

Part Name
Almen Gage Shot Peening

Drawing No.
ID-009

Customer
Curtiss Wright

Metrologist
ERIK GALLARDO

Length unit
mm

No. de pieza
1

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 1.1 Altura	PerpLe	2.056	2.190	0.500	-0.500	-0.134	--
Item 1.2 Altura	PerpLe	2.057	2.190	0.500	-0.500	-0.133	--
Item 1.3 Altura	PerpLe	2.056	2.190	0.500	-0.500	-0.134	--
Item 1.4 Altura	PerpLe	2.055	2.190	0.500	-0.500	-0.135	--
item 2.1 radio	R	2.375	2.380	0.500	-0.500	-0.005	-
item 2.2 radio	R	2.379	2.380	0.500	-0.500	-0.001	
item 2.3 radio	R	2.364	2.380	0.500	-0.500	-0.016	-
item 2.4 radio	R	2.389	2.380	0.500	-0.500	0.009	-
Item 3 pos verd	Po2d	0.333	0.000	1.000		0.333	--
Item 4 planicidad	Flat	0.023	0.000	0.050		0.023	--
Item 5.1 desgaste esfera 1	Prof	0.272	0.000	1.000		0.272	--
Item 5.2 desgaste esfera 2	Prof	0.271	0.000	1.000		0.271	--
Item 5.3 desgaste esfera 3	Prof	0.251	0.000	1.000		0.251	--
Item 5.4 desgaste esfera 4	Prof	0.263	0.000	1.000		0.263	--
Item 6 desgaste punta indicador	Prof	0.845	0.000	1.000		0.845	----





Plan Name CWM-E-00214	Run All Characteristics	Process sheet le * vda_auditno
Date of the last program modification 2025-04-09	Version	Order * order *
Last program modification ID-009	Incremental Part Number 1	Temperature workpiece

