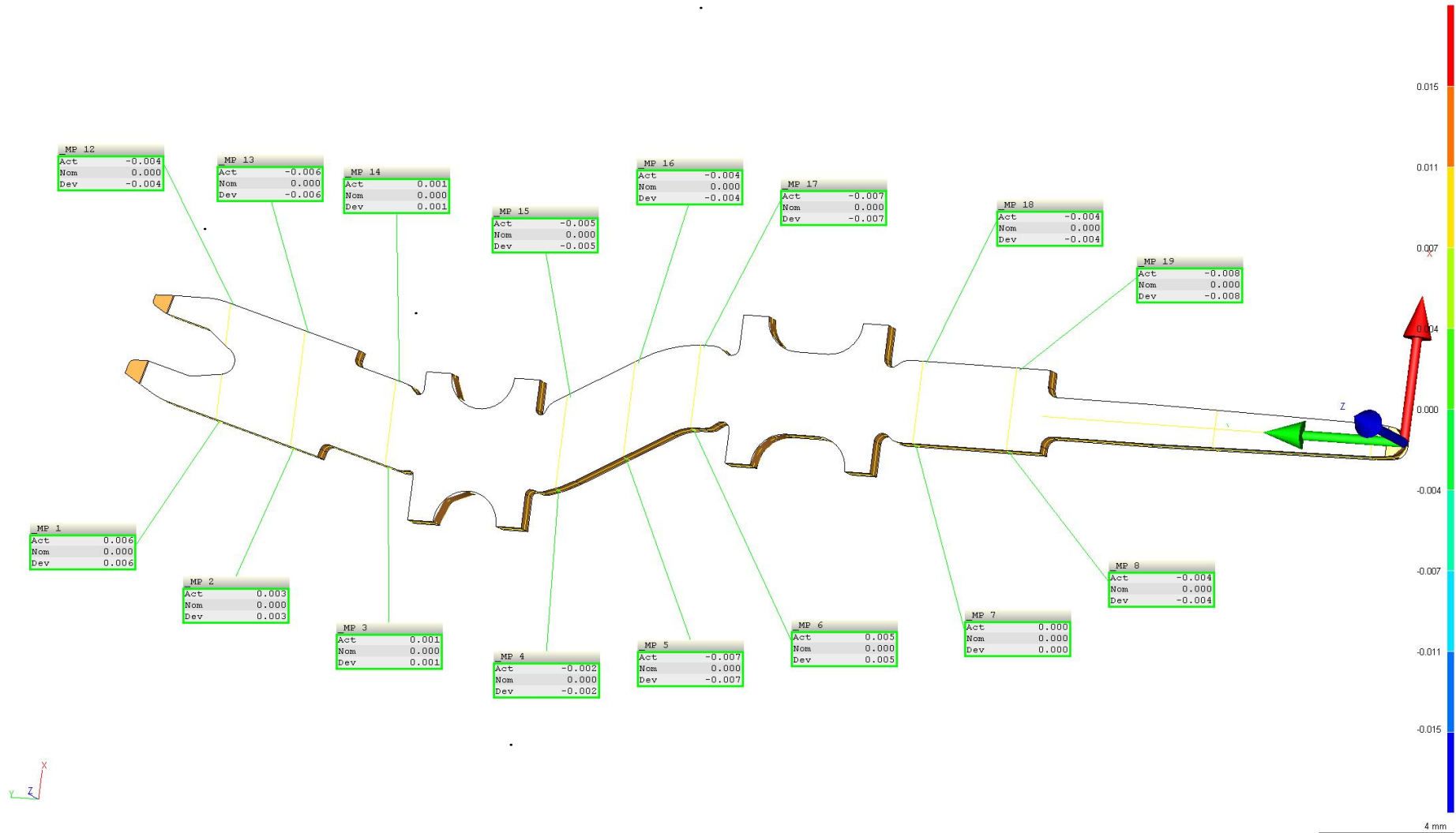




Programme All Characteristics	Plan Name W-300064-11_11	Date 2025-03-21	Temperature workpiece	Drawing No. 311 60 002 01
Incremental Part Number 1	Audit-No.:	Time 4:48:18 pm	Operator Master	Revision Date



	Plan Name W-300064-11_11	DATE 2025-03-21	Número de informe MESS-IM-LDE-0300-2025
	OT LD25-07E-209	Time 4:48:23 pm	Pág. 5 de 13
Part Name Pin 2 links	Drawing No. 311 60 002 01	Customer H2STAMPING MEXICO	
Metrologist José Manuel Mendoza	Length unit mm	No. de pieza 1	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 170	Po2d	0.070	0.000	0.050		0.070	0.020
	X	-2.072	-2.100			-0.028	
	Y	7.039	7.060			-0.021	
Item 215	Po2d	0.030	0.000	0.040		0.030	---
	X	-0.004	0.000			-0.004	
	Y	-11.414	-11.400			0.014	

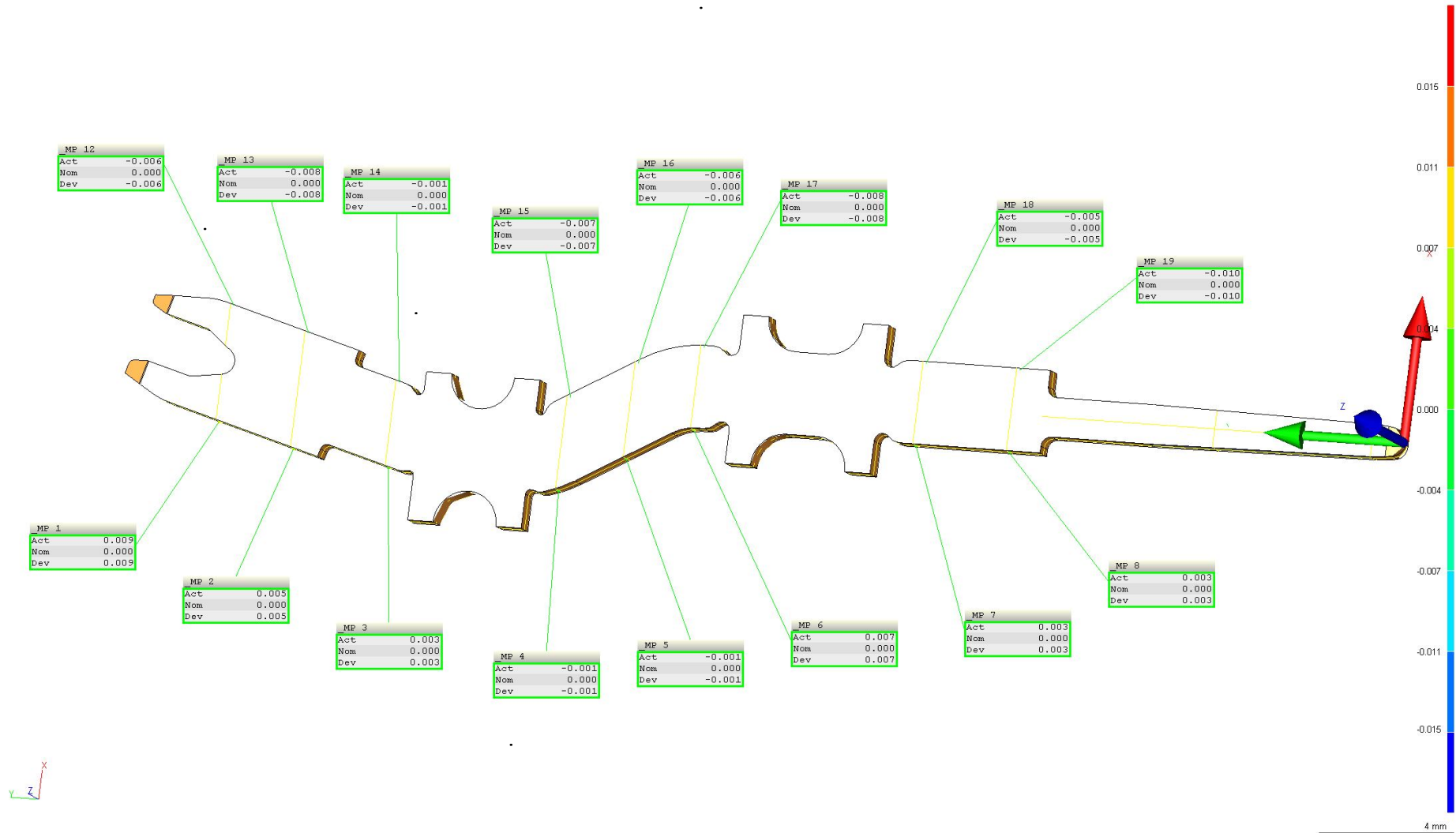
+++++ Perfiles MP +++++

_MP 1	PtDist	0.006	0.000	0.015	-0.015	0.006	--
_MP 2	PtDist	0.003	0.000	0.015	-0.015	0.003	-
_MP 3	PtDist	0.001	0.000	0.015	-0.015	0.001	
_MP 4	PtDist	-0.002	0.000	0.015	-0.015	-0.002	-
_MP 5	PtDist	-0.007	0.000	0.015	-0.015	-0.007	--
_MP 6	PtDist	0.005	0.000	0.015	-0.015	0.005	--
_MP 7	PtDist	0.000	0.000	0.015	-0.015	0.000	
_MP 8	PtDist	-0.004	0.000	0.015	-0.015	-0.004	--
Item 165 Perfil	ResEle	0.014	0.000	0.030		0.014	--
_MP 12	PtDist	-0.004	0.000	0.015	-0.015	-0.004	--
_MP 13	PtDist	-0.006	0.000	0.015	-0.015	-0.006	--
_MP 14	PtDist	0.001	0.000	0.015	-0.015	0.001	
_MP 15	PtDist	-0.005	0.000	0.015	-0.015	-0.005	--
_MP 16	PtDist	-0.004	0.000	0.015	-0.015	-0.004	--
_MP 17	PtDist	-0.007	0.000	0.015	-0.015	-0.007	--
_MP 18	PtDist	-0.004	0.000	0.015	-0.015	-0.004	--
_MP 19	PtDist	-0.008	0.000	0.015	-0.015	-0.008	---
Item 210 Perfil	ResEle	0.017	0.000	0.030		0.017	---





Programme All Characteristics	Plan Name W-300064-11_11	Date 2025-03-21	Temperature workpiece	Drawing No. 311 60 002 01
Incremental Part Number 2	Audit-No.:	Time 4:51:22 pm	Operator Master	Revision Date



	Plan Name W-300064-11_11	DATE 2025-03-21	Número de informe MESS-IM-LDE-0300-2025
	OT LD25-07E-209	Time 5:02:54 pm	Pág. 7 de 13
Part Name Pin 2 links	Drawing No. 311 60 002 01	Customer H2STAMPING MEXICO	
Metrologist José Manuel Mendoza	Length unit mm	No. de pieza 2	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 170	Po2d	0.052	0.000	0.050		0.052	0.002
	X	-2.078	-2.100			-0.022	
	Y	7.047	7.060			-0.013	
Item 215	Po2d	0.032	0.000	0.040		0.032	----
	X	-0.002	0.000			-0.002	
	Y	-11.416	-11.400			0.016	

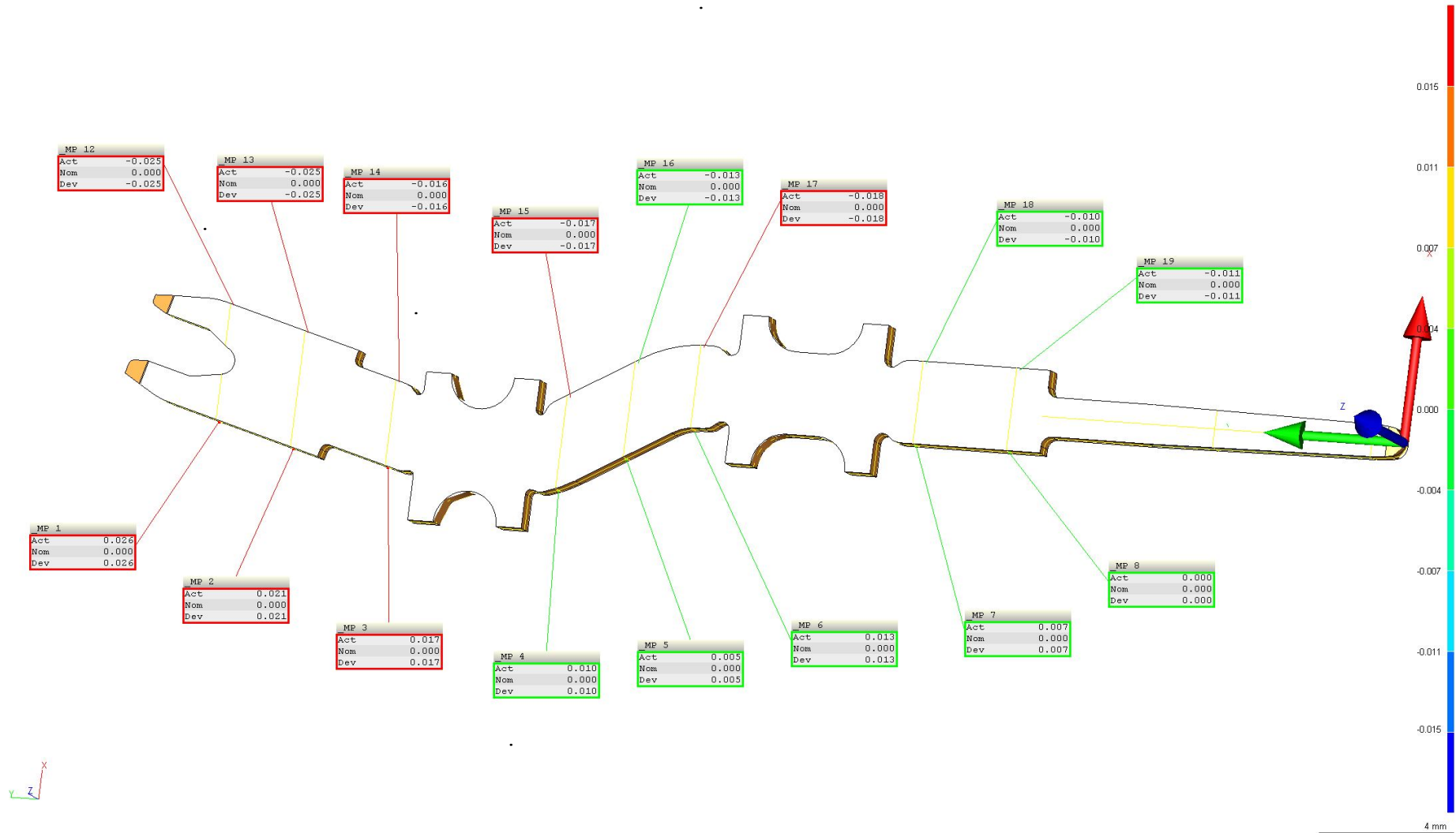
+++++ Perfiles MP +++++

_MP 1	PtDist	0.009	0.000	0.015	-0.015	0.009	---
_MP 2	PtDist	0.005	0.000	0.015	-0.015	0.005	--
_MP 3	PtDist	0.003	0.000	0.015	-0.015	0.003	-
_MP 4	PtDist	-0.001	0.000	0.015	-0.015	-0.001	
_MP 5	PtDist	-0.001	0.000	0.015	-0.015	-0.001	
_MP 6	PtDist	0.007	0.000	0.015	-0.015	0.007	--
_MP 7	PtDist	0.003	0.000	0.015	-0.015	0.003	-
_MP 8	PtDist	0.003	0.000	0.015	-0.015	0.003	-
Item 165 Perfil	ResEle	0.017	0.000	0.030		0.017	---
_MP 12	PtDist	-0.006	0.000	0.015	-0.015	-0.006	--
_MP 13	PtDist	-0.008	0.000	0.015	-0.015	-0.008	---
_MP 14	PtDist	-0.001	0.000	0.015	-0.015	-0.001	
_MP 15	PtDist	-0.007	0.000	0.015	-0.015	-0.007	--
_MP 16	PtDist	-0.006	0.000	0.015	-0.015	-0.006	--
_MP 17	PtDist	-0.008	0.000	0.015	-0.015	-0.008	---
_MP 18	PtDist	-0.005	0.000	0.015	-0.015	-0.005	--
_MP 19	PtDist	-0.010	0.000	0.015	-0.015	-0.010	---
Item 210 Perfil	ResEle	0.021	0.000	0.030		0.021	---





Programme All Characteristics	Plan Name W-300064-11_11	Date 2025-03-21	Temperature workpiece	Drawing No. 311 60 002 01
Incremental Part Number 3	Audit-No.:	Time 6:06:00 pm	Operator Master	Revision Date



	Plan Name W-300064-11_11	DATE 2025-03-21	Número de informe MESS-IM-LDE-0300-2025
			Pág. 9 de 13
	OT LD25-07E-209	Time 6:16:29 pm	
Part Name Pin 2 links	Drawing No. 311 60 002 01	Customer H2STAMPING MEXICO	
Metrologist José Manuel Mendoza	Length unit mm	No. de pieza 3	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 170	Po2d	0.056	0.000	0.050		0.056	0.006
	X	-2.076	-2.100			-0.024	
	Y	7.046	7.060			-0.014	
Item 215	Po2d	0.032	0.000	0.040		0.032	----
	X	-0.007	0.000			-0.007	
	Y	-11.414	-11.400			0.014	

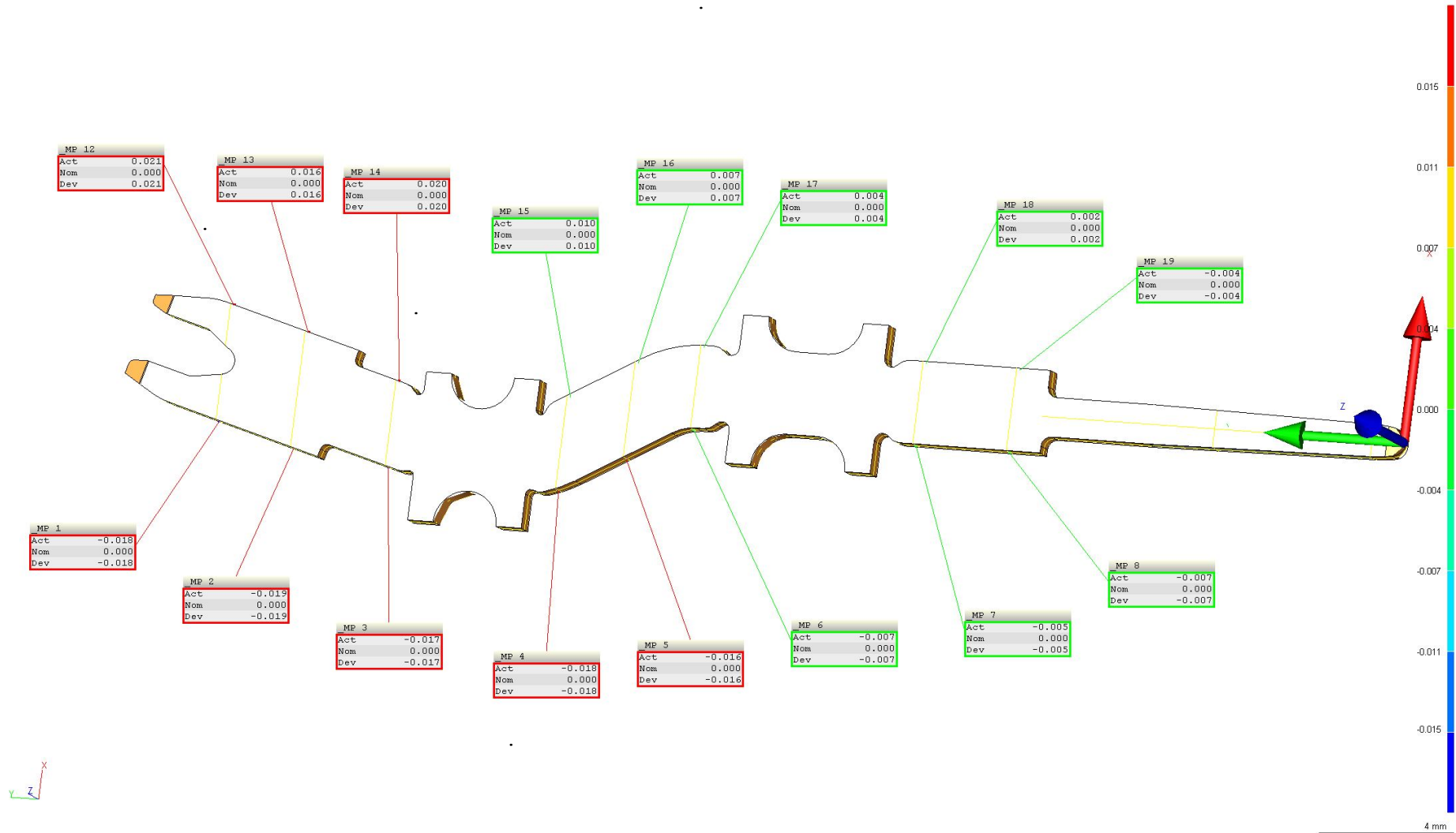
+++++ Perfiles MP +++++

_MP 1	PtDist	0.026	0.000	0.015	-0.015	0.026	0.011
_MP 2	PtDist	0.021	0.000	0.015	-0.015	0.021	0.006
_MP 3	PtDist	0.017	0.000	0.015	-0.015	0.017	0.002
_MP 4	PtDist	0.010	0.000	0.015	-0.015	0.010	---
_MP 5	PtDist	0.005	0.000	0.015	-0.015	0.005	--
_MP 6	PtDist	0.013	0.000	0.015	-0.015	0.013	----
_MP 7	PtDist	0.007	0.000	0.015	-0.015	0.007	--
_MP 8	PtDist	0.000	0.000	0.015	-0.015	0.000	
Item 165 Perfil	ResEle	0.052	0.000	0.030		0.052	0.022
_MP 12	PtDist	-0.025	0.000	0.015	-0.015	-0.025	-0.010
_MP 13	PtDist	-0.025	0.000	0.015	-0.015	-0.025	-0.010
_MP 14	PtDist	-0.016	0.000	0.015	-0.015	-0.016	-0.001
_MP 15	PtDist	-0.017	0.000	0.015	-0.015	-0.017	-0.002
_MP 16	PtDist	-0.013	0.000	0.015	-0.015	-0.013	----
_MP 17	PtDist	-0.018	0.000	0.015	-0.015	-0.018	-0.003
_MP 18	PtDist	-0.010	0.000	0.015	-0.015	-0.010	---
_MP 19	PtDist	-0.011	0.000	0.015	-0.015	-0.011	---
Item 210 Perfil	ResEle	0.050	0.000	0.030		0.050	0.020





Programme All Characteristics	Plan Name W-300064-11_11	Date 2025-03-21	Temperature workpiece	Drawing No. 311 60 002 01
Incremental Part Number 4	Audit-No.:	Time 5:13:42 pm	Operator Master	Revision Date



	Plan Name W-300064-11_11	DATE 2025-03-21	Número de informe MESS-IM-LDE-0300-2025
	OT LD25-07E-209	Time 5:26:17 pm	Pág. 11 de 13
Part Name Pin 2 links	Drawing No. 311 60 002 01	Customer H2STAMPING MEXICO	
Metrologist José Manuel Mendoza	Length unit mm	No. de pieza 4	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 170	Po2d	0.046	0.000	0.050		0.046	----
	X	-2.080	-2.100			-0.020	
	Y	7.048	7.060			-0.012	
Item 215	Po2d	0.029	0.000	0.040		0.029	---
	X	0.005	0.000			0.005	
	Y	-11.414	-11.400			0.014	

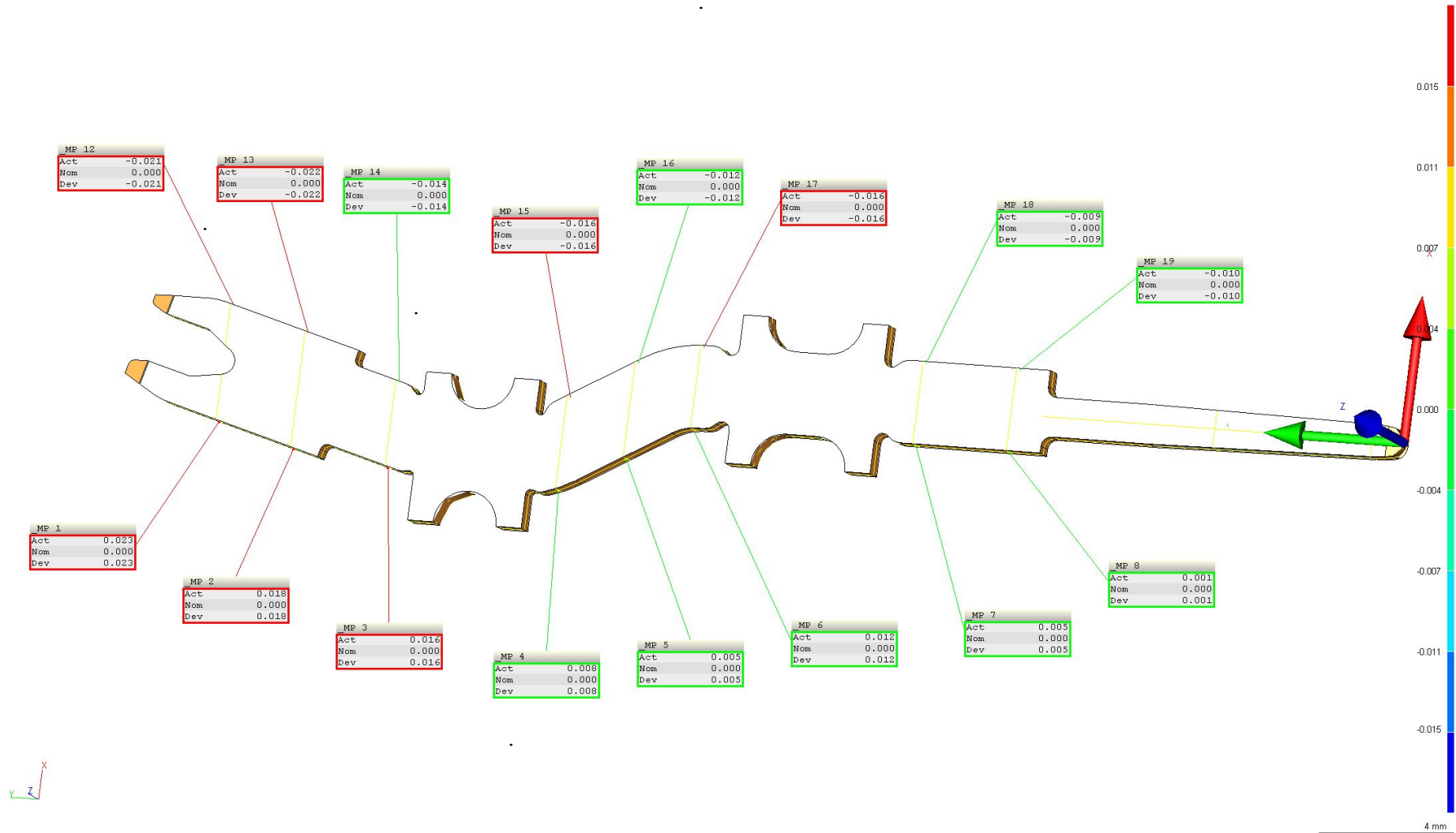
+++++ Perfiles MP +++++

_MP 1	PtDist	-0.018	0.000	0.015	-0.015	-0.018	-0.003
_MP 2	PtDist	-0.019	0.000	0.015	-0.015	-0.019	-0.004
_MP 3	PtDist	-0.017	0.000	0.015	-0.015	-0.017	-0.002
_MP 4	PtDist	-0.018	0.000	0.015	-0.015	-0.018	-0.003
_MP 5	PtDist	-0.016	0.000	0.015	-0.015	-0.016	-0.001
_MP 6	PtDist	-0.007	0.000	0.015	-0.015	-0.007	--
_MP 7	PtDist	-0.005	0.000	0.015	-0.015	-0.005	--
_MP 8	PtDist	-0.007	0.000	0.015	-0.015	-0.007	--
Item 165 Perfil	ResEle	0.038	0.000	0.030		0.038	0.008
_MP 12	PtDist	0.021	0.000	0.015	-0.015	0.021	0.006
_MP 13	PtDist	0.016	0.000	0.015	-0.015	0.016	0.001
_MP 14	PtDist	0.020	0.000	0.015	-0.015	0.020	0.005
_MP 15	PtDist	0.010	0.000	0.015	-0.015	0.010	---
_MP 16	PtDist	0.007	0.000	0.015	-0.015	0.007	--
_MP 17	PtDist	0.004	0.000	0.015	-0.015	0.004	--
_MP 18	PtDist	0.002	0.000	0.015	-0.015	0.002	-
_MP 19	PtDist	-0.004	0.000	0.015	-0.015	-0.004	--
Item 210 Perfil	ResEle	0.041	0.000	0.030		0.041	0.011





Programme All Characteristics	Plan Name W-300064-11_11	Date 2025-03-21	Temperature workpiece	Drawing No. 311 60 002 01
Incremental Part Number 5	Audit-No.:	Time 5:41:00 pm	Operator Master	Revision Date



	Plan Name W-300064-11_11	DATE 2025-03-21	Número de informe MESS-IM-LDE-0300-2025
			Pág. 13 de 13
	OT LD25-07E-209	Time 5:53:01 pm	
Part Name Pin 2 links	Drawing No. 311 60 002 01	Customer H2STAMPING MEXICO	
Metrologist José Manuel Mendoza	Length unit mm	No. de pieza 5	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item 170	Po2d	0.036	0.000	0.050		0.036	---
	X	-2.087	-2.100			-0.013	
	Y	7.048	7.060			-0.012	
Item 215	Po2d	0.033	0.000	0.040		0.033	----
	X	-0.005	0.000			-0.005	
	Y	-11.415	-11.400			0.015	

+++++ Perfiles MP +++++

_MP 1	PtDist	0.023	0.000	0.015	-0.015	0.023	0.008
_MP 2	PtDist	0.018	0.000	0.015	-0.015	0.018	0.003
_MP 3	PtDist	0.016	0.000	0.015	-0.015	0.016	0.001
_MP 4	PtDist	0.008	0.000	0.015	-0.015	0.008	---
_MP 5	PtDist	0.005	0.000	0.015	-0.015	0.005	--
_MP 6	PtDist	0.012	0.000	0.015	-0.015	0.012	----
_MP 7	PtDist	0.005	0.000	0.015	-0.015	0.005	--
_MP 8	PtDist	0.001	0.000	0.015	-0.015	0.001	
Item 165 Perfil	ResEle	0.045	0.000	0.030		0.045	0.015
_MP 12	PtDist	-0.021	0.000	0.015	-0.015	-0.021	-0.006
_MP 13	PtDist	-0.022	0.000	0.015	-0.015	-0.022	-0.007
_MP 14	PtDist	-0.014	0.000	0.015	-0.015	-0.014	----
_MP 15	PtDist	-0.016	0.000	0.015	-0.015	-0.016	-0.001
_MP 16	PtDist	-0.012	0.000	0.015	-0.015	-0.012	----
_MP 17	PtDist	-0.016	0.000	0.015	-0.015	-0.016	-0.001
_MP 18	PtDist	-0.009	0.000	0.015	-0.015	-0.009	---
_MP 19	PtDist	-0.010	0.000	0.015	-0.015	-0.010	---
Item 210 Perfil	ResEle	0.044	0.000	0.030		0.044	0.014

