

Part Name
Flush Pin Gage

Drawing No.
EHQ-1863-GAGE

Customer
Danfoss Power Solutions

Metrologist
Jose Manuel Mendoza

Length unit
mm / in

No. de pieza
1

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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Mediciones en mm

Item 1 Distancia	PerpLe	0.5070	0.5080	0.0000	-0.0127	-0.0010	----
Item 2 Distancia	PerpLe	69.8547	69.8500	0.0127	0.0000	0.0047	--

Mediciones en in

Item 1 Distancia	PerpLe	0.0200	0.0200	0.0000	-0.0005	0.0000	----
Item 2 Distancia	PerpLe	2.7502	2.7500	0.0005	0.0000	0.0002	

FORM 41-130 GRUNING 41-69874

ALLOWABLE VARIATION ON DIMENSIONS NOT OTHERWISE SPECIFIED TO BE PLUS OR MINUS .010

EHQ-1863-GAGE

DO NOT SCALE

3 2 1

5/16-18 TAP

1/2

3/4

.371 DIA. S.F.

1/16

.0200 REF.

1/32 x 45°

15°

.080 DIA.

4.015 APPROX GRIND TO ASSEY DIM.

+.0000
-.0005
.0200

+.0005
-.0000
2.7500

1 2

ONE REQ'D. T.S.
H.D.N. & GRIND.
ROCK. C 65-60

DET.	QTY.	DESCRIPTION	REQD. SHT.
3	STD	5/16-18 x 1/2 SOC SET SCREW	1
2	T.S.	1/2 DIA x 4 1/4	1
1	T.S.	1 x 1 1/2 x 1 3/8	1

EATON VALVE TOWNE

EATON MARSHALL DIVISION

MARSHALL, MICHIGAN

NAME
FLUSH PIN
GAGE 2.7500 DIA

DATE
10-21-67

SCALE
FULL

SHEET NO. 1 NO. OF SHEETS 1

DRG. NO. ET-40581-G-38

STAMP

TOOL NO. ET-40581-G-38

PART NO. ET-40581

DATE OF THIS PRINT

