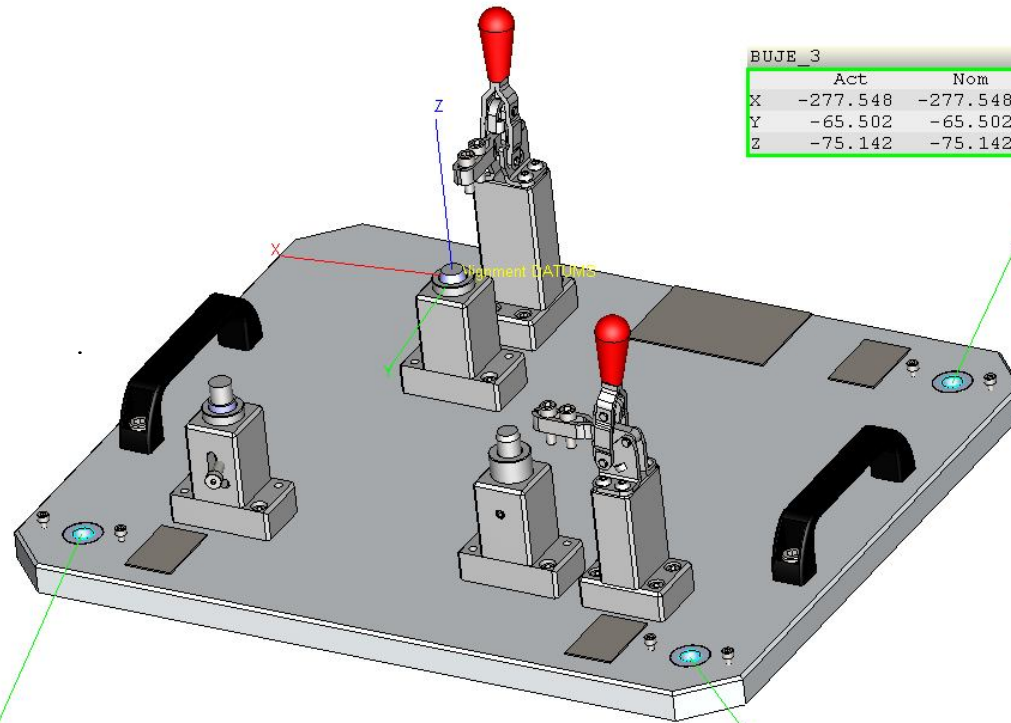




Programme All Characteristics	Plan Name Checking_525147	Date 2025-04-09	Temperature workpiece	Drawing No. 24SEM160DYNE01
Incremental Part Number 1	Audit-No.:	Time 5:13:51 pm	Operator Master	Revision Date



BUJE_3					
	Act	Nom	Utol	Ltol	Dev
X	-277.548	-277.548	0.050	-0.050	0.000
Y	-65.502	-65.502	0.050	-0.050	-0.000
Z	-75.142	-75.142	0.050	-0.050	0.000

BUJE_2					
	Act	Nom	Utol	Ltol	Dev
X	160.811	160.811	0.050	-0.050	0.000
Y	199.614	199.614	0.050	-0.050	-0.000
Z	-75.170	-75.170	0.050	-0.050	0.000

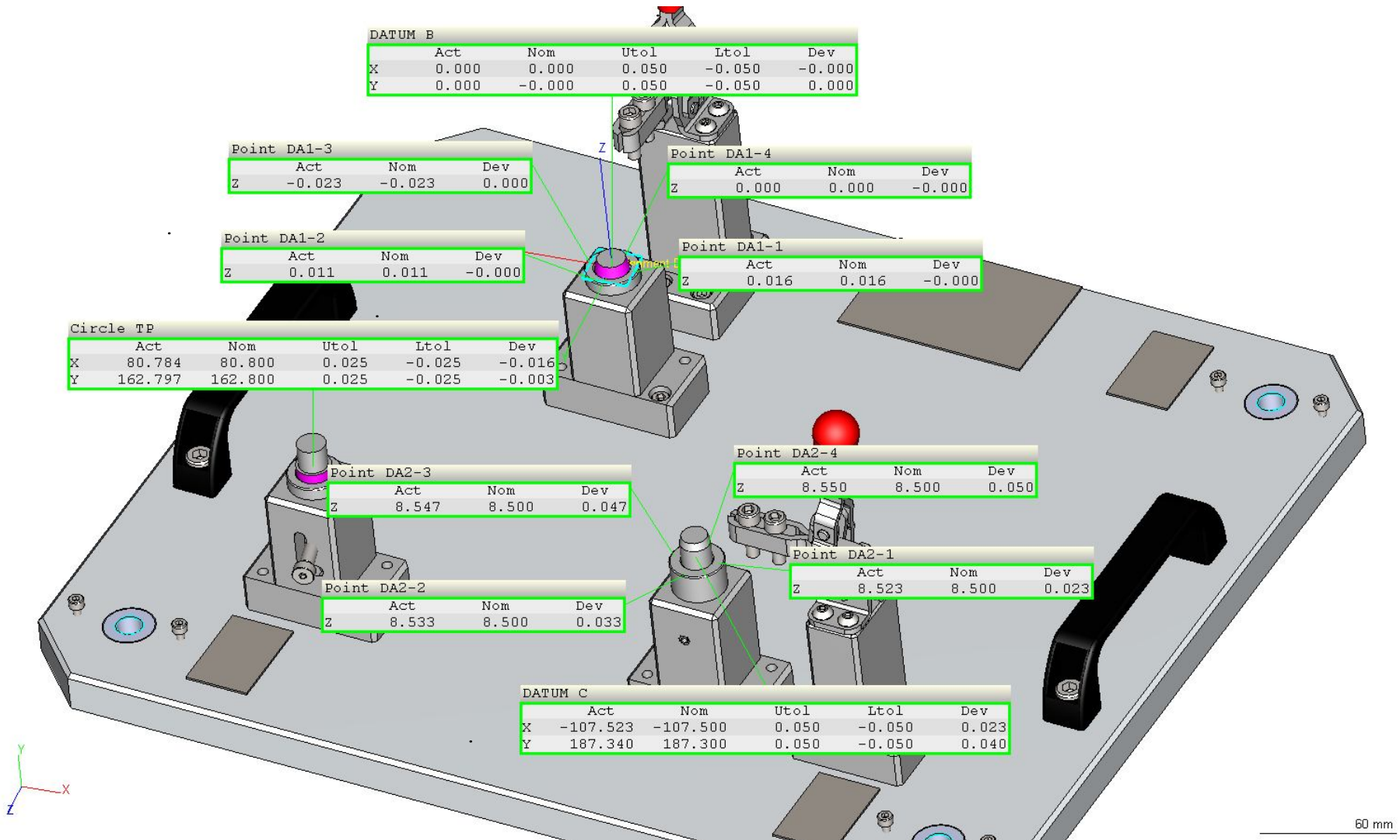
BUJE_1					
	Act	Nom	Utol	Ltol	Dev
X	-235.812	-235.812	0.050	-0.050	0.000
Y	251.815	251.815	0.050	-0.050	0.000
Z	-75.236	-75.236	0.050	-0.050	0.000

100 mm





Programme All Characteristics	Plan Name Checking_525147	Date 2025-04-09	Temperature workpiece	Drawing No. 24SEM160DYNE01
Incremental Part Number 1	Audit-No.:	Time 5:13:51 pm	Operator Master	Revision Date



Part Name
Checking Fixture

Drawing No.
24SEM160DYNE01

Customer
Dynacast

Metrologist
Emmanuel Vizcaya

Length unit
mm

No. de pieza
1

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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Coordenadas Bujes Vs. Datums

X Value_BUJE_1	X	-235.812	-235.812	0.050	-0.050	0.000	
Y Value_BUJE_1	Y	251.815	251.815	0.050	-0.050	0.000	
Z Value_BUJE_1	Z	-75.236	-75.236	0.050	-0.050	0.000	
X Value_BUJE_2	X	160.811	160.811	0.050	-0.050	0.000	
Y Value_BUJE_2	Y	199.614	199.614	0.050	-0.050	0.000	
Z Value_BUJE_2	Z	-75.170	-75.170	0.050	-0.050	0.000	
X Value_BUJE_3	X	-277.548	-277.548	0.050	-0.050	0.000	
Y Value_BUJE_3	Y	-65.502	-65.502	0.050	-0.050	0.000	
Z Value_BUJE_3	Z	-75.142	-75.142	0.050	-0.050	0.000	

DATUMS

X Value_DATUM B	X	0.000	0.000	0.050	-0.050	0.000	
Y Value_DATUM B	Y	0.000	0.000	0.050	-0.050	0.000	
X Value_DATUM C	X	-107.523	-107.500	0.050	-0.050	0.023	--
Y Value_DATUM C	Y	187.340	187.300	0.050	-0.050	0.040	----
Z Value_Point DA1-1	Z	0.016	0.016	0.050	-0.050	0.000	
Z Value_Point DA1-2	Z	0.011	0.011	0.050	-0.050	0.000	
Z Value_Point DA1-3	Z	-0.023	-0.023	0.050	-0.050	0.000	
Z Value_Point DA1-4	Z	0.000	0.000	0.050	-0.050	0.000	
Z Value_Point DA2-1	Z	8.523	8.500	0.050	-0.050	0.023	--
Z Value_Point DA2-2	Z	8.533	8.500	0.050	-0.050	0.033	---
Z Value_Point DA2-3	Z	8.547	8.500	0.050	-0.050	0.047	----
Z Value_Point DA2-4	Z	8.550	8.500	0.050	-0.050	0.050	----

TP

True Position TP	Po2d	0.032	0.000	0.050		0.032	---
	X	80.784	80.800			-0.016	
	Y	162.797	162.800			-0.003	
Diameter_TP	D	13.305	13.300	0.025	-0.025	0.005	-

