

| Name                             | ID     | Actual  | Nominal | pos Tol | neg Tol | Diff     | <-- --> |
|----------------------------------|--------|---------|---------|---------|---------|----------|---------|
| Item 1.1 diametro esfera         | D      | 3.178   | 3.200   |         |         | -0.022   |         |
| Item 1.1 desgaste de la esfera   | Prof   | 0.014   | 0.000   | 1.000   |         | 0.014    | -       |
| Item 1.2 diametro esfera         | D      | 3.179   | 3.200   |         |         | -0.021   |         |
| Item 1.2 desgaste de la esfera   | Prof   | 0.020   | 0.000   | 1.000   |         | 0.020    | -       |
| Item 2.1 Distancia               | PerpLe | 1.983   | 2.000   |         | 0.000   | -0.017   | -0.017  |
| Item 2.2 Distancia               | PerpLe | 1.996   | 2.000   |         | 0.000   | -0.004   | -0.004  |
| Item 3 distancia_X               | Dist   | 7.949   | 7.900   | 0.150   | -0.150  | 0.049    | --      |
| Item 4 distancia_X               | Dist   | 8.014   | 7.900   | 0.150   | -0.150  | 0.114    | ----    |
| Item 5.1 distancia_Y             | Dist   | 3.142   | 3.200   | 3.350   | 3.050   | -0.058   | --      |
| Item 5.2 distancia_Y             | Dist   | 3.144   | 3.200   | 3.350   | 3.050   | -0.056   | --      |
| Item 5.1 diametro                | D      | 6.402   | 6.400   | 0.400   | -0.400  | 0.002    | -       |
| Item 5.2 diametro                | D      | 6.402   | 6.400   | 0.400   | -0.400  | 0.002    | -       |
| Item 6.1 distancia               | Z      | 0.835   | 0.500   |         | 0.000   | 0.335    |         |
| Item 6.2 distancia               | Z      | 0.832   | 0.500   |         | 0.000   | 0.332    |         |
| Item 7.1 distancia               | PerpLe | 0.608   | 0.500   |         | 0.000   | 0.108    |         |
| Item 7.2 distancia               | PerpLe | 0.605   | 0.500   |         | 0.000   | 0.105    |         |
| Item 8 distancia_X               | Dist   | 26.022  | 26.000  | 26.150  | 25.870  | 0.022    | -       |
| Item 9.1 distancia               | X      | 13.024  | 13.000  | 13.080  | 12.940  | 0.024    | -       |
| Item 9.2 distancia               | X      | -12.998 | -13.000 | -12.940 | -13.080 | -0.002   | -       |
| Item 10.1 distancia              | Z      | 4.548   | 4.500   |         | 0.000   | 0.048    |         |
| Item 10.2 distancia              | Z      | 4.494   | 4.500   |         | 0.000   | -0.006   | -0.006  |
| Item 11 radio                    | R      | 6.361   | 120.000 | 120.000 |         | -113.639 |         |
| Item 12 desgaste punta indicador | Prof   | 0.469   | 0.000   | 1.000   |         | 0.469    | --      |



|                                                     |                              |                                   |                                                           |
|-----------------------------------------------------|------------------------------|-----------------------------------|-----------------------------------------------------------|
| Plan Name<br>TSP-M Mini Strip Almen Gage            | Run<br>All Characteristics   | Process sheet le<br>* vda_auditno | Número de informe<br>MESS-IM-LDE-0407-2023<br>Pág. 5 de 5 |
| Date of the last program modification<br>2025-04-09 | Version                      | Order<br>* order *                | ZEISS                                                     |
| Last program modification<br>0062                   | Incremental Part Number<br>1 | Temperature workpiece             |                                                           |

