

	Plan Name 01 ESCUADRA LPN-246	DATE 2025-04-04	Número de informe MESS-IM-LDE-0356-2025 Pág. 4 de 7
	OT LD25-07E-252	Time 6:00:50 pm	
Part Name ESCUADRA GDE 01	Drawing No. 52432246-0	Customer LEAR MEXICAN	
Metrologist Erik Gallardo	Length unit mm	No. de pieza 1	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 01 Planicidad Base Inf	Flat	0.035	0.000	0.050		0.035	---
Item 01 Perpendicularidad Base Inf	Perp	0.032	0.000	0.050		0.032	---
Item 02 Planicidad Base Sup	Flat	0.007	0.000	0.050		0.007	-
Item 02 Perpendicularidad Base Sup	Perp	0.014	0.000	0.050		0.014	--



	Plan Name 02 ESCUADRA LPN-246	DATE 2025-04-04	Número de informe MESS-IM-LDE-0356-2025 Pág. 5 de 7
	OT LD25-07E-252	Time 6:36:21 pm	
Part Name ESCUADRA 02	Drawing No. 52432246-0	Customer LEAR MEXICAN	
Metrologist Erik Gallardo	Length unit mm	No. de pieza 1	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 01 Planicidad Base Inf	Flat	0.005	0.000	0.050		0.005	-
Item 01 Perpendicularidad Base Inf	Perp	0.019	0.000	0.050		0.019	--
Item 02 Planicidad Base Sup	Flat	0.007	0.000	0.050		0.007	-
Item 02 Perpendicularidad Base Sup	Perp	0.015	0.000	0.050		0.015	--



	Plan Name 03 ESCUADRA LPN-246	DATE 2025-04-04	Número de informe MESS-IM-LDE-0356-2025 Pág. 6 de 7
	OT LD25-07E-252	Time 6:50:29 pm	
Part Name ESCUADRA 03	Drawing No. 52432246-0	Customer LEAR MEXICAN	
Metrologist Erik Gallardo	Length unit mm	No. de pieza 1	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 01 Planicidad Base Inf	Flat	0.002	0.000	0.050		0.002	-
Item 01 Perpendicularidad Base Inf	Perp	0.014	0.000	0.050		0.014	--
Item 02 Planicidad Base Sup	Flat	0.007	0.000	0.050		0.007	-
Item 02 Perpendicularidad Base Sup	Perp	0.011	0.000	0.050		0.011	-



	Plan Name 04 ESCUADRA LPN-246	DATE 2025-04-04	Número de informe MESS-IM-LDE-0356-2025 Pág. 7 de 7
	OT LD25-07E-252	Time 7:00:22 pm	
Part Name ESCUADRA 04	Drawing No. 52432246-0	Customer LEAR MEXICAN	
Metrologist Erik Gallardo	Length unit mm	No. de pieza 1	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 01 Planicidad Base Inf	Flat	0.002	0.000	0.050		0.002	-
Item 01 Perpendicularidad Base Inf	Perp	0.020	0.000	0.050		0.020	--
Item 02 Planicidad Base Sup	Flat	0.003	0.000	0.050		0.003	-
Item 02 Perpendicularidad Base Sup	Perp	0.008	0.000	0.050		0.008	-

