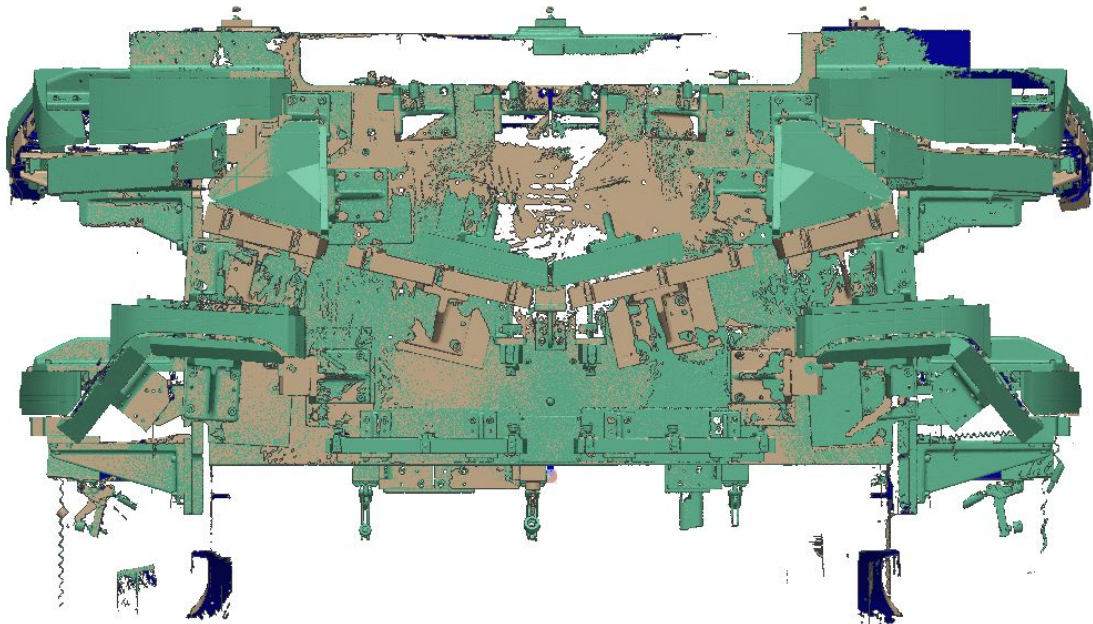


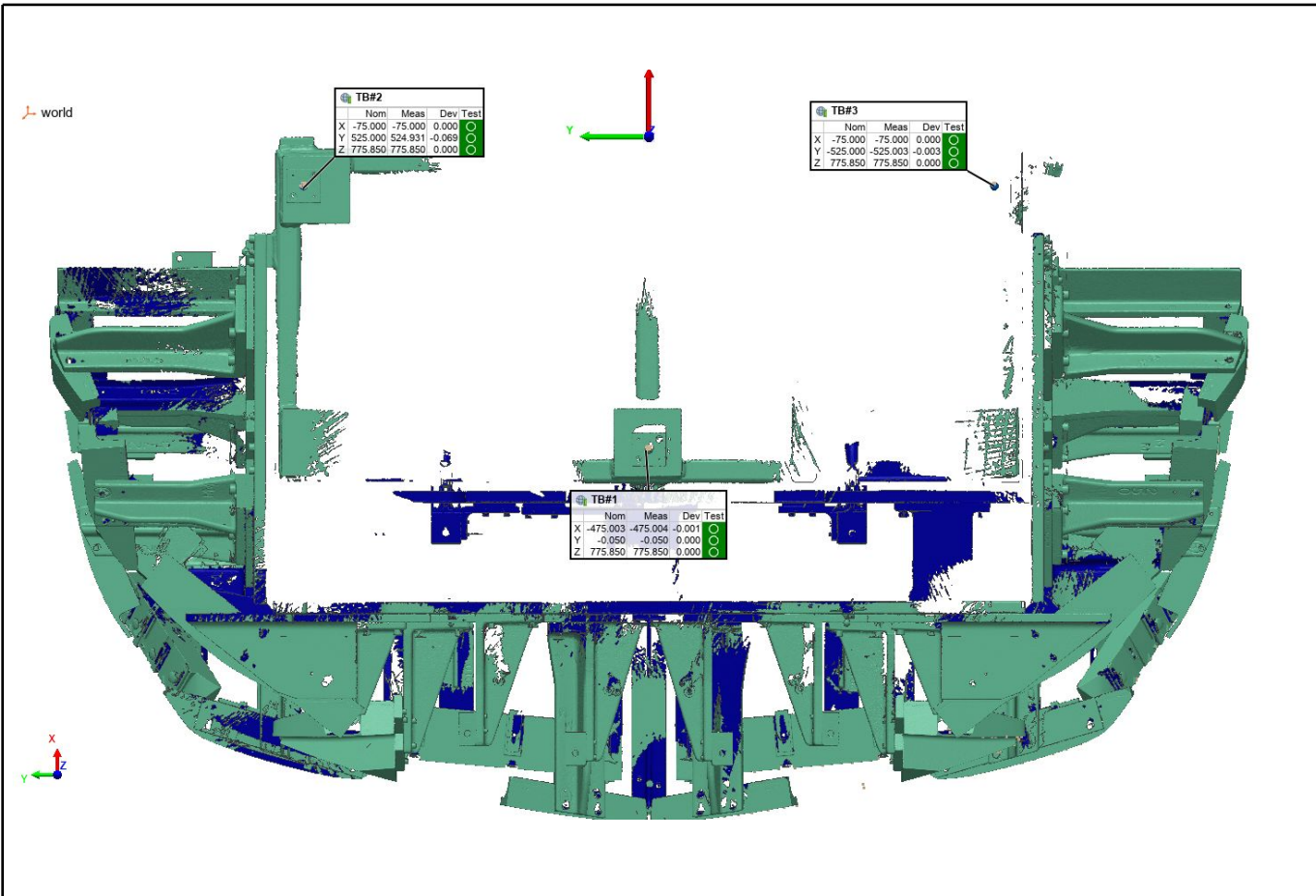
# MEASUREMENT REPORT



Customer: HONDA DE MEXICO  
Operator: Felipe Martinez  
E-mail: felipe.martinez@mess.com.mx  
Workspace: PROGRAMAS HONDA  
Project: Inspector Project - piece 1

Part name: 2311060-000F  
Part number: 3AR FRT BUMP  
Drawing : S/R  
Device: MESS-P-SESC-003





## Feature Table

Length Units Millimeters

### TB#1

Control	Nom	Meas	Tol	Dev	Test
X	-475.003	-475.004	±0.100	-0.001	Pass
Y	-0.050	-0.050	±0.100	0.000	Pass
Z	775.850	775.850	±0.100	0.000	Pass

### TB#2

Control	Nom	Meas	Tol	Dev	Test
X	-75.000	-75.000	±0.100	0.000	Pass
Y	525.000	524.931	±0.100	-0.069	Pass
Z	775.850	775.850	±0.100	0.000	Pass

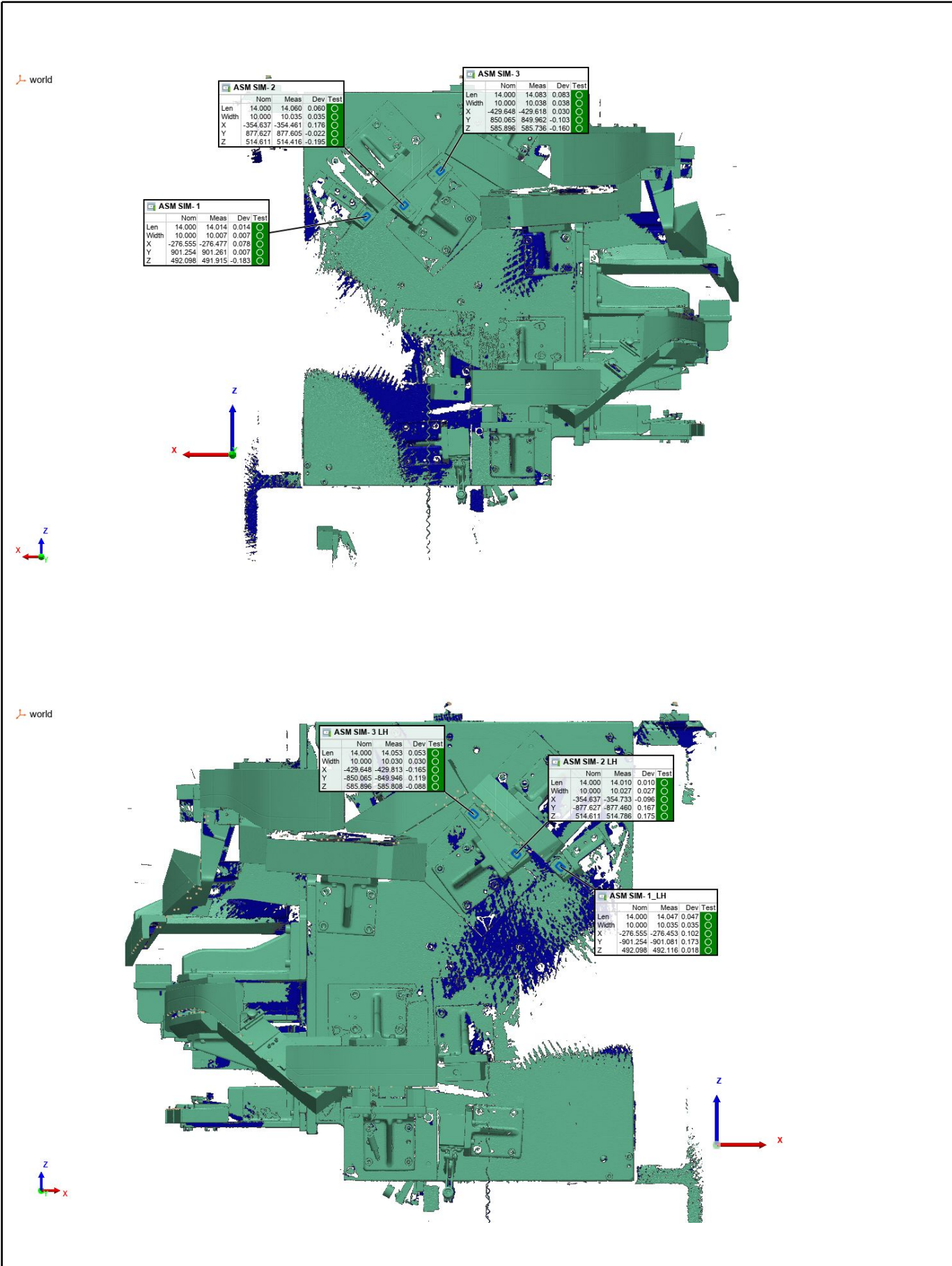
### TB#3

Control	Nom	Meas	Tol	Dev	Test
X	-75.000	-75.000	±0.100	0.000	Pass
Y	-525.000	-525.003	±0.100	-0.003	Pass
Z	775.850	775.850	±0.100	0.000	Pass

Customer: HONDA DE MEXICO  
Operator: Felipe Martinez  
E-mail: felipe.martinez@mess.com.mx

Part name: 2311060-000F  
Part number: 3AR FRT BUMP  
Piece: piece 1





Customer: HONDA DE MEXICO  
 Operator: Felipe Martinez  
 E-mail: felipe.martinez@mess.com.mx

Part name: 2311060-000F  
 Part number: 3AR FRT BUMP  
 Piece: piece 1



## Feature Table

Length Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
ASM SIM- 1	Length	14.000	14.014	±0.200	0.014	Pass
	Width	10.000	10.007	±0.200	0.007	Pass
	X	-276.555	-276.477	±0.200	0.078	Pass
	Y	901.254	901.261	±0.200	0.007	Pass
	Z	492.098	491.915	±0.200	-0.183	Pass
ASM SIM- 2	Length	14.000	14.060	±0.200	0.060	Pass
	Width	10.000	10.035	±0.200	0.035	Pass
	X	-354.637	-354.461	±0.200	0.176	Pass
	Y	877.627	877.605	±0.200	-0.022	Pass
	Z	514.611	514.416	±0.200	-0.195	Pass
ASM SIM- 3	Length	14.000	14.083	±0.200	0.083	Pass
	Width	10.000	10.038	±0.200	0.038	Pass
	X	-429.648	-429.618	±0.200	0.030	Pass
	Y	850.065	849.962	±0.200	-0.103	Pass
	Z	585.896	585.736	±0.200	-0.160	Pass
ASM SIM- 1_LH	Length	14.000	14.047	±0.200	0.047	Pass
	Width	10.000	10.035	±0.200	0.035	Pass
	X	-276.555	-276.453	±0.200	0.102	Pass
	Y	-901.254	-901.081	±0.200	0.173	Pass
	Z	492.098	492.116	±0.200	0.018	Pass
ASM SIM- 2 LH	Length	14.000	14.010	±0.200	0.010	Pass
	Width	10.000	10.027	±0.200	0.027	Pass
	X	-354.637	-354.733	±0.200	-0.096	Pass
	Y	-877.627	-877.460	±0.200	0.167	Pass
	Z	514.611	514.786	±0.200	0.175	Pass
ASM SIM- 3 LH	Length	14.000	14.053	±0.200	0.053	Pass
	Width	10.000	10.030	±0.200	0.030	Pass
	X	-429.648	-429.813	±0.200	-0.165	Pass
	Y	-850.065	-849.946	±0.200	0.119	Pass
	Z	585.896	585.808	±0.200	-0.088	Pass

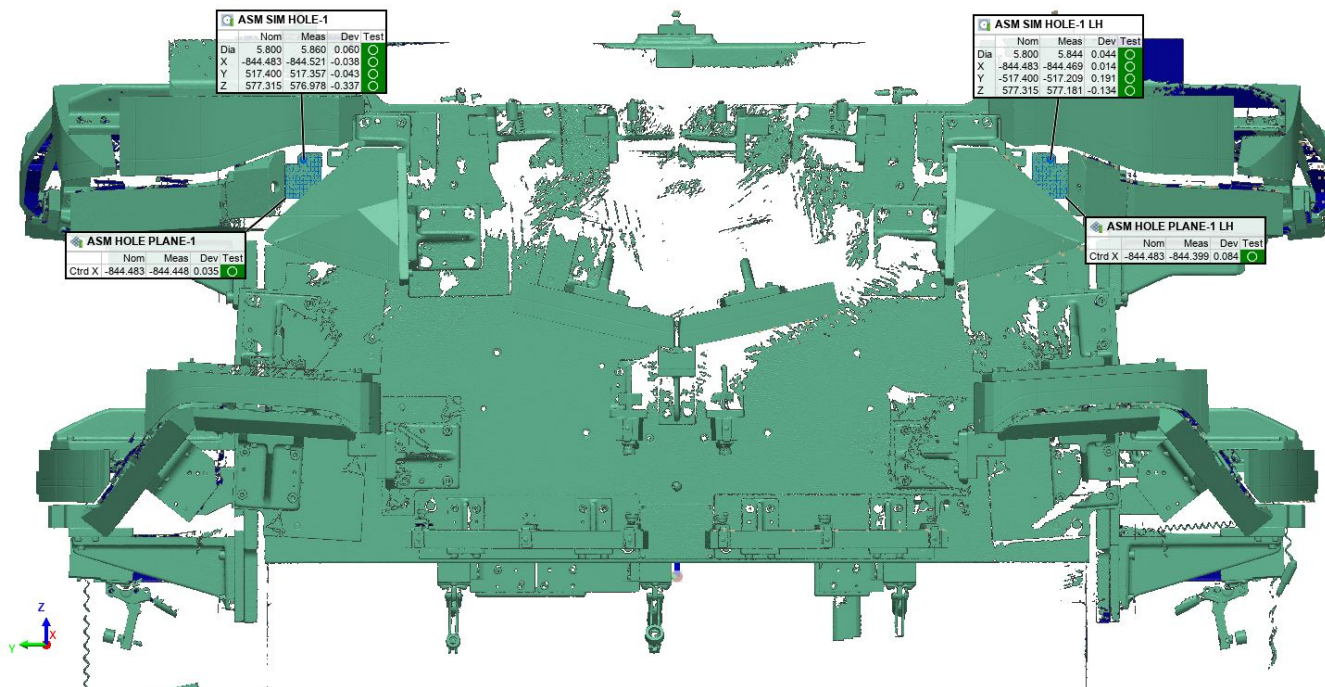
Customer: HONDA DE MEXICO  
 Operator: Felipe Martinez  
 E-mail: felipe.martinez@mess.com.mx

Part name: 2311060-000F  
 Part number: 3AR FRT BUMP  
 Piece: piece 1





world



## Feature Table

Length Units Millimeters

### ASM SIM HOLE-1

Control	Nom	Meas	Tol	Dev	Test
Diameter	5.800	5.860	±0.500	0.060	Pass
X	-844.483	-844.521	±0.500	-0.038	Pass
Y	517.400	517.357	±0.500	-0.043	Pass
Z	577.315	576.978	±0.500	-0.337	Pass

### ASM SIM HOLE-1 LH

Control	Nom	Meas	Tol	Dev	Test
Diameter	5.800	5.844	±0.500	0.044	Pass
X	-844.483	-844.469	±0.500	0.014	Pass
Y	-517.400	-517.209	±0.500	0.191	Pass
Z	577.315	577.181	±0.500	-0.134	Pass

### ASM HOLE PLANE-1

Control	Nom	Meas	Tol	Dev	Test
Centroid X	-844.483	-844.448	±0.100	0.035	Pass

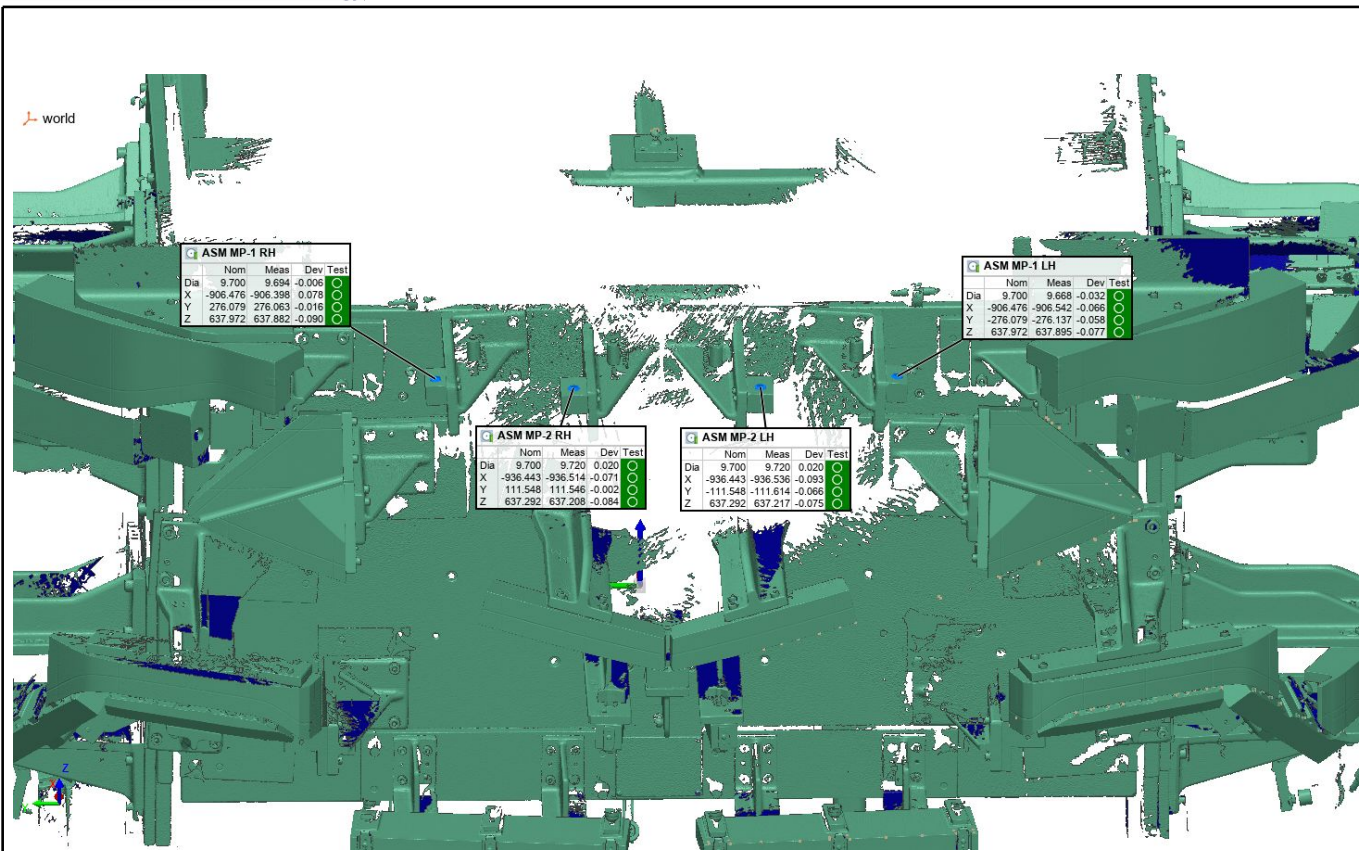
### ASM HOLE PLANE-1 LH

Control	Nom	Meas	Tol	Dev	Test
Centroid X	-844.483	-844.399	±0.100	0.084	Pass

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## Feature Table

Length Units Millimeters

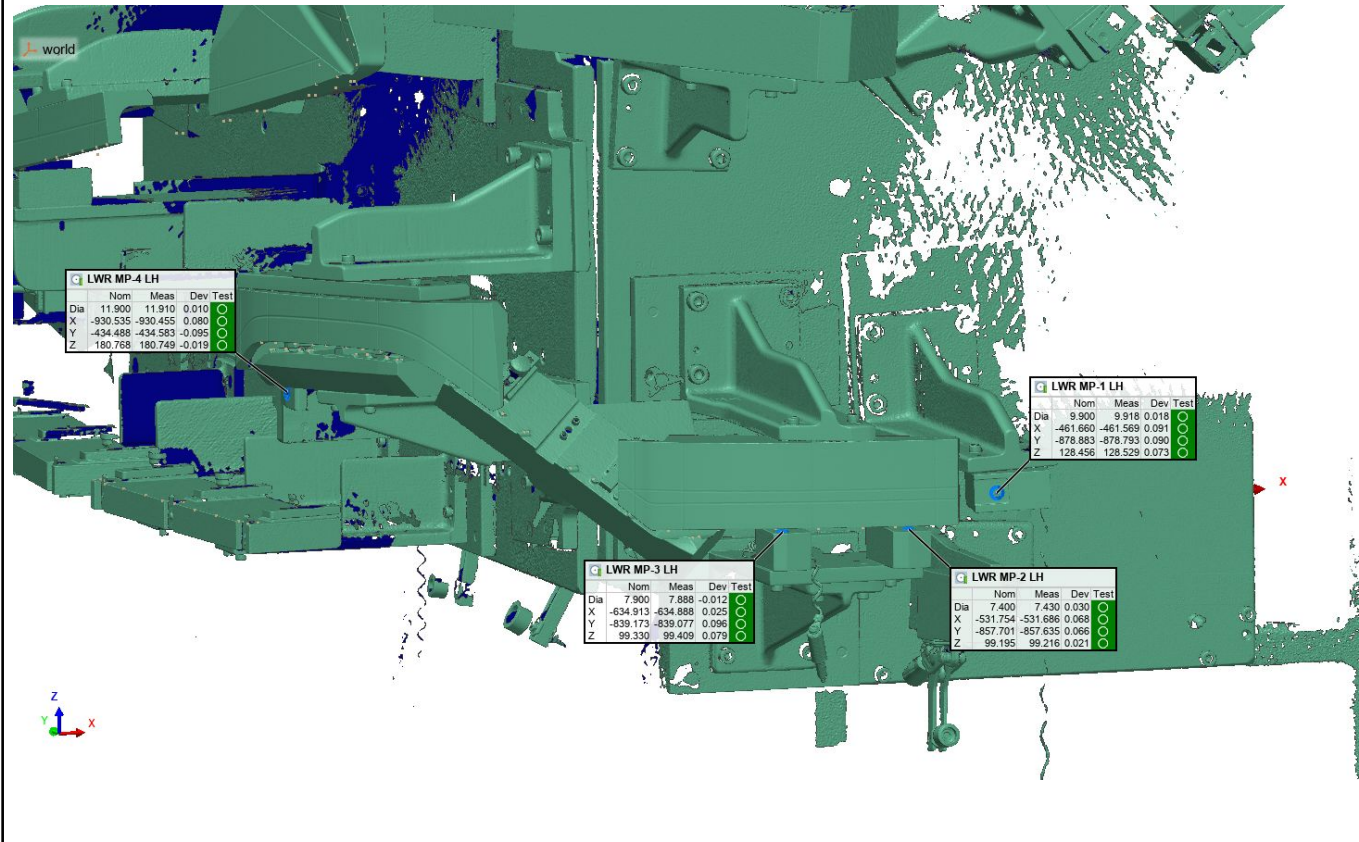
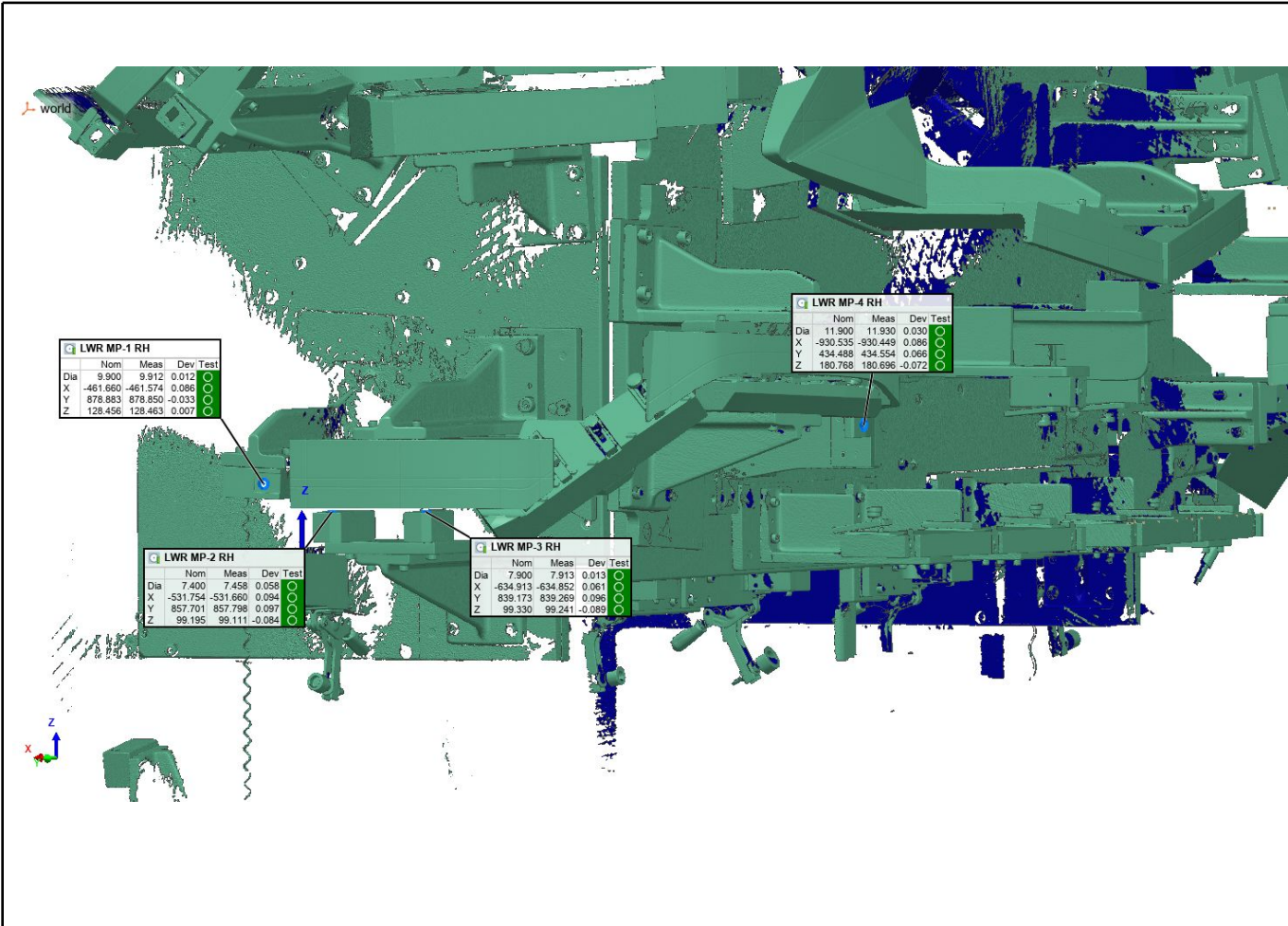
Name	Control	Nom	Meas	Tol	Dev	Test
ASM MP-1 RH	Diameter	9.700	9.694	±0.100	-0.006	Pass
	X	-906.476	-906.398	±0.100	0.078	Pass
	Y	276.079	276.063	±0.100	-0.016	Pass
	Z	637.972	637.882	±0.100	-0.090	Pass
ASM MP-2 RH	Diameter	9.700	9.720	±0.100	0.020	Pass
	X	-936.443	-936.514	±0.100	-0.071	Pass
	Y	111.548	111.546	±0.100	-0.002	Pass
	Z	637.292	637.208	±0.100	-0.084	Pass
ASM MP-1 LH	Diameter	9.700	9.668	±0.100	-0.032	Pass
	X	-906.476	-906.542	±0.100	-0.066	Pass
	Y	-276.079	-276.137	±0.100	-0.058	Pass
	Z	637.972	637.895	±0.100	-0.077	Pass
ASM MP-2 LH	Diameter	9.700	9.720	±0.100	0.020	Pass
	X	-936.443	-936.536	±0.100	-0.093	Pass
	Y	-111.548	-111.614	±0.100	-0.066	Pass
	Z	637.292	637.217	±0.100	-0.075	Pass

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Part name: 2311060-000F  
 Part number: 3AR FRT BUMP  
 Piece: piece 1



## Feature Table

Length Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
LWR MP-1 RH	Diameter	9.900	9.912	±0.100	0.012	Pass
	X	-461.660	-461.574	±0.100	0.086	Pass
	Y	878.883	878.850	±0.100	-0.033	Pass
	Z	128.456	128.463	±0.100	0.007	Pass
LWR MP-2 RH	Diameter	7.400	7.458	±0.100	0.058	Pass
	X	-531.754	-531.660	±0.100	0.094	Pass
	Y	857.701	857.798	±0.100	0.097	Pass
	Z	99.195	99.111	±0.100	-0.084	Pass
LWR MP-3 RH	Diameter	7.900	7.913	±0.100	0.013	Pass
	X	-634.913	-634.852	±0.100	0.061	Pass
	Y	839.173	839.269	±0.100	0.096	Pass
	Z	99.330	99.241	±0.100	-0.089	Pass
LWR MP-4 RH	Diameter	11.900	11.930	±0.100	0.030	Pass
	X	-930.535	-930.449	±0.100	0.086	Pass
	Y	434.488	434.554	±0.100	0.066	Pass
	Z	180.768	180.696	±0.100	-0.072	Pass
LWR MP-1 LH	Diameter	9.900	9.918	±0.100	0.018	Pass
	X	-461.660	-461.569	±0.100	0.091	Pass
	Y	-878.883	-878.793	±0.100	0.090	Pass
	Z	128.456	128.529	±0.100	0.073	Pass
LWR MP-2 LH	Diameter	7.400	7.430	±0.100	0.030	Pass
	X	-531.754	-531.686	±0.100	0.068	Pass
	Y	-857.701	-857.635	±0.100	0.066	Pass
	Z	99.195	99.216	±0.100	0.021	Pass
LWR MP-3 LH	Diameter	7.900	7.888	±0.100	-0.012	Pass
	X	-634.913	-634.888	±0.100	0.025	Pass
	Y	-839.173	-839.077	±0.100	0.096	Pass
	Z	99.330	99.409	±0.100	0.079	Pass
LWR MP-4 LH	Diameter	11.900	11.910	±0.100	0.010	Pass
	X	-930.535	-930.455	±0.100	0.080	Pass
	Y	-434.488	-434.583	±0.100	-0.095	Pass
	Z	180.768	180.749	±0.100	-0.019	Pass

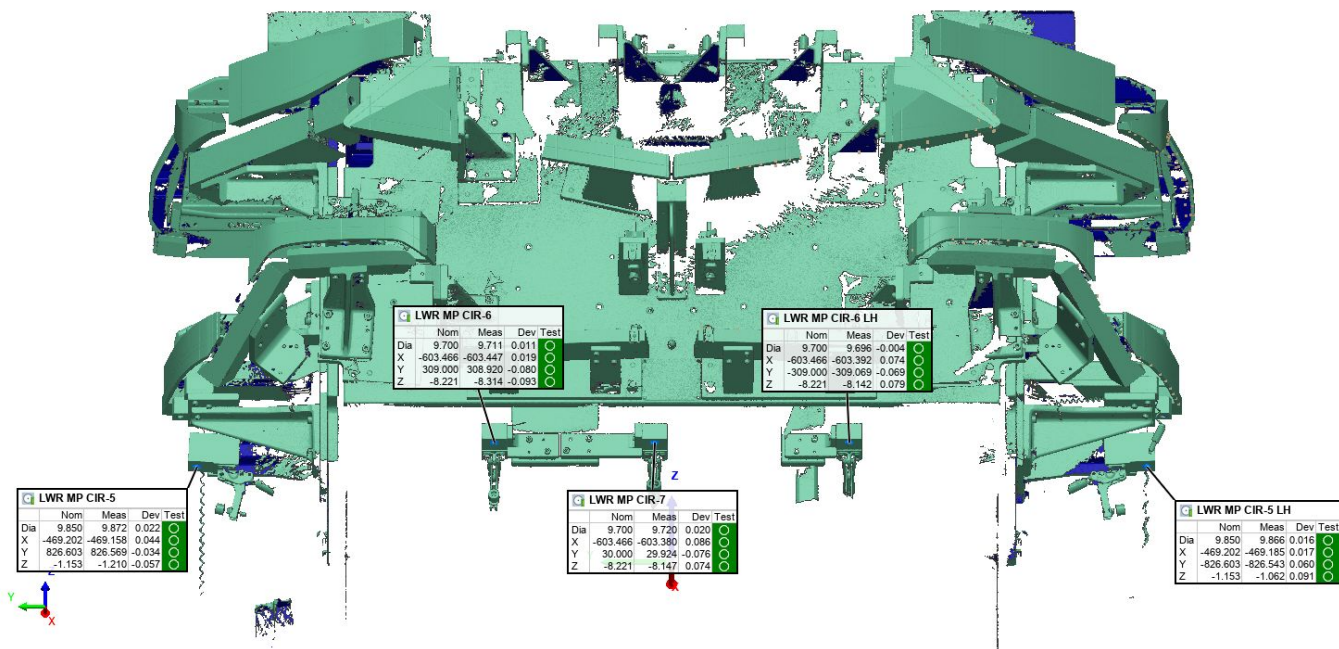
Customer: HONDA DE MEXICO  
 Operator: Felipe Martinez  
 E-mail: felipe.martinez@mess.com.mx

Part name: 2311060-000F  
 Part number: 3AR FRT BUMP  
 Piece: piece 1





world



## Feature Table

Length Units Millimeters

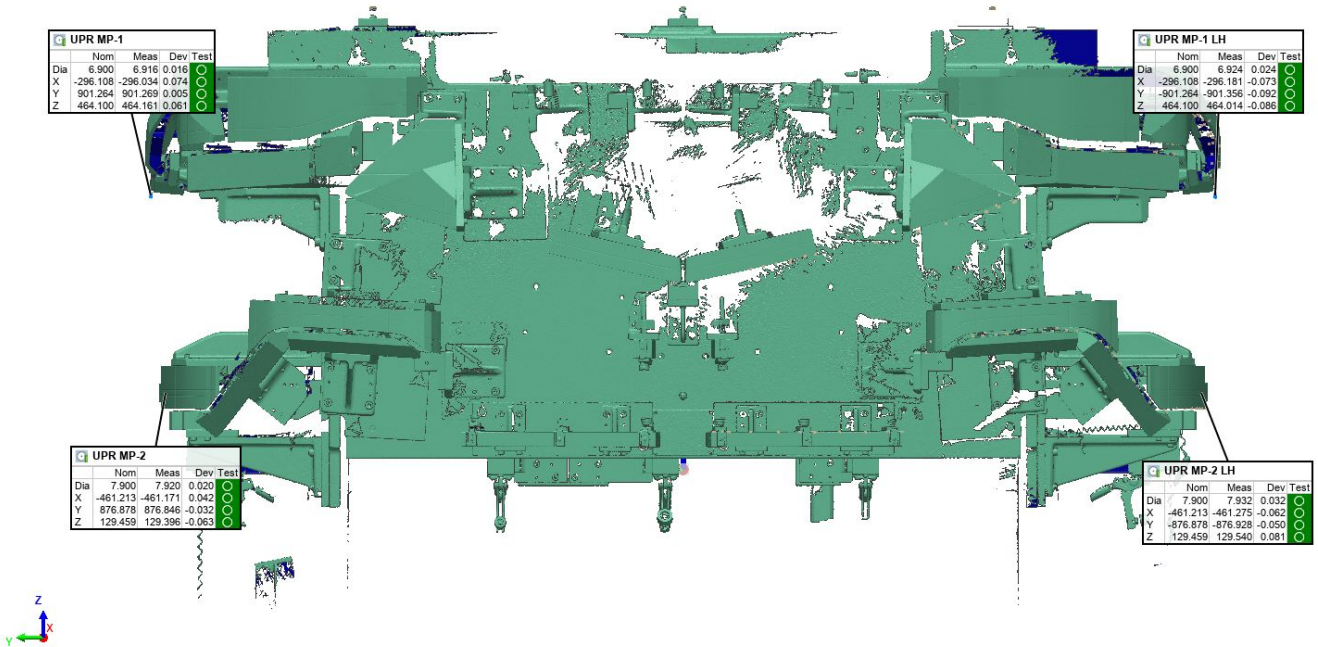
Name	Control	Nom	Meas	Tol	Dev	Test
LWR MP CIR-5	Diameter	9.850	9.872	±0.100	0.022	Pass
	X	-469.202	-469.158	±0.100	0.044	Pass
	Y	826.603	826.569	±0.100	-0.034	Pass
	Z	-1.153	-1.210	±0.100	-0.057	Pass
LWR MP CIR-6	Diameter	9.700	9.711	±0.100	0.011	Pass
	X	-603.466	-603.447	±0.100	0.019	Pass
	Y	309.000	308.920	±0.100	-0.080	Pass
	Z	-8.221	-8.314	±0.100	-0.093	Pass
LWR MP CIR-7	Diameter	9.700	9.720	±0.100	0.020	Pass
	X	-603.466	-603.380	±0.100	0.086	Pass
	Y	30.000	29.924	±0.100	-0.076	Pass
	Z	-8.221	-8.147	±0.100	0.074	Pass
LWR MP CIR-5 LH	Diameter	9.850	9.866	±0.100	0.016	Pass
	X	-469.202	-469.185	±0.100	0.017	Pass
	Y	-826.603	-826.543	±0.100	0.060	Pass
	Z	-1.153	-1.062	±0.100	0.091	Pass
LWR MP CIR-6 LH	Diameter	9.700	9.696	±0.100	-0.004	Pass
	X	-603.466	-603.392	±0.100	0.074	Pass
	Y	-309.000	-309.069	±0.100	-0.069	Pass
	Z	-8.221	-8.142	±0.100	0.079	Pass

Customer: HONDA DE MEXICO  
Operator: Felipe Martinez  
E-mail: felipe.martinez@mess.com.mx

Part name: 2311060-000F  
Part number: 3AR FRT BUMP  
Piece: piece 1



world



## Feature Table

Length Units Millimeters

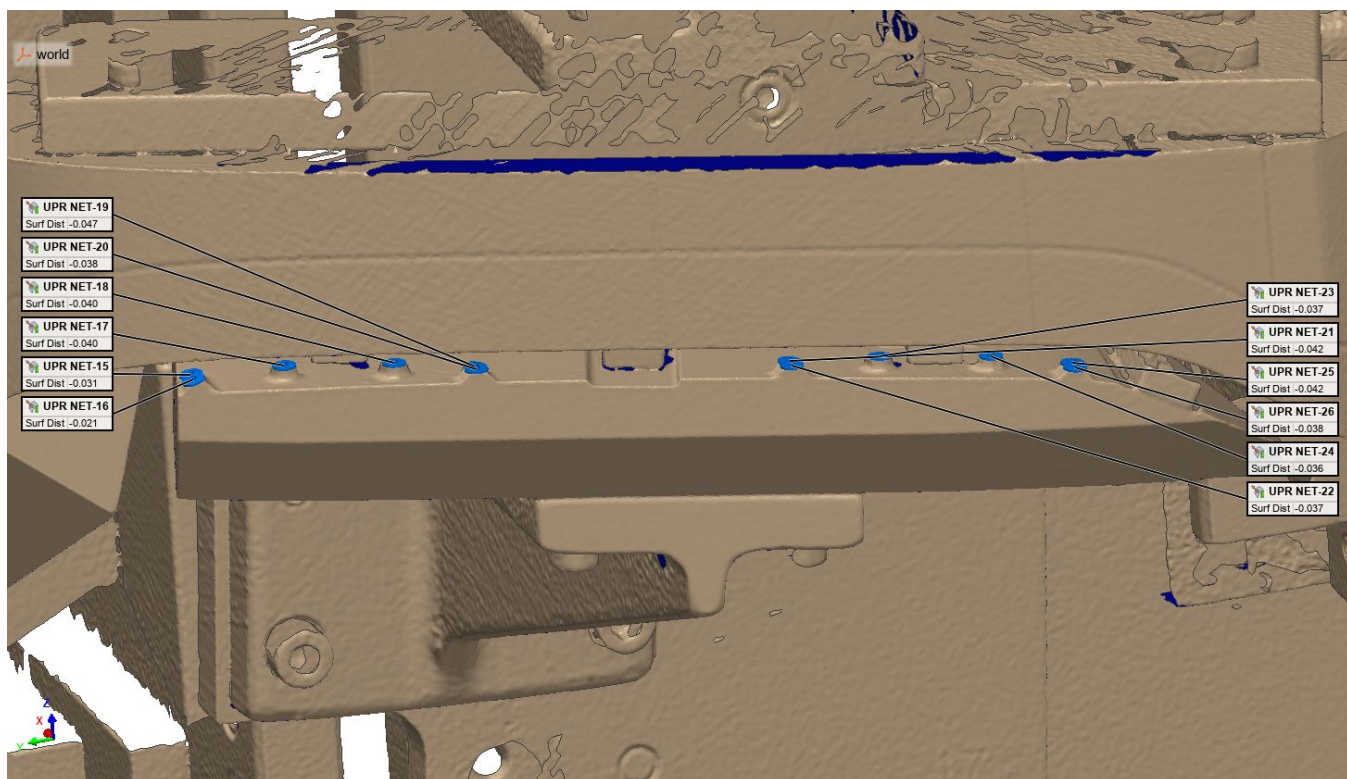
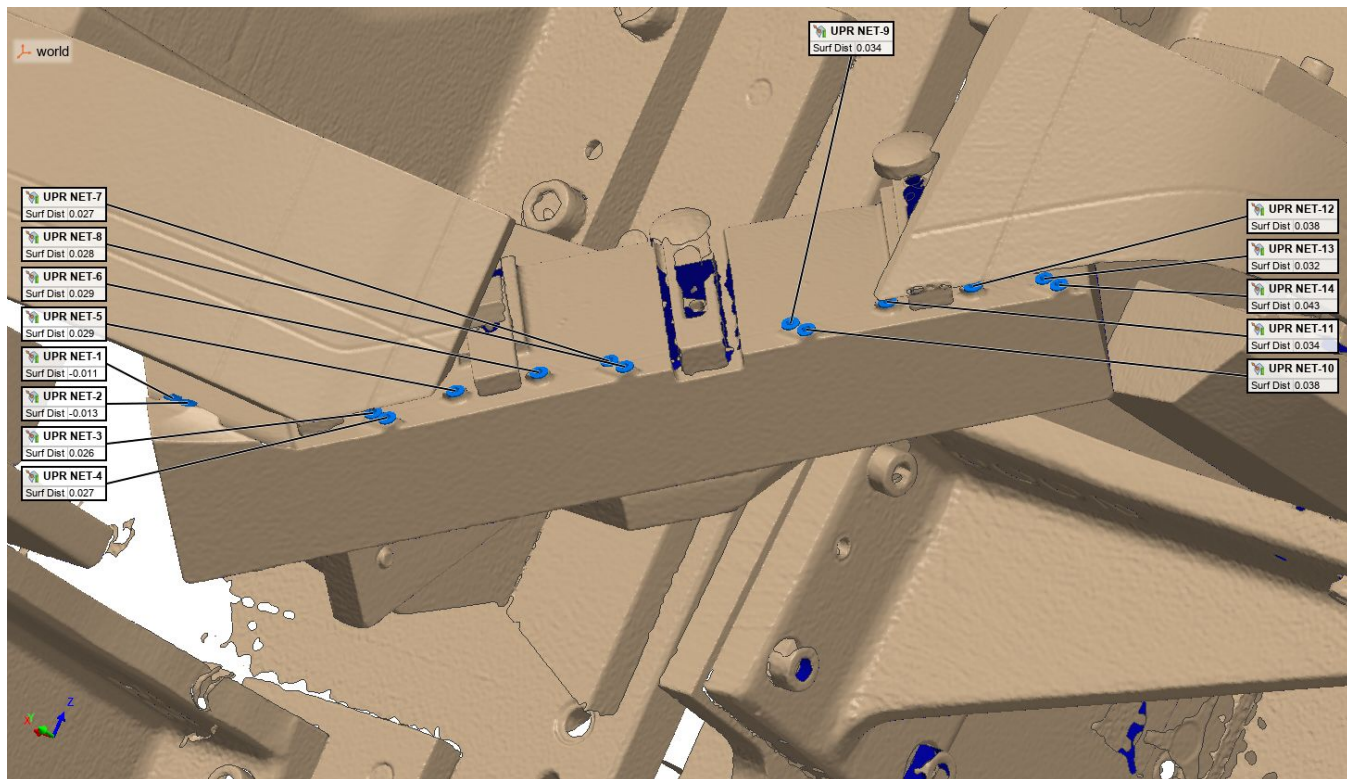
Name	Control	Nom	Meas	Tol	Dev	Test
UPR MP-1 LH	Diameter	6.900	6.924	±0.100	0.024	Pass
	X	-296.108	-296.181	±0.100	-0.073	Pass
	Y	-901.264	-901.356	±0.100	-0.092	Pass
	Z	464.100	464.014	±0.100	-0.086	Pass
UPR MP-1	Diameter	6.900	6.916	±0.100	0.016	Pass
	X	-296.108	-296.034	±0.100	0.074	Pass
	Y	901.264	901.269	±0.100	0.005	Pass
	Z	464.100	464.161	±0.100	0.061	Pass
UPR MP-2 LH	Diameter	7.900	7.932	±0.100	0.032	Pass
	X	-461.213	-461.275	±0.100	-0.062	Pass
	Y	-876.878	-876.928	±0.100	-0.050	Pass
	Z	129.459	129.540	±0.100	0.081	Pass
UPR MP-2	Diameter	7.900	7.920	±0.100	0.020	Pass
	X	-461.213	-461.171	±0.100	0.042	Pass
	Y	876.878	876.846	±0.100	-0.032	Pass
	Z	129.459	129.396	±0.100	-0.063	Pass

Customer: HONDA DE MEXICO  
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Part name: 2311060-000F  
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 Piece: piece 1

































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Operator: Felipe Martinez  
E-mail: felipe.martinez@mess.com.mx

Part name: 2311060-000F  
Part number: 3AR FRT BUMP  
Piece: piece 1



## Comparison Point Table

Units Millimeters

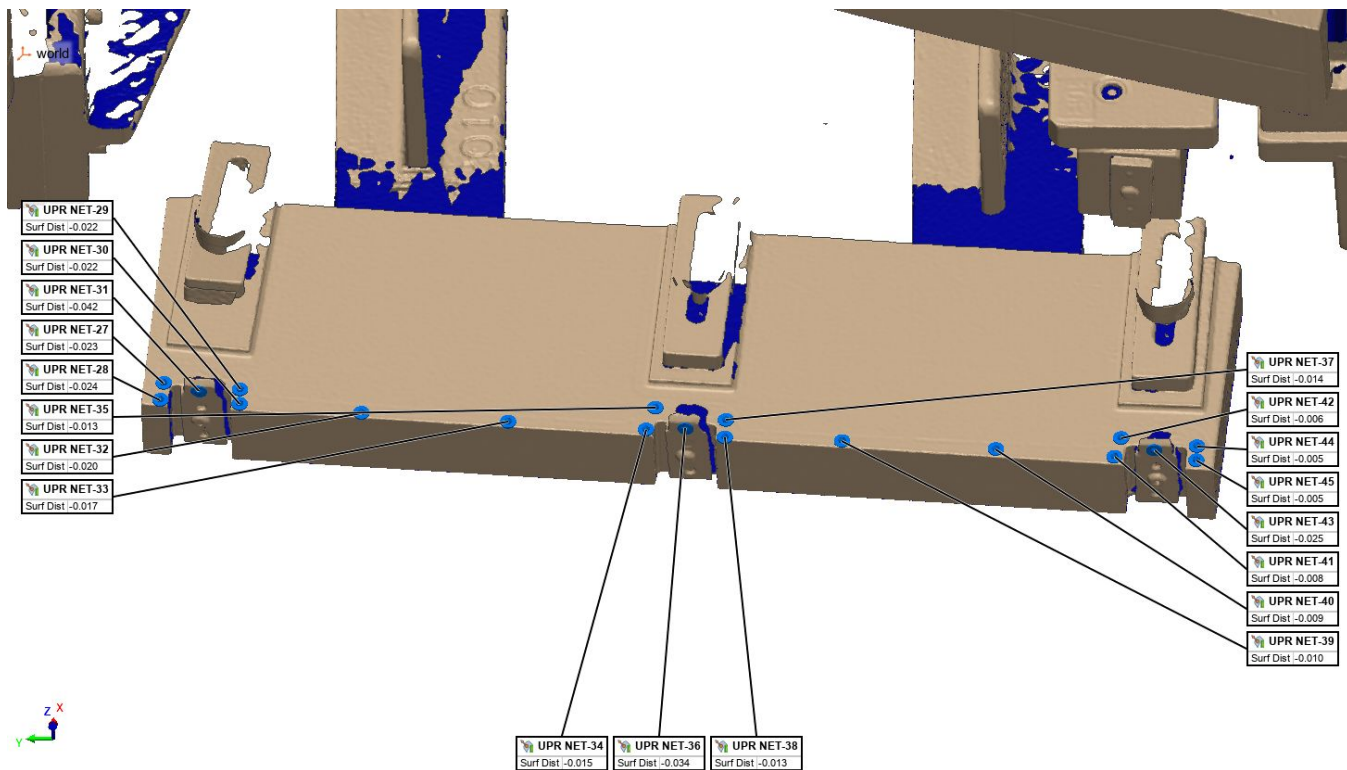
Name	Control	Nom	Meas	Tol	Dev	Test
 UPR NET-1	Surface Distance		-0.011	±0.150	-0.011	Pass
 UPR NET-2	Surface Distance		-0.013	±0.150	-0.013	Pass
 UPR NET-3	Surface Distance		0.026	±0.150	0.026	Pass
 UPR NET-4	Surface Distance		0.027	±0.150	0.027	Pass
 UPR NET-5	Surface Distance		0.029	±0.150	0.029	Pass
 UPR NET-6	Surface Distance		0.029	±0.150	0.029	Pass
 UPR NET-7	Surface Distance		0.027	±0.150	0.027	Pass
 UPR NET-8	Surface Distance		0.028	±0.150	0.028	Pass
 UPR NET-9	Surface Distance		0.034	±0.150	0.034	Pass
 UPR NET-10	Surface Distance		0.038	±0.150	0.038	Pass
 UPR NET-11	Surface Distance		0.034	±0.150	0.034	Pass
 UPR NET-12	Surface Distance		0.038	±0.150	0.038	Pass
 UPR NET-13	Surface Distance		0.032	±0.150	0.032	Pass
 UPR NET-14	Surface Distance		0.043	±0.150	0.043	Pass
 UPR NET-15	Surface Distance		-0.031	±0.150	-0.031	Pass
 UPR NET-16	Surface Distance		-0.021	±0.150	-0.021	Pass
 UPR NET-17	Surface Distance		-0.040	±0.150	-0.040	Pass
 UPR NET-18	Surface Distance		-0.040	±0.150	-0.040	Pass
 UPR NET-19	Surface Distance		-0.047	±0.150	-0.047	Pass
 UPR NET-20	Surface Distance		-0.038	±0.150	-0.038	Pass
 UPR NET-21	Surface Distance		-0.042	±0.150	-0.042	Pass
 UPR NET-22	Surface Distance		-0.037	±0.150	-0.037	Pass
 UPR NET-23	Surface Distance		-0.037	±0.150	-0.037	Pass
 UPR NET-24	Surface Distance		-0.036	±0.150	-0.036	Pass
 UPR NET-25	Surface Distance		-0.042	±0.150	-0.042	Pass
 UPR NET-26	Surface Distance		-0.038	±0.150	-0.038	Pass

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Part name: 2311060-000F  
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 Piece: piece 1







## Comparison Point Table

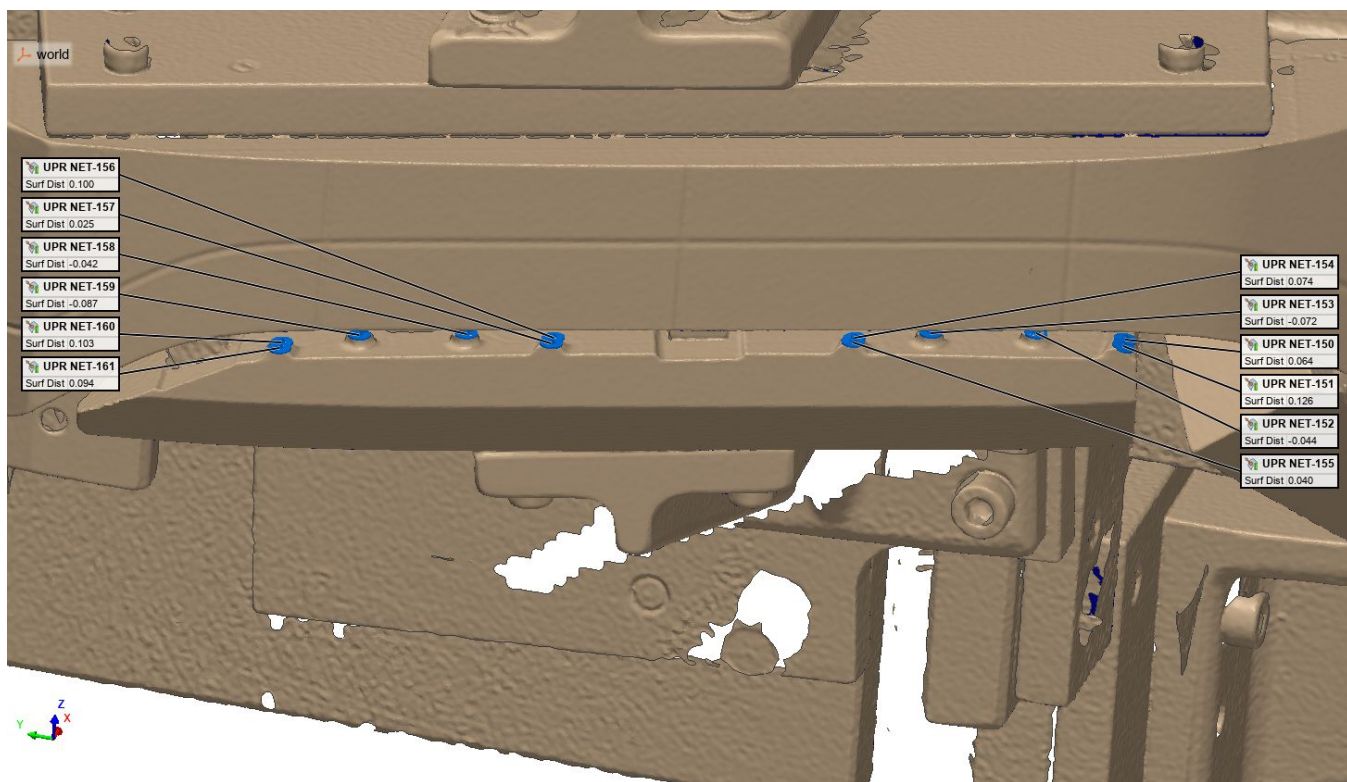
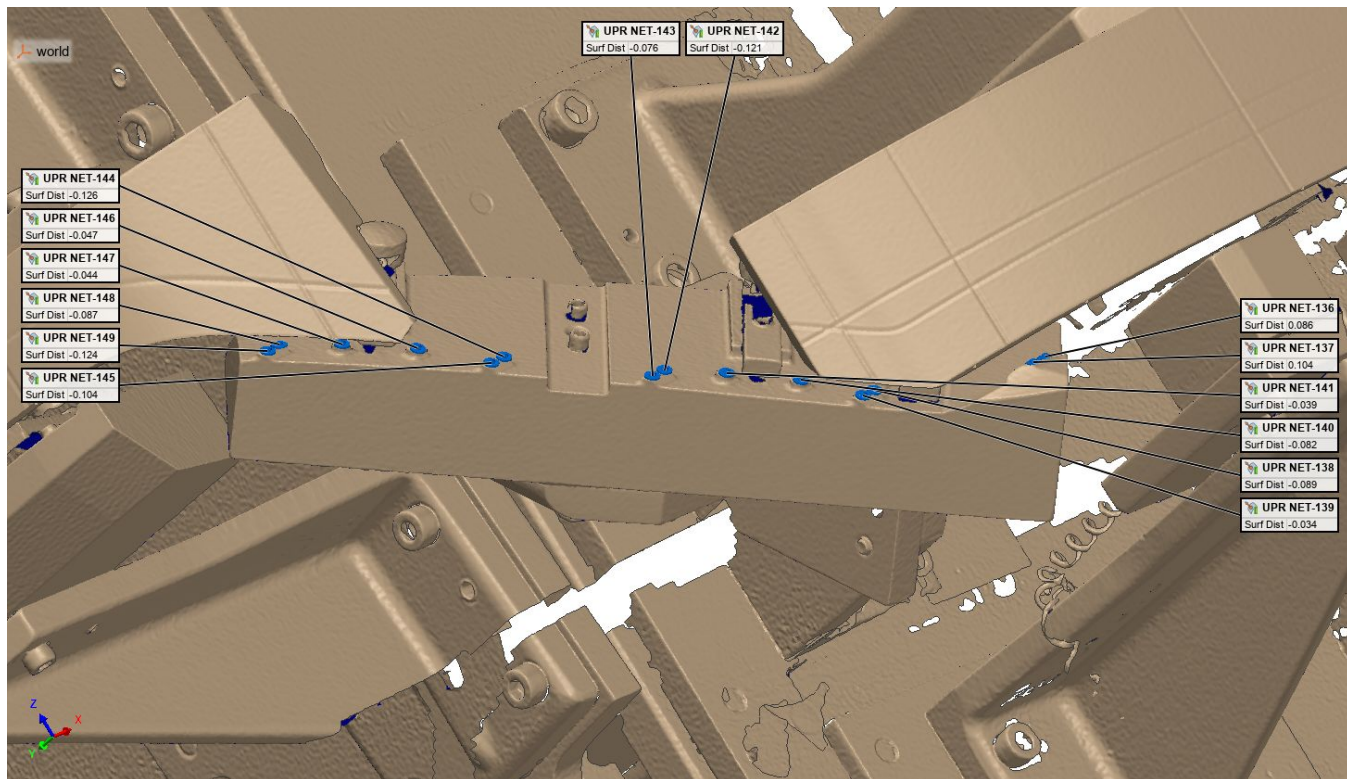
Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
UPR NET-27	Surface Distance		-0.023	±0.150	-0.023	Pass
UPR NET-28	Surface Distance		-0.024	±0.150	-0.024	Pass
UPR NET-29	Surface Distance		-0.022	±0.150	-0.022	Pass
UPR NET-30	Surface Distance		-0.022	±0.150	-0.022	Pass
UPR NET-31	Surface Distance		-0.042	±0.150	-0.042	Pass
UPR NET-32	Surface Distance		-0.020	±0.150	-0.020	Pass
UPR NET-33	Surface Distance		-0.017	±0.150	-0.017	Pass
UPR NET-34	Surface Distance		-0.015	±0.150	-0.015	Pass
UPR NET-35	Surface Distance		-0.013	±0.150	-0.013	Pass
UPR NET-36	Surface Distance		-0.034	±0.150	-0.034	Pass
UPR NET-37	Surface Distance		-0.014	±0.150	-0.014	Pass
UPR NET-38	Surface Distance		-0.013	±0.150	-0.013	Pass
UPR NET-39	Surface Distance		-0.010	±0.150	-0.010	Pass
UPR NET-40	Surface Distance		-0.009	±0.150	-0.009	Pass
UPR NET-41	Surface Distance		-0.008	±0.150	-0.008	Pass
UPR NET-42	Surface Distance		-0.006	±0.150	-0.006	Pass
UPR NET-43	Surface Distance		-0.025	±0.150	-0.025	Pass
UPR NET-44	Surface Distance		-0.005	±0.150	-0.005	Pass
UPR NET-45	Surface Distance		-0.005	±0.150	-0.005	Pass

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## Comparison Point Table

Units Millimeters

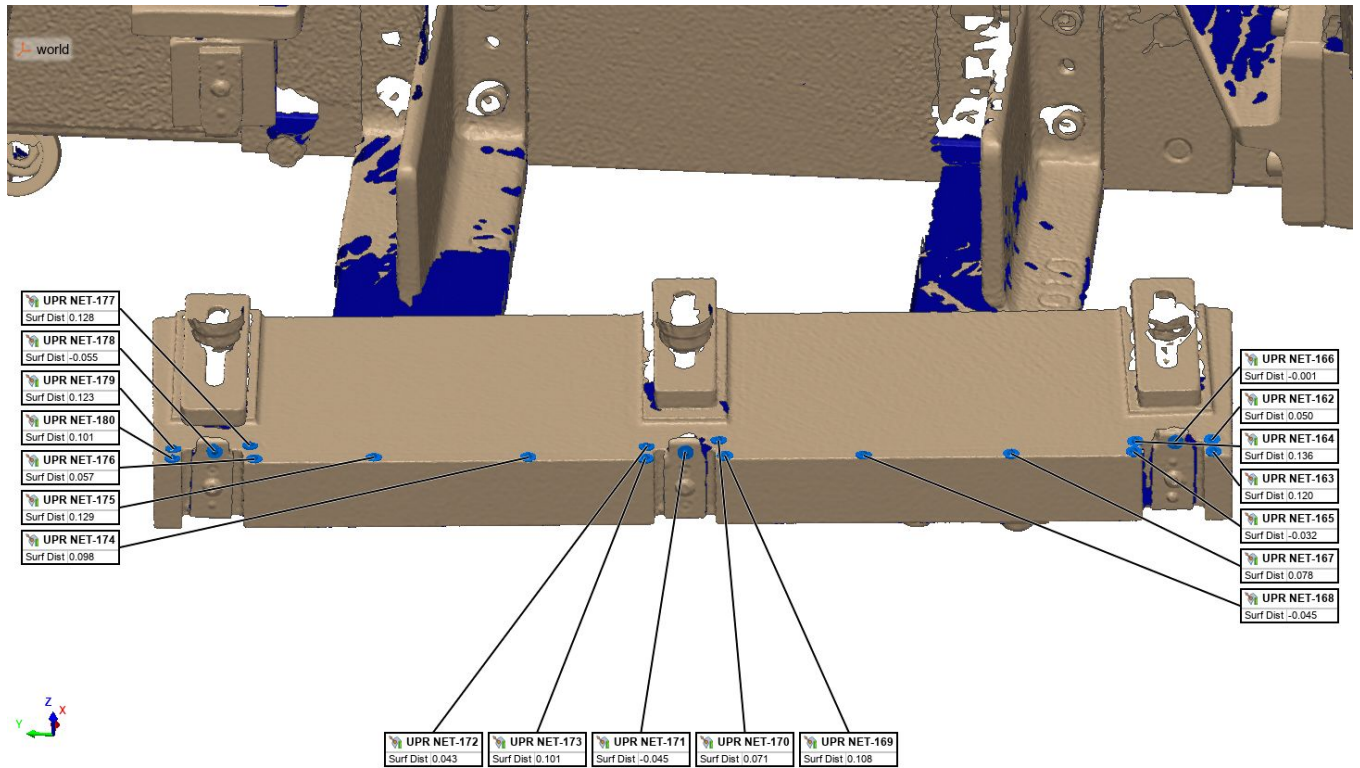
Name	Control	Nom	Meas	Tol	Dev	Test
 UPR NET-136	Surface Distance		0.086	±0.150	0.086	Pass
 UPR NET-137	Surface Distance		0.104	±0.150	0.104	Pass
 UPR NET-138	Surface Distance		-0.089	±0.150	-0.089	Pass
 UPR NET-139	Surface Distance		-0.034	±0.150	-0.034	Pass
 UPR NET-140	Surface Distance		-0.082	±0.150	-0.082	Pass
 UPR NET-141	Surface Distance		-0.039	±0.150	-0.039	Pass
 UPR NET-142	Surface Distance		-0.121	±0.150	-0.121	Pass
 UPR NET-143	Surface Distance		-0.076	±0.150	-0.076	Pass
 UPR NET-144	Surface Distance		-0.126	±0.150	-0.126	Pass
 UPR NET-145	Surface Distance		-0.104	±0.150	-0.104	Pass
 UPR NET-146	Surface Distance		-0.047	±0.150	-0.047	Pass
 UPR NET-147	Surface Distance		-0.044	±0.150	-0.044	Pass
 UPR NET-148	Surface Distance		-0.087	±0.150	-0.087	Pass
 UPR NET-149	Surface Distance		-0.124	±0.150	-0.124	Pass
 UPR NET-150	Surface Distance		0.064	±0.150	0.064	Pass
 UPR NET-151	Surface Distance		0.126	±0.150	0.126	Pass
 UPR NET-152	Surface Distance		-0.044	±0.150	-0.044	Pass
 UPR NET-153	Surface Distance		-0.072	±0.150	-0.072	Pass
 UPR NET-154	Surface Distance		0.074	±0.150	0.074	Pass
 UPR NET-155	Surface Distance		0.040	±0.150	0.040	Pass
 UPR NET-156	Surface Distance		0.100	±0.150	0.100	Pass
 UPR NET-157	Surface Distance		0.025	±0.150	0.025	Pass
 UPR NET-158	Surface Distance		-0.042	±0.150	-0.042	Pass
 UPR NET-159	Surface Distance		-0.087	±0.150	-0.087	Pass
 UPR NET-160	Surface Distance		0.103	±0.150	0.103	Pass
 UPR NET-161	Surface Distance		0.094	±0.150	0.094	Pass

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## Comparison Point Table

Units Millimeters

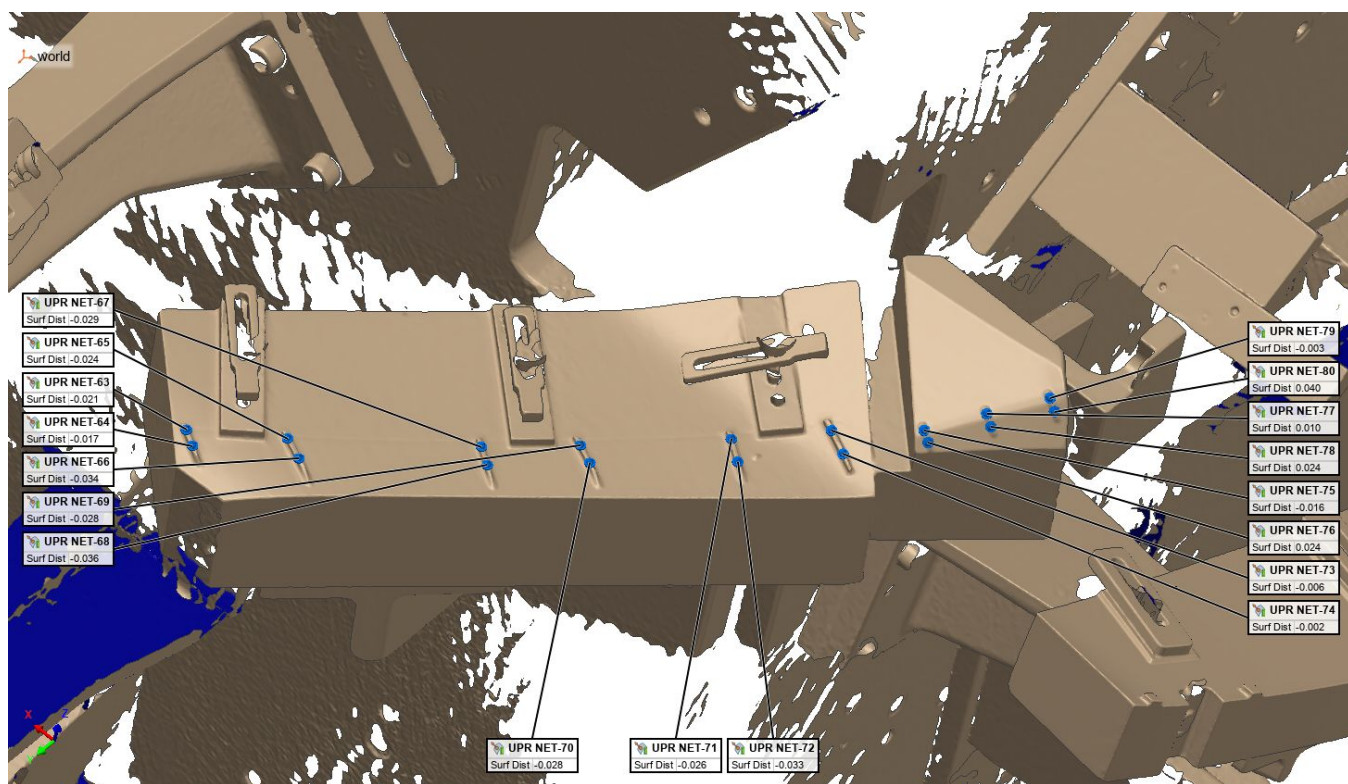
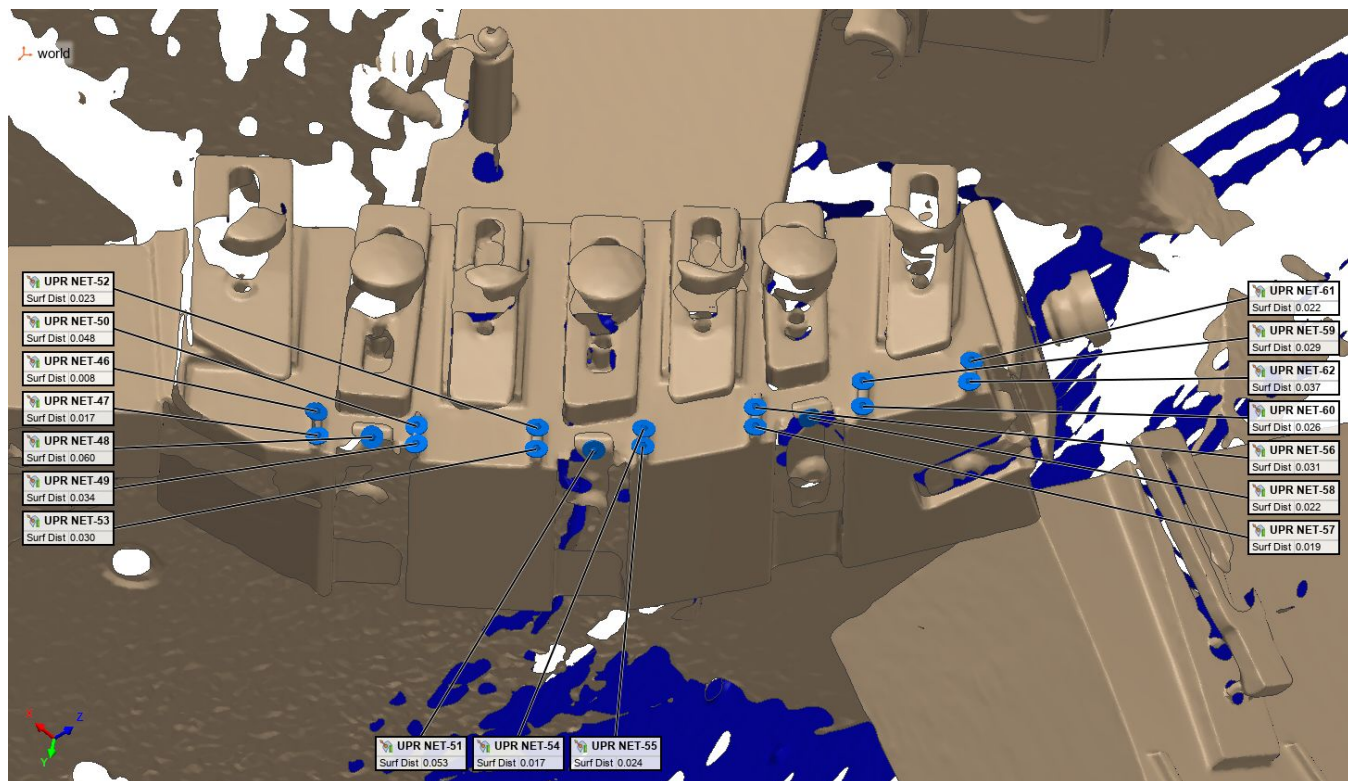
Name	Control	Nom	Meas	Tol	Dev	Test
UPR NET-162	Surface Distance		0.050	±0.150	0.050	Pass
UPR NET-163	Surface Distance		0.120	±0.150	0.120	Pass
UPR NET-164	Surface Distance		0.136	±0.150	0.136	Pass
UPR NET-165	Surface Distance		-0.032	±0.150	-0.032	Pass
UPR NET-166	Surface Distance		-0.001	±0.150	-0.001	Pass
UPR NET-167	Surface Distance		0.078	±0.150	0.078	Pass
UPR NET-168	Surface Distance		-0.045	±0.150	-0.045	Pass
UPR NET-169	Surface Distance		0.108	±0.150	0.108	Pass
UPR NET-170	Surface Distance		0.071	±0.150	0.071	Pass
UPR NET-171	Surface Distance		-0.045	±0.150	-0.045	Pass
UPR NET-172	Surface Distance		0.043	±0.150	0.043	Pass
UPR NET-173	Surface Distance		0.101	±0.150	0.101	Pass
UPR NET-174	Surface Distance		0.098	±0.150	0.098	Pass
UPR NET-175	Surface Distance		0.129	±0.150	0.129	Pass
UPR NET-176	Surface Distance		0.057	±0.150	0.057	Pass
UPR NET-177	Surface Distance		0.128	±0.150	0.128	Pass
UPR NET-178	Surface Distance		-0.055	±0.150	-0.055	Pass
UPR NET-179	Surface Distance		0.123	±0.150	0.123	Pass
UPR NET-180	Surface Distance		0.101	±0.150	0.101	Pass

Customer: HONDA DE MEXICO  
Operator: Felipe Martinez  
E-mail: felipe.martinez@mess.com.mx

Part name: 2311060-000F  
Part number: 3AR FRT BUMP  
Piece: piece 1




























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## Comparison Point Table

Units Millimeters

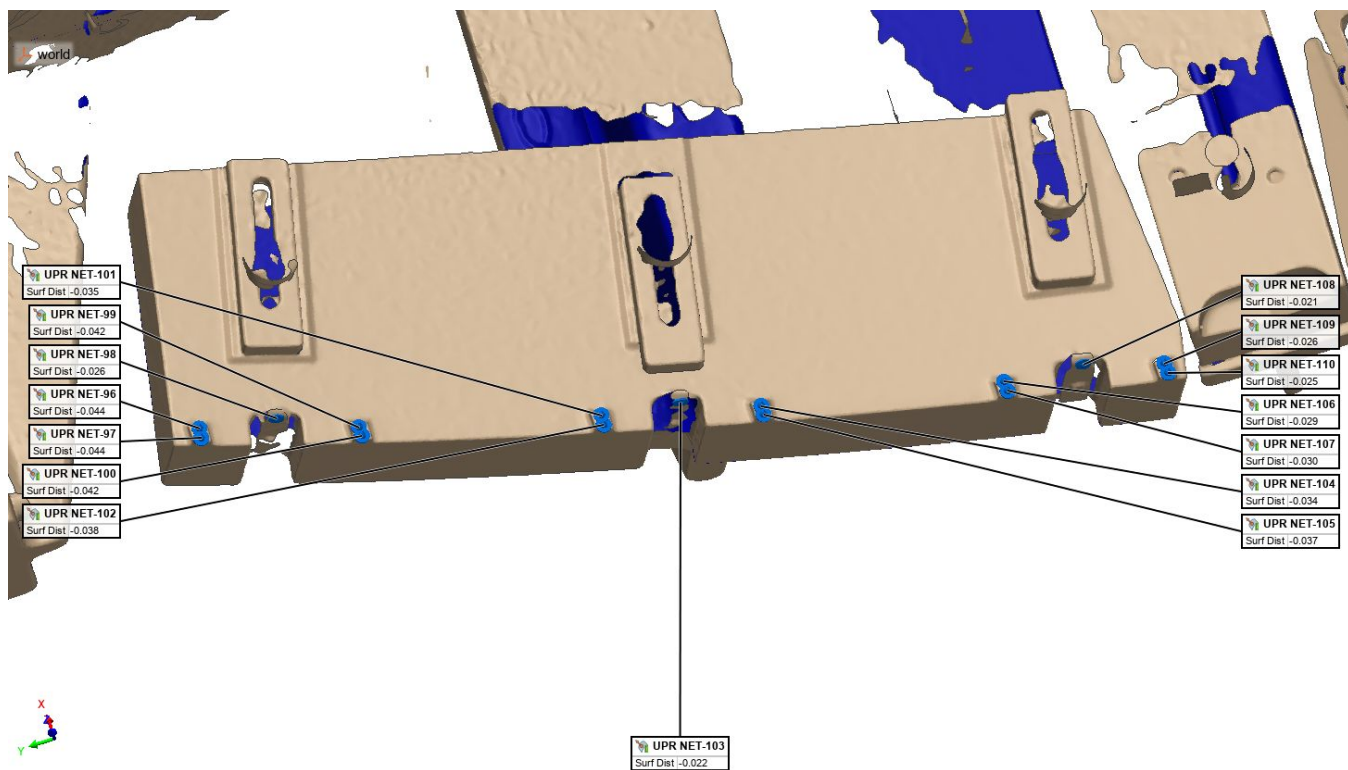
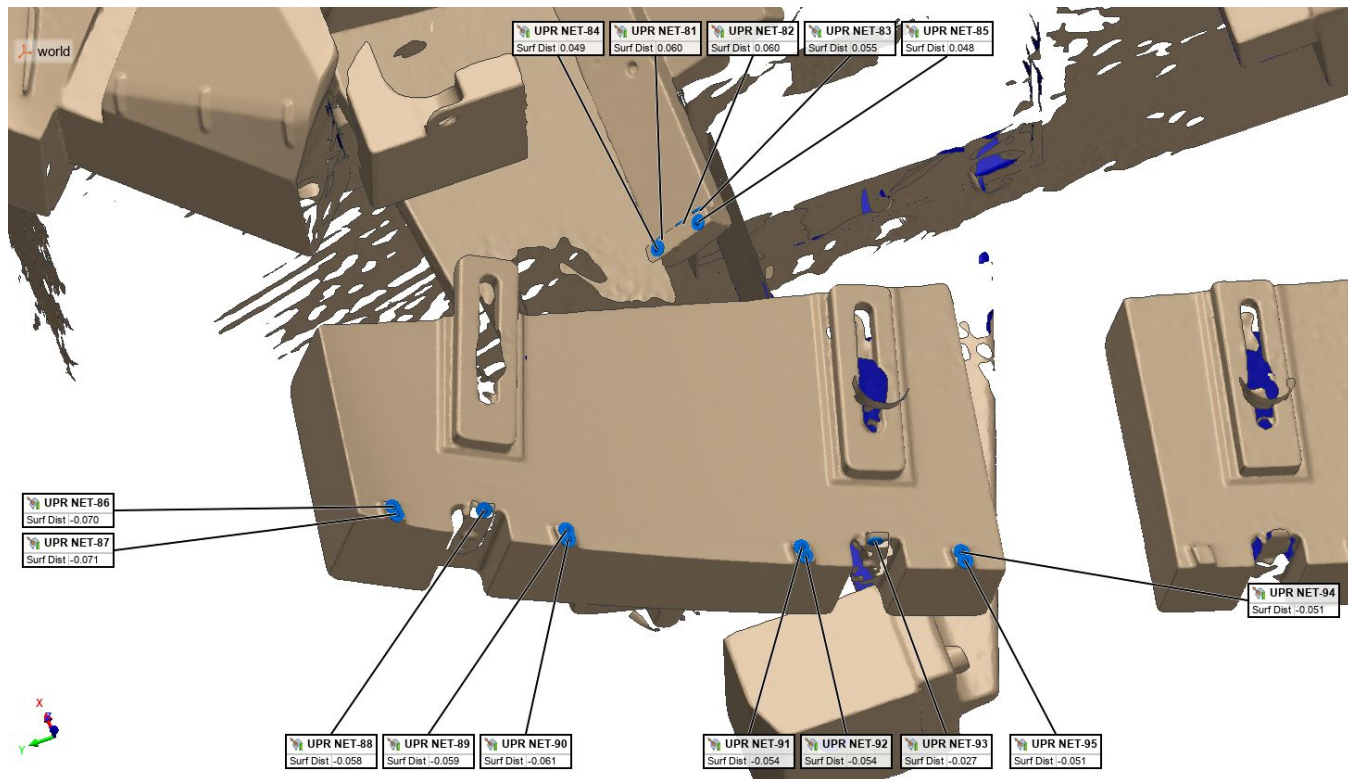
Name	Control	Nom	Meas	Tol	Dev	Test
 UPR NET-46	Surface Distance		0.008	±0.150	0.008	Pass
 UPR NET-47	Surface Distance		0.017	±0.150	0.017	Pass
 UPR NET-48	Surface Distance		0.060	±0.150	0.060	Pass
 UPR NET-49	Surface Distance		0.034	±0.150	0.034	Pass
 UPR NET-50	Surface Distance		0.048	±0.150	0.048	Pass
 UPR NET-51	Surface Distance		0.053	±0.150	0.053	Pass
 UPR NET-52	Surface Distance		0.023	±0.150	0.023	Pass
 UPR NET-53	Surface Distance		0.030	±0.150	0.030	Pass
 UPR NET-54	Surface Distance		0.017	±0.150	0.017	Pass
 UPR NET-55	Surface Distance		0.024	±0.150	0.024	Pass
 UPR NET-56	Surface Distance		0.031	±0.150	0.031	Pass
 UPR NET-57	Surface Distance		0.019	±0.150	0.019	Pass
 UPR NET-58	Surface Distance		0.022	±0.150	0.022	Pass
 UPR NET-59	Surface Distance		0.029	±0.150	0.029	Pass
 UPR NET-60	Surface Distance		0.026	±0.150	0.026	Pass
 UPR NET-61	Surface Distance		0.022	±0.150	0.022	Pass
 UPR NET-62	Surface Distance		0.037	±0.150	0.037	Pass
 UPR NET-63	Surface Distance		-0.021	±0.150	-0.021	Pass
 UPR NET-64	Surface Distance		-0.017	±0.150	-0.017	Pass
 UPR NET-65	Surface Distance		-0.024	±0.150	-0.024	Pass
 UPR NET-66	Surface Distance		-0.034	±0.150	-0.034	Pass
 UPR NET-67	Surface Distance		-0.029	±0.150	-0.029	Pass
 UPR NET-68	Surface Distance		-0.036	±0.150	-0.036	Pass
 UPR NET-69	Surface Distance		-0.028	±0.150	-0.028	Pass
 UPR NET-70	Surface Distance		-0.028	±0.150	-0.028	Pass
 UPR NET-71	Surface Distance		-0.026	±0.150	-0.026	Pass
 UPR NET-72	Surface Distance		-0.033	±0.150	-0.033	Pass
 UPR NET-73	Surface Distance		-0.006	±0.150	-0.006	Pass
 UPR NET-74	Surface Distance		-0.002	±0.150	-0.002	Pass
 UPR NET-75	Surface Distance		-0.016	±0.150	-0.016	Pass
 UPR NET-76	Surface Distance		0.024	±0.150	0.024	Pass
 UPR NET-77	Surface Distance		0.010	±0.150	0.010	Pass
 UPR NET-78	Surface Distance		0.024	±0.150	0.024	Pass
 UPR NET-79	Surface Distance		-0.003	±0.150	-0.003	Pass
 UPR NET-80	Surface Distance		0.040	±0.150	0.040	Pass

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## Comparison Point Table

Units Millimeters

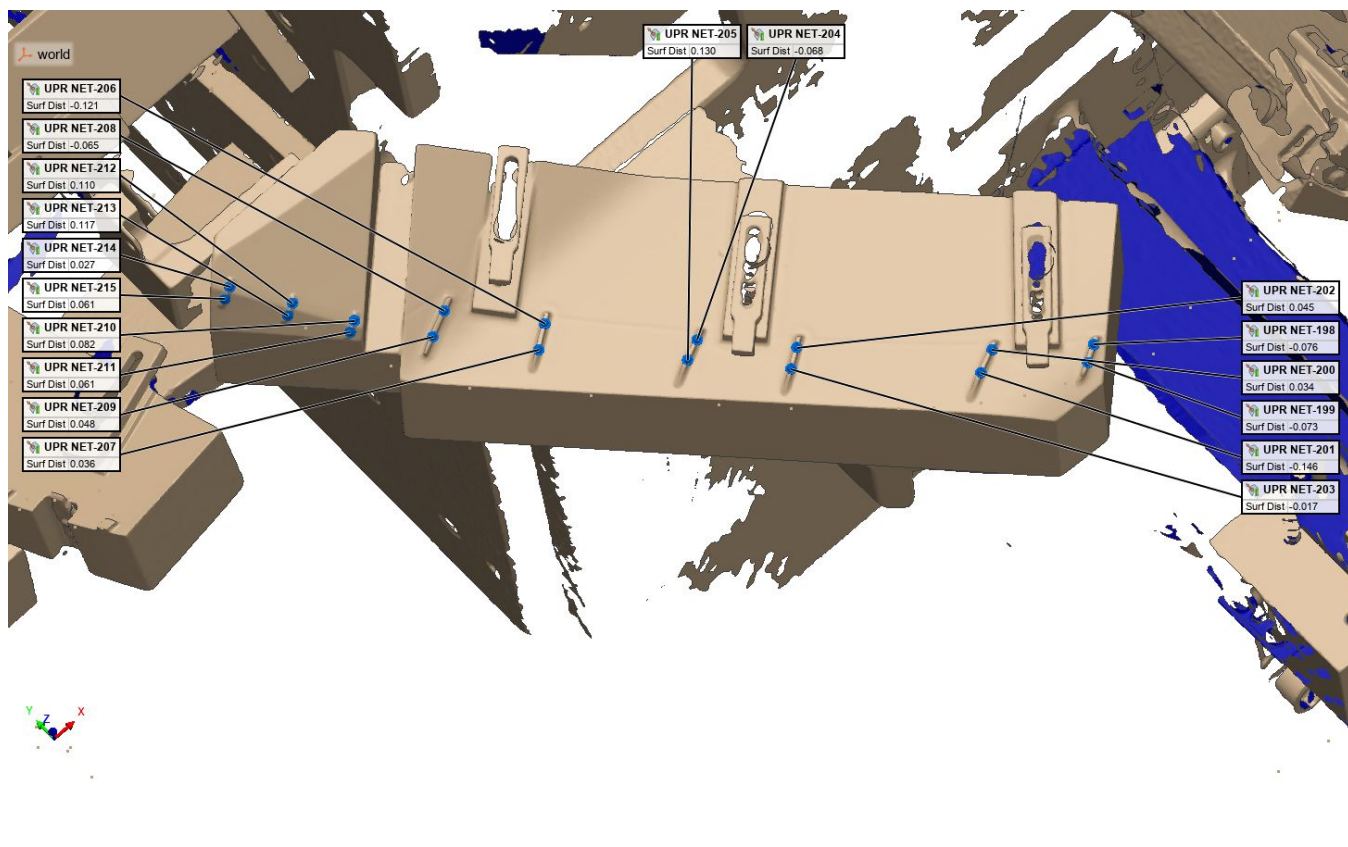
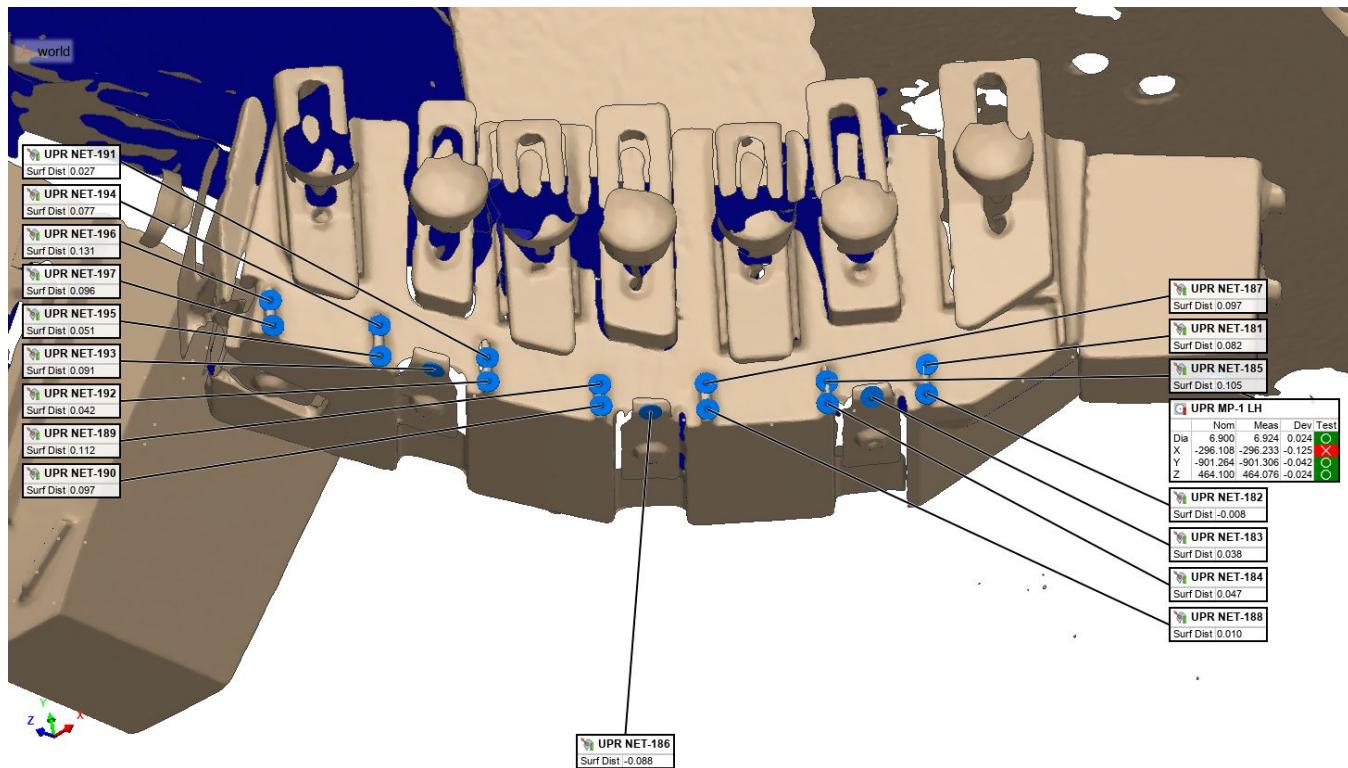
Name	Control	Nom	Meas	Tol	Dev	Test
 UPR NET-81	Surface Distance		0.060	±0.150	0.060	Pass
 UPR NET-82	Surface Distance		0.060	±0.150	0.060	Pass
 UPR NET-83	Surface Distance		0.055	±0.150	0.055	Pass
 UPR NET-84	Surface Distance		0.049	±0.150	0.049	Pass
 UPR NET-85	Surface Distance		0.048	±0.150	0.048	Pass
 UPR NET-86	Surface Distance		-0.070	±0.150	-0.070	Pass
 UPR NET-87	Surface Distance		-0.071	±0.150	-0.071	Pass
 UPR NET-88	Surface Distance		-0.058	±0.150	-0.058	Pass
 UPR NET-89	Surface Distance		-0.059	±0.150	-0.059	Pass
 UPR NET-90	Surface Distance		-0.061	±0.150	-0.061	Pass
 UPR NET-91	Surface Distance		-0.054	±0.150	-0.054	Pass
 UPR NET-92	Surface Distance		-0.054	±0.150	-0.054	Pass
 UPR NET-93	Surface Distance		-0.027	±0.150	-0.027	Pass
 UPR NET-94	Surface Distance		-0.051	±0.150	-0.051	Pass
 UPR NET-95	Surface Distance		-0.051	±0.150	-0.051	Pass
 UPR NET-96	Surface Distance		-0.044	±0.150	-0.044	Pass
 UPR NET-97	Surface Distance		-0.044	±0.150	-0.044	Pass
 UPR NET-98	Surface Distance		-0.026	±0.150	-0.026	Pass
 UPR NET-99	Surface Distance		-0.042	±0.150	-0.042	Pass
 UPR NET-100	Surface Distance		-0.042	±0.150	-0.042	Pass
 UPR NET-101	Surface Distance		-0.035	±0.150	-0.035	Pass
 UPR NET-102	Surface Distance		-0.038	±0.150	-0.038	Pass
 UPR NET-103	Surface Distance		-0.022	±0.150	-0.022	Pass
 UPR NET-104	Surface Distance		-0.034	±0.150	-0.034	Pass
 UPR NET-105	Surface Distance		-0.037	±0.150	-0.037	Pass
 UPR NET-106	Surface Distance		-0.029	±0.150	-0.029	Pass
 UPR NET-107	Surface Distance		-0.030	±0.150	-0.030	Pass
 UPR NET-108	Surface Distance		-0.021	±0.150	-0.021	Pass
 UPR NET-109	Surface Distance		-0.026	±0.150	-0.026	Pass
 UPR NET-110	Surface Distance		-0.025	±0.150	-0.025	Pass

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## Comparison Point Table

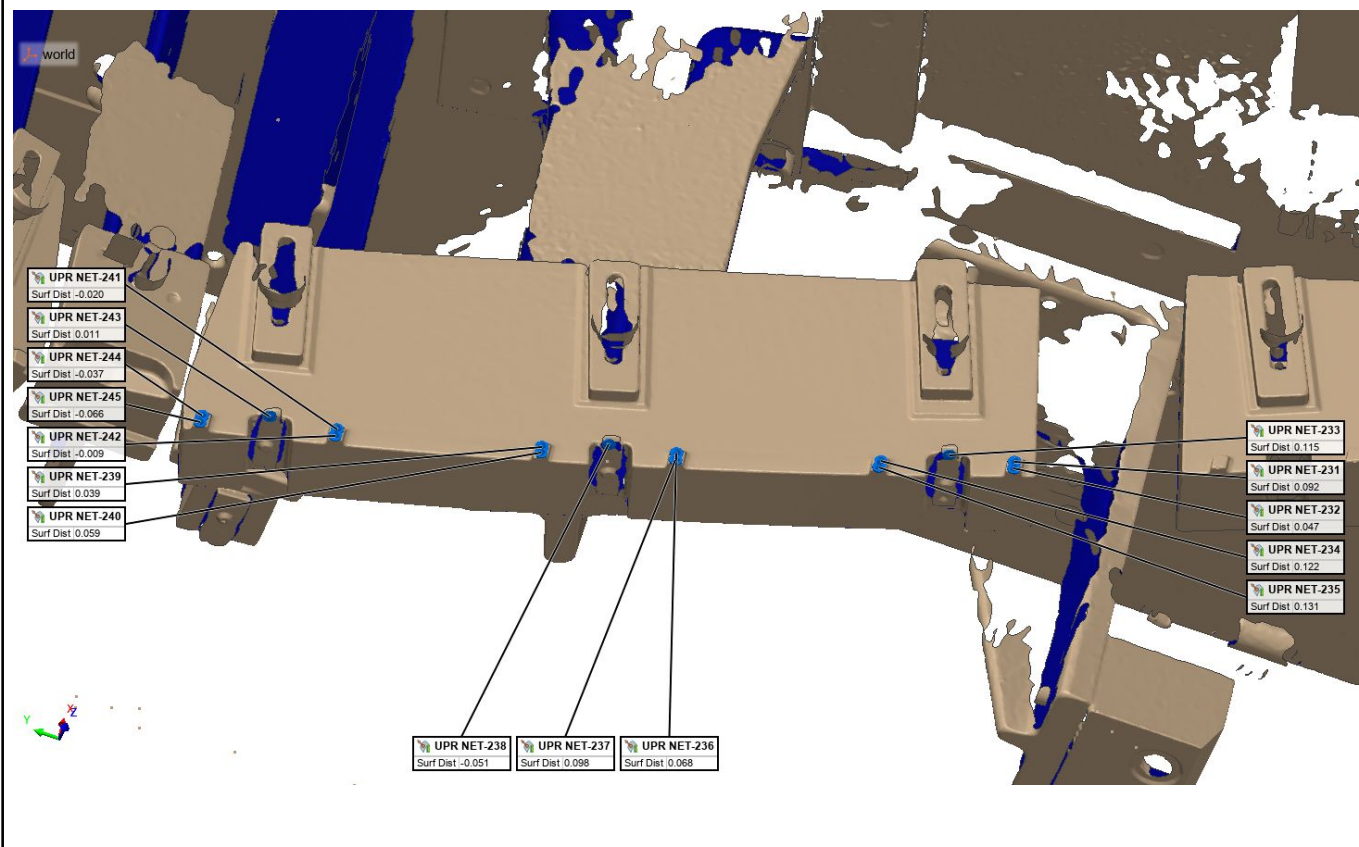
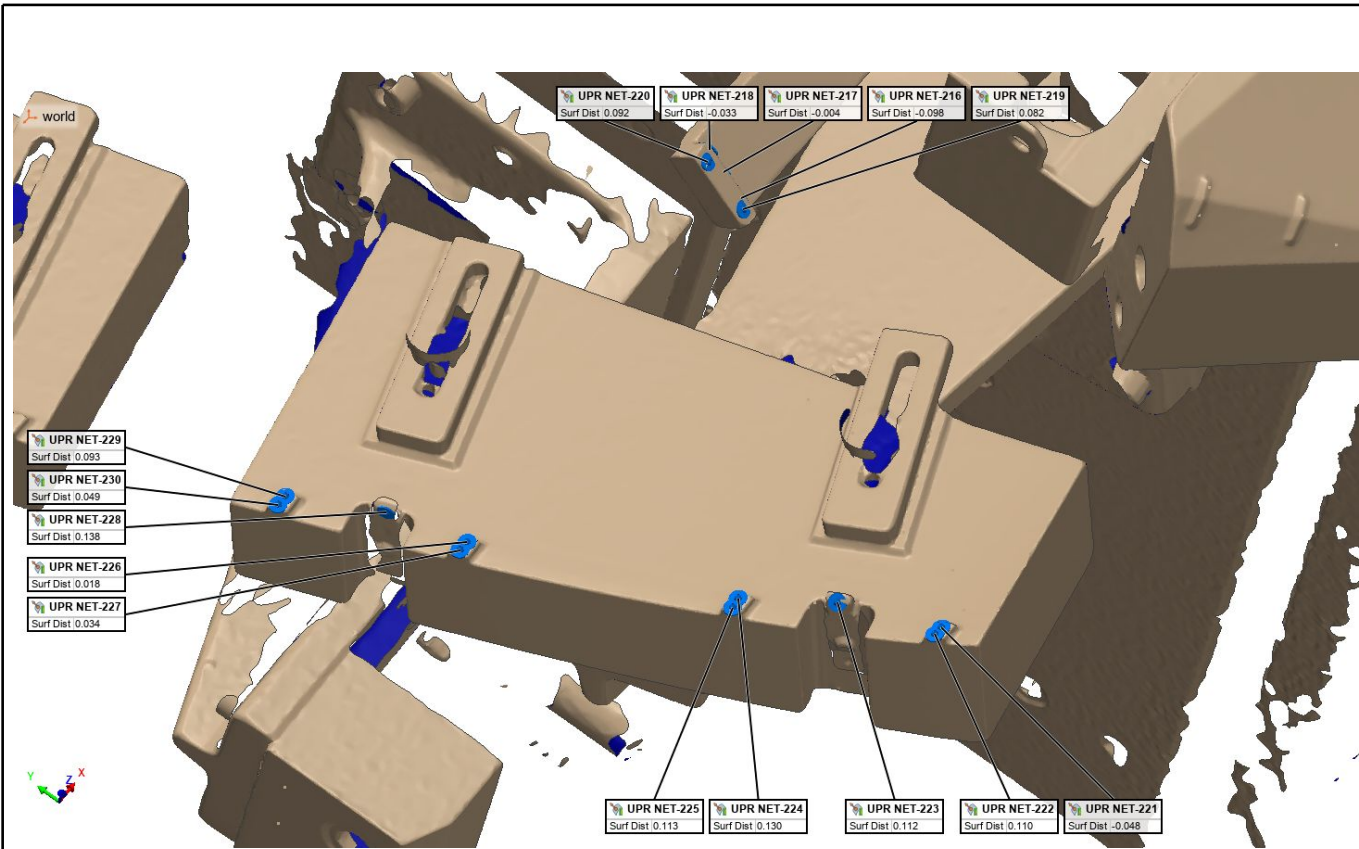
Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
 UPR NET-181	Surface Distance		0.082	±0.150	0.082	Pass
 UPR NET-182	Surface Distance		-0.008	±0.150	-0.008	Pass
 UPR NET-183	Surface Distance		0.038	±0.150	0.038	Pass
 UPR NET-184	Surface Distance		0.047	±0.150	0.047	Pass
 UPR NET-185	Surface Distance		0.105	±0.150	0.105	Pass
 UPR NET-186	Surface Distance		-0.088	±0.150	-0.088	Pass
 UPR NET-187	Surface Distance		0.097	±0.150	0.097	Pass
 UPR NET-188	Surface Distance		0.010	±0.150	0.010	Pass
 UPR NET-189	Surface Distance		0.112	±0.150	0.112	Pass
 UPR NET-190	Surface Distance		0.097	±0.150	0.097	Pass
 UPR NET-191	Surface Distance		0.027	±0.150	0.027	Pass
 UPR NET-192	Surface Distance		0.042	±0.150	0.042	Pass
 UPR NET-193	Surface Distance		0.091	±0.150	0.091	Pass
 UPR NET-194	Surface Distance		0.077	±0.150	0.077	Pass
 UPR NET-195	Surface Distance		0.051	±0.150	0.051	Pass
 UPR NET-196	Surface Distance		0.131	±0.150	0.131	Pass
 UPR NET-197	Surface Distance		0.096	±0.150	0.096	Pass
 UPR NET-198	Surface Distance		-0.076	±0.150	-0.076	Pass
 UPR NET-199	Surface Distance		-0.073	±0.150	-0.073	Pass
 UPR NET-200	Surface Distance		0.034	±0.150	0.034	Pass
 UPR NET-201	Surface Distance		-0.146	±0.150	-0.146	Pass
 UPR NET-202	Surface Distance		0.045	±0.150	0.045	Pass
 UPR NET-203	Surface Distance		-0.017	±0.150	-0.017	Pass
 UPR NET-204	Surface Distance		-0.068	±0.150	-0.068	Pass
 UPR NET-205	Surface Distance		0.130	±0.150	0.130	Pass
 UPR NET-206	Surface Distance		-0.121	±0.150	-0.121	Pass
 UPR NET-207	Surface Distance		0.036	±0.150	0.036	Pass
 UPR NET-208	Surface Distance		-0.065	±0.150	-0.065	Pass
 UPR NET-209	Surface Distance		0.048	±0.150	0.048	Pass
 UPR NET-210	Surface Distance		0.082	±0.150	0.082	Pass
 UPR NET-211	Surface Distance		0.061	±0.150	0.061	Pass
 UPR NET-212	Surface Distance		0.110	±0.150	0.110	Pass
 UPR NET-213	Surface Distance		0.117	±0.150	0.117	Pass
 UPR NET-214	Surface Distance		0.027	±0.150	0.027	Pass
 UPR NET-215	Surface Distance		0.061	±0.150	0.061	Pass

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Part name: 2311060-000F  
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Part name: 2311060-000F  
Part number: 3AR FRT BUMP  
Piece: piece 1





## Comparison Point Table

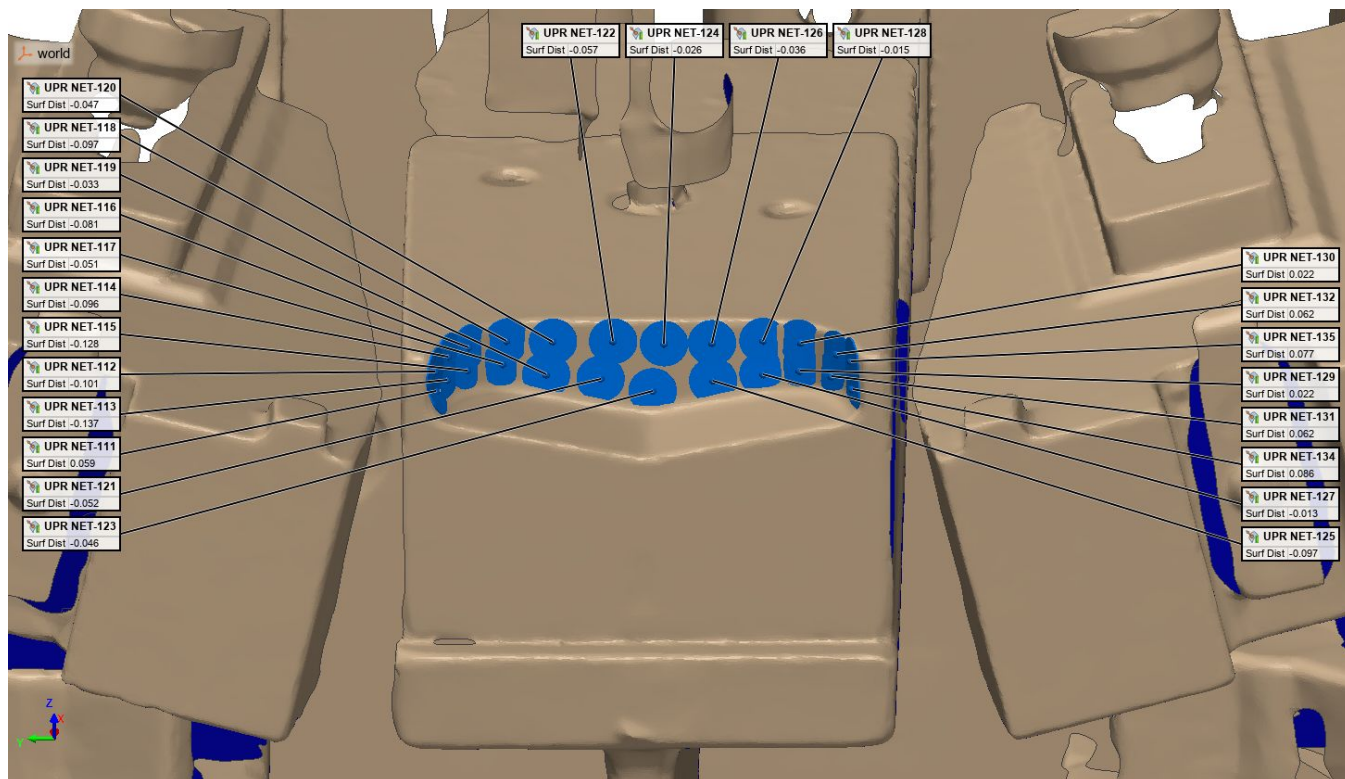
Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
 UPR NET-216	Surface Distance		-0.098	±0.150	-0.098	Pass
 UPR NET-217	Surface Distance		-0.004	±0.150	-0.004	Pass
 UPR NET-218	Surface Distance		-0.033	±0.150	-0.033	Pass
 UPR NET-219	Surface Distance		0.082	±0.150	0.082	Pass
 UPR NET-220	Surface Distance		0.092	±0.150	0.092	Pass
 UPR NET-221	Surface Distance		-0.048	±0.150	-0.048	Pass
 UPR NET-222	Surface Distance		0.110	±0.150	0.110	Pass
 UPR NET-223	Surface Distance		0.112	±0.150	0.112	Pass
 UPR NET-224	Surface Distance		0.130	±0.150	0.130	Pass
 UPR NET-225	Surface Distance		0.113	±0.150	0.113	Pass
 UPR NET-226	Surface Distance		0.018	±0.150	0.018	Pass
 UPR NET-227	Surface Distance		0.034	±0.150	0.034	Pass
 UPR NET-228	Surface Distance		0.138	±0.150	0.138	Pass
 UPR NET-229	Surface Distance		0.093	±0.150	0.093	Pass
 UPR NET-230	Surface Distance		0.049	±0.150	0.049	Pass
 UPR NET-231	Surface Distance		0.092	±0.150	0.092	Pass
 UPR NET-232	Surface Distance		0.047	±0.150	0.047	Pass
 UPR NET-233	Surface Distance		0.115	±0.150	0.115	Pass
 UPR NET-234	Surface Distance		0.122	±0.150	0.122	Pass
 UPR NET-235	Surface Distance		0.131	±0.150	0.131	Pass
 UPR NET-236	Surface Distance		0.068	±0.150	0.068	Pass
 UPR NET-237	Surface Distance		0.098	±0.150	0.098	Pass
 UPR NET-238	Surface Distance		-0.051	±0.150	-0.051	Pass
 UPR NET-239	Surface Distance		0.039	±0.150	0.039	Pass
 UPR NET-240	Surface Distance		0.059	±0.150	0.059	Pass
 UPR NET-241	Surface Distance		-0.020	±0.150	-0.020	Pass
 UPR NET-242	Surface Distance		-0.009	±0.150	-0.009	Pass
 UPR NET-243	Surface Distance		0.011	±0.150	0.011	Pass
 UPR NET-244	Surface Distance		-0.037	±0.150	-0.037	Pass
 UPR NET-245	Surface Distance		-0.066	±0.150	-0.066	Pass

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Part name: 2311060-000F  
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 Piece: piece 1





### Comparison Point Table

Units Millimeters

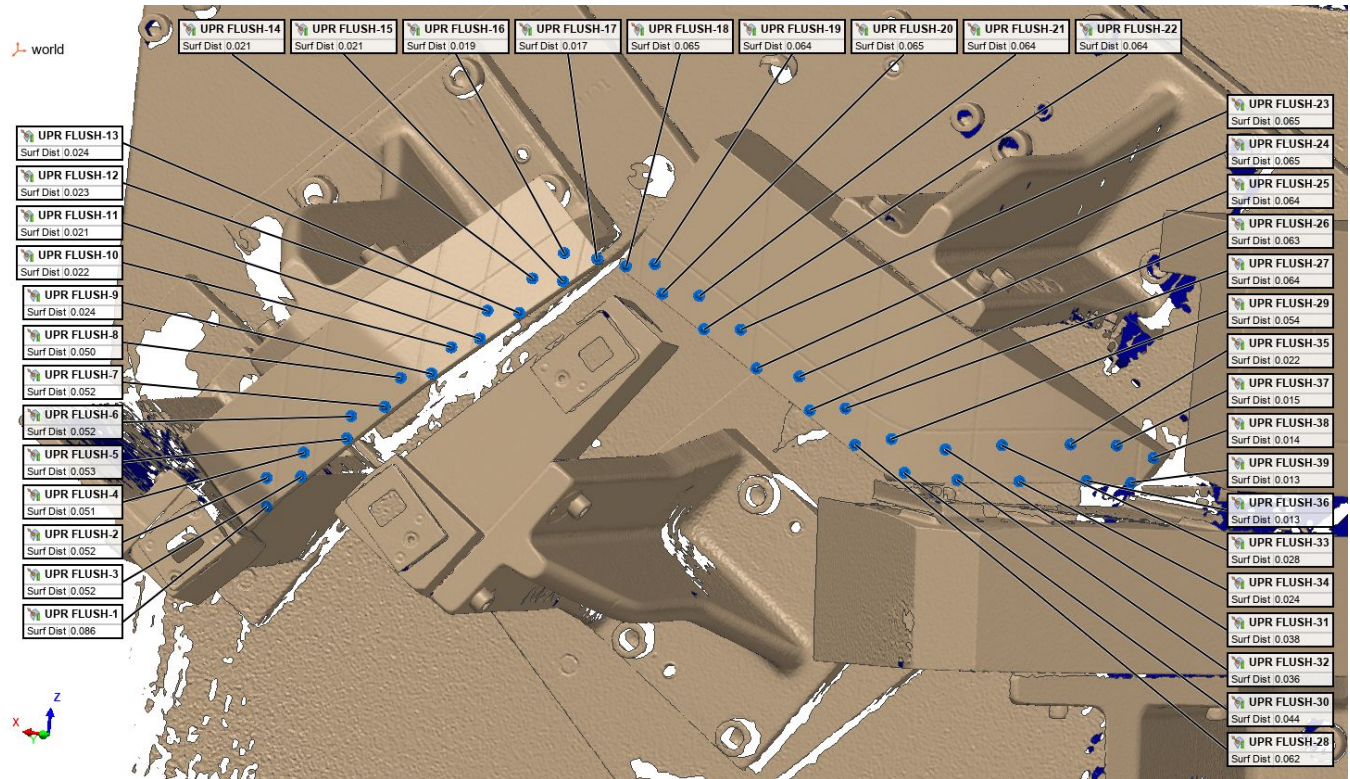
Name	Control	Nom	Meas	Tol	Dev	Test
UPR NET-111	Surface Distance		0.059	±0.150	0.059	Pass
UPR NET-112	Surface Distance		-0.101	±0.150	-0.101	Pass
UPR NET-113	Surface Distance		-0.137	±0.150	-0.137	Pass
UPR NET-114	Surface Distance		-0.096	±0.150	-0.096	Pass
UPR NET-115	Surface Distance		-0.128	±0.150	-0.128	Pass
UPR NET-116	Surface Distance		-0.081	±0.150	-0.081	Pass
UPR NET-117	Surface Distance		-0.051	±0.150	-0.051	Pass
UPR NET-118	Surface Distance		-0.097	±0.150	-0.097	Pass
UPR NET-119	Surface Distance		-0.033	±0.150	-0.033	Pass
UPR NET-120	Surface Distance		-0.047	±0.150	-0.047	Pass
UPR NET-121	Surface Distance		-0.052	±0.150	-0.052	Pass
UPR NET-122	Surface Distance		-0.057	±0.150	-0.057	Pass
UPR NET-123	Surface Distance		-0.046	±0.150	-0.046	Pass
UPR NET-124	Surface Distance		-0.026	±0.150	-0.026	Pass
UPR NET-125	Surface Distance		-0.097	±0.150	-0.097	Pass
UPR NET-126	Surface Distance		-0.036	±0.150	-0.036	Pass
UPR NET-127	Surface Distance		-0.013	±0.150	-0.013	Pass
UPR NET-128	Surface Distance		-0.015	±0.150	-0.015	Pass
UPR NET-129	Surface Distance		0.022	±0.150	0.022	Pass
UPR NET-130	Surface Distance		0.022	±0.150	0.022	Pass

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UPR NET-131	Surface Distance	0.062	±0.150	0.062	Pass
UPR NET-132	Surface Distance	0.062	±0.150	0.062	Pass
UPR NET-134	Surface Distance	0.086	±0.150	0.086	Pass
UPR NET-135	Surface Distance	0.077	±0.150	0.077	Pass



### Comparison Point Table

Units Millimeters























Name	Control	Nom	Meas	Tol	Dev	Test
UPR FLUSH-1	Surface Distance		0.086	±0.200	0.086	Pass
UPR FLUSH-2	Surface Distance		0.052	±0.200	0.052	Pass
UPR FLUSH-3	Surface Distance		0.052	±0.200	0.052	Pass
UPR FLUSH-4	Surface Distance		0.051	±0.200	0.051	Pass
UPR FLUSH-5	Surface Distance		0.053	±0.200	0.053	Pass
UPR FLUSH-6	Surface Distance		0.052	±0.200	0.052	Pass
UPR FLUSH-7	Surface Distance		0.052	±0.200	0.052	Pass
UPR FLUSH-8	Surface Distance		0.050	±0.200	0.050	Pass
UPR FLUSH-9	Surface Distance		0.024	±0.200	0.024	Pass
UPR FLUSH-10	Surface Distance		0.022	±0.200	0.022	Pass
UPR FLUSH-11	Surface Distance		0.021	±0.200	0.021	Pass
UPR FLUSH-12	Surface Distance		0.023	±0.200	0.023	Pass
UPR FLUSH-13	Surface Distance		0.024	±0.200	0.024	Pass
UPR FLUSH-14	Surface Distance		0.021	±0.200	0.021	Pass
UPR FLUSH-15	Surface Distance		0.021	±0.200	0.021	Pass
UPR FLUSH-16	Surface Distance		0.019	±0.200	0.019	Pass
UPR FLUSH-17	Surface Distance		0.017	±0.200	0.017	Pass

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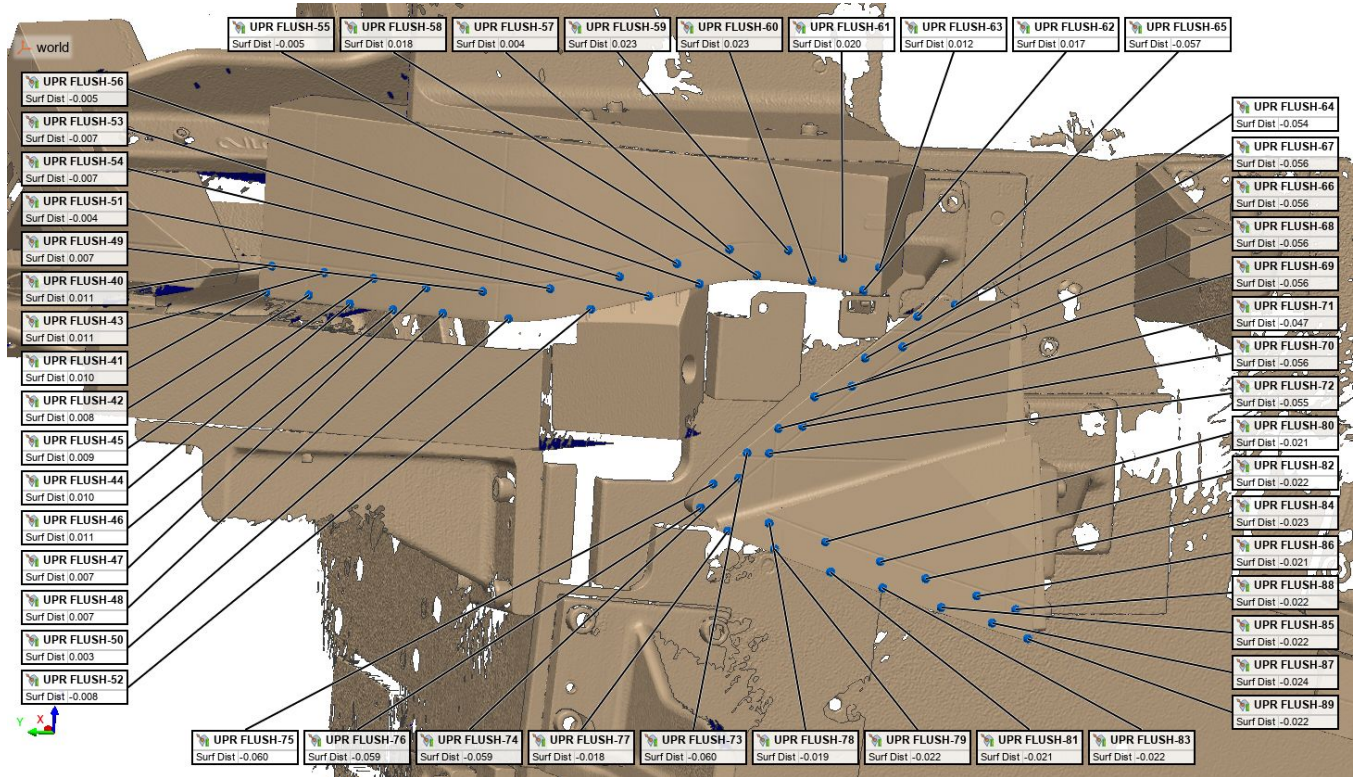


 UPR FLUSH-18	Surface Distance	0.065	±0.200	0.065	Pass
 UPR FLUSH-19	Surface Distance	0.064	±0.200	0.064	Pass
 UPR FLUSH-20	Surface Distance	0.065	±0.200	0.065	Pass
 UPR FLUSH-21	Surface Distance	0.064	±0.200	0.064	Pass
 UPR FLUSH-22	Surface Distance	0.064	±0.200	0.064	Pass
 UPR FLUSH-23	Surface Distance	0.065	±0.200	0.065	Pass
 UPR FLUSH-24	Surface Distance	0.065	±0.200	0.065	Pass
 UPR FLUSH-25	Surface Distance	0.064	±0.200	0.064	Pass
 UPR FLUSH-26	Surface Distance	0.063	±0.200	0.063	Pass
 UPR FLUSH-27	Surface Distance	0.064	±0.200	0.064	Pass
 UPR FLUSH-28	Surface Distance	0.062	±0.200	0.062	Pass
 UPR FLUSH-29	Surface Distance	0.054	±0.200	0.054	Pass
 UPR FLUSH-30	Surface Distance	0.044	±0.200	0.044	Pass
 UPR FLUSH-31	Surface Distance	0.038	±0.200	0.038	Pass
 UPR FLUSH-32	Surface Distance	0.036	±0.200	0.036	Pass
 UPR FLUSH-33	Surface Distance	0.028	±0.200	0.028	Pass
 UPR FLUSH-34	Surface Distance	0.024	±0.200	0.024	Pass
 UPR FLUSH-35	Surface Distance	0.022	±0.200	0.022	Pass
 UPR FLUSH-36	Surface Distance	0.013	±0.200	0.013	Pass
 UPR FLUSH-37	Surface Distance	0.015	±0.200	0.015	Pass
 UPR FLUSH-38	Surface Distance	0.014	±0.200	0.014	Pass
 UPR FLUSH-39	Surface Distance	0.013	±0.200	0.013	Pass

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### Comparison Point Table































Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
UPR FLUSH-40	Surface Distance		0.011	±0.200	0.011	Pass
UPR FLUSH-41	Surface Distance		0.010	±0.200	0.010	Pass
UPR FLUSH-42	Surface Distance		0.008	±0.200	0.008	Pass
UPR FLUSH-43	Surface Distance		0.011	±0.200	0.011	Pass
UPR FLUSH-44	Surface Distance		0.010	±0.200	0.010	Pass
UPR FLUSH-45	Surface Distance		0.009	±0.200	0.009	Pass
UPR FLUSH-46	Surface Distance		0.011	±0.200	0.011	Pass
UPR FLUSH-47	Surface Distance		0.007	±0.200	0.007	Pass
UPR FLUSH-48	Surface Distance		0.007	±0.200	0.007	Pass
UPR FLUSH-49	Surface Distance		0.007	±0.200	0.007	Pass
UPR FLUSH-50	Surface Distance		0.003	±0.200	0.003	Pass
UPR FLUSH-51	Surface Distance		-0.004	±0.200	-0.004	Pass
UPR FLUSH-52	Surface Distance		-0.008	±0.200	-0.008	Pass
UPR FLUSH-53	Surface Distance		-0.007	±0.200	-0.007	Pass
UPR FLUSH-54	Surface Distance		-0.007	±0.200	-0.007	Pass
UPR FLUSH-55	Surface Distance		-0.005	±0.200	-0.005	Pass
UPR FLUSH-56	Surface Distance		-0.005	±0.200	-0.005	Pass
UPR FLUSH-57	Surface Distance		0.004	±0.200	0.004	Pass
UPR FLUSH-58	Surface Distance		0.018	±0.200	0.018	Pass
UPR FLUSH-59	Surface Distance		0.023	±0.200	0.023	Pass

**Customer:** HONDA DE MEXICO  
**Operator:** Felipe Martinez  
**E-mail:** felipe.martinez@mess.com.mx

**Part name:** 2311060-000F  
**Part number:** 3AR FRT BUMP  
**Piece:** piece 1



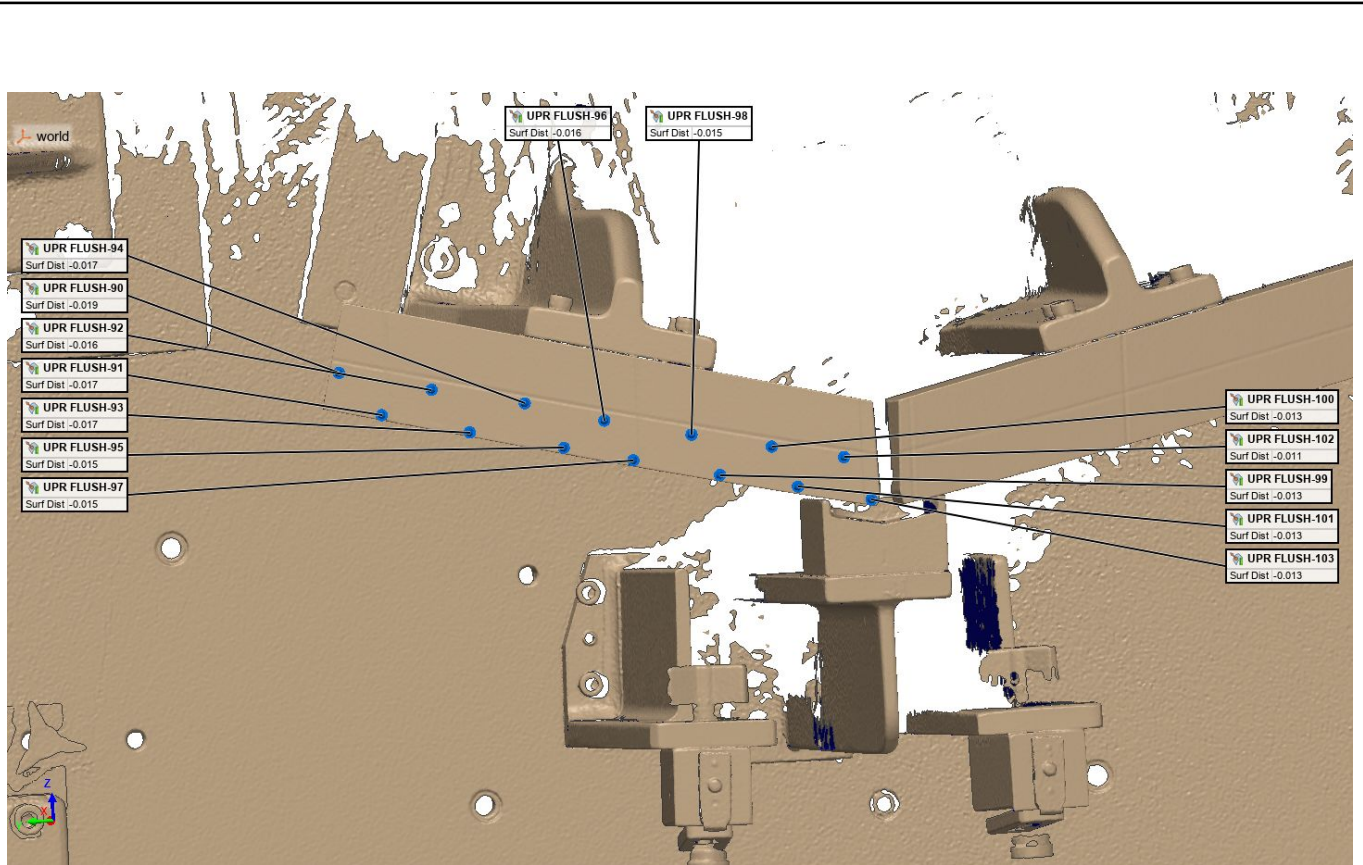
 UPR FLUSH-60	Surface Distance	0.023	±0.200	0.023	Pass
 UPR FLUSH-61	Surface Distance	0.020	±0.200	0.020	Pass
 UPR FLUSH-62	Surface Distance	0.017	±0.200	0.017	Pass
 UPR FLUSH-63	Surface Distance	0.012	±0.200	0.012	Pass
 UPR FLUSH-64	Surface Distance	-0.054	±0.200	-0.054	Pass
 UPR FLUSH-65	Surface Distance	-0.057	±0.200	-0.057	Pass
 UPR FLUSH-66	Surface Distance	-0.056	±0.200	-0.056	Pass
 UPR FLUSH-67	Surface Distance	-0.056	±0.200	-0.056	Pass
 UPR FLUSH-68	Surface Distance	-0.056	±0.200	-0.056	Pass
 UPR FLUSH-69	Surface Distance	-0.056	±0.200	-0.056	Pass
 UPR FLUSH-70	Surface Distance	-0.056	±0.200	-0.056	Pass
 UPR FLUSH-71	Surface Distance	-0.047	±0.200	-0.047	Pass
 UPR FLUSH-72	Surface Distance	-0.055	±0.200	-0.055	Pass
 UPR FLUSH-73	Surface Distance	-0.060	±0.200	-0.060	Pass
 UPR FLUSH-74	Surface Distance	-0.059	±0.200	-0.059	Pass
 UPR FLUSH-75	Surface Distance	-0.060	±0.200	-0.060	Pass
 UPR FLUSH-76	Surface Distance	-0.059	±0.200	-0.059	Pass
 UPR FLUSH-77	Surface Distance	-0.018	±0.200	-0.018	Pass
 UPR FLUSH-78	Surface Distance	-0.019	±0.200	-0.019	Pass
 UPR FLUSH-79	Surface Distance	-0.022	±0.200	-0.022	Pass
 UPR FLUSH-80	Surface Distance	-0.021	±0.200	-0.021	Pass
 UPR FLUSH-81	Surface Distance	-0.021	±0.200	-0.021	Pass
 UPR FLUSH-82	Surface Distance	-0.022	±0.200	-0.022	Pass
 UPR FLUSH-83	Surface Distance	-0.022	±0.200	-0.022	Pass
 UPR FLUSH-84	Surface Distance	-0.023	±0.200	-0.023	Pass
 UPR FLUSH-85	Surface Distance	-0.022	±0.200	-0.022	Pass
 UPR FLUSH-86	Surface Distance	-0.021	±0.200	-0.021	Pass
 UPR FLUSH-87	Surface Distance	-0.024	±0.200	-0.024	Pass
 UPR FLUSH-88	Surface Distance	-0.022	±0.200	-0.022	Pass
 UPR FLUSH-89	Surface Distance	-0.022	±0.200	-0.022	Pass

Customer: HONDA DE MEXICO  
 Operator: Felipe Martinez  
 E-mail: felipe.martinez@mess.com.mx

Part name: 2311060-000F  
 Part number: 3AR FRT BUMP  
 Piece: piece 1







### Comparison Point Table

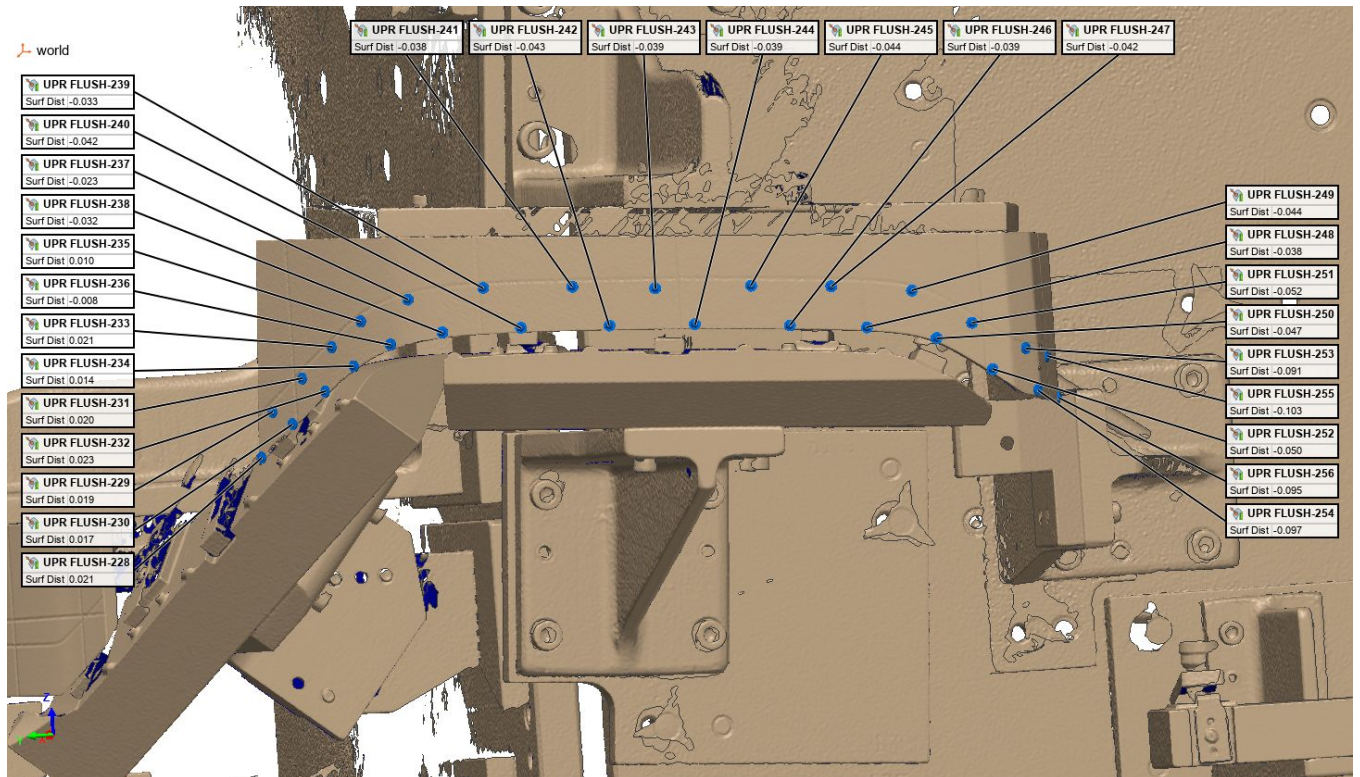
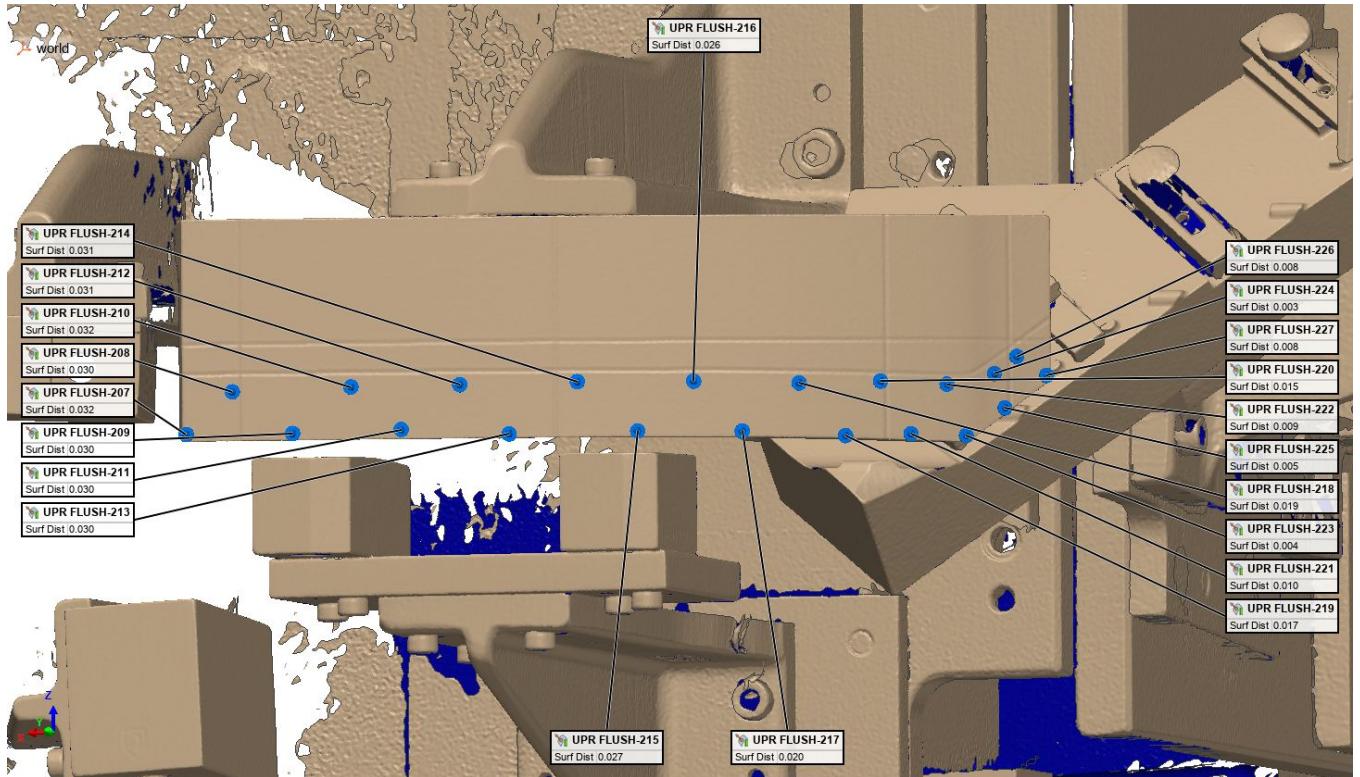
Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
UPR FLUSH-90	Surface Distance		-0.019	±0.200	-0.019	Pass
UPR FLUSH-91	Surface Distance		-0.017	±0.200	-0.017	Pass
UPR FLUSH-92	Surface Distance		-0.016	±0.200	-0.016	Pass
UPR FLUSH-93	Surface Distance		-0.017	±0.200	-0.017	Pass
UPR FLUSH-94	Surface Distance		-0.017	±0.200	-0.017	Pass
UPR FLUSH-95	Surface Distance		-0.015	±0.200	-0.015	Pass
UPR FLUSH-96	Surface Distance		-0.016	±0.200	-0.016	Pass
UPR FLUSH-97	Surface Distance		-0.015	±0.200	-0.015	Pass
UPR FLUSH-98	Surface Distance		-0.015	±0.200	-0.015	Pass
UPR FLUSH-99	Surface Distance		-0.013	±0.200	-0.013	Pass
UPR FLUSH-100	Surface Distance		-0.013	±0.200	-0.013	Pass
UPR FLUSH-101	Surface Distance		-0.013	±0.200	-0.013	Pass
UPR FLUSH-102	Surface Distance		-0.011	±0.200	-0.011	Pass
UPR FLUSH-103	Surface Distance		-0.013	±0.200	-0.013	Pass

Customer: HONDA DE MEXICO  
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Part name: 2311060-000F  
 Part number: 3AR FRT BUMP  
 Piece: piece 1





Customer: HONDA DE MEXICO  
Operator: Felipe Martinez  
E-mail: felipe.martinez@mess.com.mx

































Part name: 2311060-000F  
Part number: 3AR FRT BUMP  
Piece: piece 1





## Comparison Point Table

Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
 UPR FLUSH-207	Surface Distance		0.032	±0.200	0.032	Pass
 UPR FLUSH-208	Surface Distance		0.030	±0.200	0.030	Pass
 UPR FLUSH-209	Surface Distance		0.030	±0.200	0.030	Pass
 UPR FLUSH-210	Surface Distance		0.032	±0.200	0.032	Pass
 UPR FLUSH-211	Surface Distance		0.030	±0.200	0.030	Pass
 UPR FLUSH-212	Surface Distance		0.031	±0.200	0.031	Pass
 UPR FLUSH-213	Surface Distance		0.030	±0.200	0.030	Pass
 UPR FLUSH-214	Surface Distance		0.031	±0.200	0.031	Pass
 UPR FLUSH-215	Surface Distance		0.027	±0.200	0.027	Pass
 UPR FLUSH-216	Surface Distance		0.026	±0.200	0.026	Pass
 UPR FLUSH-217	Surface Distance		0.020	±0.200	0.020	Pass
 UPR FLUSH-218	Surface Distance		0.019	±0.200	0.019	Pass
 UPR FLUSH-219	Surface Distance		0.017	±0.200	0.017	Pass
 UPR FLUSH-220	Surface Distance		0.015	±0.200	0.015	Pass
 UPR FLUSH-221	Surface Distance		0.010	±0.200	0.010	Pass
 UPR FLUSH-222	Surface Distance		0.009	±0.200	0.009	Pass
 UPR FLUSH-223	Surface Distance		0.004	±0.200	0.004	Pass
 UPR FLUSH-224	Surface Distance		0.003	±0.200	0.003	Pass
 UPR FLUSH-225	Surface Distance		0.005	±0.200	0.005	Pass
 UPR FLUSH-226	Surface Distance		0.008	±0.200	0.008	Pass
 UPR FLUSH-227	Surface Distance		0.008	±0.200	0.008	Pass
 UPR FLUSH-228	Surface Distance		0.021	±0.200	0.021	Pass
 UPR FLUSH-229	Surface Distance		0.019	±0.200	0.019	Pass
 UPR FLUSH-230	Surface Distance		0.017	±0.200	0.017	Pass
 UPR FLUSH-231	Surface Distance		0.020	±0.200	0.020	Pass
 UPR FLUSH-232	Surface Distance		0.023	±0.200	0.023	Pass
 UPR FLUSH-233	Surface Distance		0.021	±0.200	0.021	Pass
 UPR FLUSH-234	Surface Distance		0.014	±0.200	0.014	Pass
 UPR FLUSH-235	Surface Distance		0.010	±0.200	0.010	Pass
 UPR FLUSH-236	Surface Distance		-0.008	±0.200	-0.008	Pass
 UPR FLUSH-237	Surface Distance		-0.023	±0.200	-0.023	Pass
 UPR FLUSH-238	Surface Distance		-0.032	±0.200	-0.032	Pass
 UPR FLUSH-239	Surface Distance		-0.033	±0.200	-0.033	Pass
 UPR FLUSH-240	Surface Distance		-0.042	±0.200	-0.042	Pass
 UPR FLUSH-241	Surface Distance		-0.038	±0.200	-0.038	Pass
 UPR FLUSH-242	Surface Distance		-0.043	±0.200	-0.043	Pass
 UPR FLUSH-243	Surface Distance		-0.039	±0.200	-0.039	Pass
 UPR FLUSH-244	Surface Distance		-0.039	±0.200	-0.039	Pass
 UPR FLUSH-245	Surface Distance		-0.044	±0.200	-0.044	Pass
 UPR FLUSH-246	Surface Distance		-0.039	±0.200	-0.039	Pass
 UPR FLUSH-247	Surface Distance		-0.042	±0.200	-0.042	Pass
 UPR FLUSH-248	Surface Distance		-0.038	±0.200	-0.038	Pass

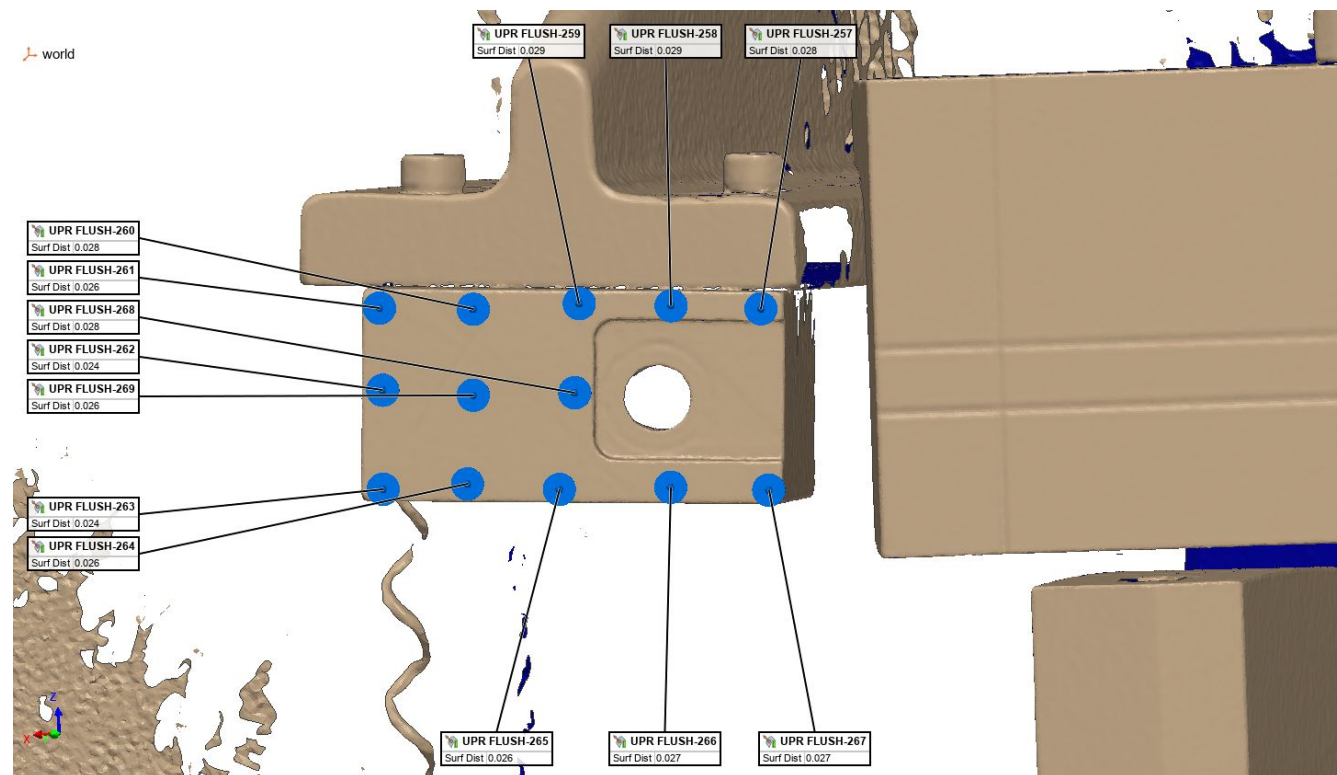
**Customer:** HONDA DE MEXICO  
**Operator:** Felipe Martinez  
**E-mail:** felipe.martinez@mess.com.mx

**Part name:** 2311060-000F  
**Part number:** 3AR FRT BUMP  
**Piece:** piece 1





UPR FLUSH-249	Surface Distance	-0.044	±0.200	-0.044	Pass
UPR FLUSH-250	Surface Distance	-0.047	±0.200	-0.047	Pass
UPR FLUSH-251	Surface Distance	-0.052	±0.200	-0.052	Pass
UPR FLUSH-252	Surface Distance	-0.050	±0.200	-0.050	Pass
UPR FLUSH-253	Surface Distance	-0.091	±0.200	-0.091	Pass
UPR FLUSH-254	Surface Distance	-0.097	±0.200	-0.097	Pass
UPR FLUSH-255	Surface Distance	-0.103	±0.200	-0.103	Pass
UPR FLUSH-256	Surface Distance	-0.095	±0.200	-0.095	Pass



### Comparison Point Table

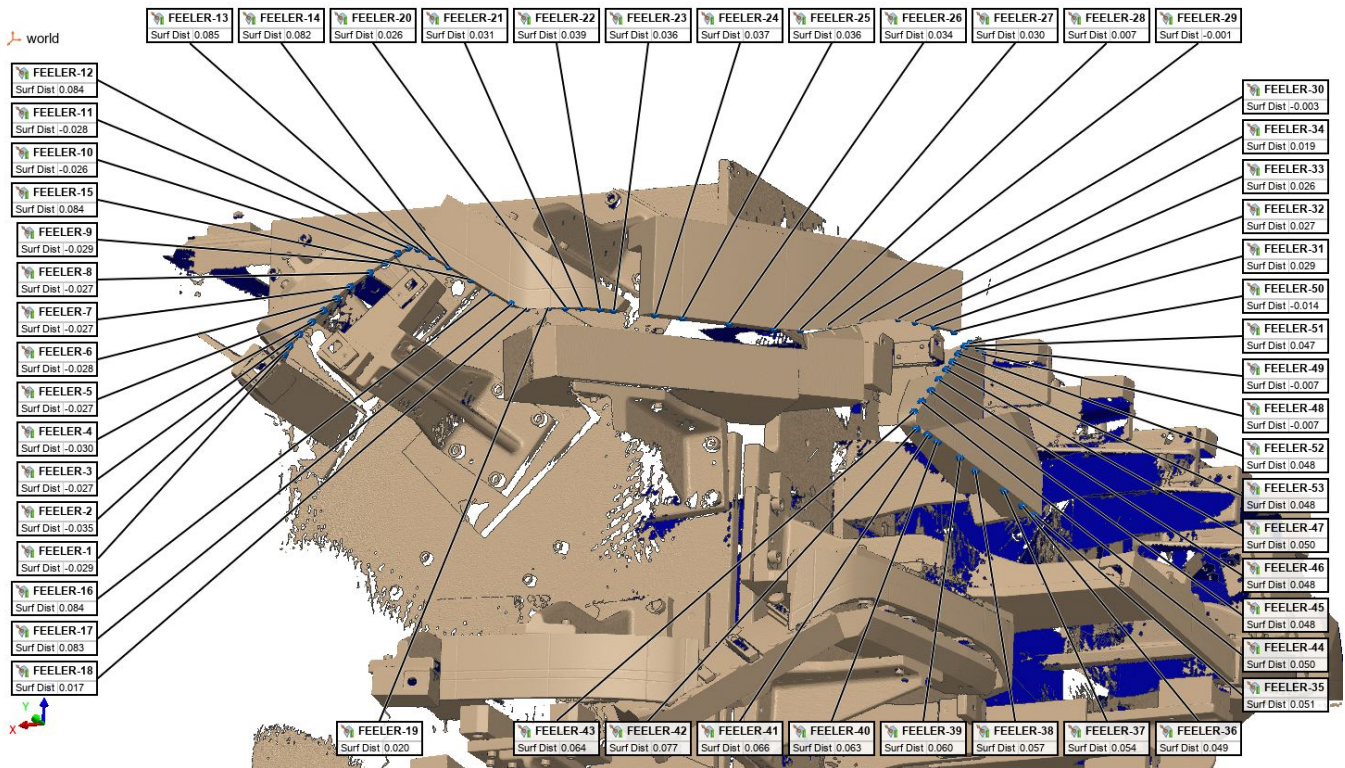
Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
UPR FLUSH-257	Surface Distance		0.028	±0.200	0.028	Pass
UPR FLUSH-258	Surface Distance		0.029	±0.200	0.029	Pass
UPR FLUSH-259	Surface Distance		0.029	±0.200	0.029	Pass
UPR FLUSH-260	Surface Distance		0.028	±0.200	0.028	Pass
UPR FLUSH-261	Surface Distance		0.026	±0.200	0.026	Pass
UPR FLUSH-262	Surface Distance		0.024	±0.200	0.024	Pass
UPR FLUSH-263	Surface Distance		0.024	±0.200	0.024	Pass
UPR FLUSH-264	Surface Distance		0.026	±0.200	0.026	Pass
UPR FLUSH-265	Surface Distance		0.026	±0.200	0.026	Pass
UPR FLUSH-266	Surface Distance		0.027	±0.200	0.027	Pass
UPR FLUSH-267	Surface Distance		0.027	±0.200	0.027	Pass
UPR FLUSH-268	Surface Distance		0.028	±0.200	0.028	Pass
UPR FLUSH-269	Surface Distance		0.026	±0.200	0.026	Pass

Customer: HONDA DE MEXICO  
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E-mail: felipe.martinez@mess.com.mx

Part name: 2311060-000F  
Part number: 3AR FRT BUMP  
Piece: piece 1





## Comparison Point Table

Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
FEELER-1	Surface Distance		-0.029	±0.200	-0.029	Pass
FEELER-2	Surface Distance		-0.035	±0.200	-0.035	Pass
FEELER-3	Surface Distance		-0.027	±0.200	-0.027	Pass
FEELER-4	Surface Distance		-0.030	±0.200	-0.030	Pass
FEELER-5	Surface Distance		-0.027	±0.200	-0.027	Pass
FEELER-6	Surface Distance		-0.028	±0.200	-0.028	Pass
FEELER-7	Surface Distance		-0.027	±0.200	-0.027	Pass
FEELER-8	Surface Distance		-0.027	±0.200	-0.027	Pass
FEELER-9	Surface Distance		-0.029	±0.200	-0.029	Pass
FEELER-10	Surface Distance		-0.026	±0.200	-0.026	Pass
FEELER-11	Surface Distance		-0.028	±0.200	-0.028	Pass
FEELER-12	Surface Distance		0.084	±0.200	0.084	Pass
FEELER-13	Surface Distance		0.085	±0.200	0.085	Pass
FEELER-14	Surface Distance		0.082	±0.200	0.082	Pass
FEELER-15	Surface Distance		0.084	±0.200	0.084	Pass
FEELER-16	Surface Distance		0.084	±0.200	0.084	Pass
FEELER-17	Surface Distance		0.083	±0.200	0.083	Pass
FEELER-18	Surface Distance		0.017	±0.200	0.017	Pass
FEELER-19	Surface Distance		0.020	±0.200	0.020	Pass
FEELER-20	Surface Distance		0.026	±0.200	0.026	Pass
FEELER-21	Surface Distance		0.031	±0.200	0.031	Pass

**Customer:** HONDA DE MEXICO  
**Operator:** Felipe Martinez  
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**Part name:** 2311060-000F  
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**Piece:** piece 1



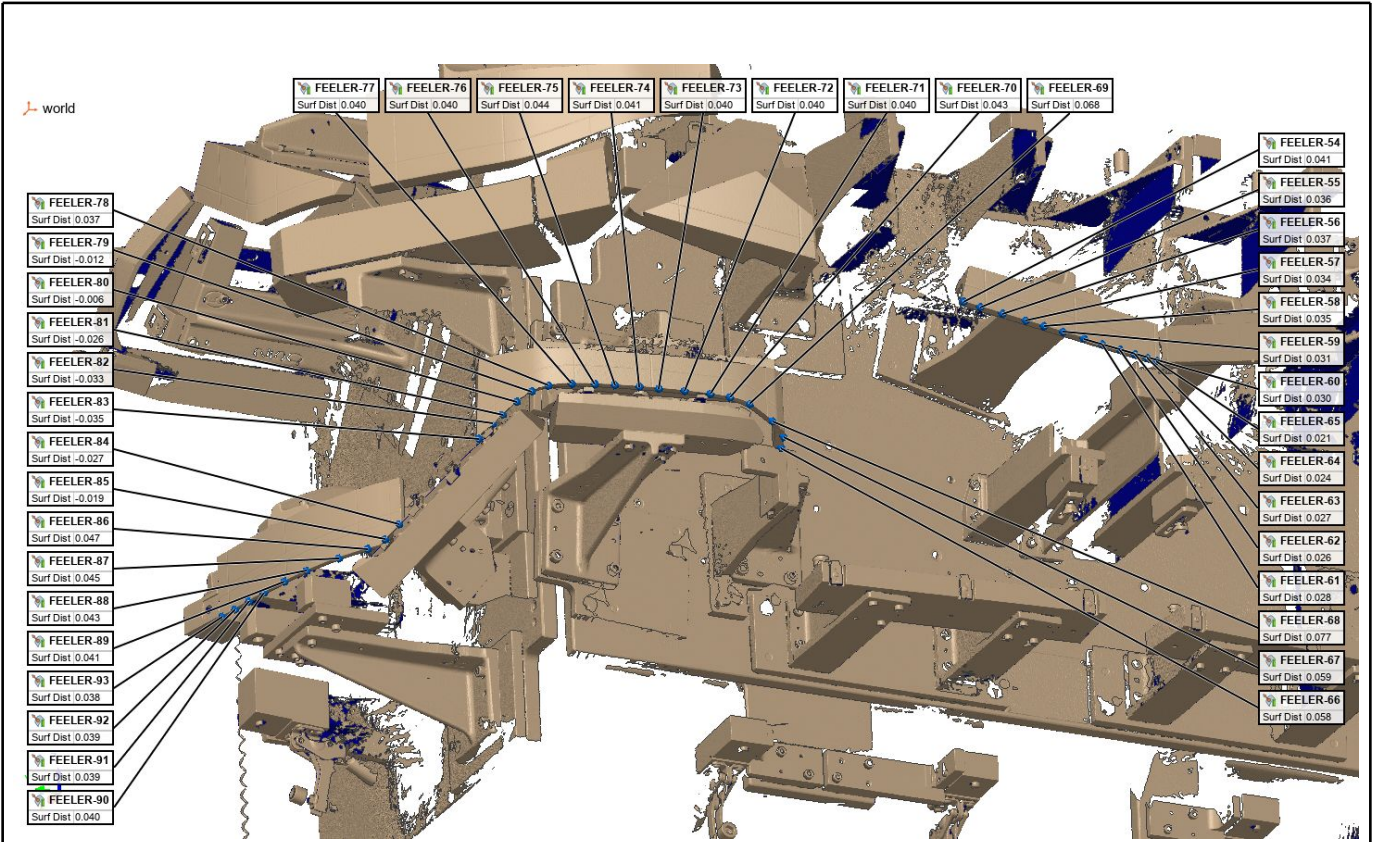
FEELER-22	Surface Distance	0.039	±0.200	0.039	Pass
FEELER-23	Surface Distance	0.036	±0.200	0.036	Pass
FEELER-24	Surface Distance	0.037	±0.200	0.037	Pass
FEELER-25	Surface Distance	0.036	±0.200	0.036	Pass
FEELER-26	Surface Distance	0.034	±0.200	0.034	Pass
FEELER-27	Surface Distance	0.030	±0.200	0.030	Pass
FEELER-28	Surface Distance	0.007	±0.200	0.007	Pass
FEELER-29	Surface Distance	-0.001	±0.200	-0.001	Pass
FEELER-30	Surface Distance	-0.003	±0.200	-0.003	Pass
FEELER-31	Surface Distance	0.029	±0.200	0.029	Pass
FEELER-32	Surface Distance	0.027	±0.200	0.027	Pass
FEELER-33	Surface Distance	0.026	±0.200	0.026	Pass
FEELER-34	Surface Distance	0.019	±0.200	0.019	Pass
FEELER-35	Surface Distance	0.051	±0.200	0.051	Pass
FEELER-36	Surface Distance	0.049	±0.200	0.049	Pass
FEELER-37	Surface Distance	0.054	±0.200	0.054	Pass
FEELER-38	Surface Distance	0.057	±0.200	0.057	Pass
FEELER-39	Surface Distance	0.060	±0.200	0.060	Pass
FEELER-40	Surface Distance	0.063	±0.200	0.063	Pass
FEELER-41	Surface Distance	0.066	±0.200	0.066	Pass
FEELER-42	Surface Distance	0.077	±0.200	0.077	Pass
FEELER-43	Surface Distance	0.064	±0.200	0.064	Pass
FEELER-44	Surface Distance	0.050	±0.200	0.050	Pass
FEELER-45	Surface Distance	0.048	±0.200	0.048	Pass
FEELER-46	Surface Distance	0.048	±0.200	0.048	Pass
FEELER-47	Surface Distance	0.050	±0.200	0.050	Pass
FEELER-48	Surface Distance	-0.007	±0.200	-0.007	Pass
FEELER-49	Surface Distance	-0.007	±0.200	-0.007	Pass
FEELER-50	Surface Distance	-0.014	±0.200	-0.014	Pass
FEELER-51	Surface Distance	0.047	±0.200	0.047	Pass
FEELER-52	Surface Distance	0.048	±0.200	0.048	Pass
FEELER-53	Surface Distance	0.048	±0.200	0.048	Pass

Customer: HONDA DE MEXICO  
 Operator: Felipe Martinez  
 E-mail: felipe.martinez@mess.com.mx

Part name: 2311060-000F  
 Part number: 3AR FRT BUMP  
 Piece: piece 1







### Comparison Point Table





















Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
FEELER-54	Surface Distance		0.041	±0.200	0.041	Pass
FEELER-55	Surface Distance		0.036	±0.200	0.036	Pass
FEELER-56	Surface Distance		0.037	±0.200	0.037	Pass
FEELER-57	Surface Distance		0.034	±0.200	0.034	Pass
FEELER-58	Surface Distance		0.035	±0.200	0.035	Pass
FEELER-59	Surface Distance		0.031	±0.200	0.031	Pass
FEELER-60	Surface Distance		0.030	±0.200	0.030	Pass
FEELER-61	Surface Distance		0.028	±0.200	0.028	Pass
FEELER-62	Surface Distance		0.026	±0.200	0.026	Pass
FEELER-63	Surface Distance		0.027	±0.200	0.027	Pass
FEELER-64	Surface Distance		0.024	±0.200	0.024	Pass
FEELER-65	Surface Distance		0.021	±0.200	0.021	Pass
FEELER-66	Surface Distance		0.058	±0.200	0.058	Pass
FEELER-67	Surface Distance		0.059	±0.200	0.059	Pass
FEELER-68	Surface Distance		0.077	±0.200	0.077	Pass
FEELER-69	Surface Distance		0.068	±0.200	0.068	Pass
FEELER-70	Surface Distance		0.043	±0.200	0.043	Pass
FEELER-71	Surface Distance		0.040	±0.200	0.040	Pass
FEELER-72	Surface Distance		0.040	±0.200	0.040	Pass
FEELER-73	Surface Distance		0.040	±0.200	0.040	Pass

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Part name: 2311060-000F  
Part number: 3AR FRT BUMP  
Piece: piece 1



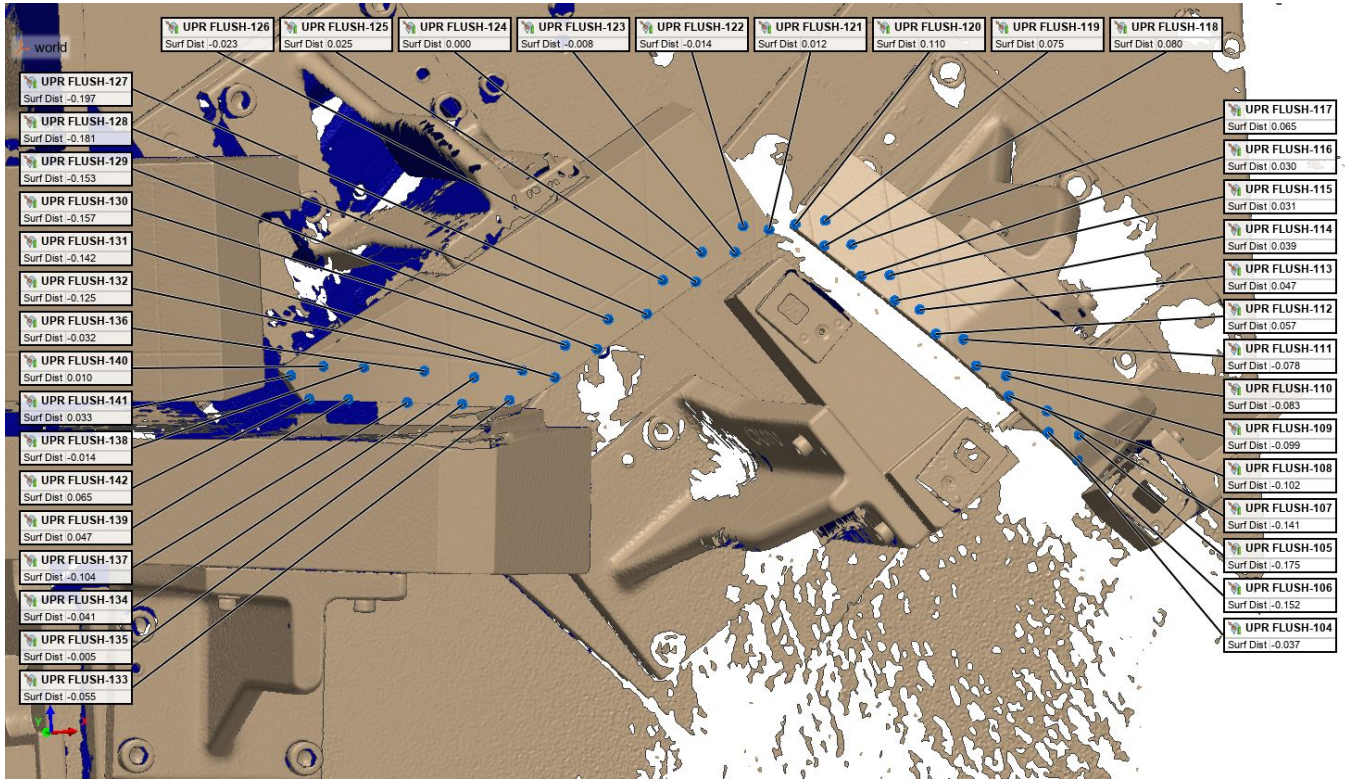
	FEELER-74	Surface Distance	0.041	±0.200	0.041	Pass
	FEELER-75	Surface Distance	0.044	±0.200	0.044	Pass
	FEELER-76	Surface Distance	0.040	±0.200	0.040	Pass
	FEELER-77	Surface Distance	0.040	±0.200	0.040	Pass
	FEELER-78	Surface Distance	0.037	±0.200	0.037	Pass
	FEELER-79	Surface Distance	-0.012	±0.200	-0.012	Pass
	FEELER-80	Surface Distance	-0.006	±0.200	-0.006	Pass
	FEELER-81	Surface Distance	-0.026	±0.200	-0.026	Pass
	FEELER-82	Surface Distance	-0.033	±0.200	-0.033	Pass
	FEELER-83	Surface Distance	-0.035	±0.200	-0.035	Pass
	FEELER-84	Surface Distance	-0.027	±0.200	-0.027	Pass
	FEELER-85	Surface Distance	-0.019	±0.200	-0.019	Pass
	FEELER-86	Surface Distance	0.047	±0.200	0.047	Pass
	FEELER-87	Surface Distance	0.045	±0.200	0.045	Pass
	FEELER-88	Surface Distance	0.043	±0.200	0.043	Pass
	FEELER-89	Surface Distance	0.041	±0.200	0.041	Pass
	FEELER-90	Surface Distance	0.040	±0.200	0.040	Pass
	FEELER-91	Surface Distance	0.039	±0.200	0.039	Pass
	FEELER-92	Surface Distance	0.039	±0.200	0.039	Pass
	FEELER-93	Surface Distance	0.038	±0.200	0.038	Pass

Customer: HONDA DE MEXICO  
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Part name: 2311060-000F  
 Part number: 3AR FRT BUMP  
 Piece: piece 1







### Comparison Point Table

Units Millimeters




















Name	Control	Nom	Meas	Tol	Dev	Test
UPR FLUSH-104	Surface Distance		-0.037	±0.200	-0.037	Pass
UPR FLUSH-105	Surface Distance		-0.175	±0.200	-0.175	Pass
UPR FLUSH-106	Surface Distance		-0.152	±0.200	-0.152	Pass
UPR FLUSH-107	Surface Distance		-0.141	±0.200	-0.141	Pass
UPR FLUSH-108	Surface Distance		-0.102	±0.200	-0.102	Pass
UPR FLUSH-109	Surface Distance		-0.099	±0.200	-0.099	Pass
UPR FLUSH-110	Surface Distance		-0.083	±0.200	-0.083	Pass
UPR FLUSH-111	Surface Distance		-0.078	±0.200	-0.078	Pass
UPR FLUSH-112	Surface Distance		0.057	±0.200	0.057	Pass
UPR FLUSH-113	Surface Distance		0.047	±0.200	0.047	Pass
UPR FLUSH-114	Surface Distance		0.039	±0.200	0.039	Pass
UPR FLUSH-115	Surface Distance		0.031	±0.200	0.031	Pass
UPR FLUSH-116	Surface Distance		0.030	±0.200	0.030	Pass
UPR FLUSH-117	Surface Distance		0.065	±0.200	0.065	Pass
UPR FLUSH-118	Surface Distance		0.080	±0.200	0.080	Pass
UPR FLUSH-119	Surface Distance		0.075	±0.200	0.075	Pass
UPR FLUSH-120	Surface Distance		0.110	±0.200	0.110	Pass
UPR FLUSH-121	Surface Distance		0.012	±0.200	0.012	Pass
UPR FLUSH-122	Surface Distance		-0.014	±0.200	-0.014	Pass
UPR FLUSH-123	Surface Distance		-0.008	±0.200	-0.008	Pass

Customer: HONDA DE MEXICO  
 Operator: Felipe Martinez  
 E-mail: felipe.martinez@mess.com.mx

Part name: 2311060-000F  
 Part number: 3AR FRT BUMP  
 Piece: piece 1

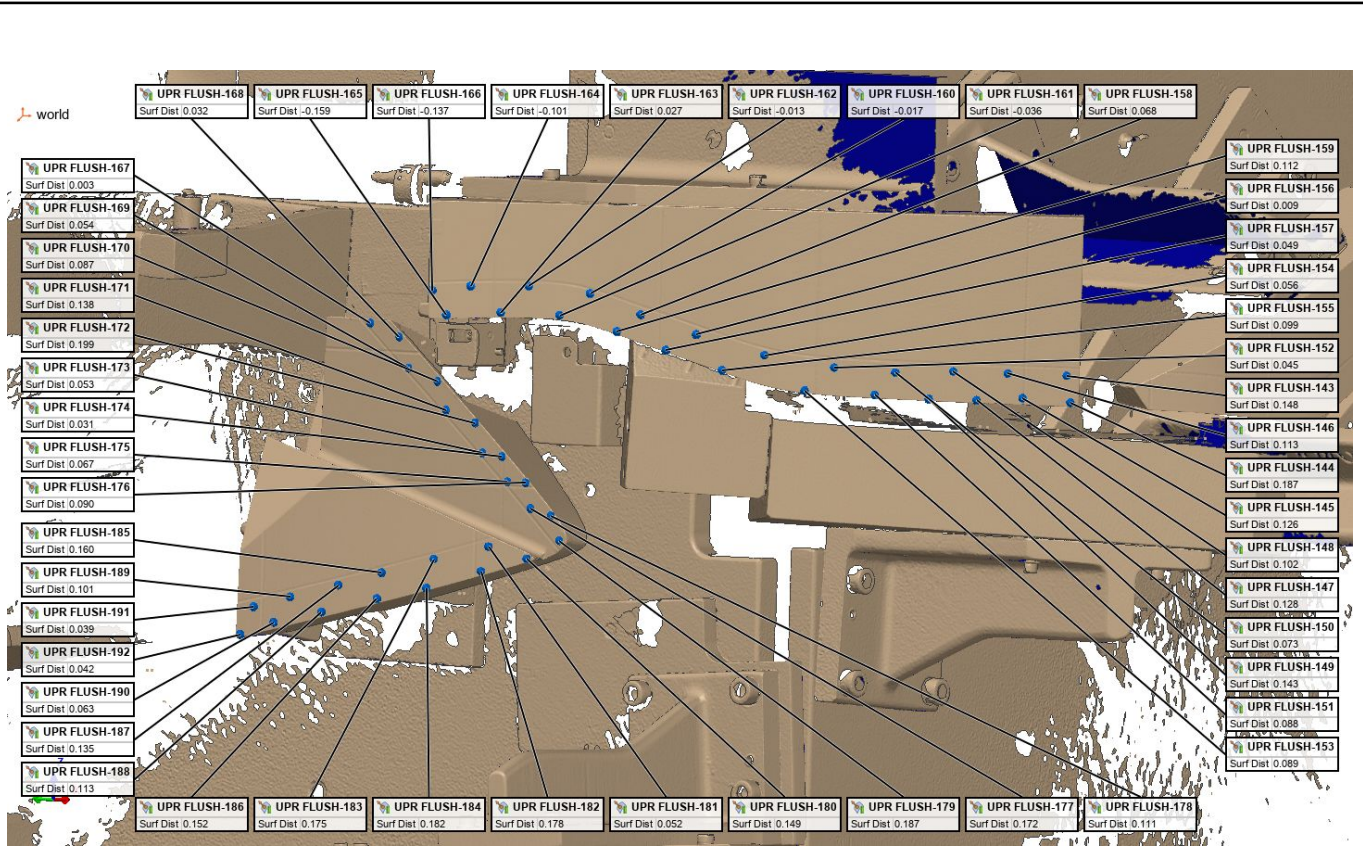




	UPR FLUSH-124	Surface Distance	0.000	±0.200	0.000	Pass
	UPR FLUSH-125	Surface Distance	0.025	±0.200	0.025	Pass
	UPR FLUSH-126	Surface Distance	-0.023	±0.200	-0.023	Pass
	UPR FLUSH-127	Surface Distance	-0.197	±0.200	-0.197	Pass
	UPR FLUSH-128	Surface Distance	-0.181	±0.200	-0.181	Pass
	UPR FLUSH-129	Surface Distance	-0.153	±0.200	-0.153	Pass
	UPR FLUSH-130	Surface Distance	-0.157	±0.200	-0.157	Pass
	UPR FLUSH-131	Surface Distance	-0.142	±0.200	-0.142	Pass
	UPR FLUSH-132	Surface Distance	-0.125	±0.200	-0.125	Pass
	UPR FLUSH-133	Surface Distance	-0.055	±0.200	-0.055	Pass
	UPR FLUSH-134	Surface Distance	-0.041	±0.200	-0.041	Pass
	UPR FLUSH-135	Surface Distance	-0.005	±0.200	-0.005	Pass
	UPR FLUSH-136	Surface Distance	-0.032	±0.200	-0.032	Pass
	UPR FLUSH-137	Surface Distance	-0.104	±0.200	-0.104	Pass
	UPR FLUSH-138	Surface Distance	-0.014	±0.200	-0.014	Pass
	UPR FLUSH-139	Surface Distance	0.047	±0.200	0.047	Pass
	UPR FLUSH-140	Surface Distance	0.010	±0.200	0.010	Pass
	UPR FLUSH-141	Surface Distance	0.033	±0.200	0.033	Pass
	UPR FLUSH-142	Surface Distance	0.065	±0.200	0.065	Pass

<b>Customer:</b> HONDA DE MEXICO	<b>Part name:</b> 2311060-000F
<b>Operator:</b> Felipe Martinez	<b>Part number:</b> 3AR FRT BUMP
<b>E-mail:</b> felipe.martinez@mess.com.mx	<b>Piece:</b> piece 1





### Comparison Point Table

Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
UPR FLUSH-143	Surface Distance		0.148	±0.200	0.148	Pass
UPR FLUSH-144	Surface Distance		0.187	±0.200	0.187	Pass
UPR FLUSH-145	Surface Distance		0.126	±0.200	0.126	Pass
UPR FLUSH-146	Surface Distance		0.113	±0.200	0.113	Pass
UPR FLUSH-147	Surface Distance		0.128	±0.200	0.128	Pass
UPR FLUSH-148	Surface Distance		0.102	±0.200	0.102	Pass
UPR FLUSH-149	Surface Distance		0.143	±0.200	0.143	Pass
UPR FLUSH-150	Surface Distance		0.073	±0.200	0.073	Pass
UPR FLUSH-151	Surface Distance		0.088	±0.200	0.088	Pass
UPR FLUSH-152	Surface Distance		0.045	±0.200	0.045	Pass
UPR FLUSH-153	Surface Distance		0.089	±0.200	0.089	Pass
UPR FLUSH-154	Surface Distance		0.056	±0.200	0.056	Pass
UPR FLUSH-155	Surface Distance		0.099	±0.200	0.099	Pass
UPR FLUSH-156	Surface Distance		0.009	±0.200	0.009	Pass
UPR FLUSH-157	Surface Distance		0.049	±0.200	0.049	Pass
UPR FLUSH-158	Surface Distance		0.068	±0.200	0.068	Pass
UPR FLUSH-159	Surface Distance		0.112	±0.200	0.112	Pass
UPR FLUSH-160	Surface Distance		-0.017	±0.200	-0.017	Pass
UPR FLUSH-161	Surface Distance		-0.036	±0.200	-0.036	Pass
UPR FLUSH-162	Surface Distance		-0.013	±0.200	-0.013	Pass

**Customer:** HONDA DE MEXICO  
**Operator:** Felipe Martinez  
**E-mail:** felipe.martinez@mess.com.mx

**Part name:** 2311060-000F  
**Part number:** 3AR FRT BUMP  
**Piece:** piece 1

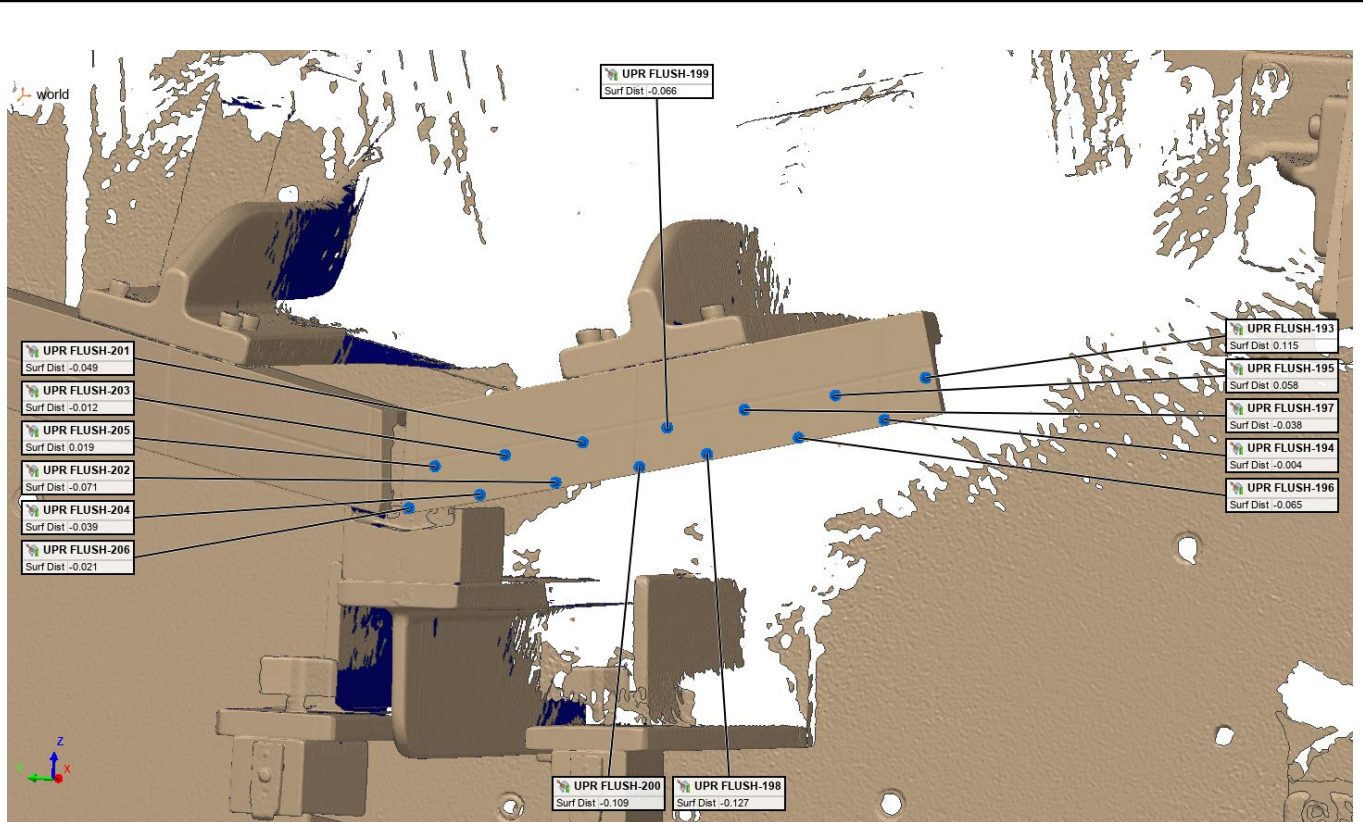


 UPR FLUSH-163	Surface Distance	0.027	±0.200	0.027	Pass
 UPR FLUSH-164	Surface Distance	-0.101	±0.200	-0.101	Pass
 UPR FLUSH-165	Surface Distance	-0.159	±0.200	-0.159	Pass
 UPR FLUSH-166	Surface Distance	-0.137	±0.200	-0.137	Pass
 UPR FLUSH-167	Surface Distance	0.003	±0.200	0.003	Pass
 UPR FLUSH-168	Surface Distance	0.032	±0.200	0.032	Pass
 UPR FLUSH-169	Surface Distance	0.054	±0.200	0.054	Pass
 UPR FLUSH-170	Surface Distance	0.087	±0.200	0.087	Pass
 UPR FLUSH-171	Surface Distance	0.138	±0.200	0.138	Pass
 UPR FLUSH-172	Surface Distance	0.199	±0.200	0.199	Pass
 UPR FLUSH-173	Surface Distance	0.053	±0.200	0.053	Pass
 UPR FLUSH-174	Surface Distance	0.031	±0.200	0.031	Pass
 UPR FLUSH-175	Surface Distance	0.067	±0.200	0.067	Pass
 UPR FLUSH-176	Surface Distance	0.090	±0.200	0.090	Pass
 UPR FLUSH-177	Surface Distance	0.172	±0.200	0.172	Pass
 UPR FLUSH-178	Surface Distance	0.111	±0.200	0.111	Pass
 UPR FLUSH-179	Surface Distance	0.187	±0.200	0.187	Pass
 UPR FLUSH-180	Surface Distance	0.149	±0.200	0.149	Pass
 UPR FLUSH-181	Surface Distance	0.052	±0.200	0.052	Pass
 UPR FLUSH-182	Surface Distance	0.178	±0.200	0.178	Pass
 UPR FLUSH-183	Surface Distance	0.175	±0.200	0.175	Pass
 UPR FLUSH-184	Surface Distance	0.182	±0.200	0.182	Pass
 UPR FLUSH-185	Surface Distance	0.160	±0.200	0.160	Pass
 UPR FLUSH-186	Surface Distance	0.152	±0.200	0.152	Pass
 UPR FLUSH-187	Surface Distance	0.135	±0.200	0.135	Pass
 UPR FLUSH-188	Surface Distance	0.113	±0.200	0.113	Pass
 UPR FLUSH-189	Surface Distance	0.101	±0.200	0.101	Pass
 UPR FLUSH-190	Surface Distance	0.063	±0.200	0.063	Pass
 UPR FLUSH-191	Surface Distance	0.039	±0.200	0.039	Pass
 UPR FLUSH-192	Surface Distance	0.042	±0.200	0.042	Pass

<b>Customer:</b> HONDA DE MEXICO	<b>Part name:</b> 2311060-000F
<b>Operator:</b> Felipe Martinez	<b>Part number:</b> 3AR FRT BUMP
<b>E-mail:</b> felipe.martinez@mess.com.mx	<b>Piece:</b> piece 1







### Comparison Point Table

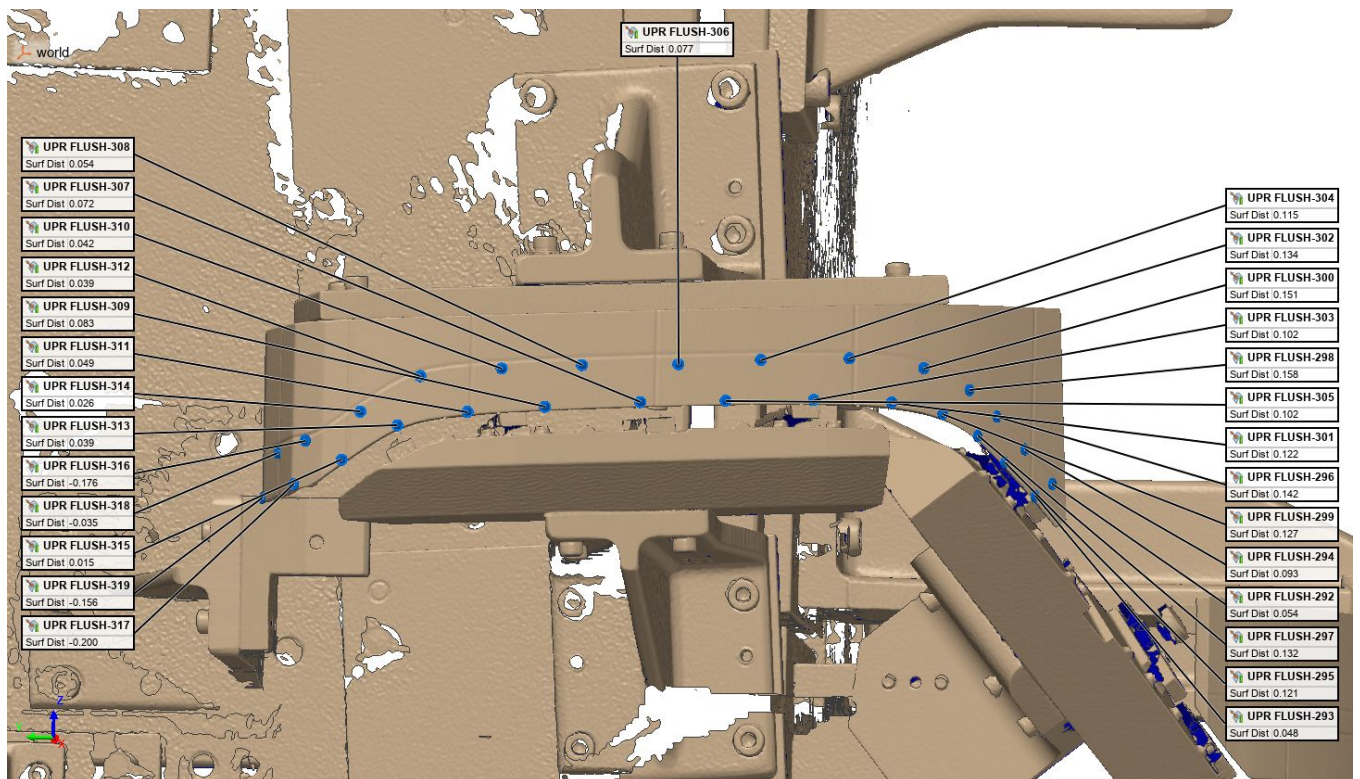
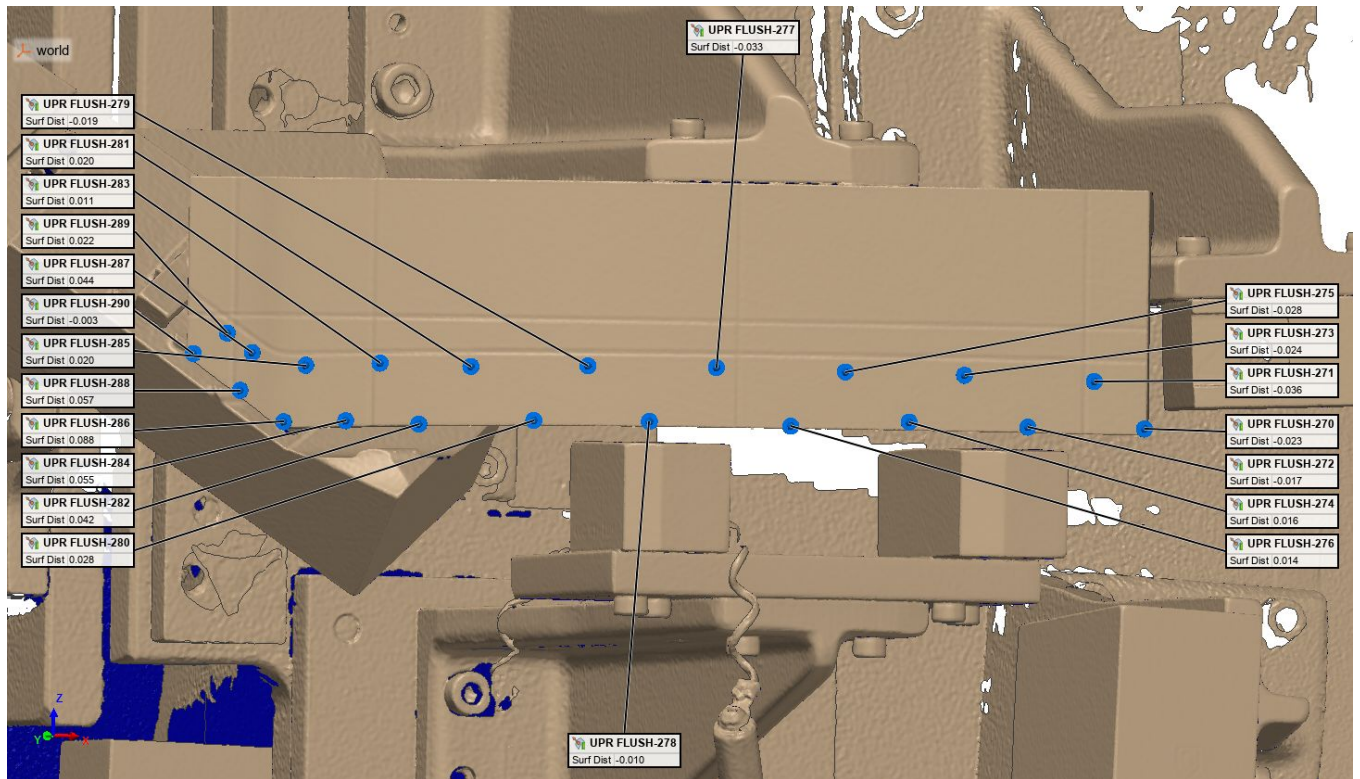
Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
UPR FLUSH-193	Surface Distance		0.115	±0.200	0.115	Pass
UPR FLUSH-194	Surface Distance		-0.004	±0.200	-0.004	Pass
UPR FLUSH-195	Surface Distance		0.058	±0.200	0.058	Pass
UPR FLUSH-196	Surface Distance		-0.065	±0.200	-0.065	Pass
UPR FLUSH-197	Surface Distance		-0.038	±0.200	-0.038	Pass
UPR FLUSH-198	Surface Distance		-0.127	±0.200	-0.127	Pass
UPR FLUSH-199	Surface Distance		-0.066	±0.200	-0.066	Pass
UPR FLUSH-200	Surface Distance		-0.109	±0.200	-0.109	Pass
UPR FLUSH-201	Surface Distance		-0.049	±0.200	-0.049	Pass
UPR FLUSH-202	Surface Distance		-0.071	±0.200	-0.071	Pass
UPR FLUSH-203	Surface Distance		-0.012	±0.200	-0.012	Pass
UPR FLUSH-204	Surface Distance		-0.039	±0.200	-0.039	Pass
UPR FLUSH-205	Surface Distance		0.019	±0.200	0.019	Pass
UPR FLUSH-206	Surface Distance		-0.021	±0.200	-0.021	Pass

Customer: HONDA DE MEXICO  
 Operator: Felipe Martinez  
 E-mail: felipe.martinez@mess.com.mx

Part name: 2311060-000F  
 Part number: 3AR FRT BUMP  
 Piece: piece 1





Customer: HONDA DE MEXICO  
 Operator: Felipe Martinez  
 E-mail: felipe.martinez@mess.com.mx








































Part name: 2311060-000F  
 Part number: 3AR FRT BUMP  
 Piece: piece 1





## Comparison Point Table

Units Millimeters








Name	Control	Nom	Meas	Tol	Dev	Test
 UPR FLUSH-270	Surface Distance		-0.023	±0.200	-0.023	Pass
 UPR FLUSH-271	Surface Distance		-0.036	±0.200	-0.036	Pass
 UPR FLUSH-272	Surface Distance		-0.017	±0.200	-0.017	Pass
 UPR FLUSH-273	Surface Distance		-0.024	±0.200	-0.024	Pass
 UPR FLUSH-274	Surface Distance		0.016	±0.200	0.016	Pass
 UPR FLUSH-275	Surface Distance		-0.028	±0.200	-0.028	Pass
 UPR FLUSH-276	Surface Distance		0.014	±0.200	0.014	Pass
 UPR FLUSH-277	Surface Distance		-0.033	±0.200	-0.033	Pass
 UPR FLUSH-278	Surface Distance		-0.010	±0.200	-0.010	Pass
 UPR FLUSH-279	Surface Distance		-0.019	±0.200	-0.019	Pass
 UPR FLUSH-280	Surface Distance		0.028	±0.200	0.028	Pass
 UPR FLUSH-281	Surface Distance		0.020	±0.200	0.020	Pass
 UPR FLUSH-282	Surface Distance		0.042	±0.200	0.042	Pass
 UPR FLUSH-283	Surface Distance		0.011	±0.200	0.011	Pass
 UPR FLUSH-284	Surface Distance		0.055	±0.200	0.055	Pass
 UPR FLUSH-285	Surface Distance		0.020	±0.200	0.020	Pass
 UPR FLUSH-286	Surface Distance		0.088	±0.200	0.088	Pass
 UPR FLUSH-287	Surface Distance		0.044	±0.200	0.044	Pass
 UPR FLUSH-288	Surface Distance		0.057	±0.200	0.057	Pass
 UPR FLUSH-289	Surface Distance		0.022	±0.200	0.022	Pass
 UPR FLUSH-290	Surface Distance		-0.003	±0.200	-0.003	Pass
 UPR FLUSH-292	Surface Distance		0.054	±0.200	0.054	Pass
 UPR FLUSH-293	Surface Distance		0.048	±0.200	0.048	Pass
 UPR FLUSH-294	Surface Distance		0.093	±0.200	0.093	Pass
 UPR FLUSH-295	Surface Distance		0.121	±0.200	0.121	Pass
 UPR FLUSH-296	Surface Distance		0.142	±0.200	0.142	Pass
 UPR FLUSH-297	Surface Distance		0.132	±0.200	0.132	Pass
 UPR FLUSH-298	Surface Distance		0.158	±0.200	0.158	Pass
 UPR FLUSH-299	Surface Distance		0.127	±0.200	0.127	Pass
 UPR FLUSH-300	Surface Distance		0.151	±0.200	0.151	Pass
 UPR FLUSH-301	Surface Distance		0.122	±0.200	0.122	Pass
 UPR FLUSH-302	Surface Distance		0.134	±0.200	0.134	Pass
 UPR FLUSH-303	Surface Distance		0.102	±0.200	0.102	Pass
 UPR FLUSH-304	Surface Distance		0.115	±0.200	0.115	Pass
 UPR FLUSH-305	Surface Distance		0.102	±0.200	0.102	Pass
 UPR FLUSH-306	Surface Distance		0.077	±0.200	0.077	Pass
 UPR FLUSH-307	Surface Distance		0.072	±0.200	0.072	Pass
 UPR FLUSH-308	Surface Distance		0.054	±0.200	0.054	Pass
 UPR FLUSH-309	Surface Distance		0.083	±0.200	0.083	Pass
 UPR FLUSH-310	Surface Distance		0.042	±0.200	0.042	Pass
 UPR FLUSH-311	Surface Distance		0.049	±0.200	0.049	Pass
 UPR FLUSH-312	Surface Distance		0.039	±0.200	0.039	Pass

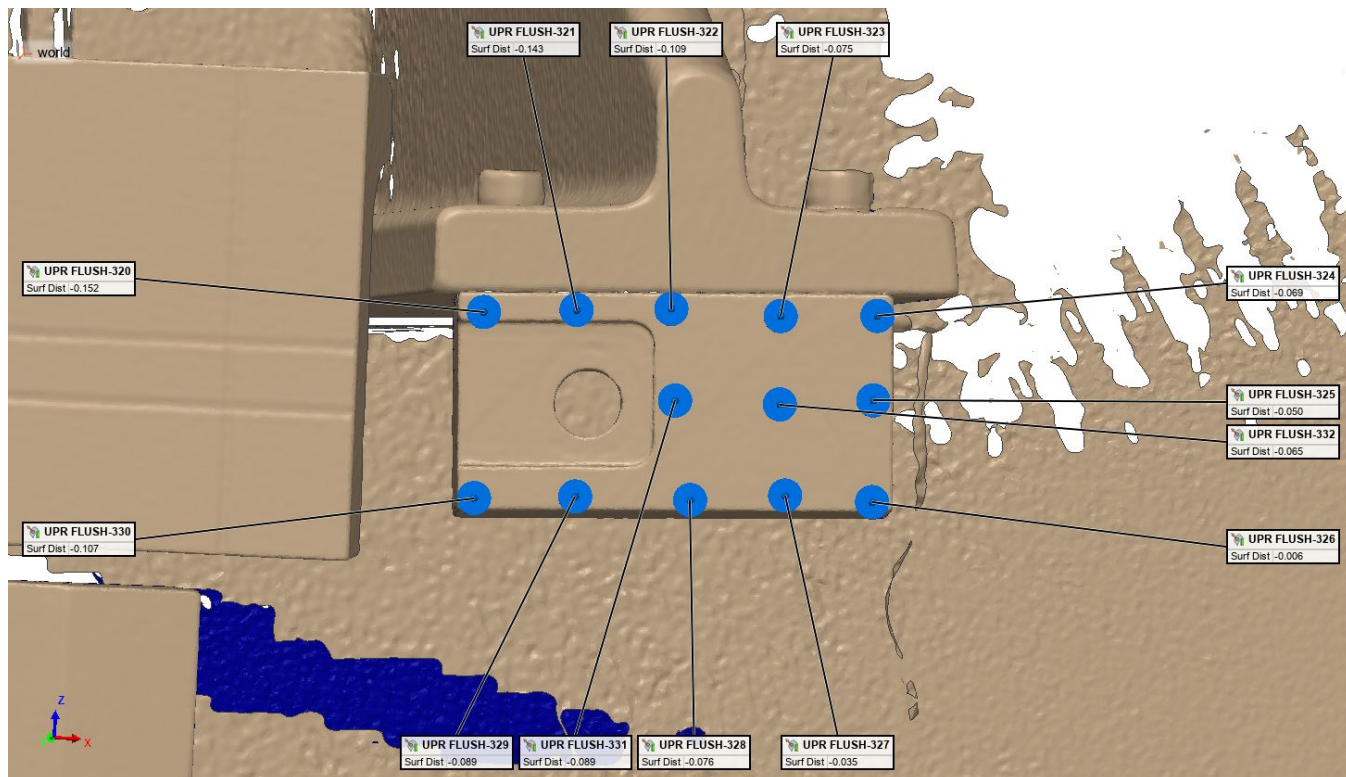
**Customer:** HONDA DE MEXICO  
**Operator:** Felipe Martinez  
**E-mail:** felipe.martinez@mess.com.mx

**Part name:** 2311060-000F  
**Part number:** 3AR FRT BUMP  
**Piece:** piece 1


















	UPR FLUSH-313	Surface Distance	0.039	±0.200	0.039	Pass
	UPR FLUSH-314	Surface Distance	0.026	±0.200	0.026	Pass
	UPR FLUSH-315	Surface Distance	0.015	±0.200	0.015	Pass
	UPR FLUSH-316	Surface Distance	-0.176	±0.200	-0.176	Pass
	UPR FLUSH-317	Surface Distance	-0.200	±0.200	-0.200	Pass
	UPR FLUSH-318	Surface Distance	-0.035	±0.200	-0.035	Pass
	UPR FLUSH-319	Surface Distance	-0.156	±0.200	-0.156	Pass



## Comparison Point Table

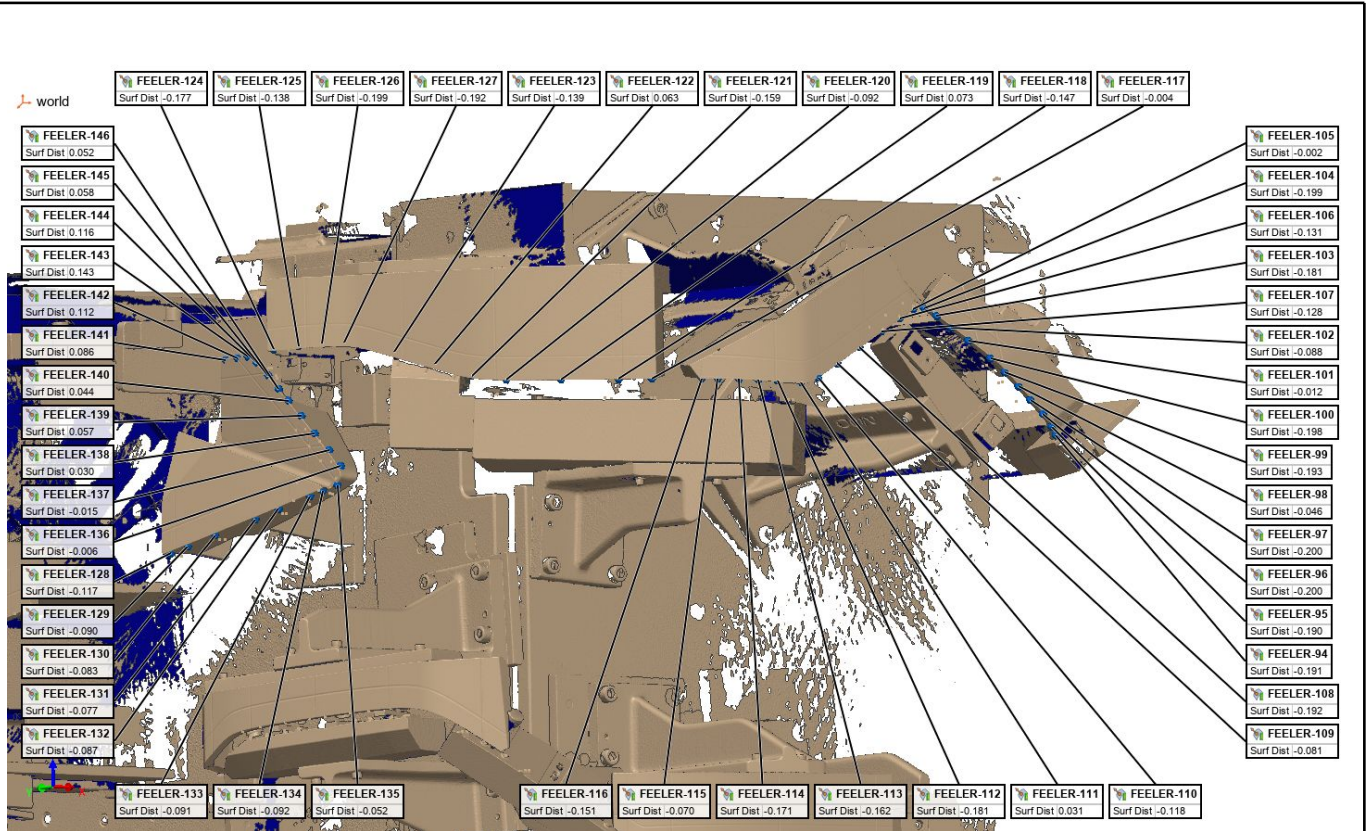
Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
	UPR FLUSH-320	Surface Distance	-0.152	±0.200	-0.152	Pass
	UPR FLUSH-321	Surface Distance	-0.143	±0.200	-0.143	Pass
	UPR FLUSH-322	Surface Distance	-0.109	±0.200	-0.109	Pass
	UPR FLUSH-323	Surface Distance	-0.075	±0.200	-0.075	Pass
	UPR FLUSH-324	Surface Distance	-0.069	±0.200	-0.069	Pass
	UPR FLUSH-325	Surface Distance	-0.050	±0.200	-0.050	Pass
	UPR FLUSH-326	Surface Distance	-0.006	±0.200	-0.006	Pass
	UPR FLUSH-327	Surface Distance	-0.035	±0.200	-0.035	Pass
	UPR FLUSH-328	Surface Distance	-0.076	±0.200	-0.076	Pass
	UPR FLUSH-329	Surface Distance	-0.089	±0.200	-0.089	Pass
	UPR FLUSH-330	Surface Distance	-0.107	±0.200	-0.107	Pass
	UPR FLUSH-331	Surface Distance	-0.089	±0.200	-0.089	Pass
	UPR FLUSH-332	Surface Distance	-0.065	±0.200	-0.065	Pass

Customer: HONDA DE MEXICO  
 Operator: Felipe Martinez  
 E-mail: felipe.martinez@mess.com.mx

Part name: 2311060-000F  
 Part number: 3AR FRT BUMP  
 Piece: piece 1





### Comparison Point Table

Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
FEELER-94	Surface Distance		-0.191	±0.200	-0.191	Pass
FEELER-95	Surface Distance		-0.190	±0.200	-0.190	Pass
FEELER-96	Surface Distance		-0.200	±0.200	-0.200	Pass
FEELER-97	Surface Distance		-0.200	±0.200	-0.200	Pass
FEELER-98	Surface Distance		-0.046	±0.200	-0.046	Pass
FEELER-99	Surface Distance		-0.193	±0.200	-0.193	Pass
FEELER-100	Surface Distance		-0.198	±0.200	-0.198	Pass
FEELER-101	Surface Distance		-0.012	±0.200	-0.012	Pass
FEELER-102	Surface Distance		-0.088	±0.200	-0.088	Pass
FEELER-103	Surface Distance		-0.181	±0.200	-0.181	Pass
FEELER-104	Surface Distance		-0.199	±0.200	-0.199	Pass
FEELER-105	Surface Distance		-0.002	±0.200	-0.002	Pass
FEELER-106	Surface Distance		-0.131	±0.200	-0.131	Pass
FEELER-107	Surface Distance		-0.128	±0.200	-0.128	Pass
FEELER-108	Surface Distance		-0.192	±0.200	-0.192	Pass
FEELER-109	Surface Distance		-0.081	±0.200	-0.081	Pass
FEELER-110	Surface Distance		-0.118	±0.200	-0.118	Pass
FEELER-111	Surface Distance		0.031	±0.200	0.031	Pass
FEELER-112	Surface Distance		-0.181	±0.200	-0.181	Pass
FEELER-113	Surface Distance		-0.162	±0.200	-0.162	Pass
FEELER-114	Surface Distance		-0.171	±0.200	-0.171	Pass

<b>Customer:</b>	HONDA DE MEXICO	<b>Part name:</b>	2311060-000F
<b>Operator:</b>	Felipe Martinez	<b>Part number:</b>	3AR FRT BUMP
<b>E-mail:</b>	felipe.martinez@mess.com.mx	<b>Piece:</b>	piece 1

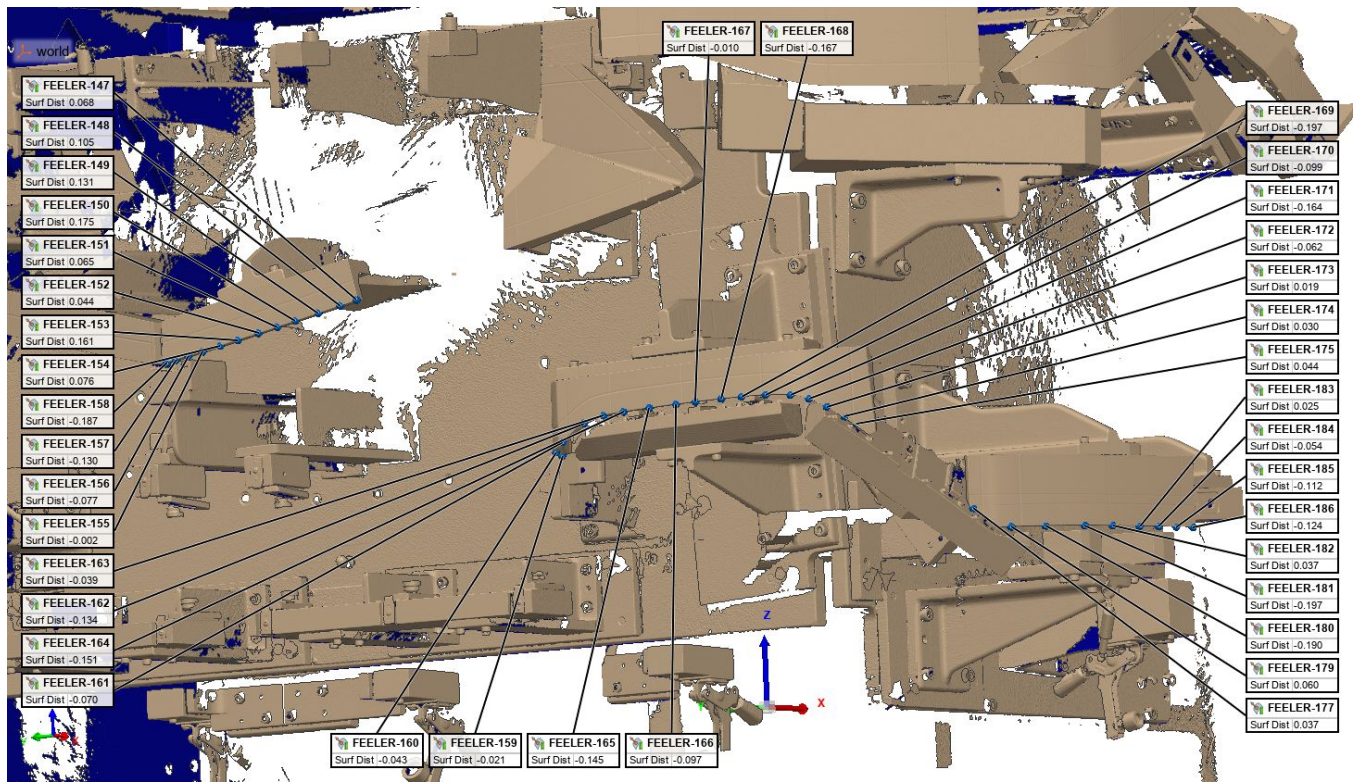


FEELER-115	Surface Distance	-0.070	±0.200	-0.070	Pass
FEELER-116	Surface Distance	-0.151	±0.200	-0.151	Pass
FEELER-117	Surface Distance	-0.004	±0.200	-0.004	Pass
FEELER-118	Surface Distance	-0.147	±0.200	-0.147	Pass
FEELER-119	Surface Distance	0.073	±0.200	0.073	Pass
FEELER-120	Surface Distance	-0.092	±0.200	-0.092	Pass
FEELER-121	Surface Distance	-0.159	±0.200	-0.159	Pass
FEELER-122	Surface Distance	0.063	±0.200	0.063	Pass
FEELER-123	Surface Distance	-0.139	±0.200	-0.139	Pass
FEELER-124	Surface Distance	-0.177	±0.200	-0.177	Pass
FEELER-125	Surface Distance	-0.138	±0.200	-0.138	Pass
FEELER-126	Surface Distance	-0.199	±0.200	-0.199	Pass
FEELER-127	Surface Distance	-0.192	±0.200	-0.192	Pass
FEELER-128	Surface Distance	-0.117	±0.200	-0.117	Pass
FEELER-129	Surface Distance	-0.090	±0.200	-0.090	Pass
FEELER-130	Surface Distance	-0.083	±0.200	-0.083	Pass
FEELER-131	Surface Distance	-0.077	±0.200	-0.077	Pass
FEELER-132	Surface Distance	-0.087	±0.200	-0.087	Pass
FEELER-133	Surface Distance	-0.091	±0.200	-0.091	Pass
FEELER-134	Surface Distance	-0.092	±0.200	-0.092	Pass
FEELER-135	Surface Distance	-0.052	±0.200	-0.052	Pass
FEELER-136	Surface Distance	-0.006	±0.200	-0.006	Pass
FEELER-137	Surface Distance	-0.015	±0.200	-0.015	Pass
FEELER-138	Surface Distance	0.030	±0.200	0.030	Pass
FEELER-139	Surface Distance	0.057	±0.200	0.057	Pass
FEELER-140	Surface Distance	0.044	±0.200	0.044	Pass
FEELER-141	Surface Distance	0.086	±0.200	0.086	Pass
FEELER-142	Surface Distance	0.112	±0.200	0.112	Pass
FEELER-143	Surface Distance	0.143	±0.200	0.143	Pass
FEELER-144	Surface Distance	0.116	±0.200	0.116	Pass
FEELER-145	Surface Distance	0.058	±0.200	0.058	Pass
FEELER-146	Surface Distance	0.052	±0.200	0.052	Pass

<b>Customer:</b> HONDA DE MEXICO	<b>Part name:</b> 2311060-000F
<b>Operator:</b> Felipe Martinez	<b>Part number:</b> 3AR FRT BUMP
<b>E-mail:</b> felipe.martinez@mess.com.mx	<b>Piece:</b> piece 1







## Comparison Point Table



















Units Millimeters

Name	Control	Nom	Meas	Tol	Dev	Test
FEELER-147	Surface Distance		0.068	±0.200	0.068	Pass
FEELER-148	Surface Distance		0.105	±0.200	0.105	Pass
FEELER-149	Surface Distance		0.131	±0.200	0.131	Pass
FEELER-150	Surface Distance		0.175	±0.200	0.175	Pass
FEELER-151	Surface Distance		0.065	±0.200	0.065	Pass
FEELER-152	Surface Distance		0.044	±0.200	0.044	Pass
FEELER-153	Surface Distance		0.161	±0.200	0.161	Pass
FEELER-154	Surface Distance		0.076	±0.200	0.076	Pass
FEELER-155	Surface Distance		-0.002	±0.200	-0.002	Pass
FEELER-156	Surface Distance		-0.077	±0.200	-0.077	Pass
FEELER-157	Surface Distance		-0.130	±0.200	-0.130	Pass
FEELER-158	Surface Distance		-0.187	±0.200	-0.187	Pass
FEELER-159	Surface Distance		-0.021	±0.200	-0.021	Pass
FEELER-160	Surface Distance		-0.043	±0.200	-0.043	Pass
FEELER-161	Surface Distance		-0.070	±0.200	-0.070	Pass
FEELER-162	Surface Distance		-0.134	±0.200	-0.134	Pass
FEELER-163	Surface Distance		-0.039	±0.200	-0.039	Pass
FEELER-164	Surface Distance		-0.151	±0.200	-0.151	Pass
FEELER-165	Surface Distance		-0.145	±0.200	-0.145	Pass
FEELER-166	Surface Distance		-0.097	±0.200	-0.097	Pass

Customer: HONDA DE MEXICO  
Operator: Felipe Martinez  
E-mail: felipe.martinez@mess.com.mx

Part name: 2311060-000F  
Part number: 3AR FRT BUMP  
Piece: piece 1



	FEELER-167	Surface Distance	-0.010	±0.200	-0.010	Pass
	FEELER-168	Surface Distance	-0.167	±0.200	-0.167	Pass
	FEELER-169	Surface Distance	-0.197	±0.200	-0.197	Pass
	FEELER-170	Surface Distance	-0.099	±0.200	-0.099	Pass
	FEELER-171	Surface Distance	-0.164	±0.200	-0.164	Pass
	FEELER-172	Surface Distance	-0.062	±0.200	-0.062	Pass
	FEELER-173	Surface Distance	0.019	±0.200	0.019	Pass
	FEELER-174	Surface Distance	0.030	±0.200	0.030	Pass
	FEELER-175	Surface Distance	0.044	±0.200	0.044	Pass
	FEELER-177	Surface Distance	0.037	±0.200	0.037	Pass
	FEELER-179	Surface Distance	0.060	±0.200	0.060	Pass
	FEELER-180	Surface Distance	-0.190	±0.200	-0.190	Pass
	FEELER-181	Surface Distance	-0.197	±0.200	-0.197	Pass
	FEELER-182	Surface Distance	0.037	±0.200	0.037	Pass
	FEELER-183	Surface Distance	0.025	±0.200	0.025	Pass
	FEELER-184	Surface Distance	-0.054	±0.200	-0.054	Pass
	FEELER-185	Surface Distance	-0.112	±0.200	-0.112	Pass
	FEELER-186	Surface Distance	-0.124	±0.200	-0.124	Pass

Customer: HONDA DE MEXICO  
 Operator: Felipe Martinez  
 E-mail: felipe.martinez@mess.com.mx

Part name: 2311060-000F  
 Part number: 3AR FRT BUMP  
 Piece: piece 1

