



Programme All Characteristics	Plan Name JOB 979 RH	Date 2025-02-26	Temperature workpiece	Drawing No. JOB 979 RH
Incremental Part Number 1	Audit-No.:	Time 6:28:32 pm	Operator Master	Revision Date

TH1	Act	Nom	Dev
X	-569.026	-569.026	0.000
Y	352.686	352.686	-0.000
Z	-7.313	-7.313	0.000

TH3	Act	Nom	Dev
X	-919.039	-919.013	-0.026
Y	352.735	352.735	-0.000
Z	-7.325	-7.325	-0.000

TH2	Act	Nom	Dev
X	-569.008	-569.008	0.000
Y	772.714	772.694	0.020
Z	-7.316	-7.316	-0.000

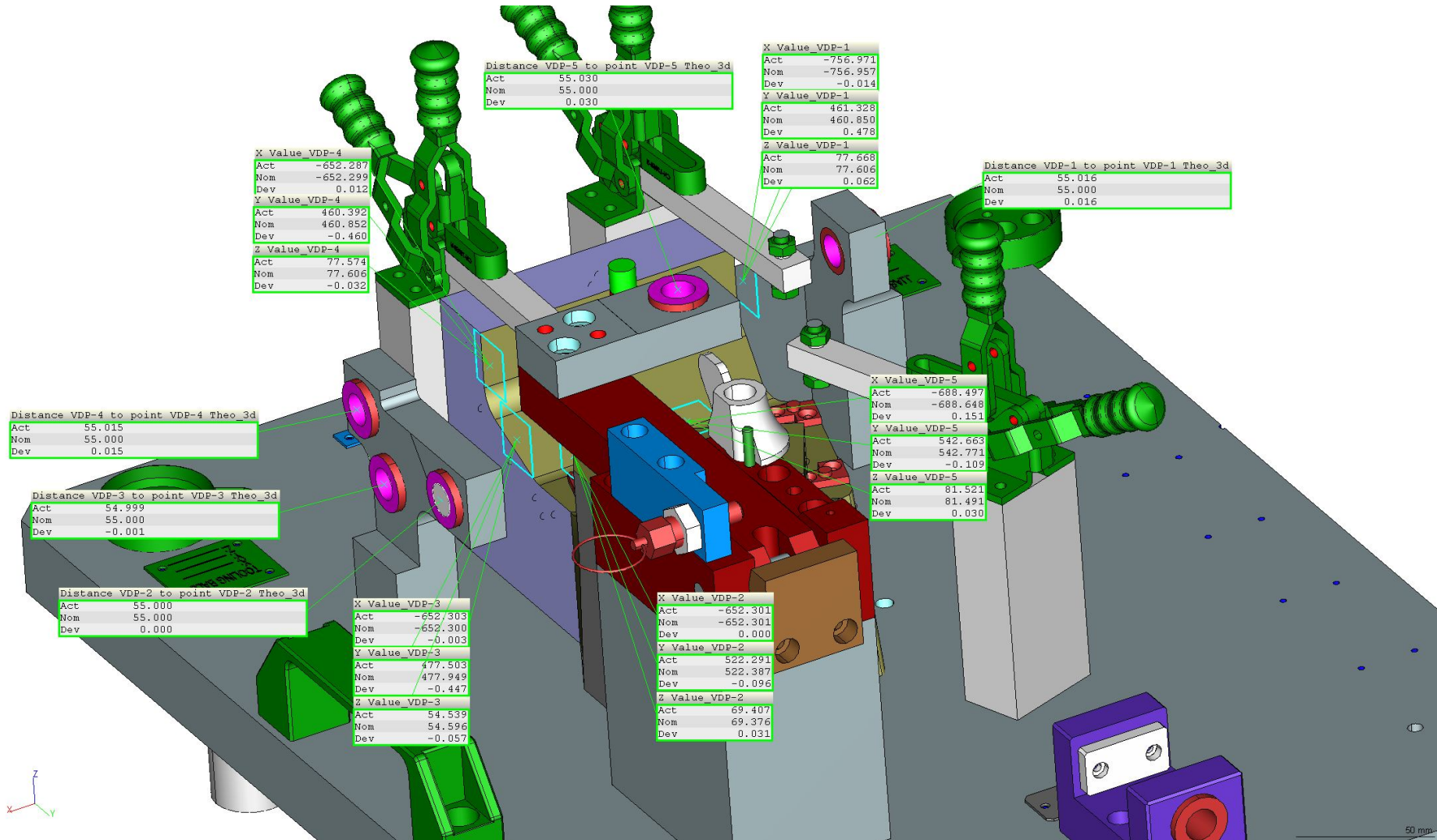


100 mm



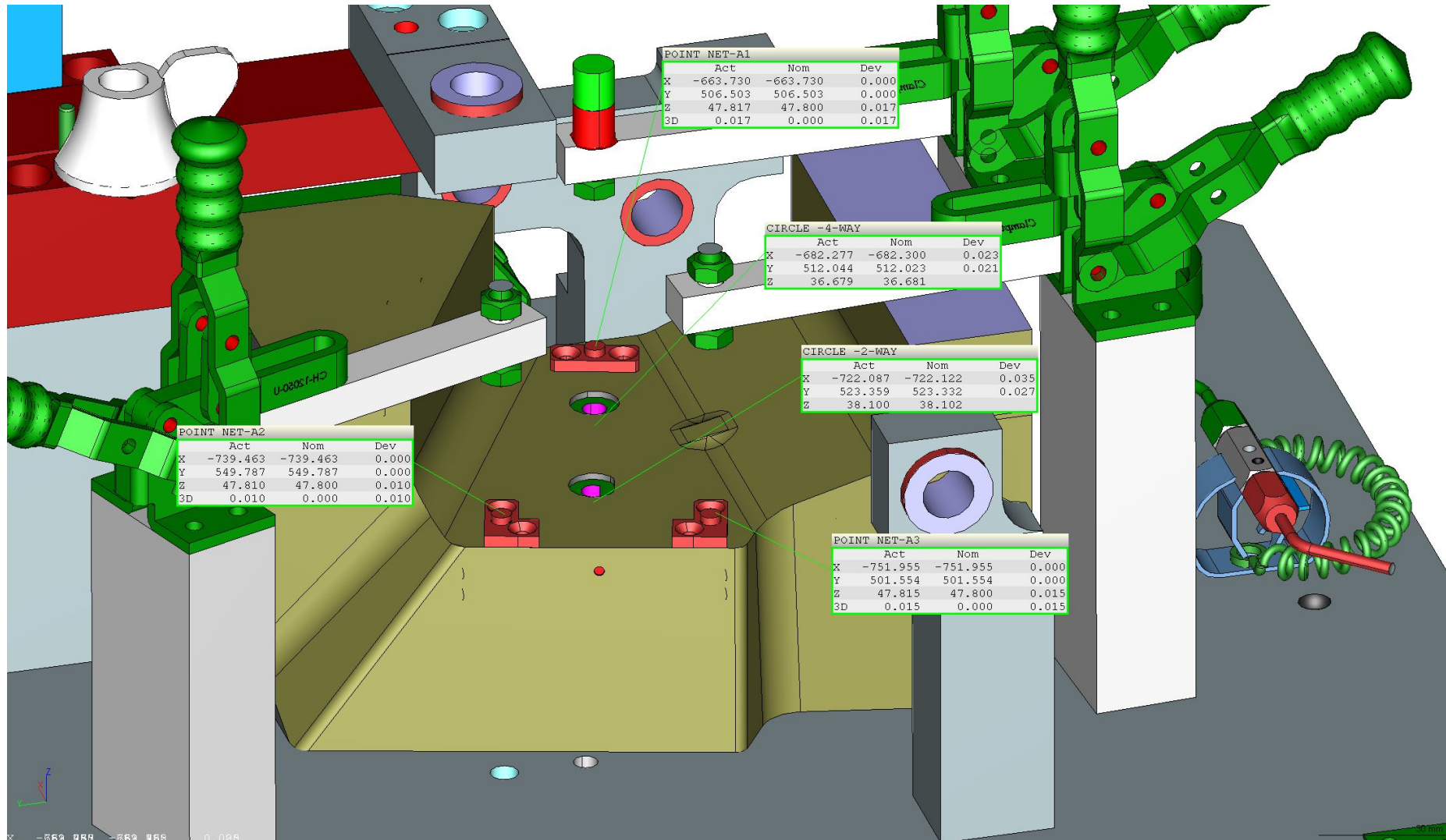


Programme All Characteristics	Plan Name JOB 979 RH	Date 2025-02-26	Temperature workpiece	Drawing No. JOB 979 RH
Incremental Part Number 1	Audit-No.:	Time 6:28:32 pm	Operator Master	Revision Date



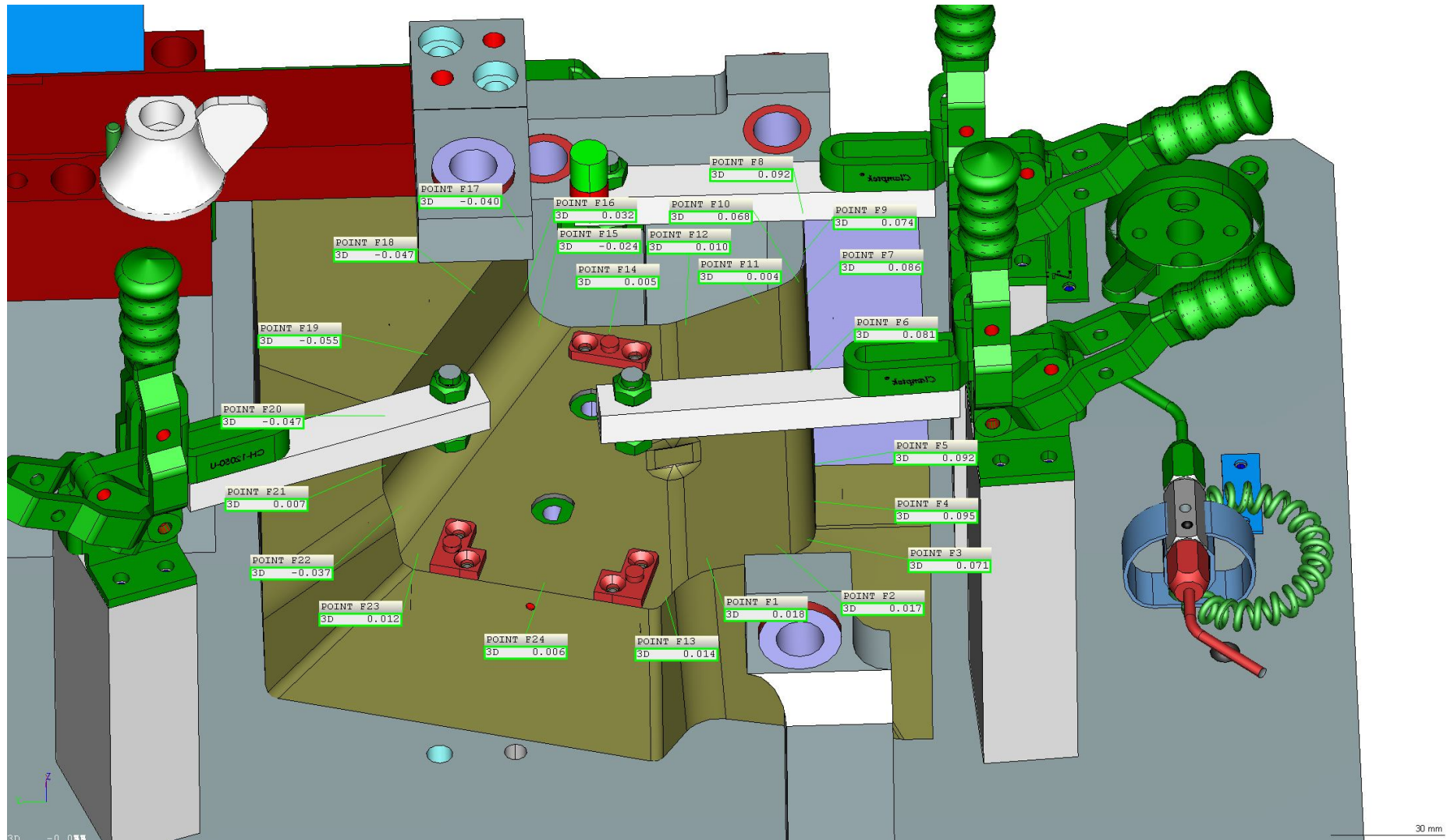


Programme All Characteristics	Plan Name JOB 979 RH	Date 2025-02-26	Temperature workpiece	Drawing No. JOB 979 RH
Incremental Part Number 1	Audit-No.:	Time 6:28:32 pm	Operator Master	Revision Date



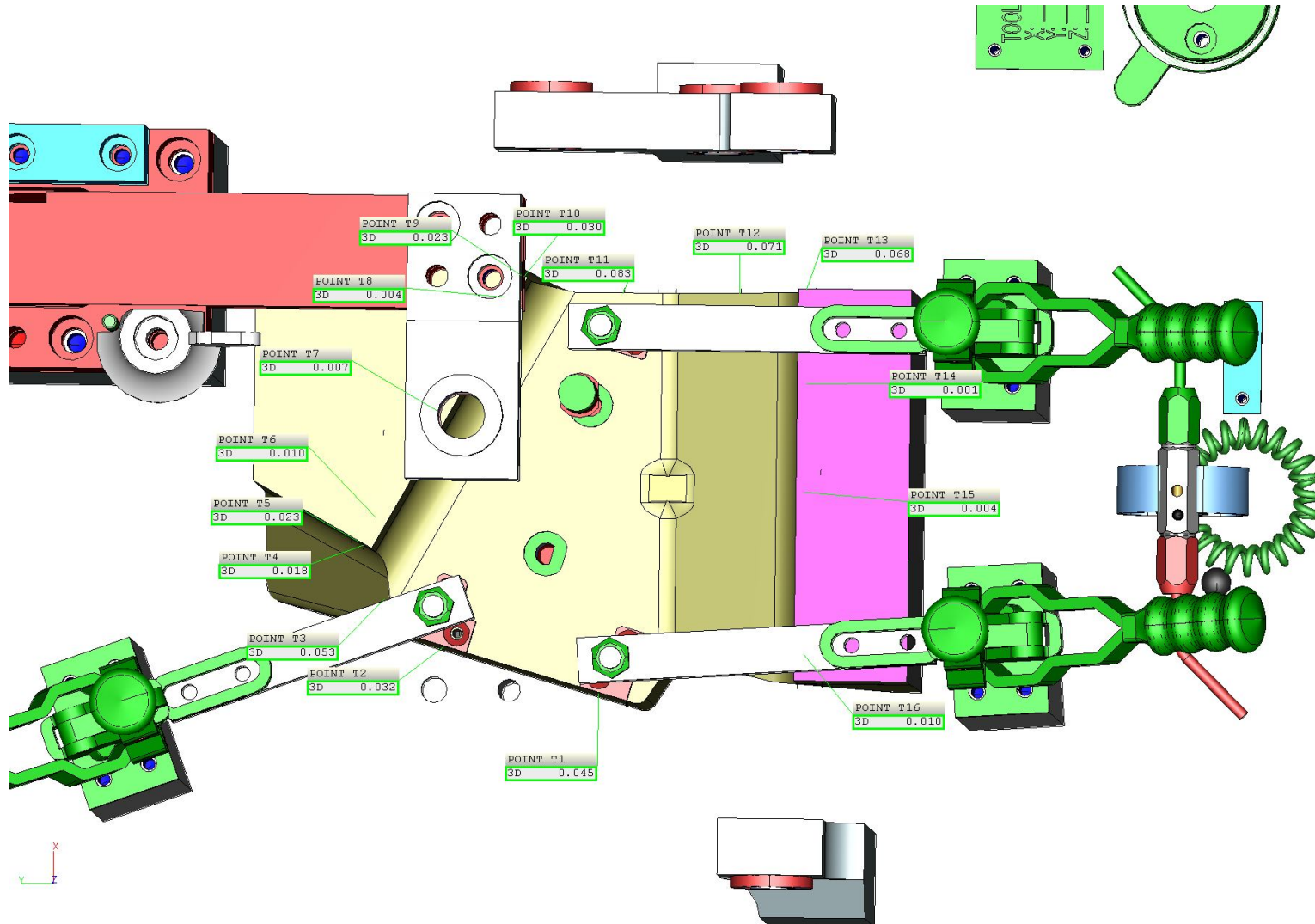


Programme All Characteristics	Plan Name JOB 979 RH	Date 2025-02-26	Temperature workpiece	Drawing No. JOB 979 RH
Incremental Part Number 1	Audit-No.:	Time 6:28:32 pm	Operator Master	Revision Date





Programme All Characteristics	Plan Name JOB 979 RH	Date 2025-02-26	Temperature workpiece	Drawing No. JOB 979 RH
Incremental Part Number 1	Audit-No.:	Time 6:28:32 pm	Operator Master	Revision Date



40 mm



	Plan Name JOB 979 RH	DATE 2025-02-26	Número de informe MESS-IM-LDE-0181-2025 Pág. 9 de 14
	OT LD25-07E-131	Time 6:28:55 pm	
Part Name FIXTURE	Drawing No. JOB 979 RH	Customer APM	
Metrologist Emmanuel Vizcaya	Length unit mm	No. de pieza 1	

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
------	----	--------	---------	---------	---------	------	---------

Aligment

X Value_TH1	X	-569.026	-569.026			0.000	
Y Value_TH1	Y	352.686	352.686			0.000	
Z Value_TH1	Z	-7.313	-7.313			0.000	
X Value_TH2	X	-569.008	-569.008			0.000	
Y Value_TH2	Y	772.714	772.694			0.020	
Z Value_TH2	Z	-7.316	-7.316			0.000	
X Value_TH3	X	-919.039	-919.013			-0.026	
Y Value_TH3	Y	352.735	352.735			0.000	
Z Value_TH3	Z	-7.325	-7.325			0.000	

POSITION OF VDP-5

X Value_VDP-5	X	-688.497	-688.648	0.500	-0.500	0.151	--
Y Value_VDP-5	Y	542.663	542.771	0.500	-0.500	-0.109	-
Z Value_VDP-5	Z	81.521	81.491	0.500	-0.500	0.030	-
Distance VDP-5 to point VDP-5 Theo_3d	Dist	55.030	55.000	0.050	-0.050	0.030	---

POSITION OF VDP-2

X Value_VDP-2	X	-652.301	-652.301	0.500	-0.500	0.000	
Y Value_VDP-2	Y	522.291	522.387	0.500	-0.500	-0.096	-
Z Value_VDP-2	Z	69.407	69.376	0.500	-0.500	0.031	-
Distance VDP-2 to point VDP-2 Theo_3d	Dist	55.000	55.000	0.050	-0.050	0.000	

POSITION OF VDP-3

X Value_VDP-3	X	-652.303	-652.300	0.500	-0.500	-0.003	-
Y Value_VDP-3	Y	477.503	477.949	0.500	-0.500	-0.447	----
Z Value_VDP-3	Z	54.539	54.596	0.500	-0.500	-0.057	-
Distance VDP-3 to point VDP-3 Theo_3d	Dist	54.999	55.000	0.050	-0.050	-0.001	

POSITION OF VDP-4

X Value_VDP-4	X	-652.287	-652.299	0.500	-0.500	0.012	-
Y Value_VDP-4	Y	460.392	460.852	0.500	-0.500	-0.460	----
Z Value_VDP-4	Z	77.574	77.606	0.500	-0.500	-0.032	-



Plan Name JOB 979 RH				 Número de informe MESS-IM-LDE-0181-2025 Pág. 10 de 14			
Operator Master		DATE	2025-02-26	Time	6:28:55 pm		
Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
Distance VDP-4 to point VDP-4 Theo_3d	Dist	55.015	55.000	0.050	-0.050	0.015	--

POSITION OF VDP-1

X Value_VDP-1	X	-756.971	-756.957	0.500	-0.500	-0.014	-
Y Value_VDP-1	Y	461.328	460.850	0.500	-0.500	0.478	----
Z Value_VDP-1	Z	77.668	77.606	0.500	-0.500	0.062	-
Distance VDP-1 to point VDP-1 Theo_3d	Dist	55.016	55.000	0.050	-0.050	0.016	--

POSITION OF -4- WAY LOCATOR

X Value_CIRCLE -4-WAY	X	-682.277	-682.300	0.050	-0.050	0.023	--
Y Value_CIRCLE -4-WAY	Y	512.044	512.023	0.050	-0.050	0.021	--

POSITION OF -2- WAY LOCATOR1

X Value_CIRCLE -2-WAY	X	-722.087	-722.122	0.100	-0.100	0.035	--
Y Value_CIRCLE -2-WAY	Y	523.359	523.332	0.050	-0.050	0.027	--

POSITION OF NET LOCATOR -A1-

X Value_POINT NET-A1	X	-663.730	-663.730	0.050	-0.050	0.000	
Y Value_POINT NET-A1	Y	506.503	506.503	0.050	-0.050	0.000	
Z Value_POINT NET-A1	Z	47.817	47.800	0.050	-0.050	0.017	--
Space Point Distance_POINT NET-A1	PtDist	0.017	0.000	0.050	-0.050	0.017	--

POSITION OF NET LOCATOR -A2-

Space Point Distance_POINT NET-A2	PtDist	0.010	0.000	0.050	-0.050	0.010	-
X Value_POINT NET-A2	X	-739.463	-739.463	0.050	-0.050	0.000	
Y Value_POINT NET-A2	Y	549.787	549.787	0.050	-0.050	0.000	
Z Value_POINT NET-A2	Z	47.810	47.800	0.050	-0.050	0.010	-

POSITION OF NET LOCATOR -A3-

X Value_POINT NET-A3	X	-751.955	-751.955	0.050	-0.050	0.000	
Y Value_POINT NET-A3	Y	501.554	501.554	0.050	-0.050	0.000	
Z Value_POINT NET-A3	Z	47.815	47.800	0.050	-0.050	0.015	--
Space Point Distance_POINT NET-A3	PtDist	0.015	0.000	0.050	-0.050	0.015	--

POINTS ON FEELER SURFACES - 5 mm CLEAR

X Value_POINT F1	X	-746.014	-746.014	0.100	-0.100	0.000	
Y Value_POINT F1	Y	483.606	483.599	0.100	-0.100	0.007	-
Z Value_POINT F1	Z	45.965	45.948	0.100	-0.100	0.016	-
Space Point Distance_POINT F1	PtDist	0.018	0.000	0.100	-0.100	0.018	-
X Value_POINT F2	X	-749.887	-749.887	0.100	-0.100	0.000	
Y Value_POINT F2	Y	465.483	465.476	0.100	-0.100	0.007	-



Plan Name JOB 979 RH

Operator Master

DATE 2025-02-26 Time 6:28:55 pm



Número de informe
MESS-IM-LDE-0181-2025
Pág. 11 de 14

Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
Z Value_POINT F2	Z	53.788	53.772	0.100	-0.100	0.015	-
Space Point Distance_POINT F2	PtDist	0.017	0.000	0.100	-0.100	0.017	-
X Value_POINT F3	X	-753.816	-753.816	0.100	-0.100	0.000	
Y Value_POINT F3	Y	457.292	457.235	0.100	-0.100	0.057	-
Z Value_POINT F3	Z	59.061	59.019	0.100	-0.100	0.042	-
Space Point Distance_POINT F3	PtDist	0.071	0.000	0.100	-0.100	0.071	-
X Value_POINT F4	X	-750.687	-750.687	0.100	-0.100	0.000	
Y Value_POINT F4	Y	455.245	455.150	0.100	-0.100	0.095	-
Z Value_POINT F4	Z	69.850	69.850	0.100	-0.100	0.000	
Space Point Distance_POINT F4	PtDist	0.095	0.000	0.100	-0.100	0.095	-
X Value_POINT F5	X	-753.731	-753.731	0.100	-0.100	0.000	
Y Value_POINT F5	Y	455.242	455.150	0.100	-0.100	0.092	-
Z Value_POINT F5	Z	86.157	86.157	0.100	-0.100	0.000	
Space Point Distance_POINT F5	PtDist	0.092	0.000	0.100	-0.100	0.092	-
X Value_POINT F6	X	-719.079	-719.079	0.100	-0.100	0.000	
Y Value_POINT F6	Y	455.231	455.150	0.100	-0.100	0.081	-
Z Value_POINT F6	Z	86.719	86.719	0.100	-0.100	0.000	
Space Point Distance_POINT F6	PtDist	0.081	0.000	0.100	-0.100	0.081	-
X Value_POINT F7	X	-688.931	-688.931	0.100	-0.100	0.000	
Y Value_POINT F7	Y	455.236	455.150	0.100	-0.100	0.086	-
Z Value_POINT F7	Z	86.929	86.929	0.100	-0.100	0.000	
Space Point Distance_POINT F7	PtDist	0.086	0.000	0.100	-0.100	0.086	-
X Value_POINT F8	X	-657.617	-657.617	0.100	-0.100	0.000	
Y Value_POINT F8	Y	455.242	455.150	0.100	-0.100	0.092	-
Z Value_POINT F8	Z	86.589	86.589	0.100	-0.100	0.000	
Space Point Distance_POINT F8	PtDist	0.092	0.000	0.100	-0.100	0.092	-
X Value_POINT F9	X	-655.413	-655.413	0.100	-0.100	0.000	
Y Value_POINT F9	Y	455.224	455.150	0.100	-0.100	0.074	-
Z Value_POINT F9	Z	70.175	70.175	0.100	-0.100	0.000	
Space Point Distance_POINT F9	PtDist	0.074	0.000	0.100	-0.100	0.074	-
X Value_POINT F10	X	-655.942	-655.846	0.100	-0.100	-0.096	----
Y Value_POINT F10	Y	456.445	456.385	0.100	-0.100	0.060	-
Z Value_POINT F10	Z	60.430	60.399	0.100	-0.100	0.031	-
Space Point Distance_POINT F10	PtDist	0.068	0.000	0.100	-0.100	0.068	-
X Value_POINT F11	X	-656.340	-656.340	0.100	-0.100	0.000	
Y Value_POINT F11	Y	466.944	466.942	0.100	-0.100	0.002	-
Z Value_POINT F11	Z	53.143	53.140	0.100	-0.100	0.004	-
Space Point Distance_POINT F11	PtDist	0.004	0.000	0.100	-0.100	0.004	-
X Value_POINT F12	X	-654.641	-654.641	0.100	-0.100	0.000	
Y Value_POINT F12	Y	486.499	486.495	0.100	-0.100	0.004	-
Z Value_POINT F12	Z	44.707	44.698	0.100	-0.100	0.009	-
Space Point Distance_POINT F12	PtDist	0.010	0.000	0.100	-0.100	0.010	-



Plan Name JOB 979 RH

Operator Master

DATE 2025-02-26 Time 6:28:55 pm



Número de informe
MESS-IM-LDE-0181-2025
Pág. 12 de 14

Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
X Value_POINT F13	X	-757.165	-757.165	0.100	-0.100	0.000	
Y Value_POINT F13	Y	494.881	494.881	0.100	-0.100	0.000	
Z Value_POINT F13	Z	42.814	42.800	0.100	-0.100	0.014	-
Space Point Distance_POINT F13	PtDist	0.014	0.000	0.100	-0.100	0.014	-
X Value_POINT F14	X	-654.680	-654.680	0.100	-0.100	0.000	
Y Value_POINT F14	Y	506.469	506.469	0.100	-0.100	0.000	
Z Value_POINT F14	Z	42.805	42.800	0.100	-0.100	0.005	-
Space Point Distance_POINT F14	PtDist	0.005	0.000	0.100	-0.100	0.005	-
X Value_POINT F15	X	-653.977	-653.984	0.100	-0.100	0.007	-
Y Value_POINT F15	Y	525.159	525.146	0.100	-0.100	0.013	-
Z Value_POINT F15	Z	45.073	45.093	0.100	-0.100	-0.019	-
Space Point Distance_POINT F15	PtDist	-0.024	0.000	0.100	-0.100	-0.024	-
X Value_POINT F16	X	-651.661	-651.645	0.100	-0.100	-0.016	-
Y Value_POINT F16	Y	528.705	528.733	0.100	-0.100	-0.028	--
Z Value_POINT F16	Z	55.815	55.815	0.100	-0.100	0.000	
Space Point Distance_POINT F16	PtDist	0.032	0.000	0.100	-0.100	0.032	-
X Value_POINT F17	X	-651.867	-651.887	0.100	-0.100	0.020	-
Y Value_POINT F17	Y	528.826	528.791	0.100	-0.100	0.035	-
Z Value_POINT F17	Z	78.039	78.039	0.100	-0.100	0.000	
Space Point Distance_POINT F17	PtDist	-0.040	0.000	0.100	-0.100	-0.040	--
X Value_POINT F18	X	-675.786	-675.809	0.100	-0.100	0.023	-
Y Value_POINT F18	Y	542.192	542.151	0.100	-0.100	0.041	-
Z Value_POINT F18	Z	78.221	78.221	0.100	-0.100	0.000	
Space Point Distance_POINT F18	PtDist	-0.047	0.000	0.100	-0.100	-0.047	--
X Value_POINT F19	X	-699.674	-699.701	0.100	-0.100	0.027	-
Y Value_POINT F19	Y	555.540	555.492	0.100	-0.100	0.048	-
Z Value_POINT F19	Z	78.873	78.873	0.100	-0.100	0.000	
Space Point Distance_POINT F19	PtDist	-0.055	0.000	0.100	-0.100	-0.055	---
X Value_POINT F20	X	-720.642	-720.665	0.100	-0.100	0.023	-
Y Value_POINT F20	Y	567.248	567.207	0.100	-0.100	0.041	-
Z Value_POINT F20	Z	76.828	76.828	0.100	-0.100	0.000	
Space Point Distance_POINT F20	PtDist	-0.047	0.000	0.100	-0.100	-0.047	--
X Value_POINT F21	X	-720.778	-720.775	0.100	-0.100	-0.003	-
Y Value_POINT F21	Y	567.324	567.330	0.100	-0.100	-0.006	-
Z Value_POINT F21	Z	59.189	59.189	0.100	-0.100	0.000	
Space Point Distance_POINT F21	PtDist	0.007	0.000	0.100	-0.100	0.007	-
X Value_POINT F22	X	-721.873	-721.884	0.100	-0.100	0.011	-
Y Value_POINT F22	Y	563.290	563.270	0.100	-0.100	0.020	-
Z Value_POINT F22	Z	45.203	45.232	0.100	-0.100	-0.029	--
Space Point Distance_POINT F22	PtDist	-0.037	0.000	0.100	-0.100	-0.037	--
X Value_POINT F23	X	-737.767	-737.767	0.100	-0.100	0.000	
Y Value_POINT F23	Y	559.368	559.368	0.100	-0.100	0.000	



Plan Name JOB 979 RH

Operator Master

DATE 2025-02-26 Time 6:28:55 pm



Número de informe
MESS-IM-LDE-0181-2025
Pág. 13 de 14

Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
Z Value_POINT F23	Z	42.812	42.800	0.100	-0.100	0.012	-
Space Point Distance_POINT F23	PtDist	0.012	0.000	0.100	-0.100	0.012	-
X Value_POINT F24	X	-750.108	-750.108	0.100	-0.100	0.000	
Y Value_POINT F24	Y	526.521	526.521	0.100	-0.100	0.000	
Z Value_POINT F24	Z	42.806	42.800	0.100	-0.100	0.006	-
Space Point Distance_POINT F24	PtDist	0.006	0.000	0.100	-0.100	0.006	-
X Value_POINT F25	X	-750.108	-750.108	0.100	-0.100	0.000	
Y Value_POINT F25	Y	526.521	526.521	0.100	-0.100	0.000	
Z Value_POINT F25	Z	42.806	42.800	0.100	-0.100	0.006	-
Space Point Distance_POINT F25	PtDist	0.006	0.000	0.100	-0.100	0.006	-

POINTS ON FLUSH SURFACES

X Value_POINT T1	X	-759.066	-759.023	0.100	-0.100	-0.043	--
Y Value_POINT T1	Y	508.953	508.940	0.100	-0.100	0.013	-
Z Value_POINT T1	Z	38.789	38.789	0.100	-0.100	0.000	
Space Point Distance_POINT T1	PtDist	0.045	0.000	0.100	-0.100	0.045	--
X Value_POINT T2	X	-747.107	-747.076	0.100	-0.100	-0.031	--
Y Value_POINT T2	Y	550.284	550.275	0.100	-0.100	0.009	-
Z Value_POINT T2	Z	39.601	39.601	0.100	-0.100	0.000	
Space Point Distance_POINT T2	PtDist	0.032	0.000	0.100	-0.100	0.032	--
X Value_POINT T3	X	-734.474	-734.465	0.100	-0.100	-0.009	-
Y Value_POINT T3	Y	566.177	566.133	0.100	-0.100	0.044	--
Z Value_POINT T3	Z	41.056	41.028	0.100	-0.100	0.027	--
Space Point Distance_POINT T3	PtDist	0.053	0.000	0.100	-0.100	0.053	---
X Value_POINT T4	X	-720.936	-720.921	0.100	-0.100	-0.015	-
Y Value_POINT T4	Y	571.192	571.183	0.100	-0.100	0.009	-
Z Value_POINT T4	Z	62.105	62.105	0.100	-0.100	0.000	
Space Point Distance_POINT T4	PtDist	0.018	0.000	0.100	-0.100	0.018	-
X Value_POINT T5	X	-720.803	-720.783	0.100	-0.100	-0.020	-
Y Value_POINT T5	Y	571.440	571.429	0.100	-0.100	0.011	-
Z Value_POINT T5	Z	77.219	77.219	0.100	-0.100	0.000	
Space Point Distance_POINT T5	PtDist	0.023	0.000	0.100	-0.100	0.023	-
X Value_POINT T6	X	-714.266	-714.266	0.100	-0.100	0.000	
Y Value_POINT T6	Y	567.206	567.206	0.100	-0.100	0.000	
Z Value_POINT T6	Z	81.531	81.521	0.100	-0.100	0.010	-
Space Point Distance_POINT T6	PtDist	0.010	0.000	0.100	-0.100	0.010	-
X Value_POINT T7	X	-685.529	-685.529	0.100	-0.100	0.000	
Y Value_POINT T7	Y	551.276	551.276	0.100	-0.100	0.000	
Z Value_POINT T7	Z	81.525	81.518	0.100	-0.100	0.007	-
Space Point Distance_POINT T7	PtDist	0.007	0.000	0.100	-0.100	0.007	-
X Value_POINT T8	X	-655.058	-655.058	0.100	-0.100	0.000	
Y Value_POINT T8	Y	533.744	533.744	0.100	-0.100	0.000	



Plan Name JOB 979 RH

Operator Master

DATE 2025-02-26 Time 6:28:55 pm

Número de informe
MESS-IM-LDE-0181-2025

Pág. 14 de 14

Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
Z Value_POINT T8	Z	81.516	81.512	0.100	-0.100	0.004	-
Space Point Distance_POINT T8	PtDist	0.004	0.000	0.100	-0.100	0.004	-
X Value_POINT T9	X	-648.951	-648.971	0.100	-0.100	0.020	-
Y Value_POINT T9	Y	529.297	529.308	0.100	-0.100	-0.011	-
Z Value_POINT T9	Z	75.319	75.319	0.100	-0.100	0.000	
Space Point Distance_POINT T9	PtDist	0.023	0.000	0.100	-0.100	0.023	-
X Value_POINT T10	X	-648.836	-648.862	0.100	-0.100	0.026	--
Y Value_POINT T10	Y	529.515	529.529	0.100	-0.100	-0.014	-
Z Value_POINT T10	Z	57.742	57.742	0.100	-0.100	0.000	
Space Point Distance_POINT T10	PtDist	0.030	0.000	0.100	-0.100	0.030	--
X Value_POINT T11	X	-652.217	-652.300	0.100	-0.100	0.083	----
Y Value_POINT T11	Y	503.778	503.778	0.100	-0.100	0.000	
Z Value_POINT T11	Z	41.172	41.172	0.100	-0.100	0.000	
Space Point Distance_POINT T11	PtDist	0.083	0.000	0.100	-0.100	0.083	----
X Value_POINT T12	X	-652.229	-652.300	0.100	-0.100	0.071	---
Y Value_POINT T12	Y	472.161	472.161	0.100	-0.100	0.000	
Z Value_POINT T12	Z	48.906	48.906	0.100	-0.100	0.000	
Space Point Distance_POINT T12	PtDist	0.071	0.000	0.100	-0.100	0.071	---
Space Point Distance_POINT T13	PtDist	0.068	0.000	0.100	-0.100	0.068	---
X Value_POINT T13	X	-652.232	-652.300	0.100	-0.100	0.068	---
Y Value_POINT T13	Y	453.300	453.300	0.100	-0.100	0.000	
Z Value_POINT T13	Z	79.500	79.500	0.100	-0.100	0.000	
Space Point Distance_POINT T14	PtDist	0.001	0.000	0.100	-0.100	0.001	
X Value_POINT T14	X	-677.700	-677.700	0.100	-0.100	0.000	
Y Value_POINT T14	Y	452.600	452.600	0.100	-0.100	0.000	
Z Value_POINT T14	Z	88.501	88.500	0.100	-0.100	0.001	
Space Point Distance_POINT T15	PtDist	0.004	0.000	0.100	-0.100	0.004	-
X Value_POINT T15	X	-706.400	-706.400	0.100	-0.100	0.000	
Y Value_POINT T15	Y	453.100	453.100	0.100	-0.100	0.000	
Z Value_POINT T15	Z	88.504	88.500	0.100	-0.100	0.004	-
Space Point Distance_POINT T16	PtDist	0.010	0.000	0.100	-0.100	0.010	-
X Value_POINT T16	X	-749.700	-749.700	0.100	-0.100	0.000	
Y Value_POINT T16	Y	452.500	452.500	0.100	-0.100	0.000	
Z Value_POINT T16	Z	88.510	88.500	0.100	-0.100	0.010	-

