass
• SPC#16	X	-520.000	-520.048	±0.500	-0.048	Pass
	Y	-590.650	-590.703	±0.500	-0.053	Pass
	Z	209.900	210.228	±0.500	0.328	Pass
	Normal Distance		0.048	±0.050	0.048	Pass
• SPC#17	X	-520.000	-519.982	±0.500	0.018	Pass
	Y	-590.650	-590.613	±0.500	0.037	Pass
	Z	295.100	295.409	±0.500	0.309	Pass
	Normal Distance		-0.018	±0.050	-0.018	Pass
• SPC#18	X	-520.000	-520.037	±0.500	-0.037	Pass
	Y	-539.850	-539.921	±0.500	-0.071	Pass
	Z	209.900	210.057	±0.500	0.157	Pass
	Normal Distance		0.037	±0.050	0.037	Pass
• SPC#19	X	-520.000	-519.994	±0.500	0.006	Pass
	Y	-539.850	-539.781	±0.500	0.069	Pass
	Z	295.100	295.475	±0.500	0.375	Pass
	Normal Distance		-0.006	±0.050	-0.006	Pass
• SPC#20	X	-520.000	-520.035	±0.500	-0.035	Pass
	Y	-489.050	-489.008	±0.500	0.042	Pass
	Z	209.900	210.082	±0.500	0.182	Pass
	Normal Distance		0.035	±0.050	0.035	Pass
• SPC#21	X	-520.000	-520.029	±0.500	-0.029	Pass
	Y	-489.050	-488.947	±0.500	0.103	Pass
	Z	295.100	295.262	±0.500	0.162	Pass
	Normal Distance		0.029	±0.050	0.029	Pass
• SPC#22	X	-520.000	-520.041	±0.500	-0.041	Pass
	Y	-477.400	-477.286	±0.500	0.114	Pass
	Z	252.500	252.789	±0.500	0.289	Pass

Customer: WHITEHALL INDUSTRIES

Operator: Cesar Hernandez

E-mail: cesar.hernandez@mess.com.mx

Part name: LG4193

Part number: 71136-3W0A-A002

Piece: piece 2



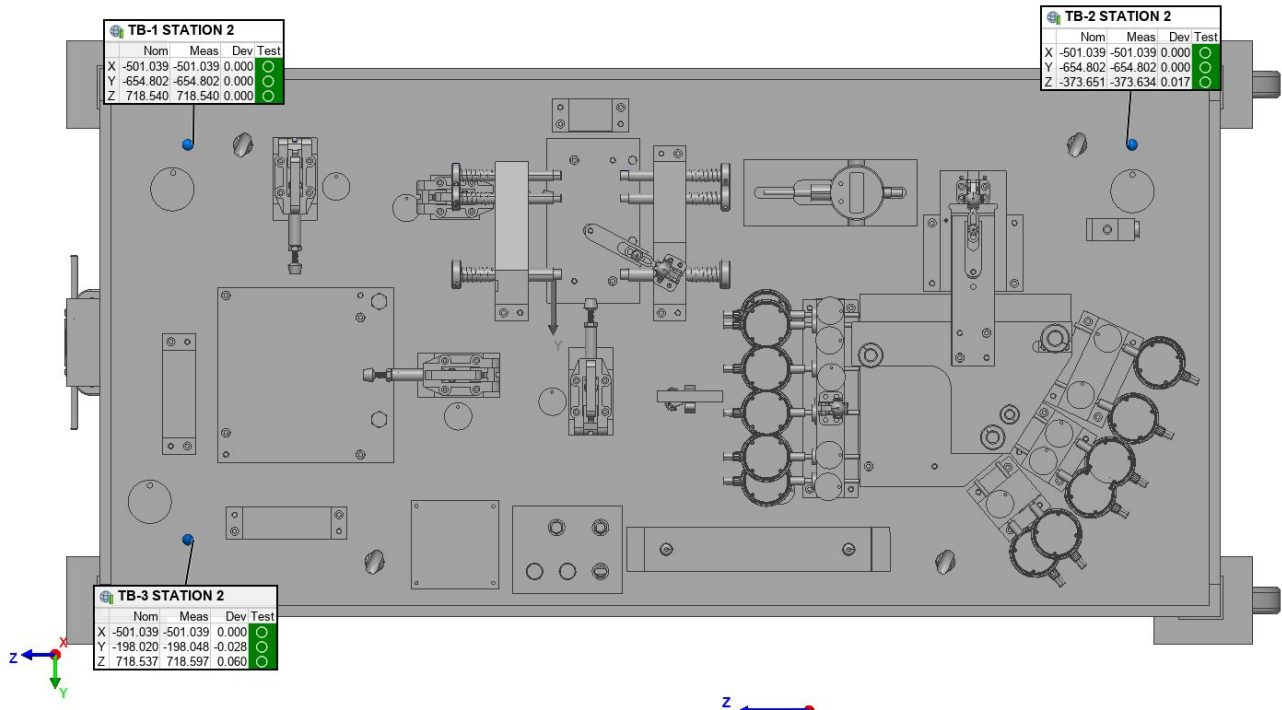
Normal Distance

0.041

±0.050

0.041

Pass



Feature Table

Length Units Millimeters

TB-1 STATION 2

Control	Nom	Meas	Tol	Dev	Test
X	-501.039	-501.039	±0.100	0.000	Pass
Y	-654.802	-654.802	±0.100	0.000	Pass
Z	718.540	718.540	±0.100	0.000	Pass

TB-2 STATION 2

Control	Nom	Meas	Tol	Dev	Test
X	-501.039	-501.039	±0.100	0.000	Pass
Y	-654.802	-654.802	±0.100	0.000	Pass
Z	-373.651	-373.634	±0.100	0.017	Pass

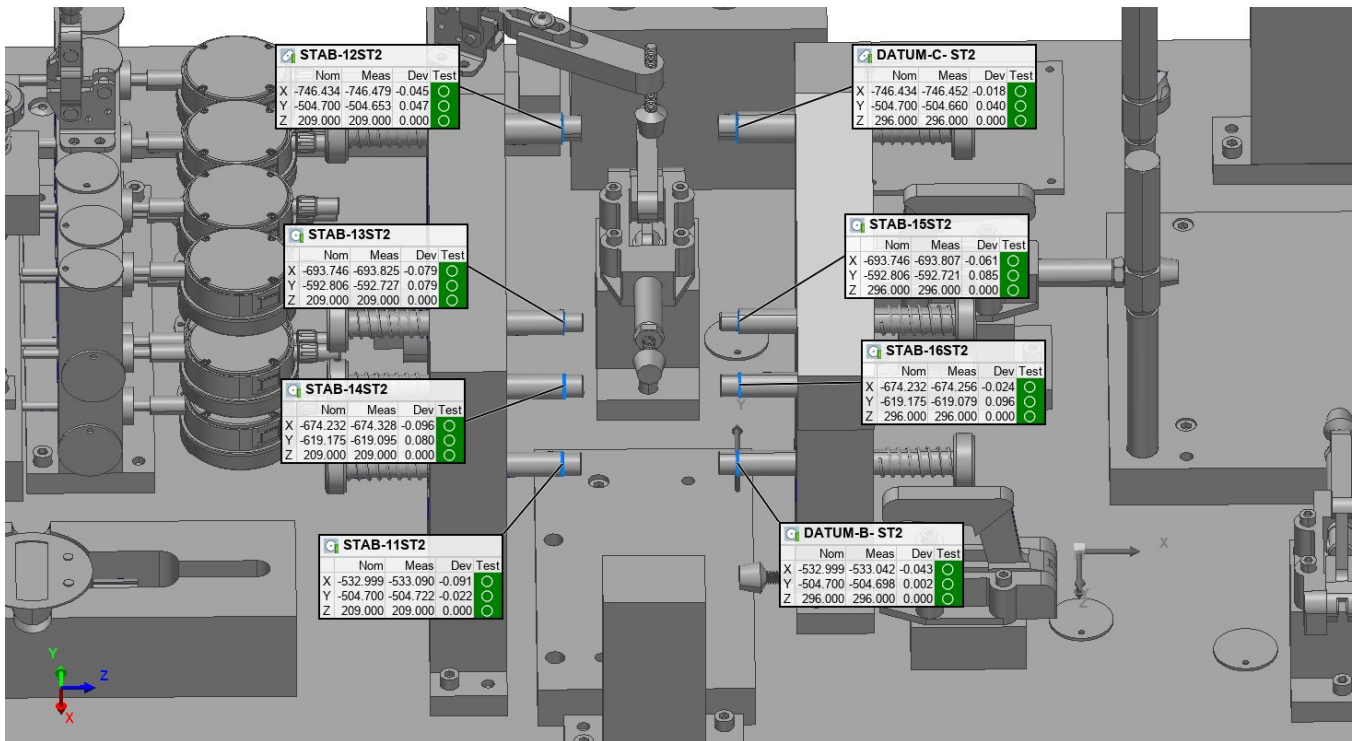
TB-3 STATION 2

Control	Nom	Meas	Tol	Dev	Test
X	-501.039	-501.039	±0.100	0.000	Pass
Y	-198.020	-198.048	±0.100	-0.028	Pass
Z	718.537	718.597	±0.100	0.060	Pass

Customer: WHITEHALL INDUSTRIES
Operator: Cesar Hernandez
E-mail: cesar.hernandez@mess.com.mx

Part name: LG4193
Part number: 71136-3W0A-A002
Piece: piece 2





Feature Table

Length Units Millimeters

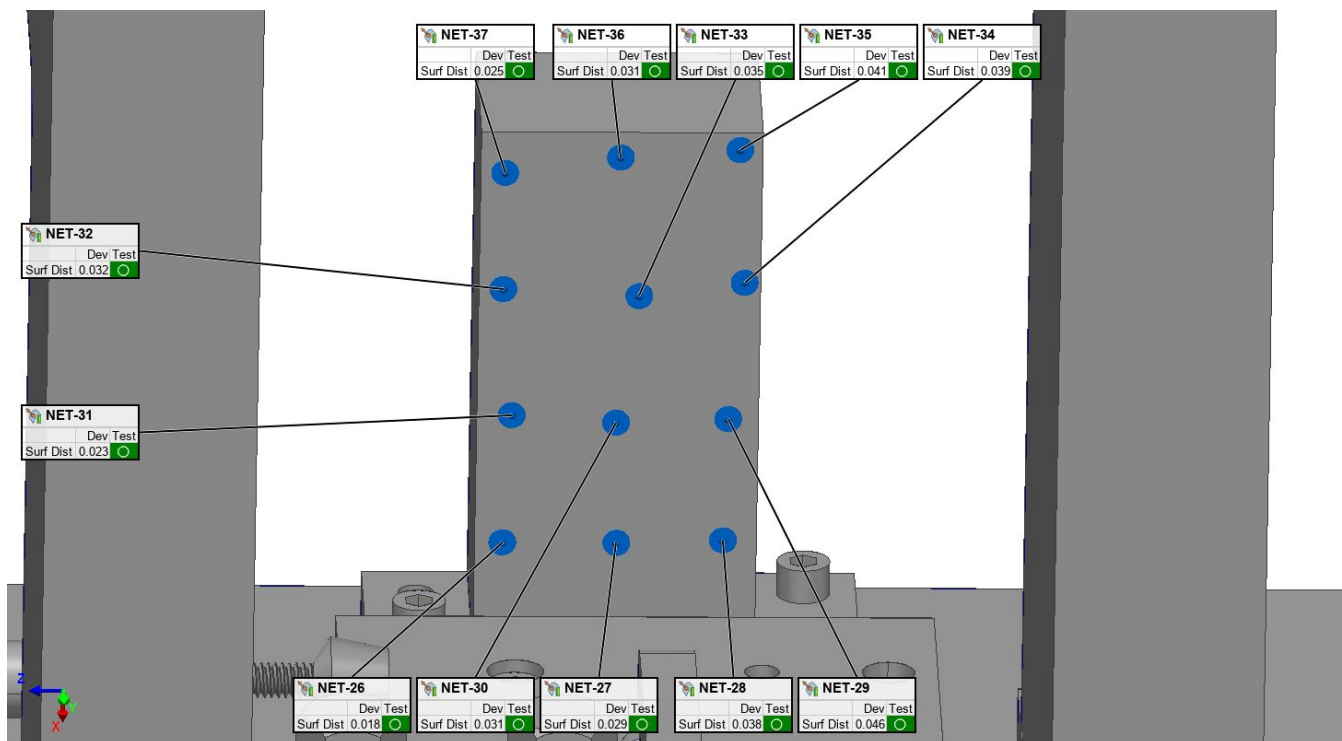
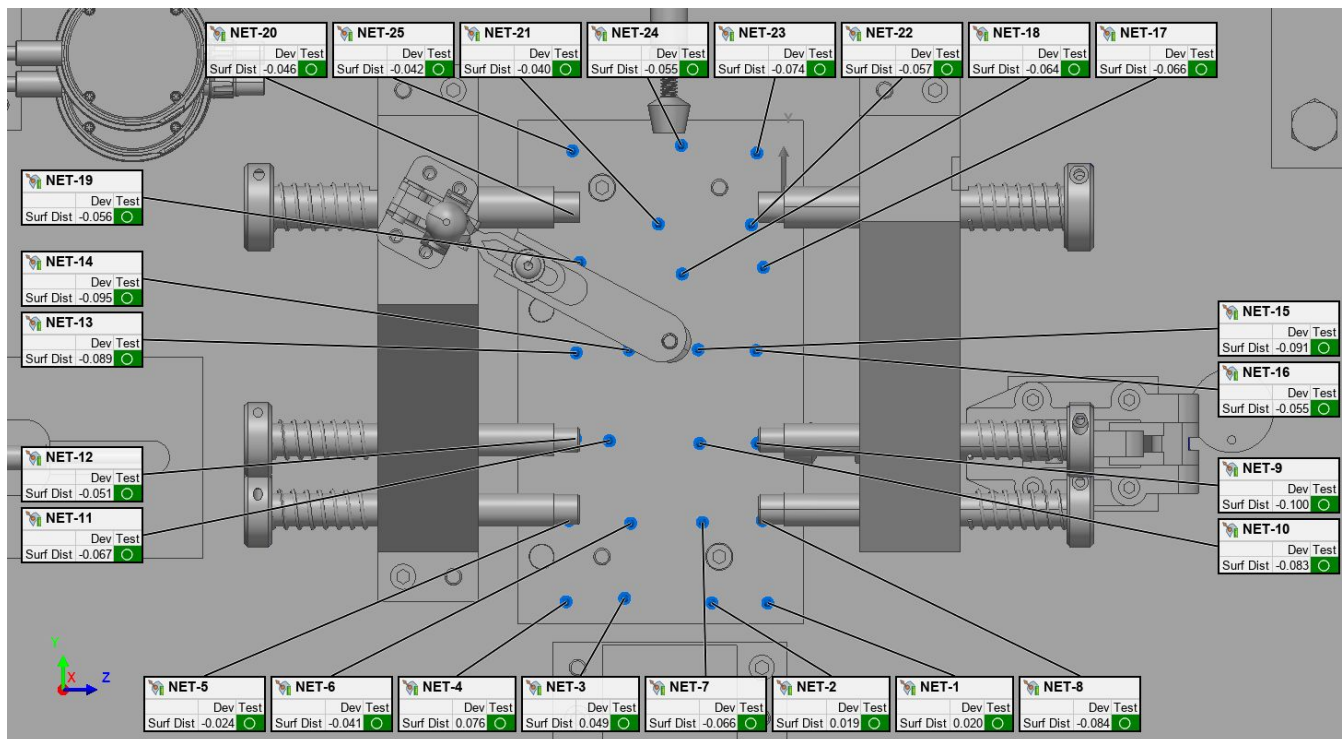
Name	Control	Meas	Tol	Dev	Test
DATUM-B- ST2	X	-533.042	±0.050	-0.043	Pass
	Y	-504.698	±0.050	0.002	Pass
	Z	296.000	±0.050	0.000	Pass
DATUM-C- ST2	X	-746.452	±0.050	-0.018	Pass
	Y	-504.660	±0.050	0.040	Pass
	Z	296.000	±0.050	0.000	Pass
STAB-11ST2	X	-533.090	±0.100	-0.091	Pass
	Y	-504.722	±0.100	-0.022	Pass
	Z	209.000	±0.100	0.000	Pass
STAB-12ST2	X	-746.479	±0.100	-0.045	Pass
	Y	-504.653	±0.100	0.047	Pass
	Z	209.000	±0.100	0.000	Pass
STAB-13ST2	X	-693.825	±0.100	-0.079	Pass
	Y	-592.727	±0.100	0.079	Pass
	Z	209.000	±0.100	0.000	Pass
STAB-14ST2	X	-674.328	±0.100	-0.096	Pass
	Y	-619.095	±0.100	0.080	Pass
	Z	209.000	±0.100	0.000	Pass
STAB-15ST2	X	-693.807	±0.100	-0.061	Pass
	Y	-592.721	±0.100	0.085	Pass

Customer: WHITEHALL INDUSTRIES
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Part name: LG4193
Part number: 71136-3W0A-A002
Piece: piece 2



	Z	296.000	±0.100	0.000	Pass
STAB-16ST2	X	-674.256	±0.100	-0.024	Pass
	Y	-619.079	±0.100	0.096	Pass
	Z	296.000	±0.100	0.000	Pass



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Part name: LG4193
Part number: 71136-3W0A-A002
Piece: piece 2



Comparison Point Table

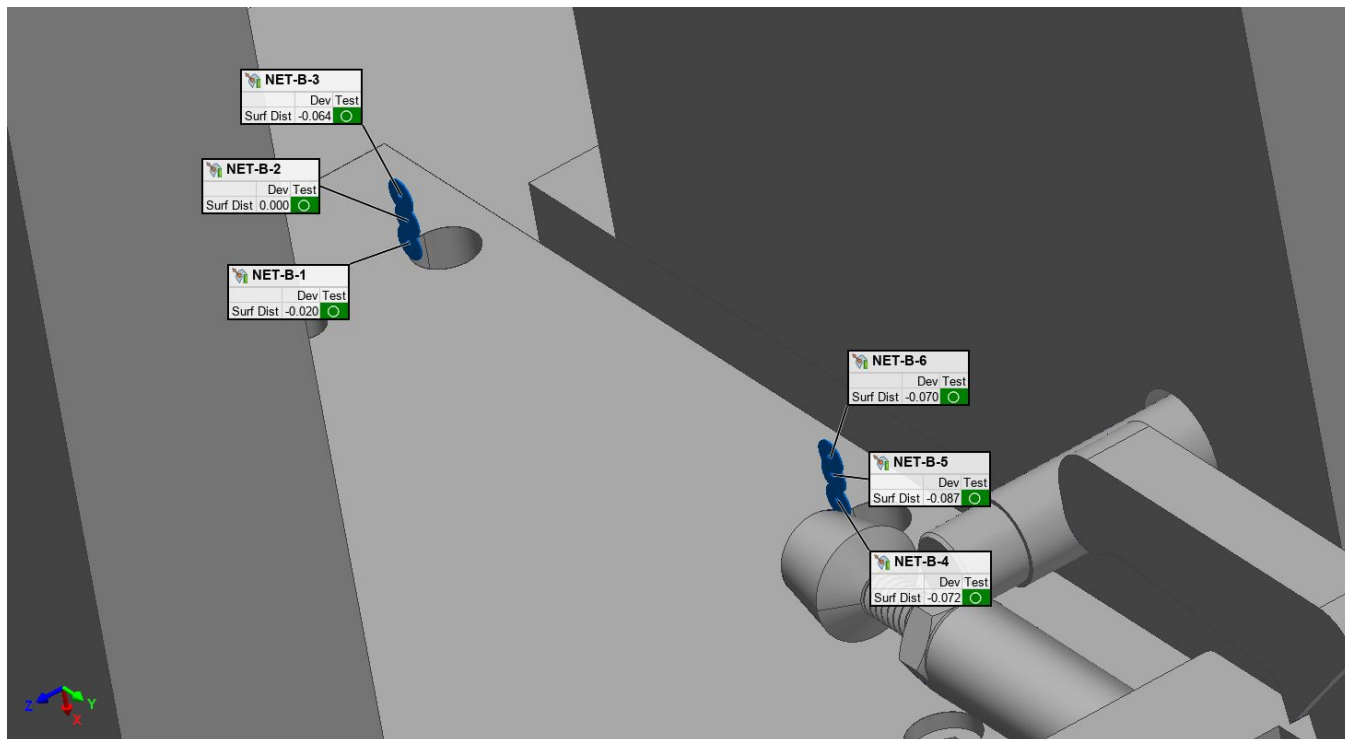
Units Millimeters

Name	Control	Meas	Tol	Dev	Test
 NET-1	Surface Distance	0.020	±0.100	0.020	Pass
 NET-2	Surface Distance	0.019	±0.100	0.019	Pass
 NET-3	Surface Distance	0.049	±0.100	0.049	Pass
 NET-4	Surface Distance	0.076	±0.100	0.076	Pass
 NET-5	Surface Distance	-0.024	±0.100	-0.024	Pass
 NET-6	Surface Distance	-0.041	±0.100	-0.041	Pass
 NET-7	Surface Distance	-0.066	±0.100	-0.066	Pass
 NET-8	Surface Distance	-0.084	±0.100	-0.084	Pass
 NET-9	Surface Distance	-0.100	±0.100	-0.100	Pass
 NET-10	Surface Distance	-0.083	±0.100	-0.083	Pass
 NET-11	Surface Distance	-0.067	±0.100	-0.067	Pass
 NET-12	Surface Distance	-0.051	±0.100	-0.051	Pass
 NET-13	Surface Distance	-0.089	±0.100	-0.089	Pass
 NET-14	Surface Distance	-0.095	±0.100	-0.095	Pass
 NET-15	Surface Distance	-0.091	±0.100	-0.091	Pass
 NET-16	Surface Distance	-0.055	±0.100	-0.055	Pass
 NET-17	Surface Distance	-0.066	±0.100	-0.066	Pass
 NET-18	Surface Distance	-0.064	±0.100	-0.064	Pass
 NET-19	Surface Distance	-0.056	±0.100	-0.056	Pass
 NET-20	Surface Distance	-0.046	±0.100	-0.046	Pass
 NET-21	Surface Distance	-0.040	±0.100	-0.040	Pass
 NET-22	Surface Distance	-0.057	±0.100	-0.057	Pass
 NET-23	Surface Distance	-0.074	±0.100	-0.074	Pass
 NET-24	Surface Distance	-0.055	±0.100	-0.055	Pass
 NET-25	Surface Distance	-0.042	±0.100	-0.042	Pass
 NET-26	Surface Distance	0.018	±0.100	0.018	Pass
 NET-27	Surface Distance	0.029	±0.100	0.029	Pass
 NET-28	Surface Distance	0.038	±0.100	0.038	Pass
 NET-29	Surface Distance	0.046	±0.100	0.046	Pass
 NET-30	Surface Distance	0.031	±0.100	0.031	Pass
 NET-31	Surface Distance	0.023	±0.100	0.023	Pass
 NET-32	Surface Distance	0.032	±0.100	0.032	Pass
 NET-33	Surface Distance	0.035	±0.100	0.035	Pass
 NET-34	Surface Distance	0.039	±0.100	0.039	Pass
 NET-35	Surface Distance	0.041	±0.100	0.041	Pass
 NET-36	Surface Distance	0.031	±0.100	0.031	Pass
 NET-37	Surface Distance	0.025	±0.100	0.025	Pass

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Part name: LG4193
Part number: 71136-3W0A-A002
Piece: piece 2





Comparison Point Table

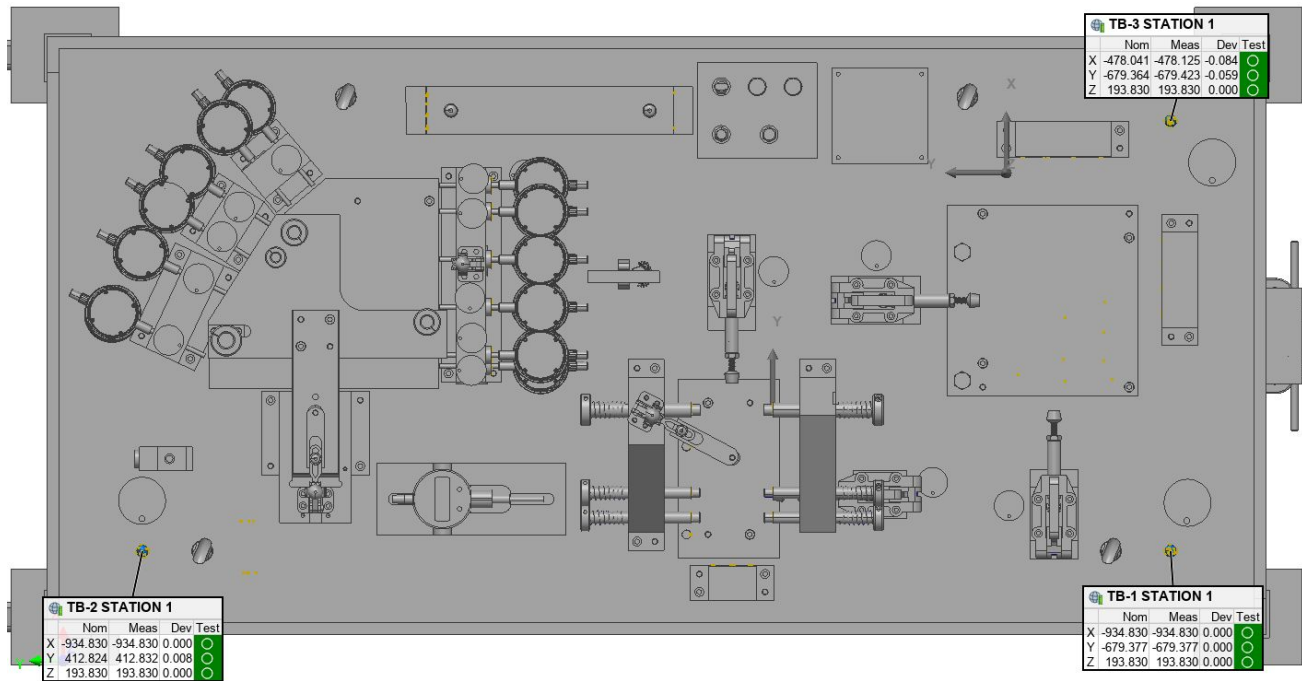
Units Millimeters

Name	Control	Meas	Tol	Dev	Test
NET-B-1	Surface Distance	-0.020	±0.100	-0.020	Pass
NET-B-2	Surface Distance	0.000	±0.100	0.000	Pass
NET-B-3	Surface Distance	-0.064	±0.100	-0.064	Pass
NET-B-4	Surface Distance	-0.072	±0.100	-0.072	Pass
NET-B-5	Surface Distance	-0.087	±0.100	-0.087	Pass
NET-B-6	Surface Distance	-0.070	±0.100	-0.070	Pass

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Part name: LG4193
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Piece: piece 2





Feature Table

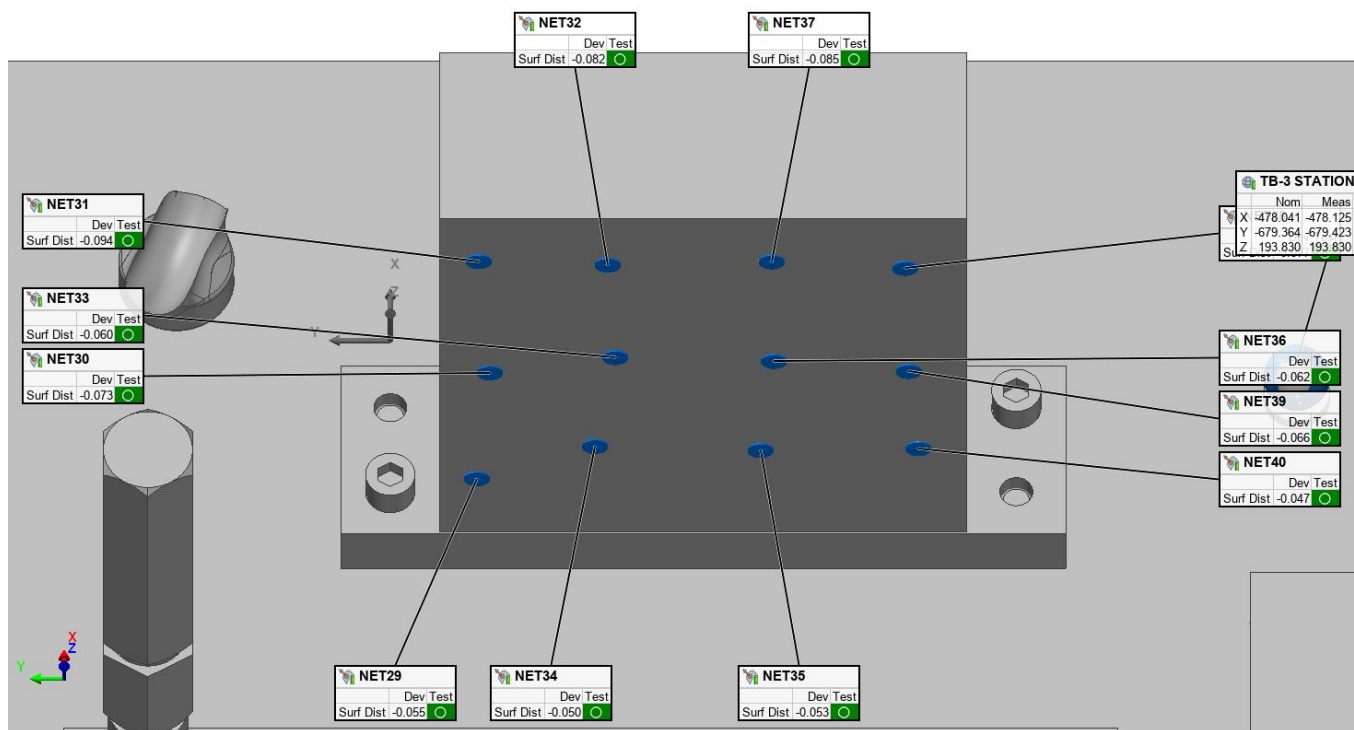
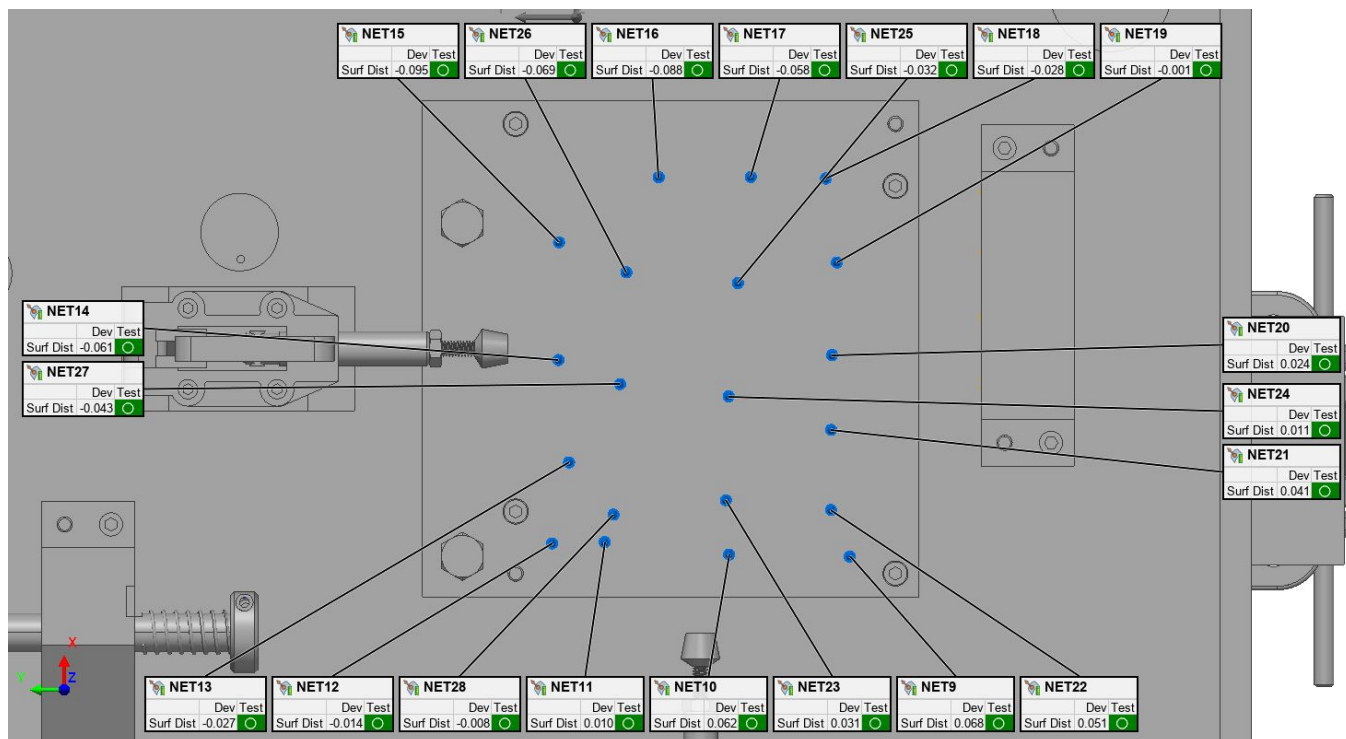
Length Units Millimeters

Name	Control	Meas	Tol	Dev	Test
TB-1 STATION 1	X	-934.830	±0.100	0.000	Pass
	Y	-679.377	±0.100	0.000	Pass
	Z	193.830	±0.100	0.000	Pass
TB-2 STATION 1	X	-934.830	±0.100	0.000	Pass
	Y	412.832	±0.100	0.008	Pass
	Z	193.830	±0.100	0.000	Pass
TB-3 STATION 1	X	-478.125	±0.100	-0.084	Pass
	Y	-679.423	±0.100	-0.059	Pass
	Z	193.830	±0.100	0.000	Pass

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Part name: LG4193
 Part number: 71136-3W0A-A002
 Piece: piece 2





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Operator: Cesar Hernandez
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Part name: LG4193
Part number: 71136-3W0A-A002
Piece: piece 2



Comparison Point Table

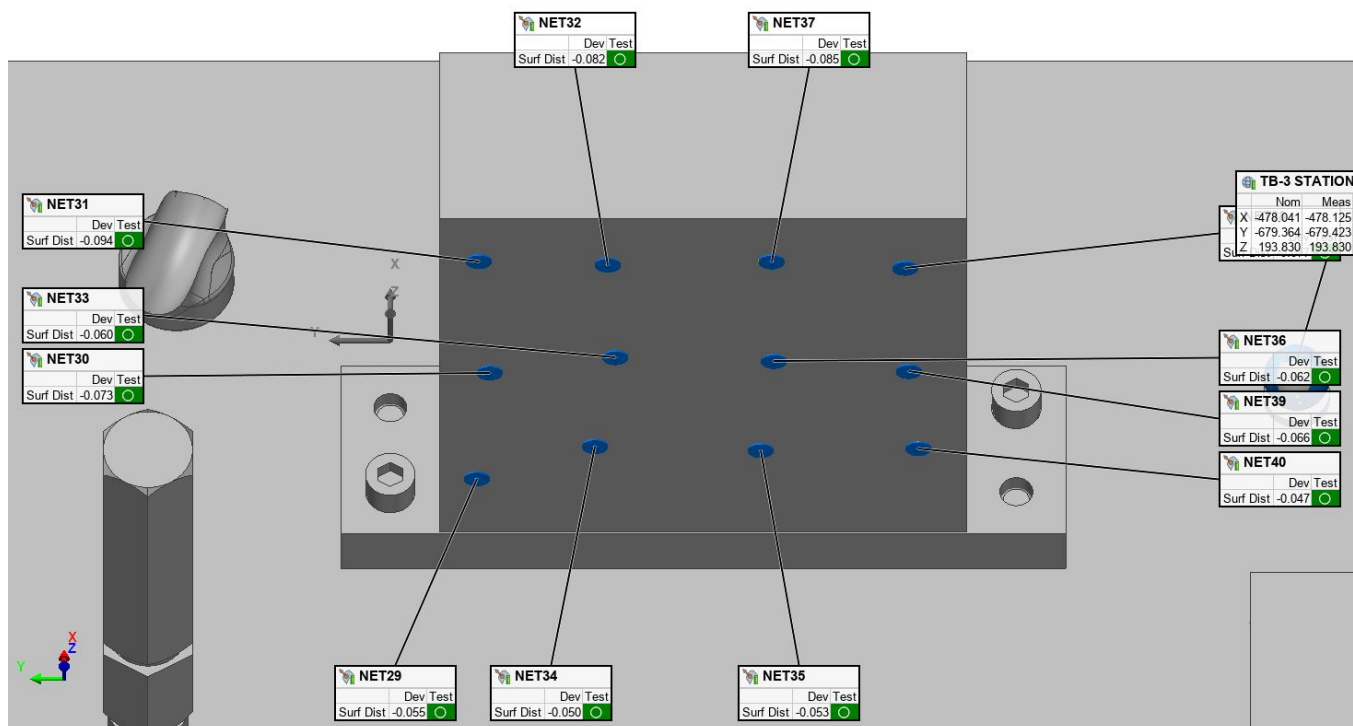
Units Millimeters

Name	Control	Meas	Tol	Dev	Test
 NET9	Surface Distance	0.068	±0.100	0.068	Pass
 NET10	Surface Distance	0.062	±0.100	0.062	Pass
 NET11	Surface Distance	0.010	±0.100	0.010	Pass
 NET12	Surface Distance	-0.014	±0.100	-0.014	Pass
 NET13	Surface Distance	-0.027	±0.100	-0.027	Pass
 NET14	Surface Distance	-0.061	±0.100	-0.061	Pass
 NET15	Surface Distance	-0.095	±0.100	-0.095	Pass
 NET16	Surface Distance	-0.088	±0.100	-0.088	Pass
 NET17	Surface Distance	-0.058	±0.100	-0.058	Pass
 NET18	Surface Distance	-0.028	±0.100	-0.028	Pass
 NET19	Surface Distance	-0.001	±0.100	-0.001	Pass
 NET20	Surface Distance	0.024	±0.100	0.024	Pass
 NET21	Surface Distance	0.041	±0.100	0.041	Pass
 NET22	Surface Distance	0.051	±0.100	0.051	Pass
 NET23	Surface Distance	0.031	±0.100	0.031	Pass
 NET24	Surface Distance	0.011	±0.100	0.011	Pass
 NET25	Surface Distance	-0.032	±0.100	-0.032	Pass
 NET26	Surface Distance	-0.069	±0.100	-0.069	Pass
 NET27	Surface Distance	-0.043	±0.100	-0.043	Pass
 NET28	Surface Distance	-0.008	±0.100	-0.008	Pass
 NET29	Surface Distance	-0.055	±0.100	-0.055	Pass
 NET30	Surface Distance	-0.073	±0.100	-0.073	Pass
 NET31	Surface Distance	-0.094	±0.100	-0.094	Pass
 NET32	Surface Distance	-0.082	±0.100	-0.082	Pass
 NET33	Surface Distance	-0.060	±0.100	-0.060	Pass
 NET34	Surface Distance	-0.050	±0.100	-0.050	Pass
 NET35	Surface Distance	-0.053	±0.100	-0.053	Pass
 NET36	Surface Distance	-0.062	±0.100	-0.062	Pass
 NET37	Surface Distance	-0.085	±0.100	-0.085	Pass
 NET38	Surface Distance	-0.077	±0.100	-0.077	Pass
 NET39	Surface Distance	-0.066	±0.100	-0.066	Pass
 NET40	Surface Distance	-0.047	±0.100	-0.047	Pass

Customer: WHITEHALL INDUSTRIES
 Operator: Cesar Hernandez
 E-mail: cesar.hernandez@mess.com.mx

Part name: LG4193
 Part number: 71136-3W0A-A002
 Piece: piece 2





Comparison Point Table

Units Millimeters

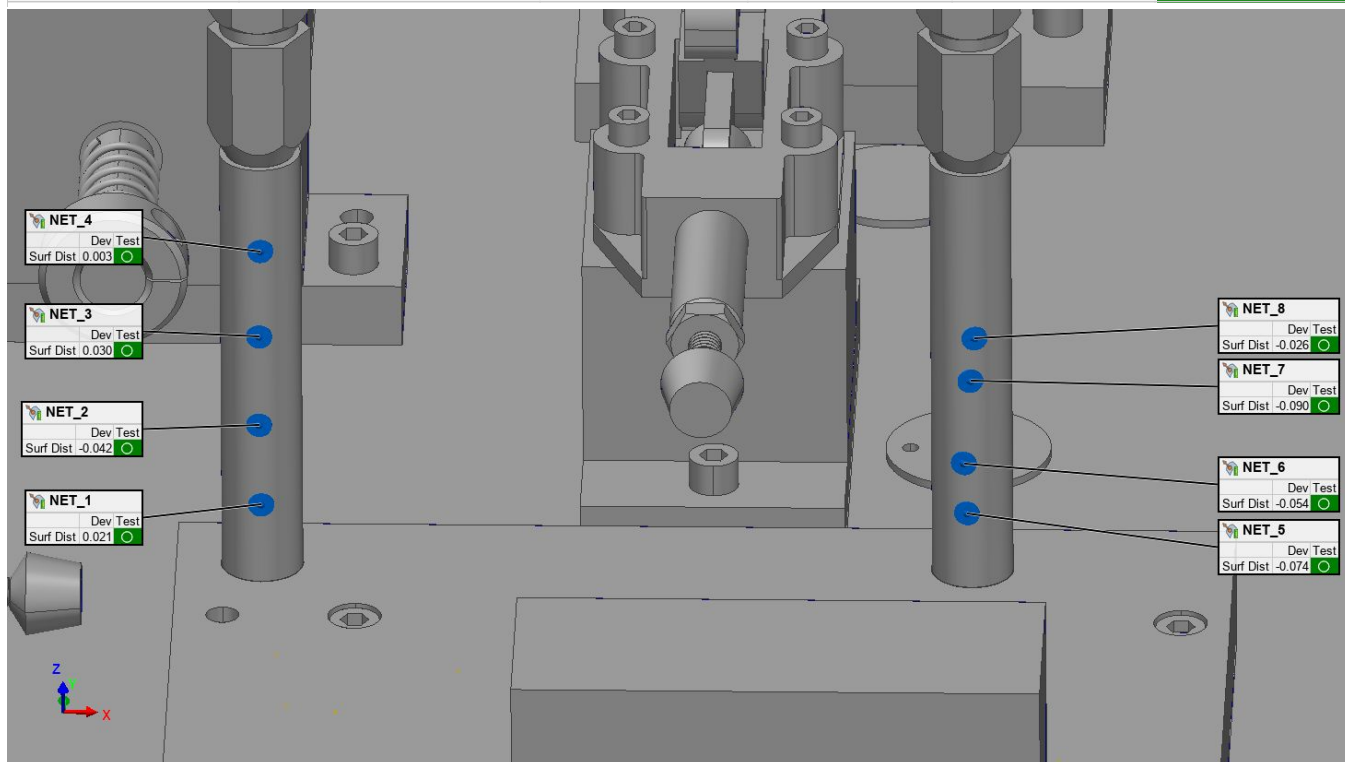
Name	Control	Meas	Tol	Dev	Test
NET9	Surface Distance	0.068	±0.100	0.068	Pass
NET10	Surface Distance	0.062	±0.100	0.062	Pass
NET11	Surface Distance	0.010	±0.100	0.010	Pass
NET12	Surface Distance	-0.014	±0.100	-0.014	Pass
NET13	Surface Distance	-0.027	±0.100	-0.027	Pass
NET14	Surface Distance	-0.061	±0.100	-0.061	Pass
NET15	Surface Distance	-0.095	±0.100	-0.095	Pass
NET16	Surface Distance	-0.088	±0.100	-0.088	Pass
NET17	Surface Distance	-0.058	±0.100	-0.058	Pass
NET18	Surface Distance	-0.028	±0.100	-0.028	Pass
NET19	Surface Distance	-0.001	±0.100	-0.001	Pass
NET20	Surface Distance	0.024	±0.100	0.024	Pass
NET21	Surface Distance	0.041	±0.100	0.041	Pass
NET22	Surface Distance	0.051	±0.100	0.051	Pass
NET23	Surface Distance	0.031	±0.100	0.031	Pass
NET24	Surface Distance	0.011	±0.100	0.011	Pass
NET25	Surface Distance	-0.032	±0.100	-0.032	Pass
NET26	Surface Distance	-0.069	±0.100	-0.069	Pass
NET27	Surface Distance	-0.043	±0.100	-0.043	Pass
NET28	Surface Distance	-0.008	±0.100	-0.008	Pass
NET29	Surface Distance	-0.055	±0.100	-0.055	Pass

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Part name: LG4193
Part number: 71136-3W0A-A002
Piece: piece 2



NET30	Surface Distance	-0.073	±0.100	-0.073	Pass
NET31	Surface Distance	-0.094	±0.100	-0.094	Pass
NET32	Surface Distance	-0.082	±0.100	-0.082	Pass
NET33	Surface Distance	-0.060	±0.100	-0.060	Pass
NET34	Surface Distance	-0.050	±0.100	-0.050	Pass
NET35	Surface Distance	-0.053	±0.100	-0.053	Pass
NET36	Surface Distance	-0.062	±0.100	-0.062	Pass
NET37	Surface Distance	-0.085	±0.100	-0.085	Pass
NET38	Surface Distance	-0.077	±0.100	-0.077	Pass
NET39	Surface Distance	-0.066	±0.100	-0.066	Pass
NET40	Surface Distance	-0.047	±0.100	-0.047	Pass



Comparison Point Table

Units Millimeters

Name	Control	Meas	Tol	Dev	Test
NET_1	Surface Distance	0.021	±0.100	0.021	Pass
NET_2	Surface Distance	-0.042	±0.100	-0.042	Pass
NET_3	Surface Distance	0.030	±0.100	0.030	Pass
NET_4	Surface Distance	0.003	±0.100	0.003	Pass
NET_5	Surface Distance	-0.074	±0.100	-0.074	Pass
NET_6	Surface Distance	-0.054	±0.100	-0.054	Pass
NET_7	Surface Distance	-0.090	±0.100	-0.090	Pass
NET_8	Surface Distance	-0.026	±0.100	-0.026	Pass

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Piece: piece 2

