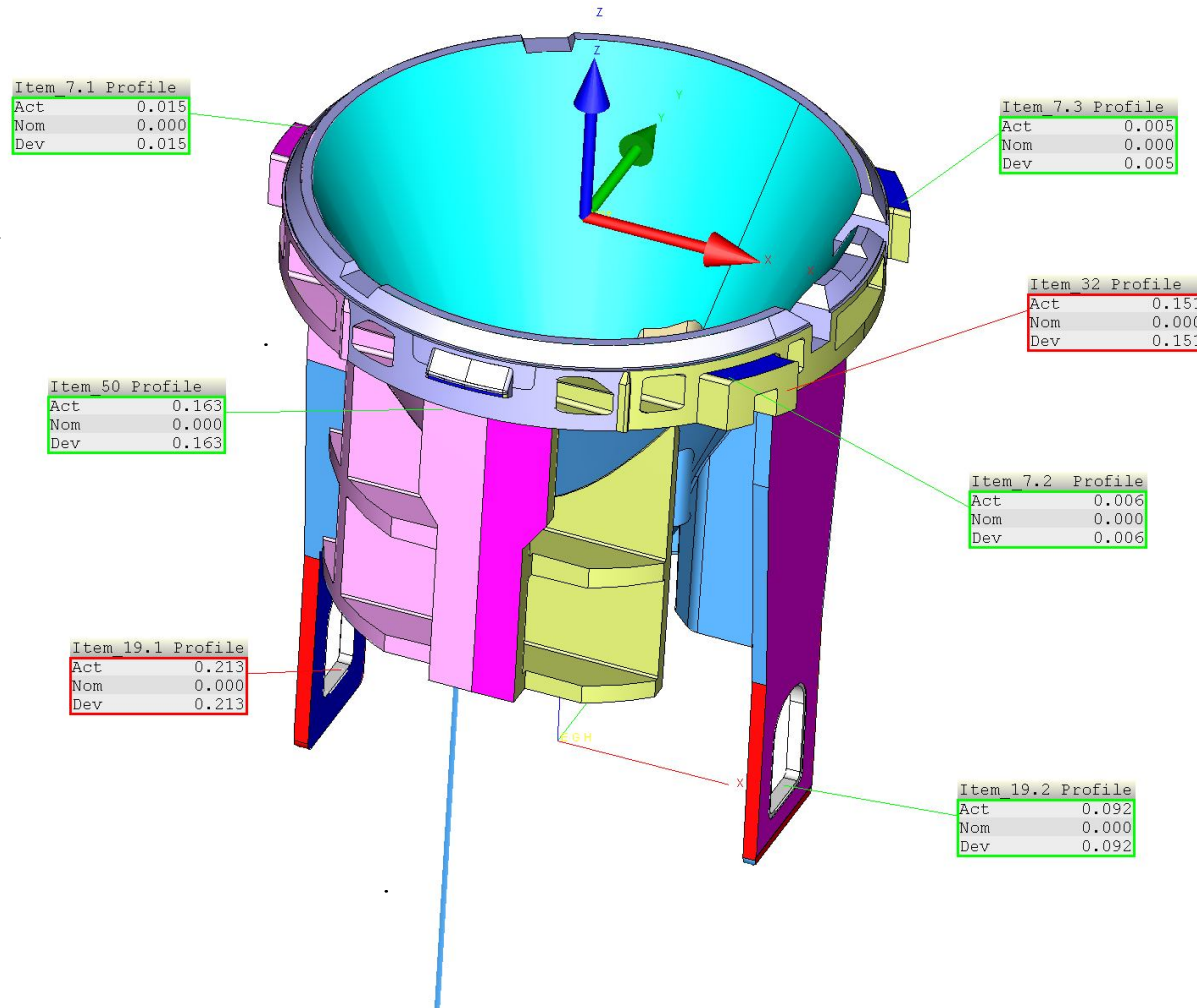


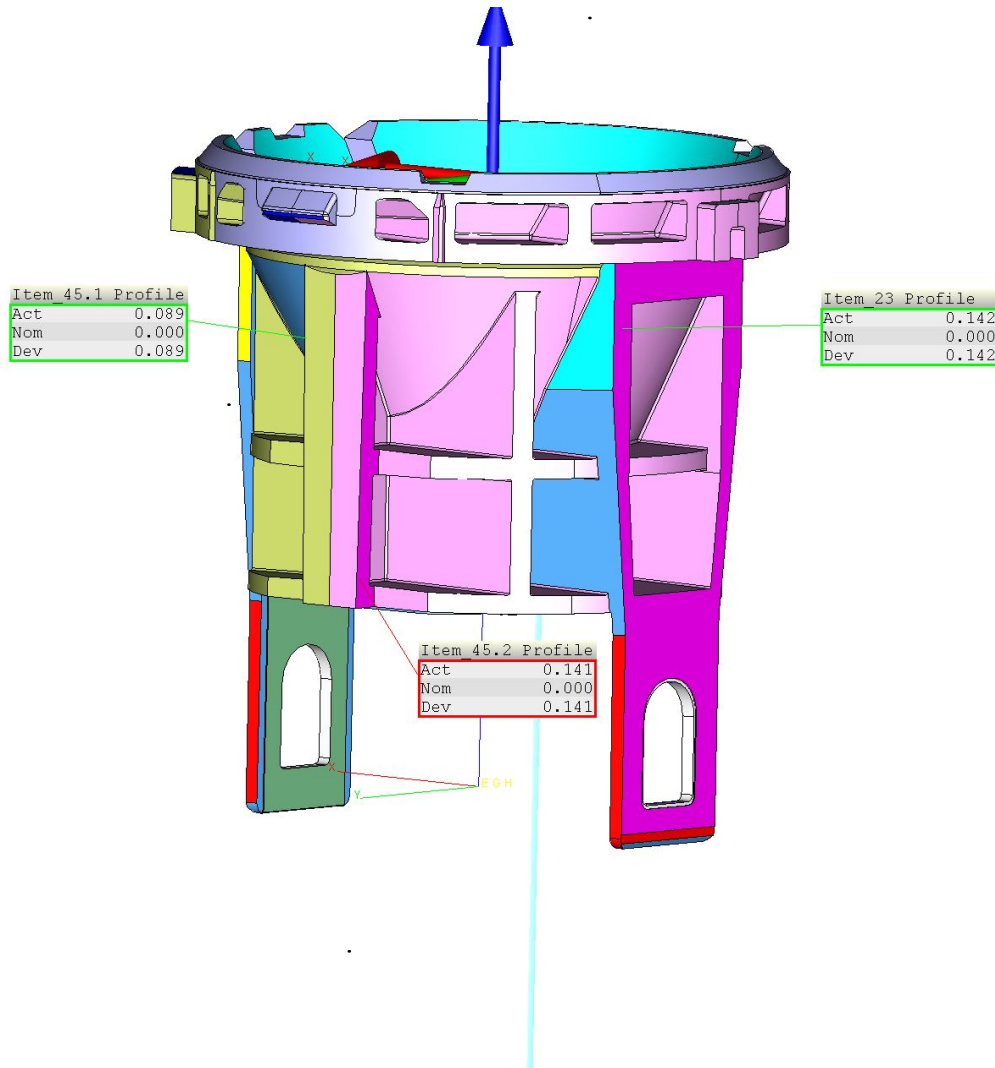


Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 1-4_1	Audit-No.:	Time 10:03:45 am	Operator Master	Revision Date





Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 1-4_1	Audit-No.:	Time 10:03:45 am	Operator Master	Revision Date

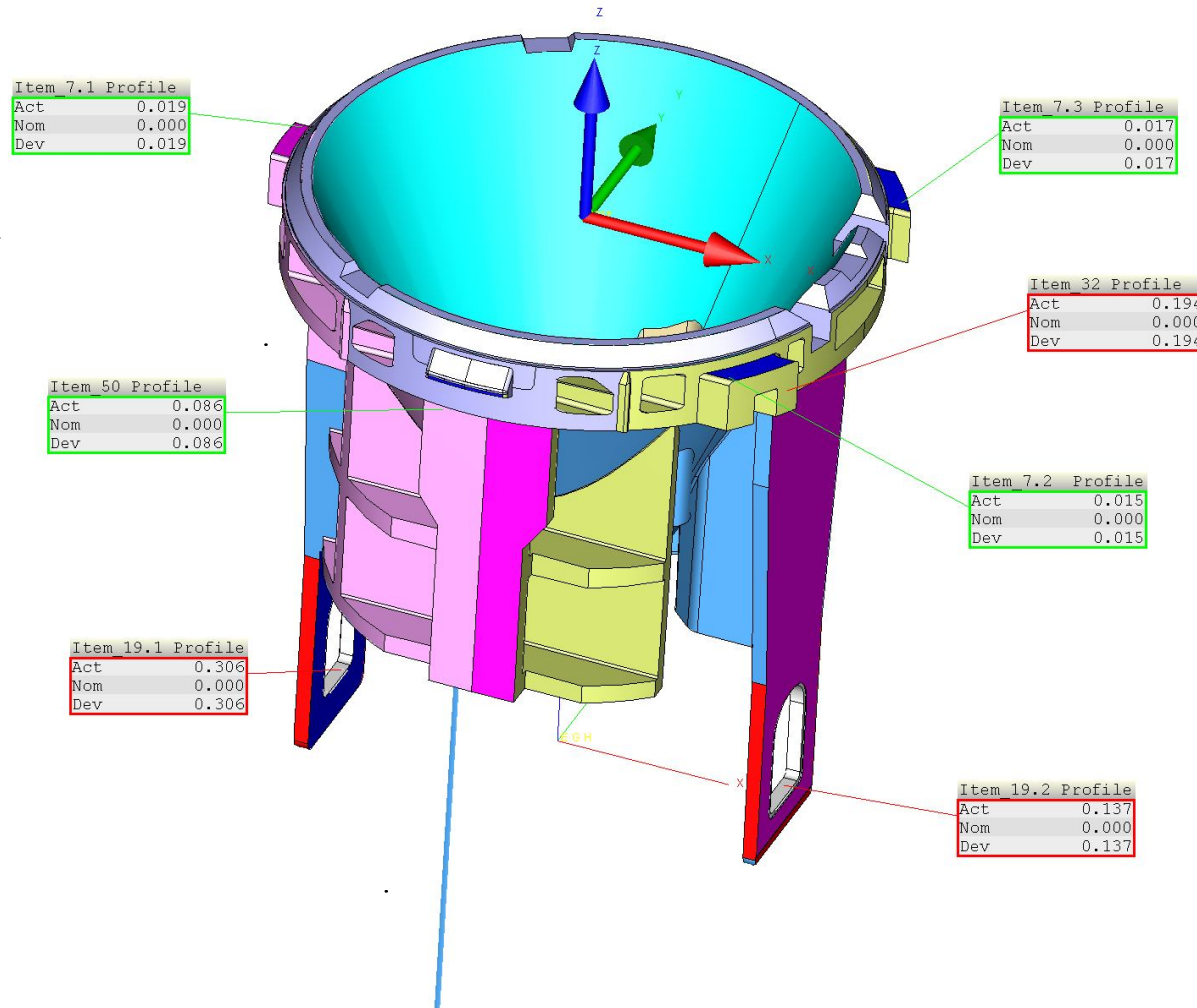


	Plan Name 3611840-1E	DATE 2025-02-27	Número de informe MESS-IM-LDE-0183-2025 Pág. 6 de 27
	OT LD25-07E-129	Time 10:03:55 am	
Part Name ACTUADOR SSSW	Drawing No. 3611840-1 E	Customer NIDEC	
Metrologist Emmanuel Vizcaya	Length unit mm	No. de pieza cav 1-4_1	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item_19.1 Profile	Prof	0.213	0.000	0.100		0.213	0.113
Item_19.2 Profile	Prof	0.092	0.000	0.100		0.092	----
Item_7.1 Profile	Prof	0.015	0.000	0.100		0.015	-
Item_7.2 Profile	Prof	0.006	0.000	0.100		0.006	-
Item_7.3 Profile	Prof	0.005	0.000	0.100		0.005	-
Item_32 Profile	Prof	0.151	0.000	0.150		0.151	0.001
Item_23 Profile	Prof	0.142	0.000	0.150		0.142	----
Item_45.1 Profile	Prof	0.089	0.000	0.100		0.089	----
Item_45.2 Profile	Prof	0.141	0.000	0.100		0.141	0.041
Item_50 Profile	Prof	0.163	0.000	0.300		0.163	---

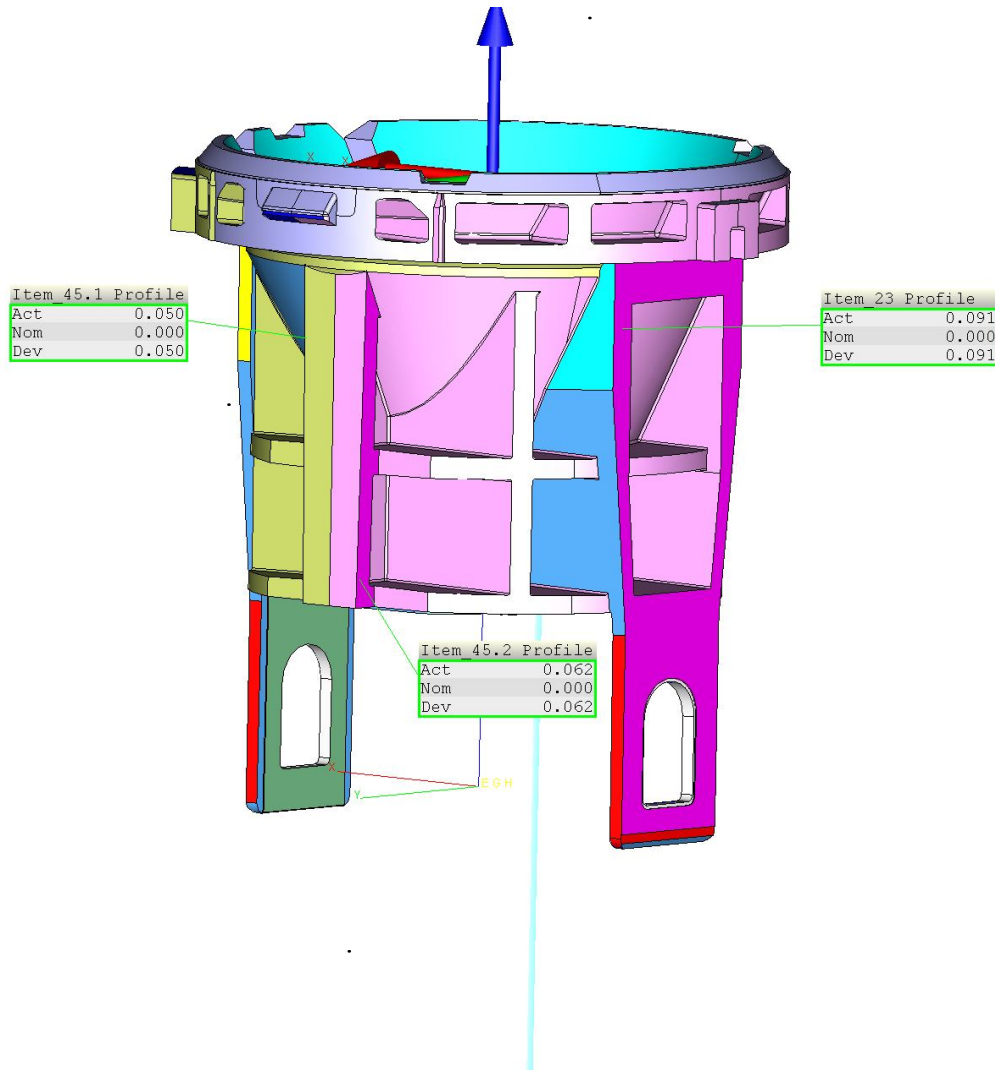


Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 1-4_2	Audit-No.:	Time 10:07:29 am	Operator Master	Revision Date





Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 1-4_2	Audit-No.:	Time 10:07:29 am	Operator Master	Revision Date



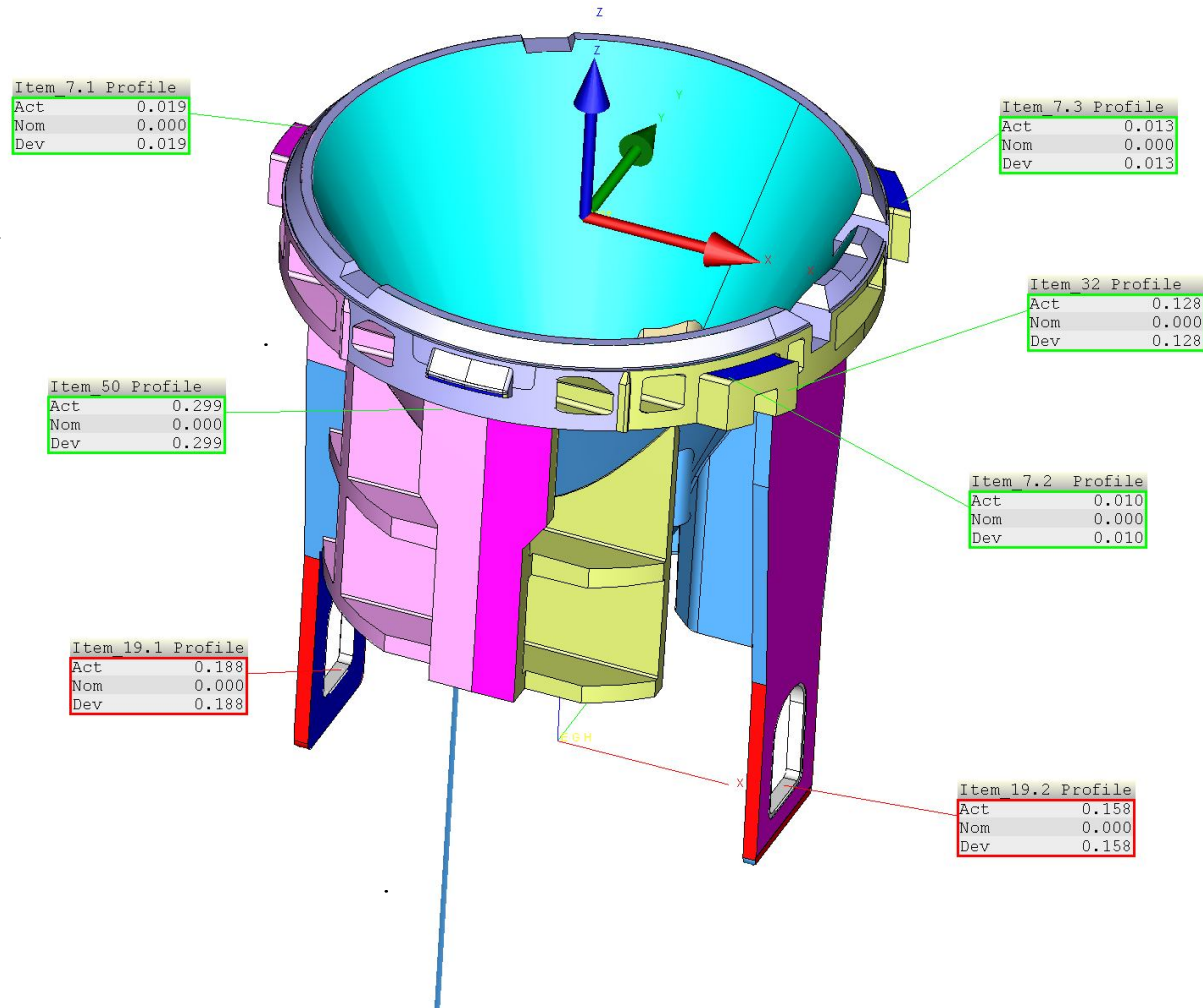
	Plan Name 3611840-1E	DATE 2025-02-27	Número de informe MESS-IM-LDE-0183-2025 Pág. 9 de 27
	OT LD25-07E-129	Time 10:13:25 am	
Part Name ACTUADOR SSSW	Drawing No. 3611840-1 E	Customer NIDEC	
Metrologist Emmanuel Vizcaya	Length unit mm	No. de pieza cav 1-4_2	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item_19.1 Profile	Prof	0.306	0.000	0.100		0.306	0.206
Item_19.2 Profile	Prof	0.137	0.000	0.100		0.137	0.037
Item_7.1 Profile	Prof	0.019	0.000	0.100		0.019	-
Item_7.2 Profile	Prof	0.015	0.000	0.100		0.015	-
Item_7.3 Profile	Prof	0.017	0.000	0.100		0.017	-
Item_32 Profile	Prof	0.194	0.000	0.150		0.194	0.044
Item_23 Profile	Prof	0.091	0.000	0.150		0.091	---
Item_45.1 Profile	Prof	0.050	0.000	0.100		0.050	--
Item_45.2 Profile	Prof	0.062	0.000	0.100		0.062	---
Item_50 Profile	Prof	0.086	0.000	0.300		0.086	--



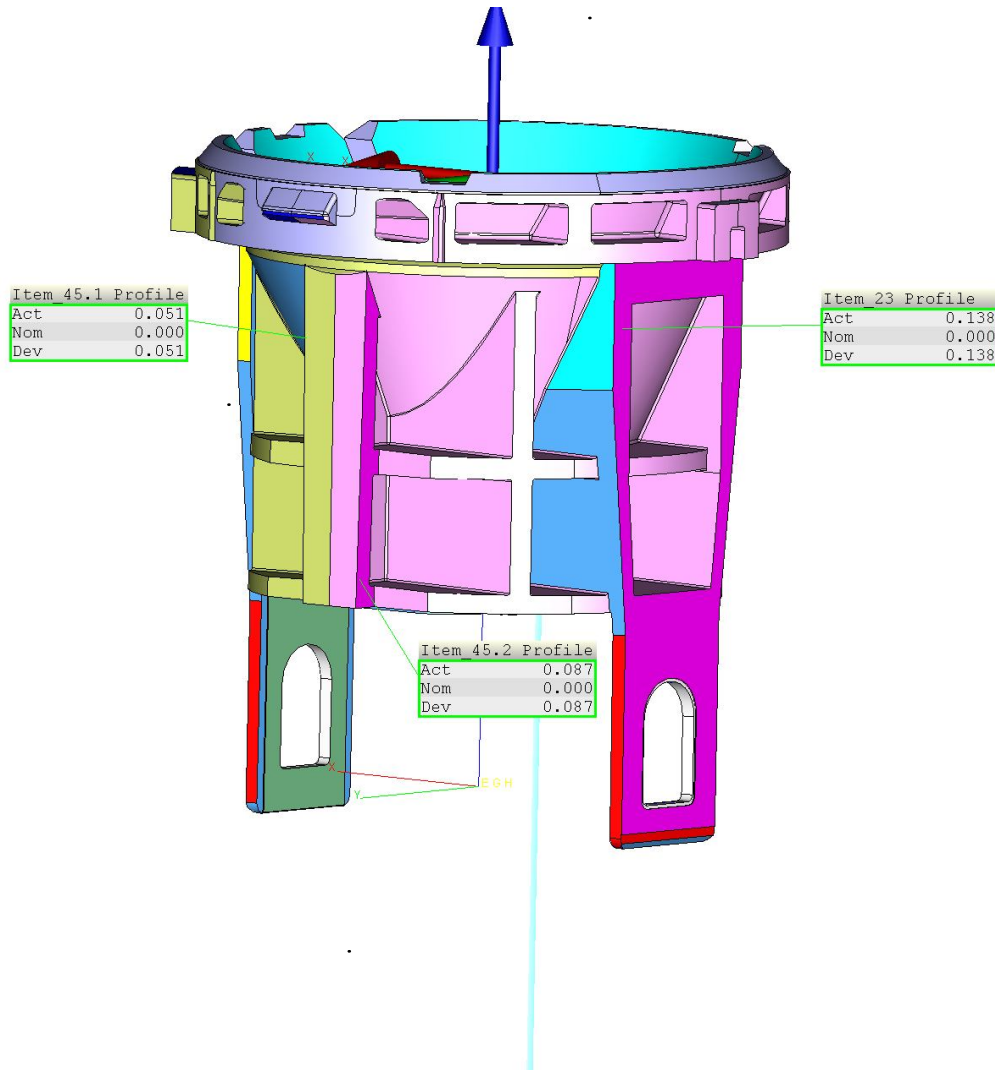


Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 2-4_1	Audit-No.:	Time 10:20:03 am	Operator Master	Revision Date





Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 2-4_1	Audit-No.:	Time 10:20:03 am	Operator Master	Revision Date



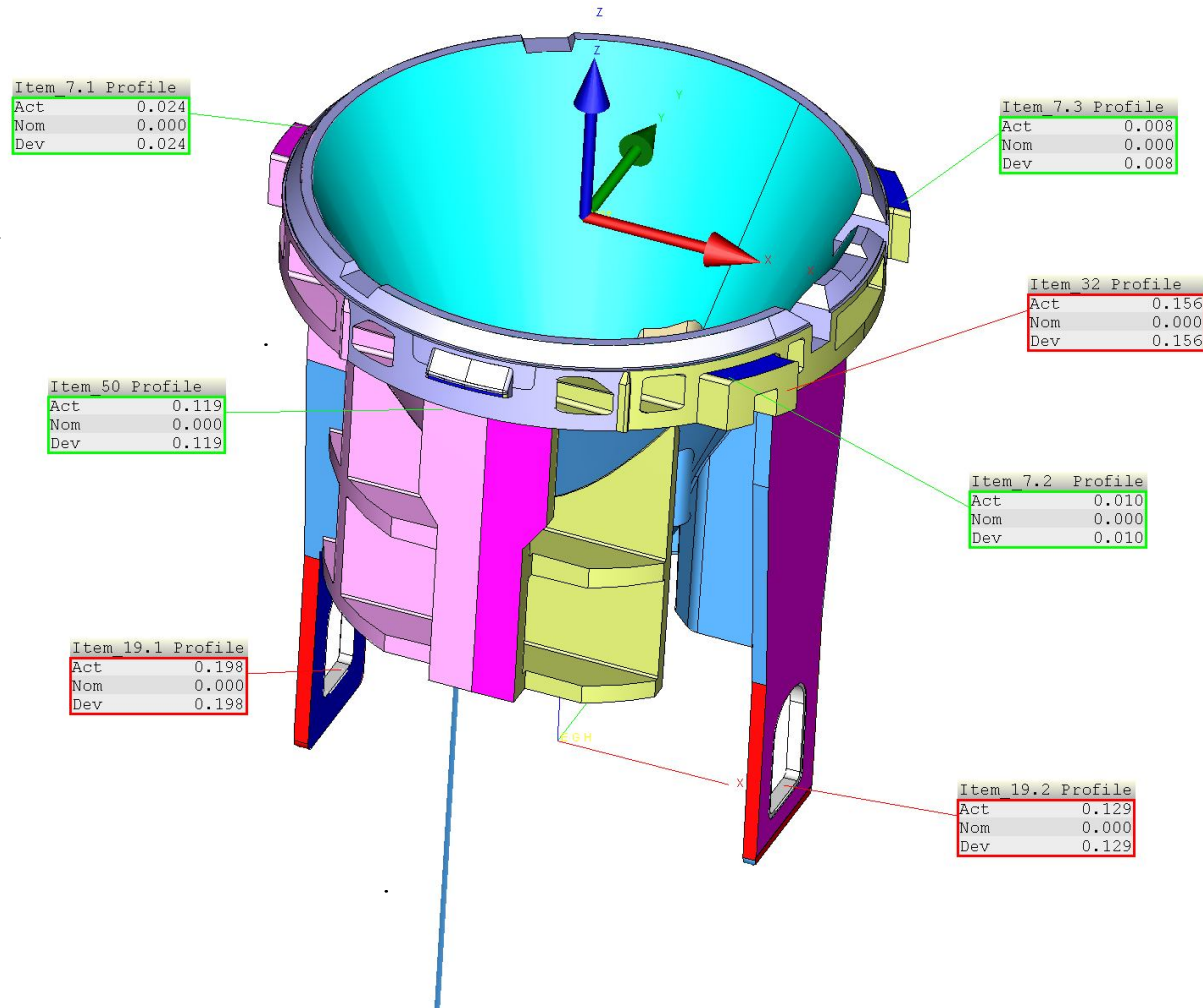
	Plan Name 3611840-1E	DATE 2025-02-27	Número de informe MESS-IM-LDE-0183-2025 Pág. 12 de 27
	OT LD25-07E-129	Time 10:26:14 am	
Part Name ACTUADOR SSSW	Drawing No. 3611840-1 E	Customer NIDEC	
Metrologist Emmanuel Vizcaya	Length unit mm	No. de pieza cav 2-4_1	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item_19.1 Profile	Prof	0.188	0.000	0.100		0.188	0.088
Item_19.2 Profile	Prof	0.158	0.000	0.100		0.158	0.058
Item_7.1 Profile	Prof	0.019	0.000	0.100		0.019	-
Item_7.2 Profile	Prof	0.010	0.000	0.100		0.010	-
Item_7.3 Profile	Prof	0.013	0.000	0.100		0.013	-
Item_32 Profile	Prof	0.128	0.000	0.150		0.128	----
Item_23 Profile	Prof	0.138	0.000	0.150		0.138	----
Item_45.1 Profile	Prof	0.051	0.000	0.100		0.051	---
Item_45.2 Profile	Prof	0.087	0.000	0.100		0.087	----
Item_50 Profile	Prof	0.299	0.000	0.300		0.299	----



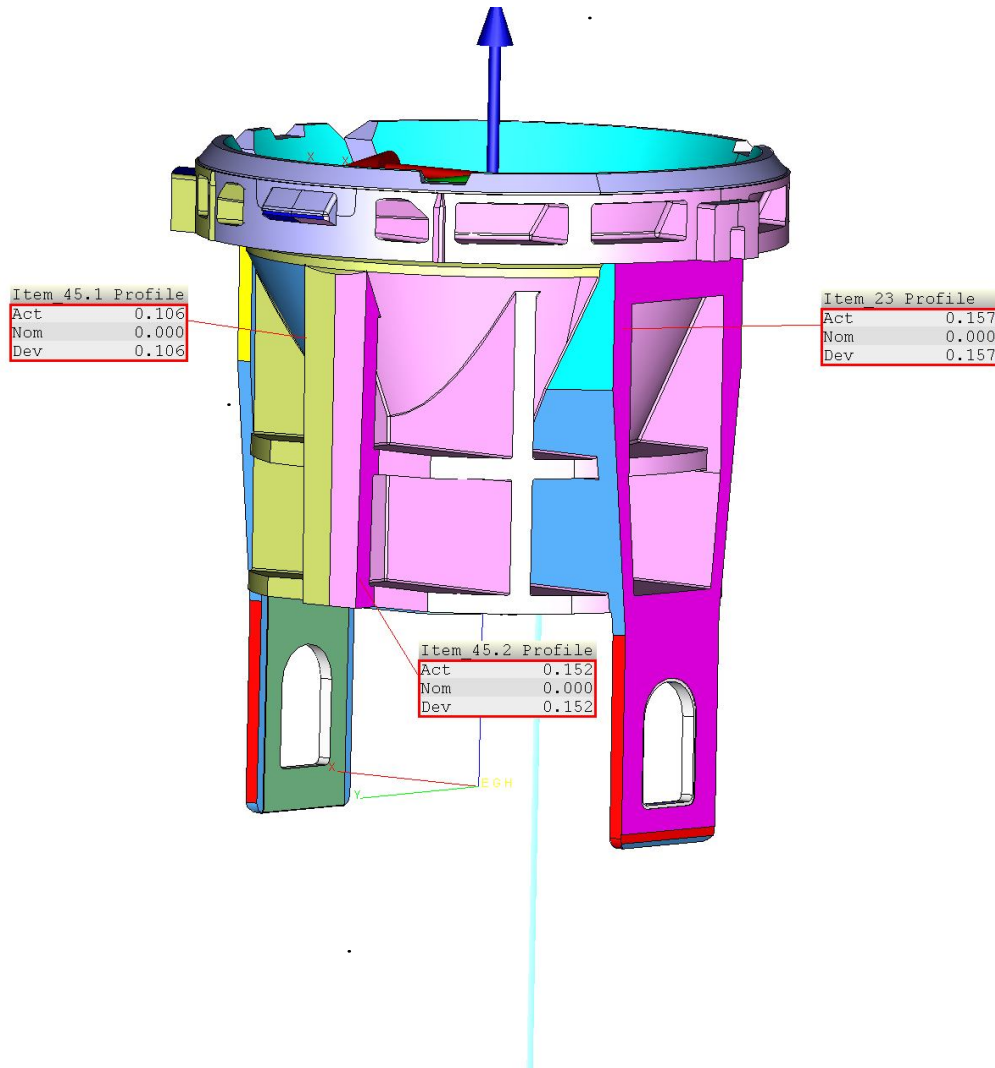


Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 2-4_2	Audit-No.:	Time 10:35:06 am	Operator Master	Revision Date





Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 2-4_2	Audit-No.:	Time 10:35:06 am	Operator Master	Revision Date



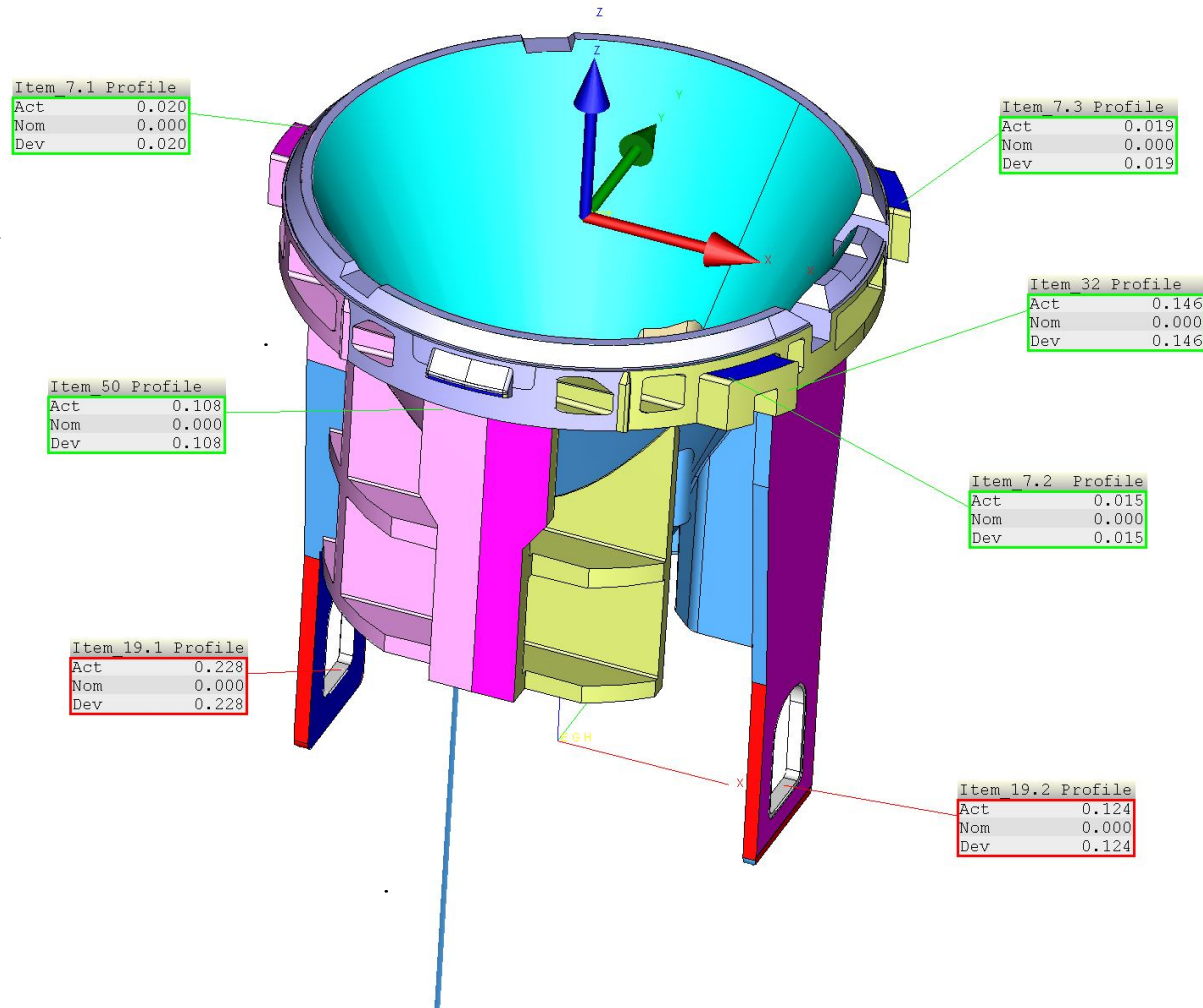
	Plan Name 3611840-1E	DATE 2025-02-27	Número de informe MESS-IM-LDE-0183-2025 Pág. 15 de 27
	OT LD25-07E-129	Time 10:41:35 am	
Part Name ACTUADOR SSSW	Drawing No. 3611840-1 E	Customer NIDEC	
Metrologist Emmanuel Vizcaya	Length unit mm	No. de pieza cav 2-4_2	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item_19.1 Profile	Prof	0.198	0.000	0.100		0.198	0.098
Item_19.2 Profile	Prof	0.129	0.000	0.100		0.129	0.029
Item_7.1 Profile	Prof	0.024	0.000	0.100		0.024	-
Item_7.2 Profile	Prof	0.010	0.000	0.100		0.010	-
Item_7.3 Profile	Prof	0.008	0.000	0.100		0.008	-
Item_32 Profile	Prof	0.156	0.000	0.150		0.156	0.006
Item_23 Profile	Prof	0.157	0.000	0.150		0.157	0.007
Item_45.1 Profile	Prof	0.106	0.000	0.100		0.106	0.006
Item_45.2 Profile	Prof	0.152	0.000	0.100		0.152	0.052
Item_50 Profile	Prof	0.119	0.000	0.300		0.119	--



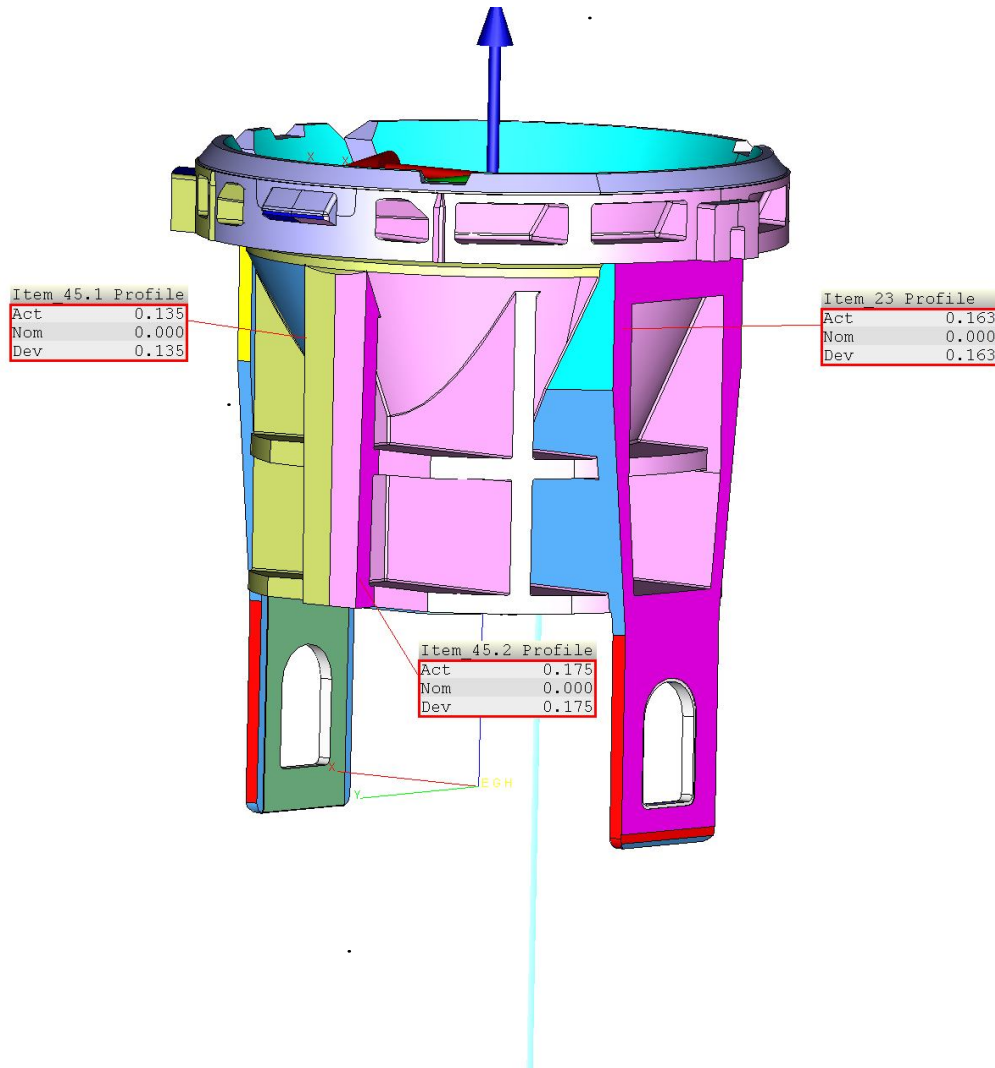


Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 3-4_1	Audit-No.:	Time 10:45:56 am	Operator Master	Revision Date





Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 3-4_1	Audit-No.:	Time 10:45:56 am	Operator Master	Revision Date



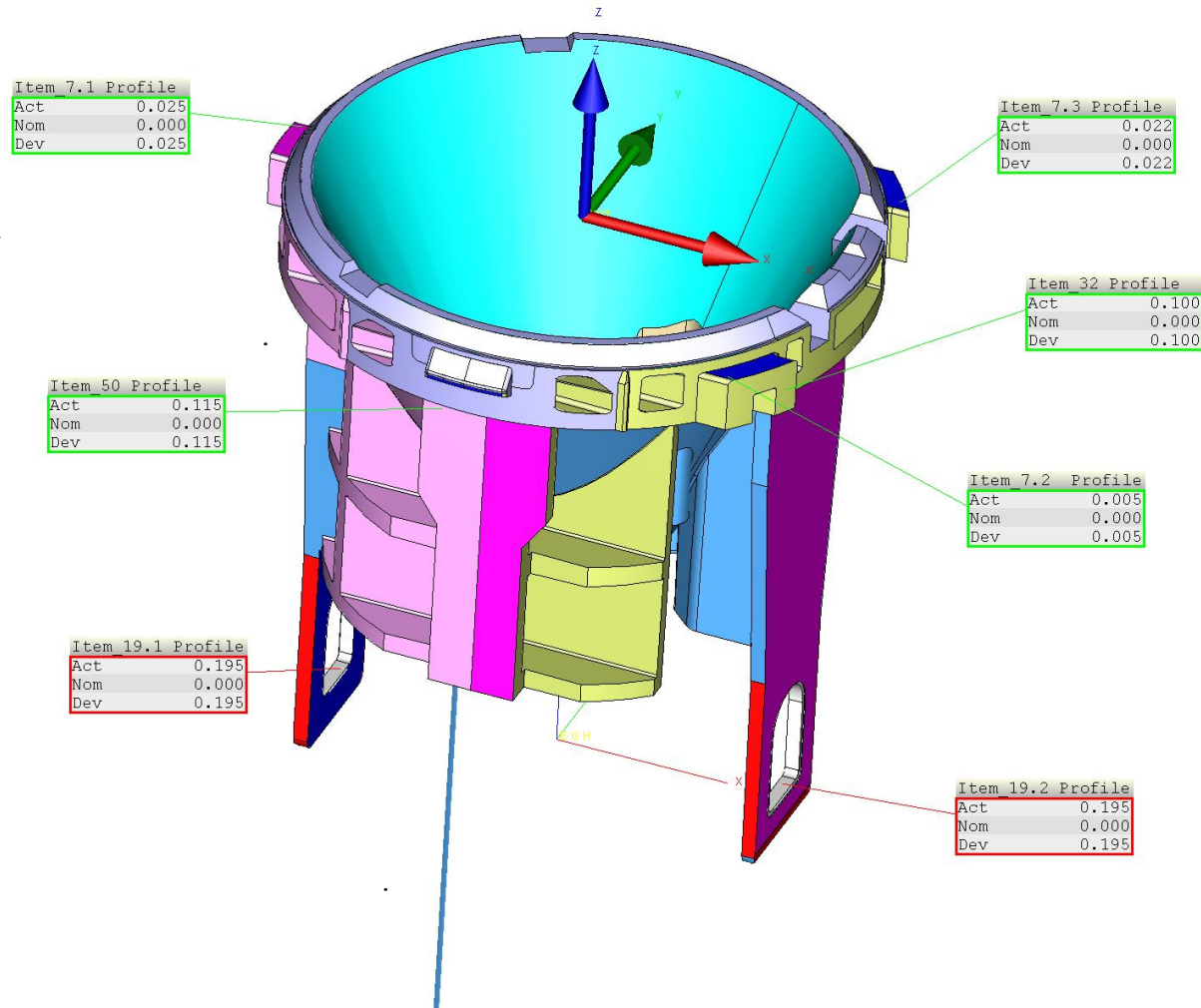
	Plan Name 3611840-1E	DATE 2025-02-27	Número de informe MESS-IM-LDE-0183-2025 Pág. 18 de 27
	OT LD25-07E-129	Time 10:52:11 am	
Part Name ACTUADOR SSSW	Drawing No. 3611840-1 E	Customer NIDEC	
Metrologist Emmanuel Vizcaya	Length unit mm	No. de pieza cav 3-4_1	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item_19.1 Profile	Prof	0.228	0.000	0.100		0.228	0.128
Item_19.2 Profile	Prof	0.124	0.000	0.100		0.124	0.024
Item_7.1 Profile	Prof	0.020	0.000	0.100		0.020	-
Item_7.2 Profile	Prof	0.015	0.000	0.100		0.015	-
Item_7.3 Profile	Prof	0.019	0.000	0.100		0.019	-
Item_32 Profile	Prof	0.146	0.000	0.150		0.146	----
Item_23 Profile	Prof	0.163	0.000	0.150		0.163	0.013
Item_45.1 Profile	Prof	0.135	0.000	0.100		0.135	0.035
Item_45.2 Profile	Prof	0.175	0.000	0.100		0.175	0.075
Item_50 Profile	Prof	0.108	0.000	0.300		0.108	--



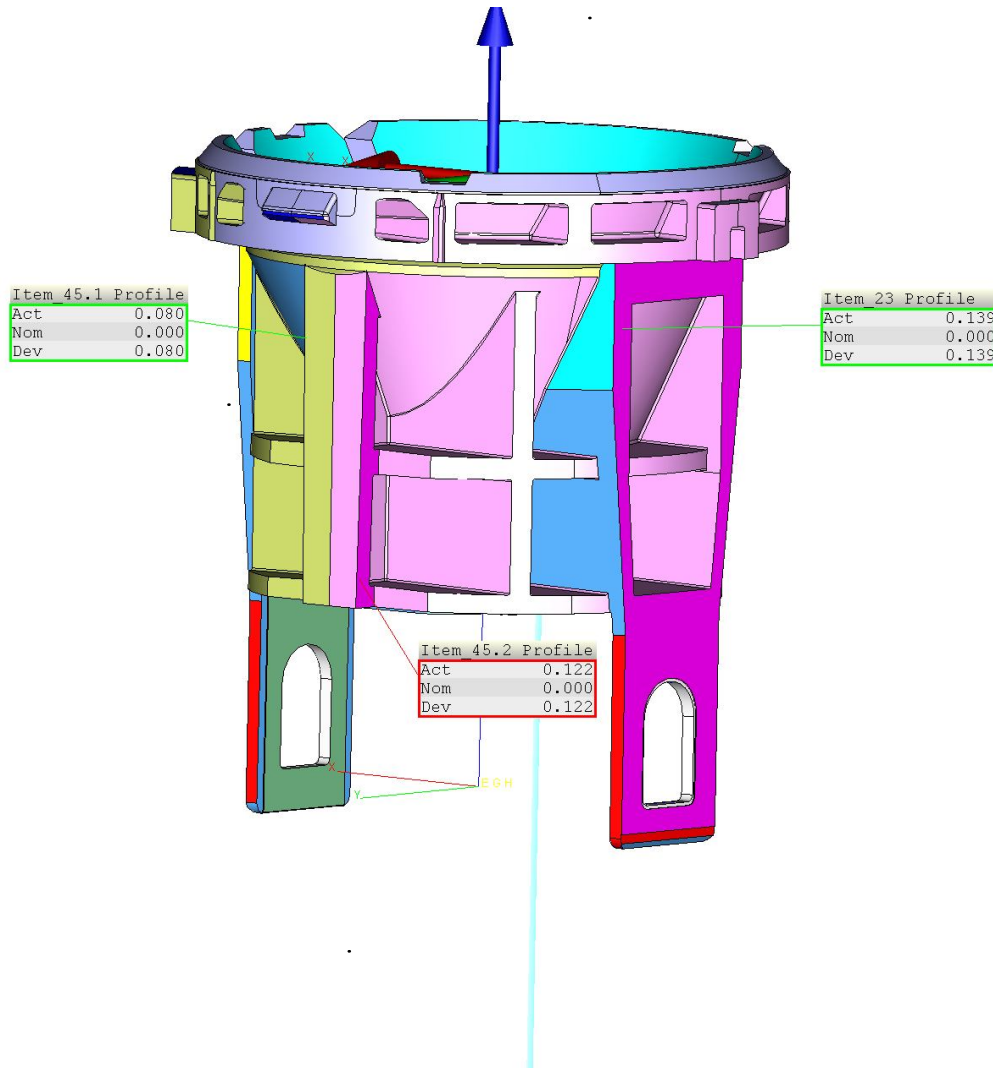


Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 3-4_2	Audit-No.:	Time 10:55:13 am	Operator Master	Revision Date





Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 3-4_2	Audit-No.:	Time 10:55:13 am	Operator Master	Revision Date



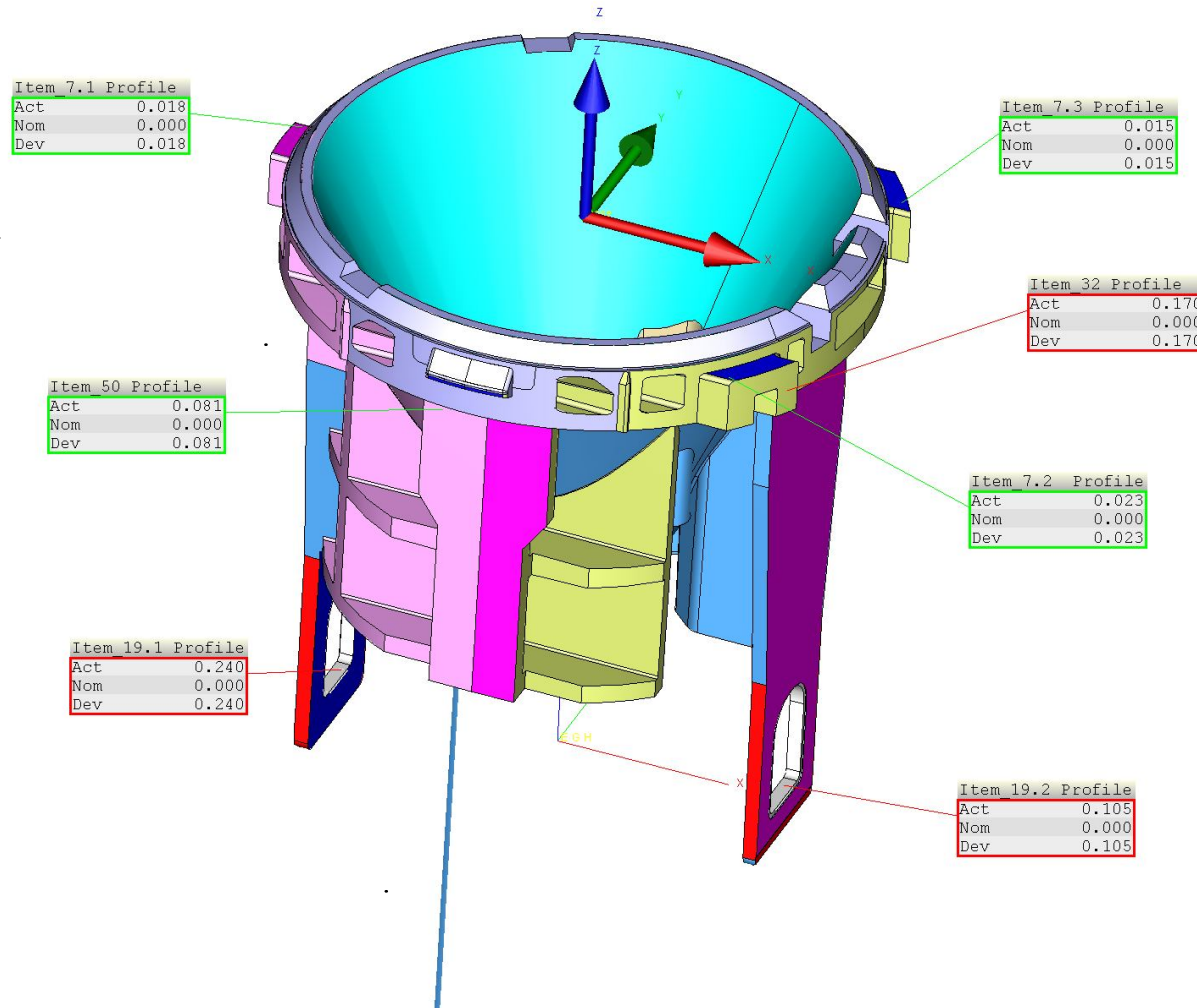
	Plan Name 3611840-1E	DATE 2025-02-27	Número de informe MESS-IM-LDE-0183-2025
			Pág. 21 de 27
	OT LD25-07E-129	Time 11:01:12 am	
Part Name ACTUADOR SSSW	Drawing No. 3611840-1 E	Customer NIDEC	
Metrologist Emmanuel Vizcaya	Length unit mm	No. de pieza cav 3-4_2	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item_19.1 Profile	Prof	0.195	0.000	0.100		0.195	0.095
Item_19.2 Profile	Prof	0.195	0.000	0.100		0.195	0.095
Item_7.1 Profile	Prof	0.025	0.000	0.100		0.025	-
Item_7.2 Profile	Prof	0.005	0.000	0.100		0.005	-
Item_7.3 Profile	Prof	0.022	0.000	0.100		0.022	-
Item_32 Profile	Prof	0.100	0.000	0.150		0.100	---
Item_23 Profile	Prof	0.139	0.000	0.150		0.139	----
Item_45.1 Profile	Prof	0.080	0.000	0.100		0.080	----
Item_45.2 Profile	Prof	0.122	0.000	0.100		0.122	0.022
Item_50 Profile	Prof	0.115	0.000	0.300		0.115	--



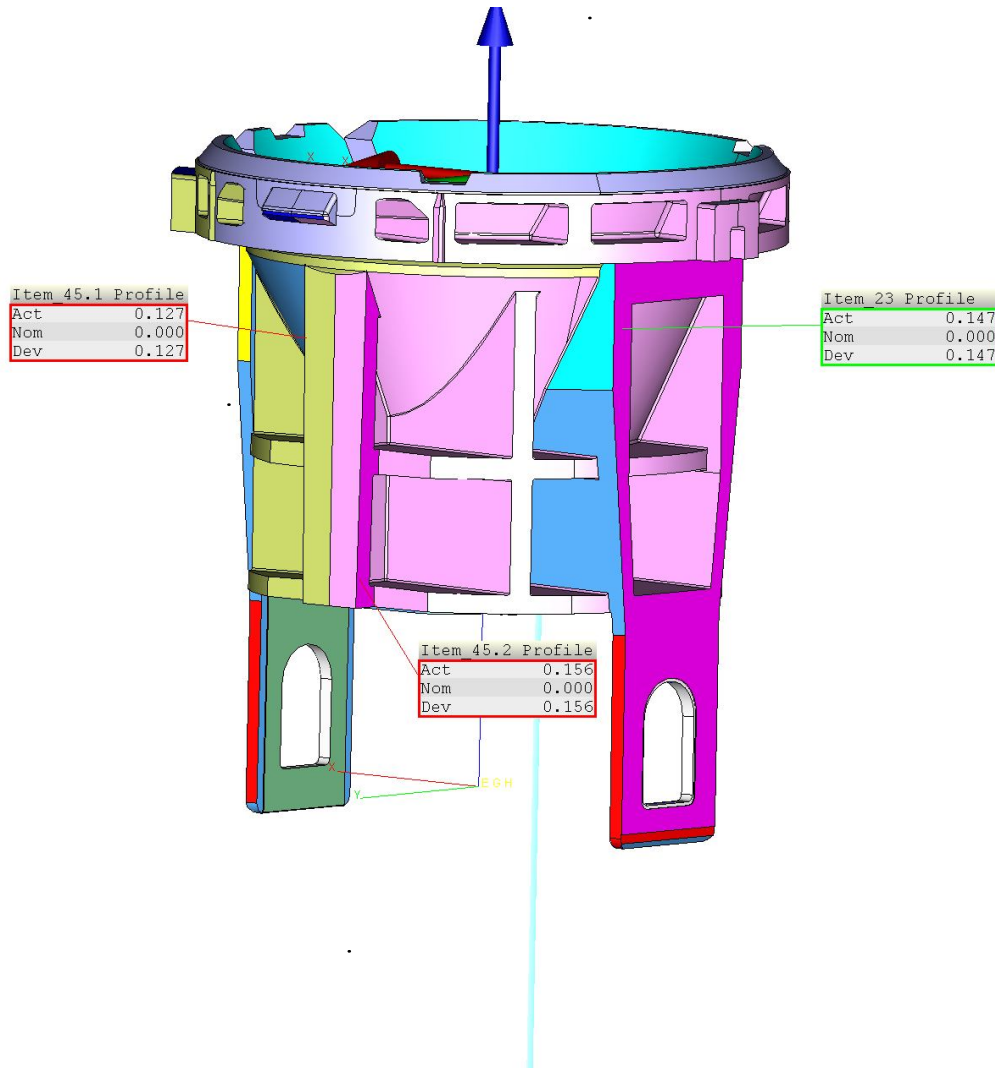


Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 4-4_1	Audit-No.:	Time 11:09:57 am	Operator Master	Revision Date





Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 4-4_1	Audit-No.:	Time 11:09:57 am	Operator Master	Revision Date



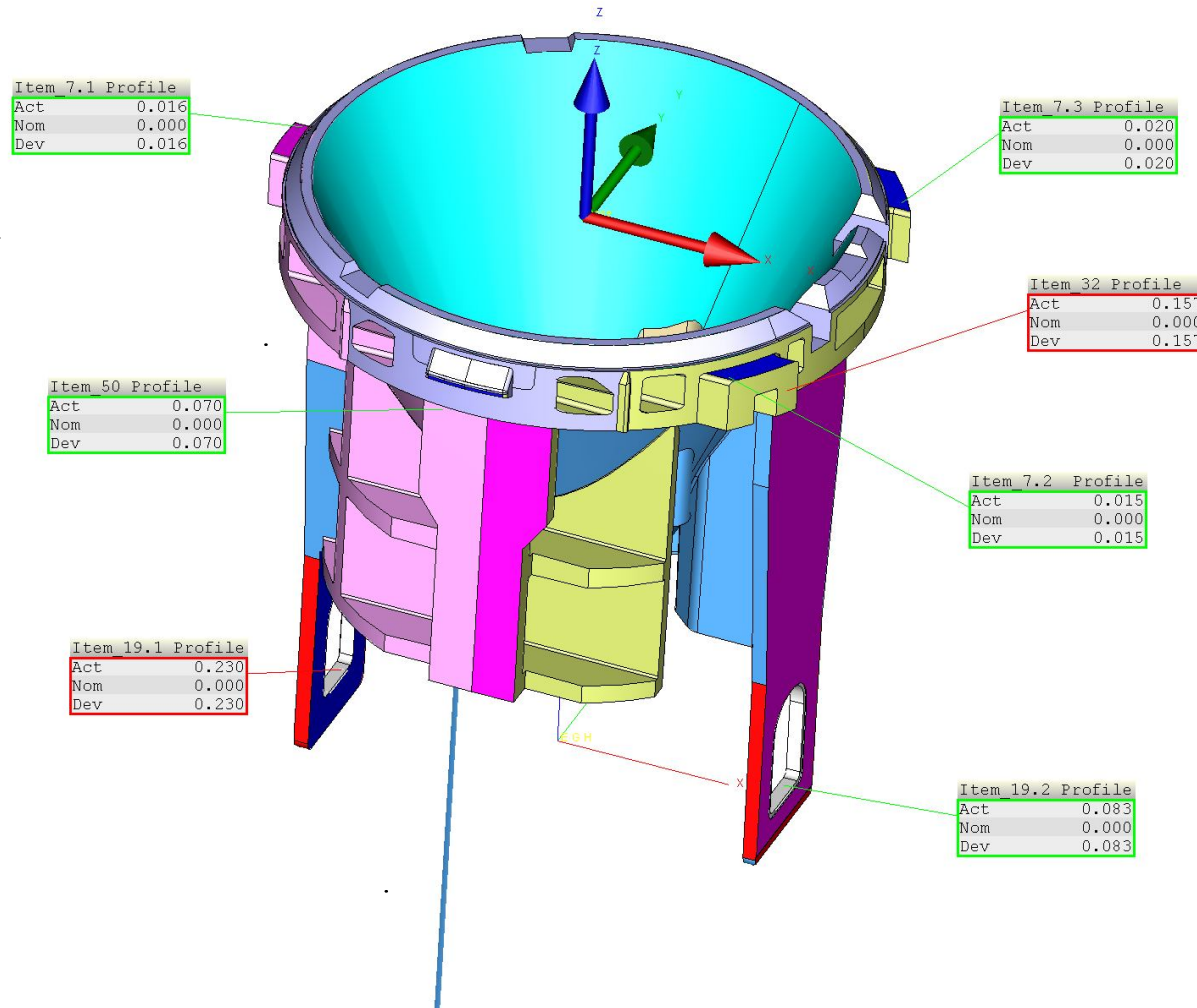
	Plan Name 3611840-1E	DATE 2025-02-27	Número de informe MESS-IM-LDE-0183-2025 Pág. 24 de 27
	OT LD25-07E-129	Time 11:15:53 am	
Part Name ACTUADOR SSSW	Drawing No. 3611840-1 E	Customer NIDEC	
Metrologist Emmanuel Vizcaya	Length unit mm	No. de pieza cav 4-4_1	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item_19.1 Profile	Prof	0.240	0.000	0.100		0.240	0.140
Item_19.2 Profile	Prof	0.105	0.000	0.100		0.105	0.005
Item_7.1 Profile	Prof	0.018	0.000	0.100		0.018	-
Item_7.2 Profile	Prof	0.023	0.000	0.100		0.023	-
Item_7.3 Profile	Prof	0.015	0.000	0.100		0.015	-
Item_32 Profile	Prof	0.170	0.000	0.150		0.170	0.020
Item_23 Profile	Prof	0.147	0.000	0.150		0.147	---
Item_45.1 Profile	Prof	0.127	0.000	0.100		0.127	0.027
Item_45.2 Profile	Prof	0.156	0.000	0.100		0.156	0.056
Item_50 Profile	Prof	0.081	0.000	0.300		0.081	--



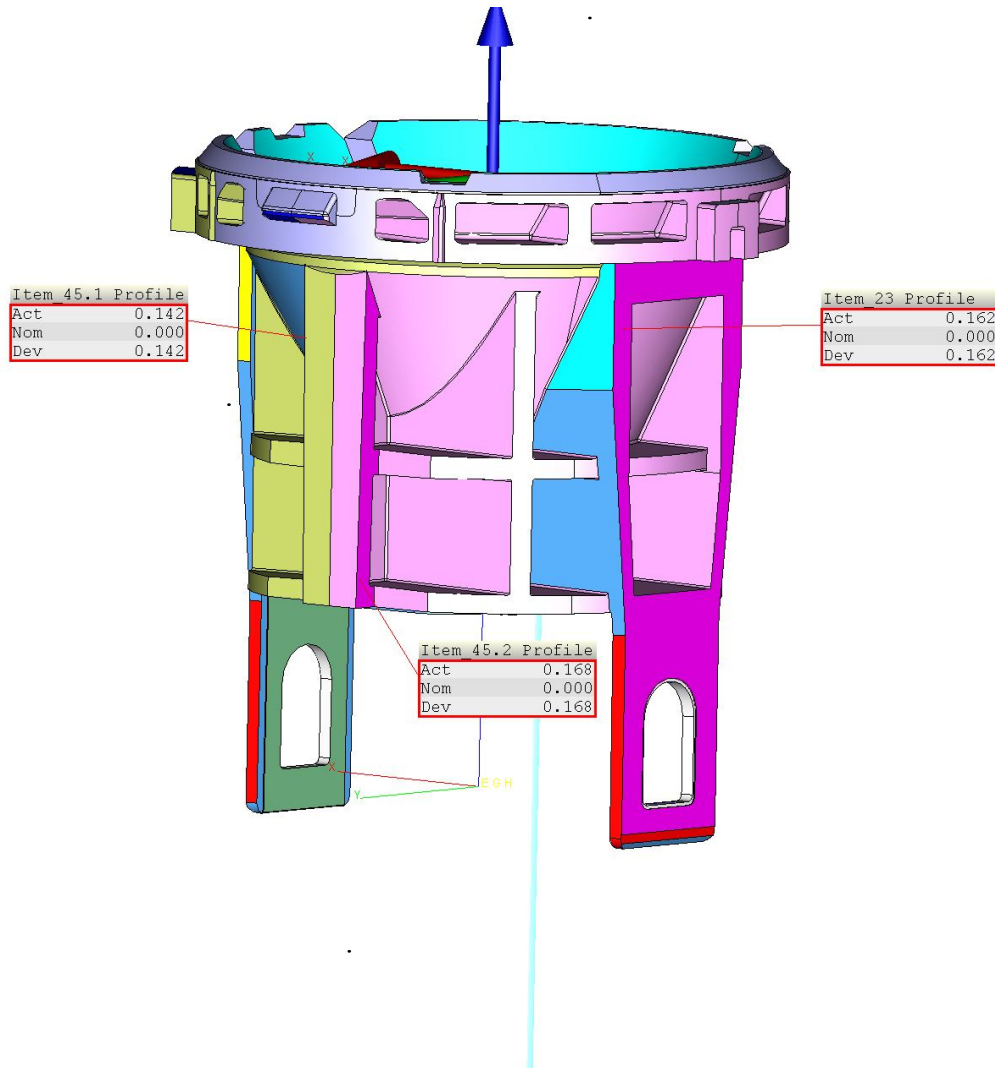


Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 4-4_2	Audit-No.:	Time 11:26:22 am	Operator Master	Revision Date





Programme All Characteristics	Plan Name 3611840-1E	Date 2025-02-27	Temperature workpiece	Drawing No. 3611840-1 E
Incremental Part Number cav 4-4_2	Audit-No.:	Time 11:26:22 am	Operator Master	Revision Date



	Plan Name 3611840-1E	DATE 2025-02-27	Número de informe MESS-IM-LDE-0183-2025 Pág. 27 de 27
	OT LD25-07E-129	Time 11:32:17 am	
Part Name ACTUADOR SSSW	Drawing No. 3611840-1 E	Customer NIDEC	
Metrologist Emmanuel Vizcaya	Length unit mm	No. de pieza cav 4-4_2	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Item_19.1 Profile	Prof	0.230	0.000	0.100		0.230	0.130
Item_19.2 Profile	Prof	0.083	0.000	0.100		0.083	----
Item_7.1 Profile	Prof	0.016	0.000	0.100		0.016	-
Item_7.2 Profile	Prof	0.015	0.000	0.100		0.015	-
Item_7.3 Profile	Prof	0.020	0.000	0.100		0.020	-
Item_32 Profile	Prof	0.157	0.000	0.150		0.157	0.007
Item_23 Profile	Prof	0.162	0.000	0.150		0.162	0.012
Item_45.1 Profile	Prof	0.142	0.000	0.100		0.142	0.042
Item_45.2 Profile	Prof	0.168	0.000	0.100		0.168	0.068
Item_50 Profile	Prof	0.070	0.000	0.300		0.070	-

